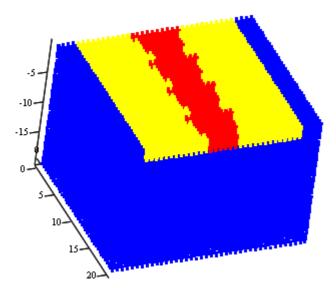
## Progress with CPC-T Potential Studies

#### • Look at:

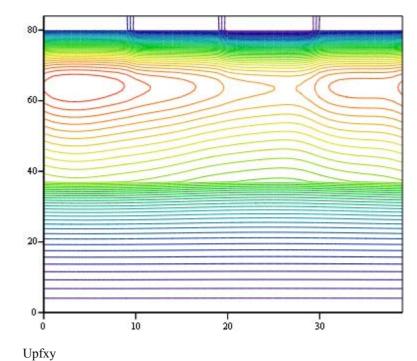
- Changing width of Christmas Tree.
- Changing depth of supplementary channel in various ways.
- "Double" Christmas Tree.
- Effects of alignment errors.

## Christmas Tree

- Dopant concentrations.
- Red, at surface  $3.6 \times 10^{22} \text{ m}^{-3}$ .
- Yellow, at surface  $1.2 \times 10^{22} \text{ m}^{-3}$ .
- Distributions half Gaussian with  $\sigma = 0.41 \ \mu m.$
- Blue, 1 x  $10^{19}$  m<sup>-3</sup>, uniform.
- "Trees", 5  $\mu$ m decreasing to 3  $\mu$ m.

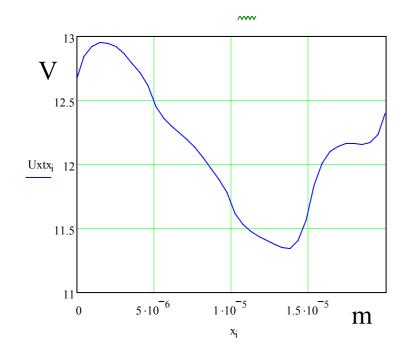


- Cross section through gates.
- Upper section "expanded" due to varying vertical step size.



#### Narrow Christmas Tree

Potential along Christmas tree:



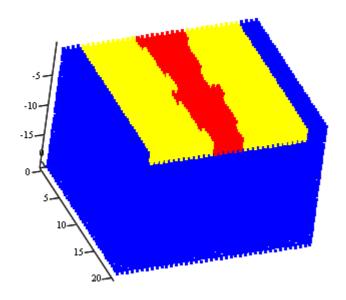
 $\bullet \quad \Delta V \sim 1.61 \text{ V}.$ 

1

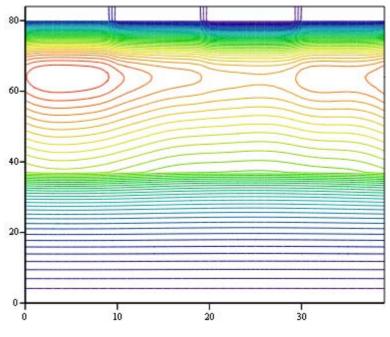
- Asymmetry of potential under gates apparent.
- Depth of buried channel 0.61  $\mu$ m.

#### Double Christmas Tree

- Dopant concentrations.
- Red,  $3.6 \times 10^{22} \text{ m}^{-3}$ .
- Yellow,  $1.2 \times 10^{22} \text{ m}^{-3}$ .
- Blue,  $1 \times 10^{19} \text{ m}^{-3}$ .
- Width of supplementary channel
  5 μm decreasing to 3 μm.



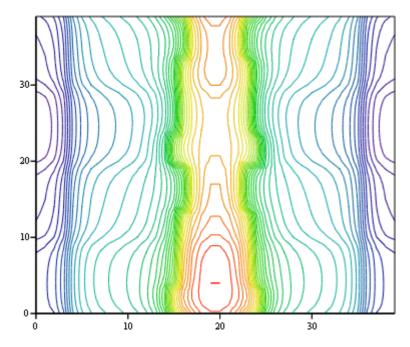
Cross section through gates.



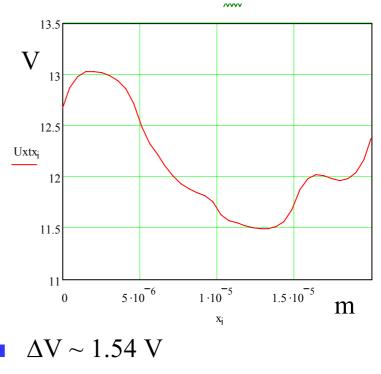
Upfxy

#### Double Christmas Tree

 Horizontal section at depth of buried channel, 0.61 μm.



1



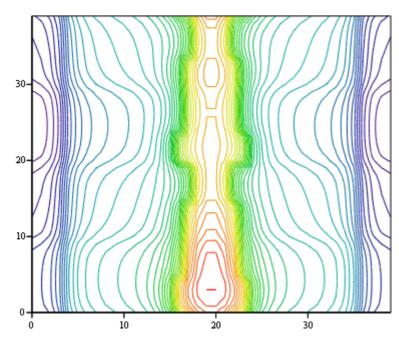
• Asymmetry under gates small.

Upfxz

Potential along Christmas tree:

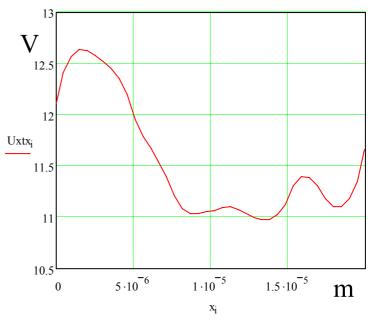
## Narrow Double Christmas Tree

- Horizontal section at depth of buried channel.
- Width of supplementary channel
  4 μm decreasing to 2 μm



Upfxz

Potential along Christmas tree:

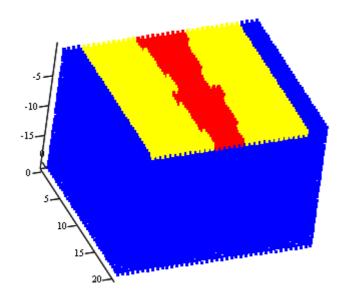


 $\bullet \quad \Delta V \sim 1.66 \ V$ 

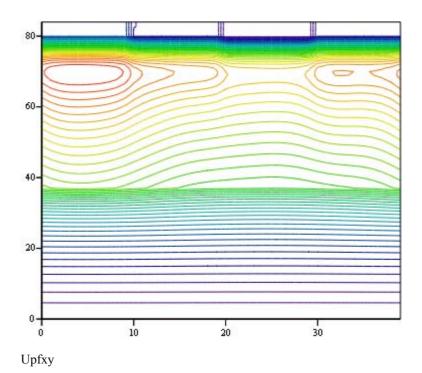
- Asymmetry under gates increased.
- Potential "bump" where Christmas Tree structure underlies boundary between gate 2 and pedestal gate.

#### Shallow double Christmas Tree

- Dopant concentrations.
- Red, 7.2 x  $10^{22}$  m<sup>-3</sup>,  $\sigma = 0.2 \mu m$ .
- Yellow, 2.4 x  $10^{22}$  m<sup>-3</sup>,  $\sigma = 0.2 \mu m$ .
- Blue,  $1 \times 10^{19} \text{ m}^{-3}$ .
- Width of supplementary channel
  5 μm decreasing to 3 μm



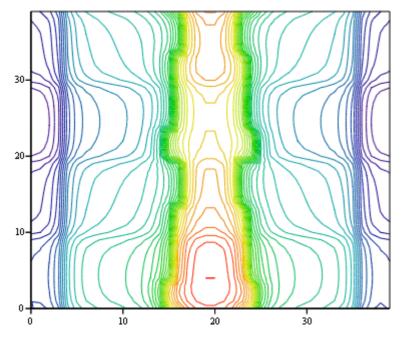
Cross section through gates.



Some decrease in depth of supplementary channel.

## Shallow double Christmas Tree

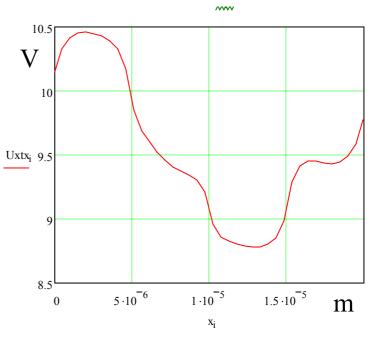
 Horizontal section at depth of buried channel (0.34 μm).



Upfxz

Potential along Christmas tree:

1

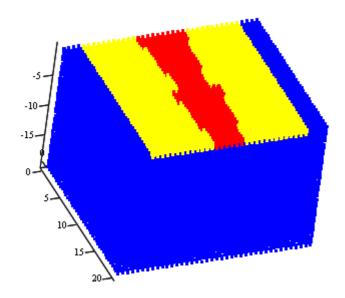


 $\Delta V \sim 1.67 V$ 

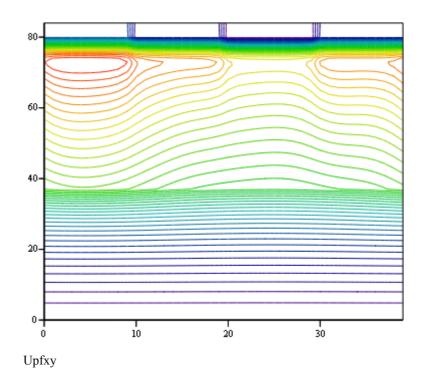
Decrease in depth causes increase in  $\Delta V$ .

## Very shallow double Christmas Tree

- Dopant concentrations.
- Red, 15 x  $10^{22}$  m<sup>-3</sup>,  $\sigma = 0.1 \mu m$ .
- Yellow, 5 x  $10^{22}$  m<sup>-3</sup>,  $\sigma = 0.1$  µm.
- Blue,  $1 \times 10^{19} \text{ m}^{-3}$ .
- Width of supplementary channel
  5 μm decreasing to 3 μm.



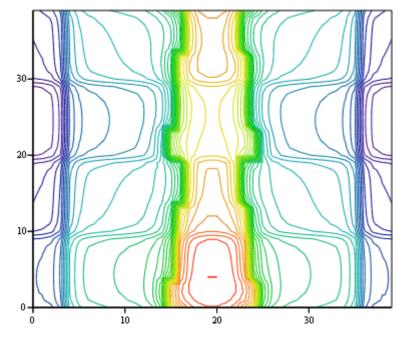
Cross section through gates.



 Further decrease in depth of supplementary channel achieved.

## Very shallow double Christmas Tree

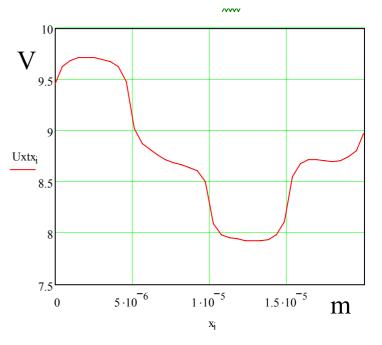
 Horizontal section at depth of buried channel (0.16 μm).





Potential along Christmas tree:

1

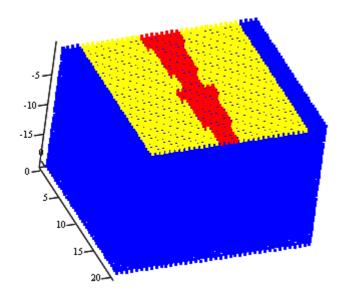


 $\Delta V \sim 1.79 V$ 

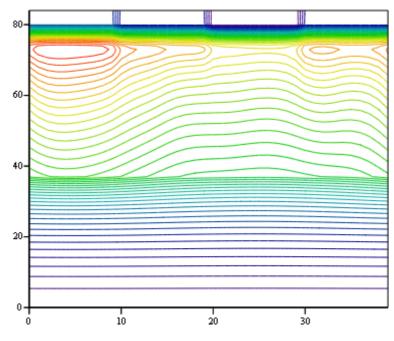
Further decrease in depth causes further increase in  $\Delta V$ .

## Very shallow narrow double Christmas Tree

- Dopant concentrations.
- Red, 15 x  $10^{22}$  m<sup>-3</sup>,  $\sigma = 0.1 \mu m$ .
- Yellow, 5 x  $10^{22}$  m<sup>-3</sup>,  $\sigma = 0.1 \mu m$ .
- Blue,  $1 \times 10^{19} \text{ m}^{-3}$ .
- Width of supplementary channel
  4 μm decreasing to 2 μm.



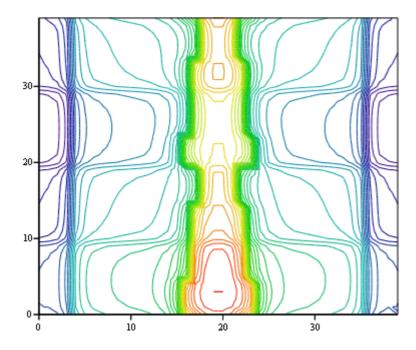
Cross section through gates.



Upfxy

## Very shallow narrow double Christmas Tree

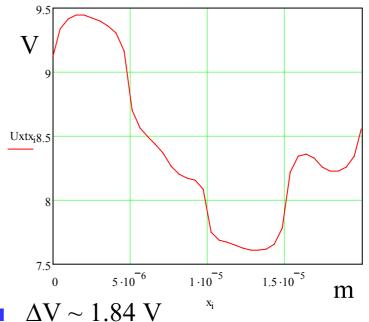
 Horizontal section at depth of buried channel (0.16 μm).



Upfxz

• Potential along Christmas tree:

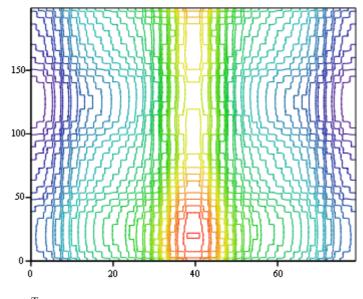
1



- Further increase in ∆V due to very narrow Christmas Tree structure, but size of potential bumps increased.
- Must check this is not just effect of grid resolution.

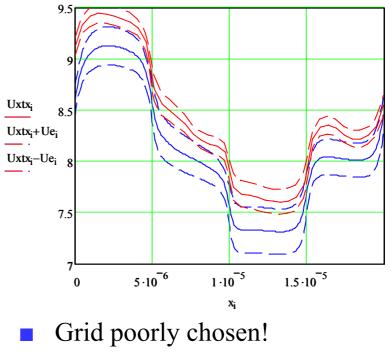
# Higher resolution studies

Look at only top 1.2 µm of CCD using fine grid with potential of lower plane determined from coarse grid:





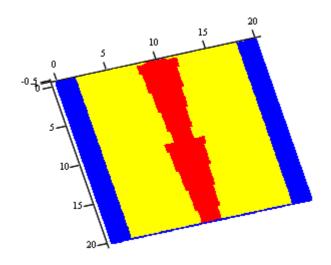
- Look at very shallow narrow double Christmas Tree.
- Check "higher resolution" against previous results:



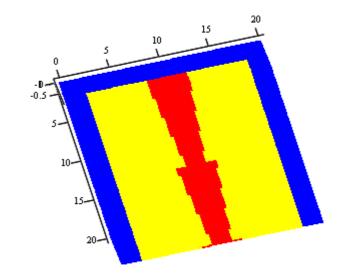
 $\Delta V = 1.821 \text{ V for}$ 

## Higher resolution studies – errors in implant position

Shift implants w.r.t. gates by  $\delta = +200$  nm.



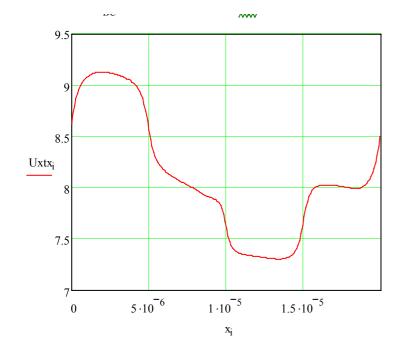
Shift implants w.r.t. gates by  $\delta = -200$  nm.



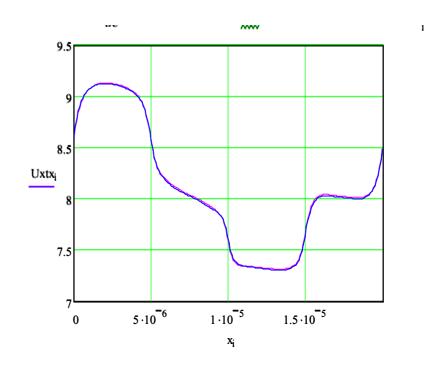
#### Effect of errors in implant position

1

Red, nominal position.



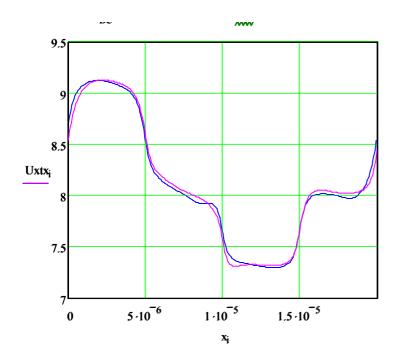
- Magenta,  $\delta = +200$  nm.
- Blue,  $\delta = -200$  nm.



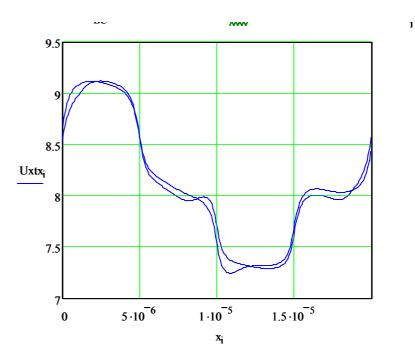
#### Effect of errors in implant position

1

- Magenta,  $\delta = +0.6 \mu m$ .
- Blue,  $\delta = -0.6 \mu m$ .



- Magenta,  $\delta = +1.2 \ \mu m$ .
- Blue,  $\delta = -1.2 \mu m$ .



#### Summary

- Change depth of buried channel by varying depth and concentration of dopants.
- For 2 V<sub>pp</sub> clock swing, double Christmas Tree:
  - Depth ~ 0.61  $\mu$ m,  $\Delta V \sim 1.5 V$ .
  - Depth ~ 0.35  $\mu$ m,  $\Delta$ V ~ 1.7 V.
  - Depth ~ 0.16  $\mu$ m,  $\Delta$ V ~ 1.8 V.
- Increase  $\Delta V$  by ~ 0.05...0.1 V when go to "narrow" structure.
- Increase  $\Delta V$  by 0.05...0.1 V when use "single" structure.
- Larger asymmetry in potential obtained for narrower Christmas Tree.

- Larger asymmetry in potential obtained for single rather than double structure.
- Can steer gate potentials to avoid
  "bumps" with single Christmas Tree.
- Gate/implant alignment errors at 200 nm level do not look to cause significant potential bumps at a depth of 160 nm in double structure.
- Preliminary conclusion: Christmas Tree should be single, narrow and shallow.
- Now tune parameters and do some checks.