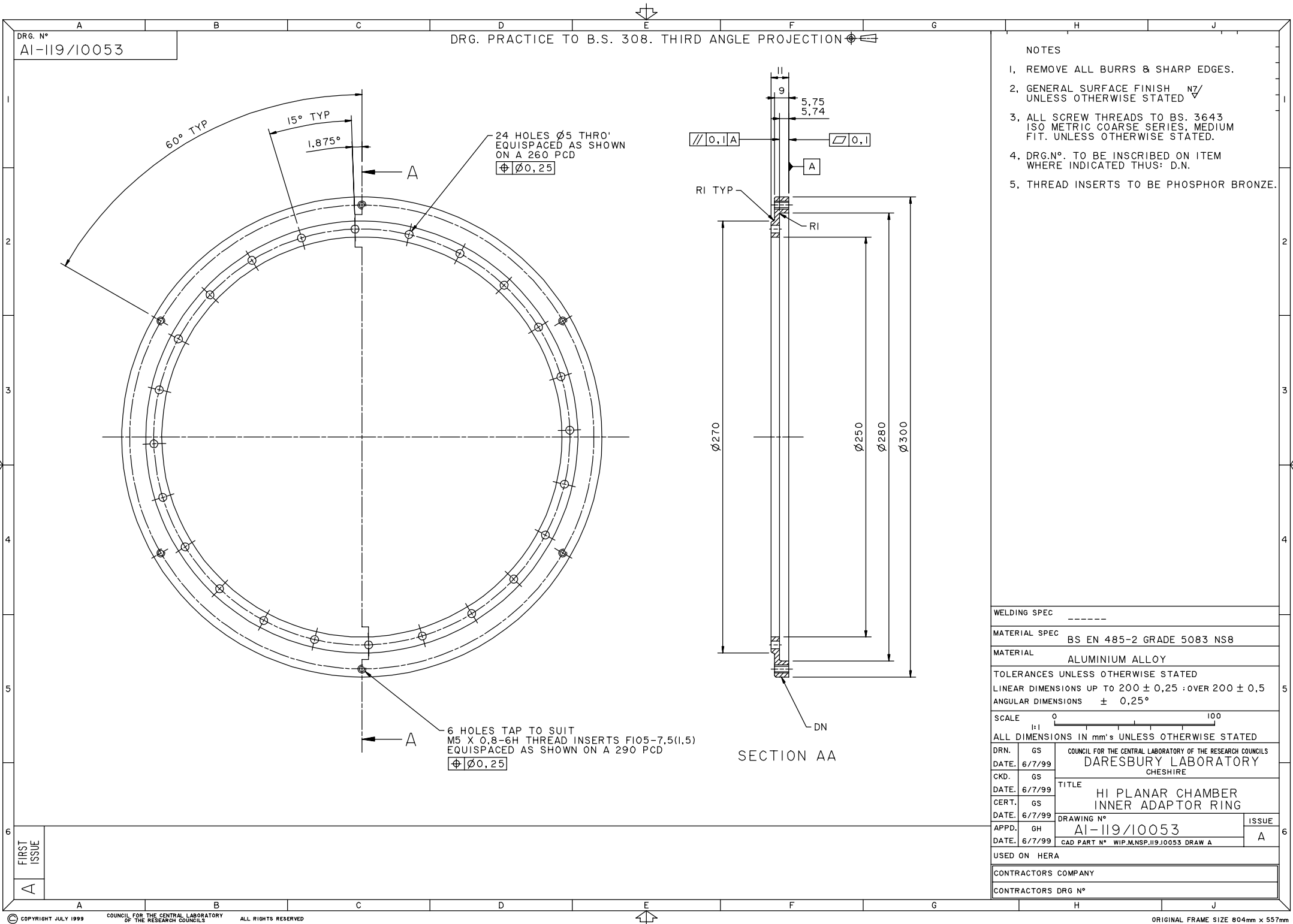




NOTES

- 1, REMOVE ALL BURRS & SHARP EDGES.
- 2, GENERAL SURFACE FINISH $N7/\sqrt{}$ UNLESS OTHERWISE STATED
- 3, ALL SCREW THREADS TO BS. 3643 ISO METRIC COARSE SERIES, MEDIUM FIT. UNLESS OTHERWISE STATED.
- 4, DRG.N°. TO BE INSCRIBED ON ITEM WHERE INDICATED THUS: D.N.
- 5, THREAD INSERTS TO BE PHOSPHOR BRONZE.

WELDING SPEC

MATERIAL SPEC

BS EN 485-2 GRADE 5083 NS8

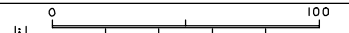
MATERIAL

ALUMINIUM ALLOY

TOLERANCES UNLESS OTHERWISE STATED

LINEAR DIMENSIONS UP TO 200 $\pm 0,25$: OVER 200 $\pm 0,5$
ANGULAR DIMENSIONS $\pm 0,25^\circ$

SCALE



ALL DIMENSIONS IN mm's UNLESS OTHERWISE STATED

ALL DIMENSIONS IN MM UNLESS OTHERWISE STATED			
DRN.	GS	COUNCIL FOR THE CENTRAL LABORATORY OF THE RESEARCH COUNCILS	
DATE.	6/7/99	DARESBUURY LABORATORY	
CKD.	GS	CHESHIRE	
DATE.	6/7/99	TITLE	
CERT.	GS	HI PLANAR CHAMBER	
DATE.	6/7/99	INNER ADAPTOR RING	
APPD.	GH	DRAWING N°	ISSUE
DATE.	6/7/99	AI-119/10053	A
CAD PART N° WIP.M.NSP.I19.10053 DRAW A			

ISSUE
A

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ISSUE
A