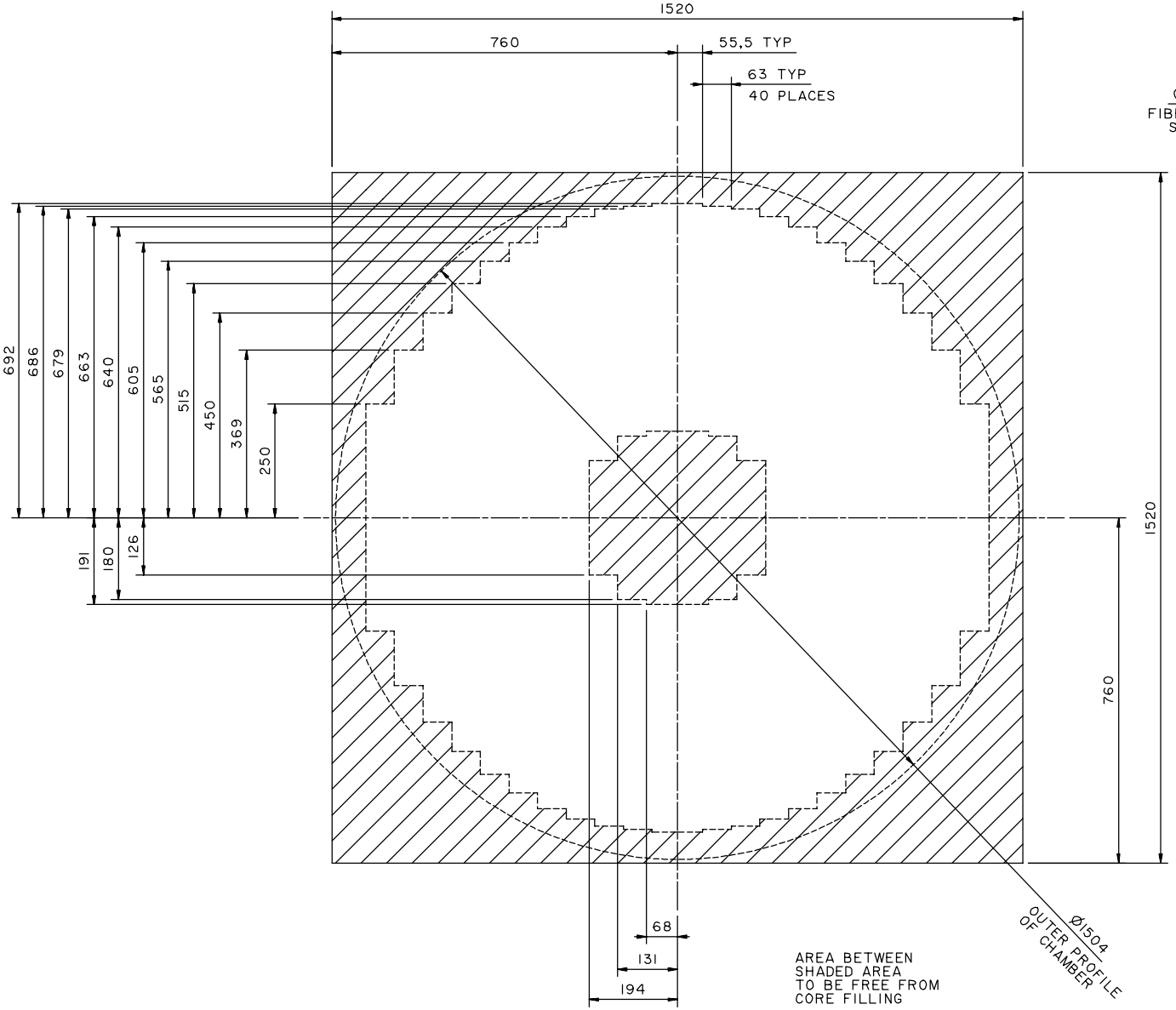
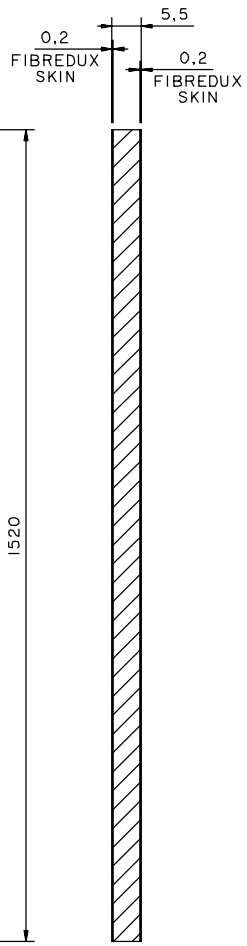
DRG. N°
AI-119/10038

DRG. PRACTICE TO B.S. 308. THIRD ANGLE PROJECTION



END VIEW
SCALE 2:1



NOTES

MANUFACTURED FROM 5mm THICK NOMEX SHEET REF NO AI-48-3 (DENSITY 48 Kg/m³).

CLAD ON BOTH SIDES WITH 2 LAYERS OF FIBREDUX 916G-120-50.

PEELPLY APPLIED TO BOTH FACES.

COLD BONDED WITH REDUX 410 OR EQUIVALENT.

CORE FILLER APPLIED TO POTTED AREA SHOWN SHADED.

FINISHED LAMINATES TO BE PARALLEL AND FLAT TO WITHIN 0,1mm.

TO BE MANUFACTURED AS DISCUSSED. REFERENCE TO TELEPHONE CONVERSATION WITH NOLAN OCTOBER - DUXFORD.

WELDING SPEC	------
MATERIAL SPEC	SEE NOTES
MATERIAL	SEE NOTES

TOLERANCES UNLESS OTHERWISE STATED
LINEAR DIMENSIONS UP TO 1000 ± 0,5 : OVER 1000 ± 1,0
ANGULAR DIMENSIONS ± --°

SCALE 1:5 — 0 — 500

ALL DIMENSIONS IN mm's UNLESS OTHERWISE STATED

DRN.	GS	COUNCIL FOR THE CENTRAL LABORATORY OF THE RESEARCH COUNCILS DARESBURY LABORATORY CHESHIRE
DATE.	5/1/99	
CKD.	GS	TITLE HI PLANAR CHAMBER LAMINATE (TYPE B) MANUFACTURING DETAILS
DATE.	5/1/99	
CERT.	GS	
DATE.	5/1/99	
APPD.	GH	DRAWING N° AI-119/10038 — ISSUE A
DATE.	19/1/98	CAD PART N° WIP.M.NSP.119.10038 DRAW A

USED ON HERA

CONTRACTORS COMPANY

CONTRACTORS DRG N°

A	FIRST ISSUE

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ORIGINAL FRAME SIZE 804mm x 557mm