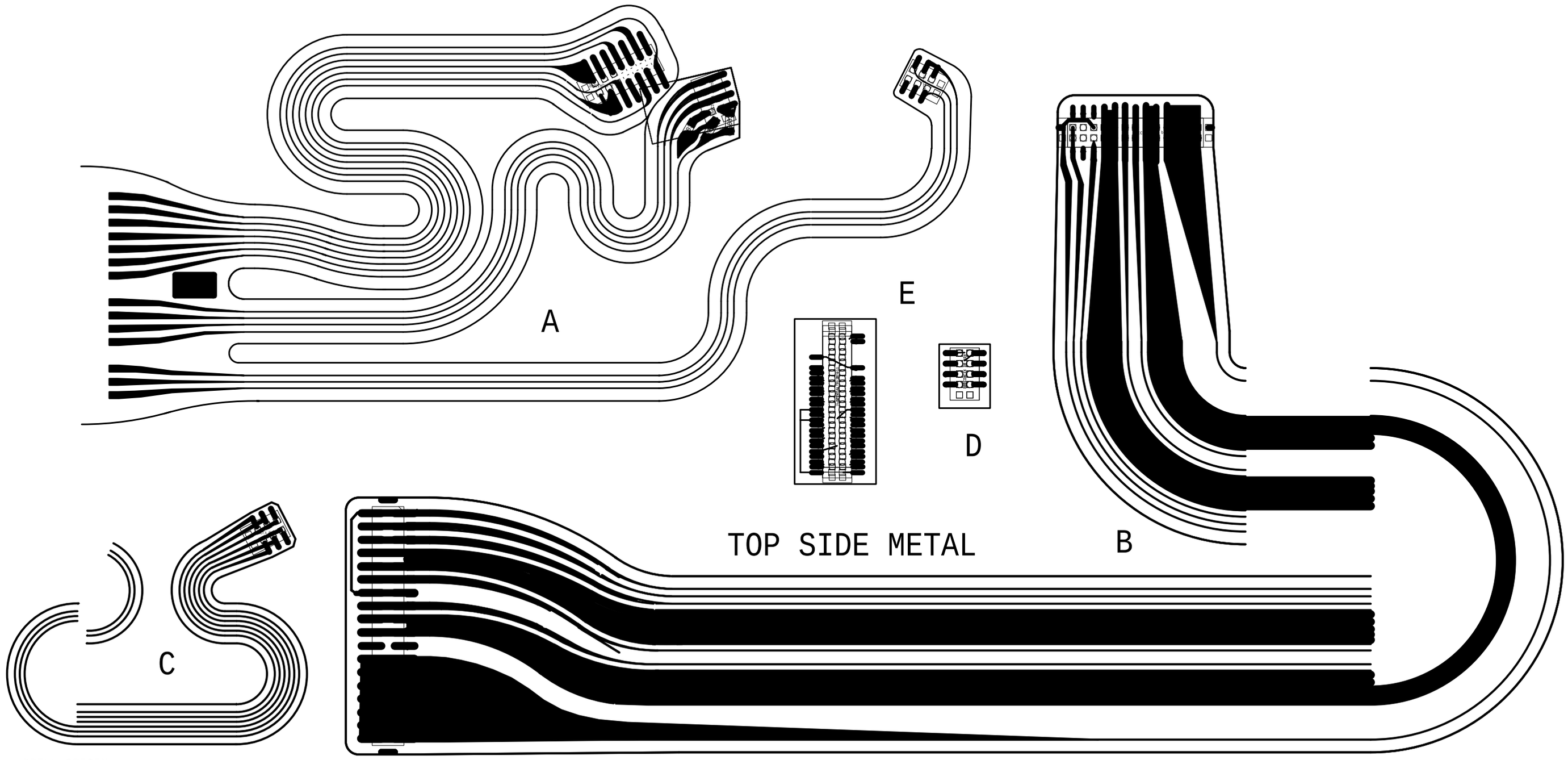
A
E
D
B
TOP SIDE METAL
C
DRILL ORIGIN