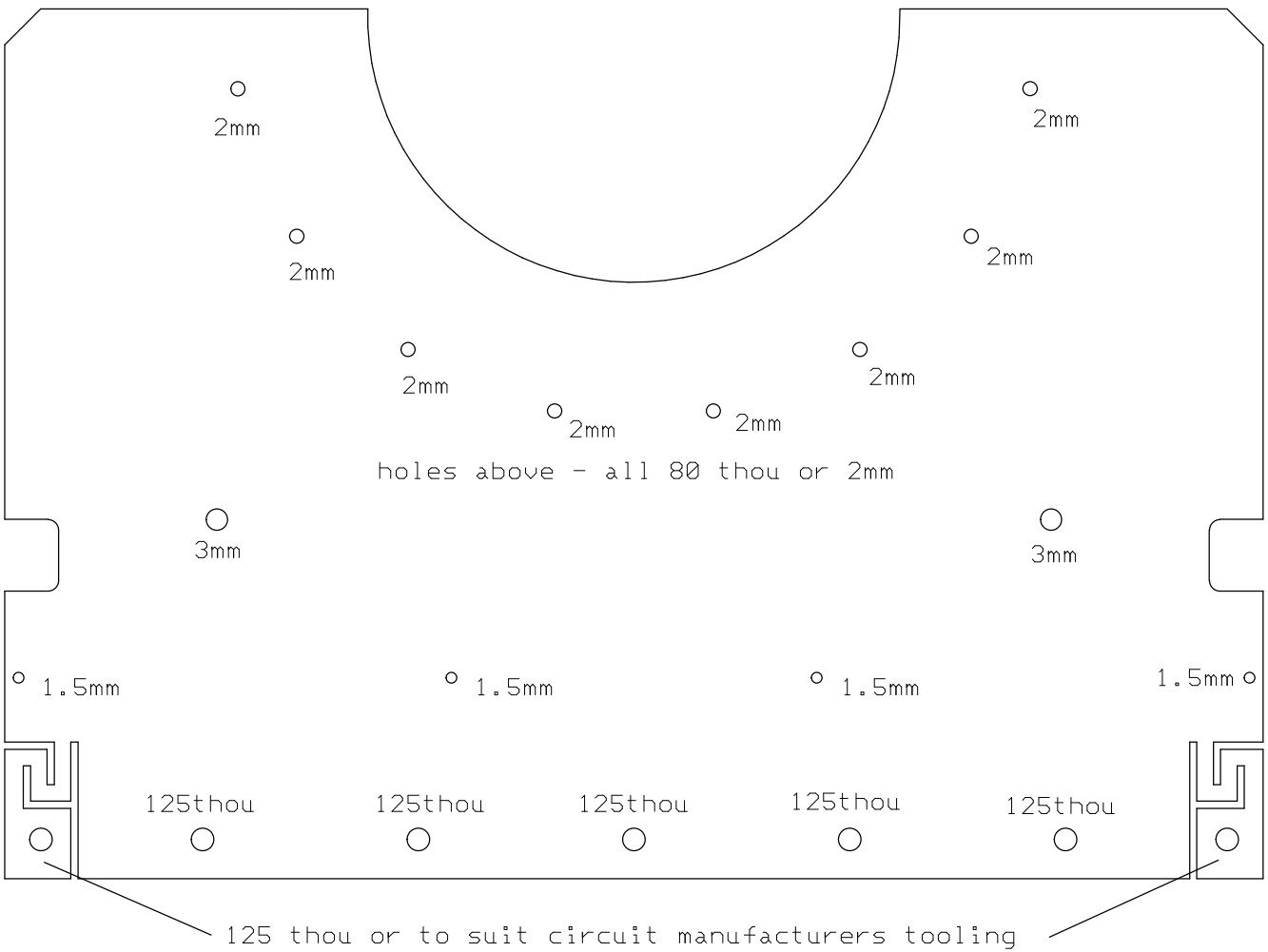K5 hybrid substrate drill sizes