

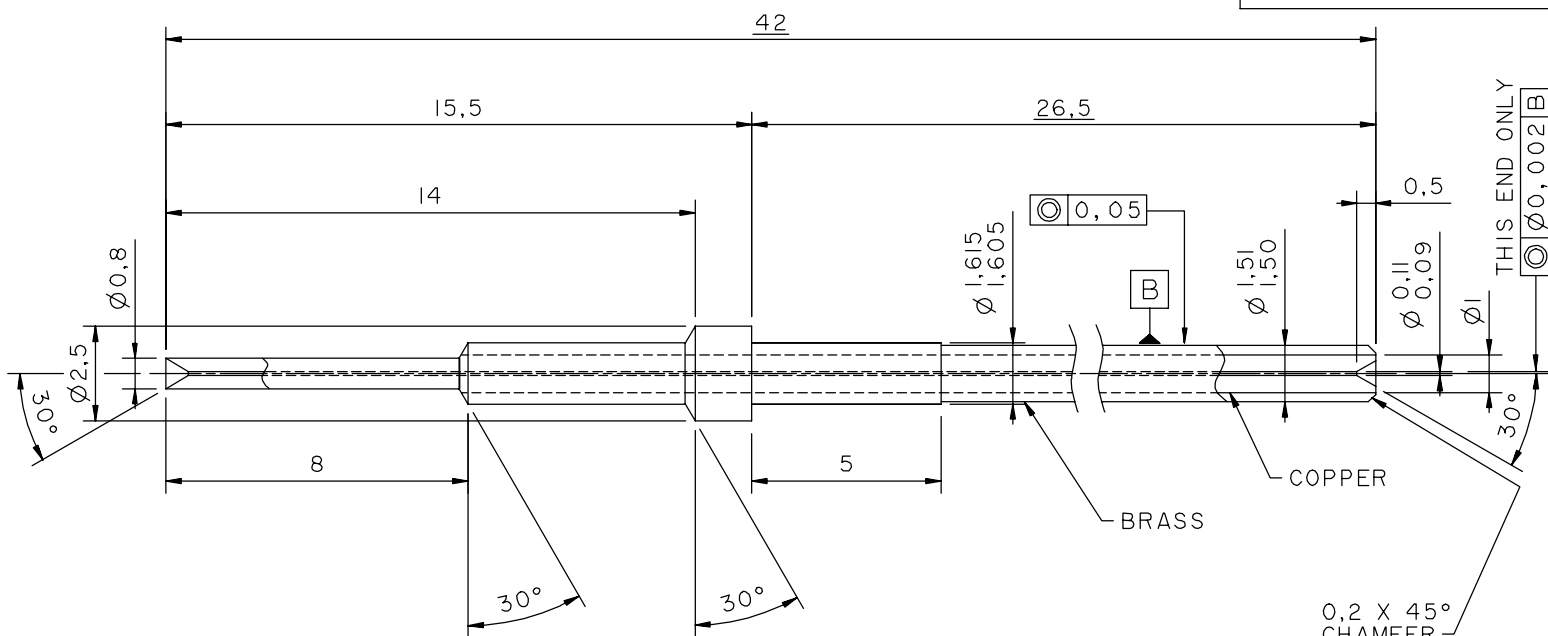
DRG. N°
A2-II9/10024

DRG. PRACTICE TO B.S. 308. THIRD ANGLE PROJECTION

NOTES

1. REMOVE ALL BURRS & SHARP EDGES.
2. FINISH - 0.0025 THICK GOLD PLATE.
3. MATERIAL & SPEC.
BRASS BS2871/CZ126
COPPER BS2871/C106
4. BORE TO BE CLEAN & FREE FROM PLATING & PLATING COMPOUNDS.
5. ALL DIMENSIONS TO APPLY OVER FINAL PLATED SURFACES.

COMPONENT
ACTUAL SIZE



WELDING SPEC

MATERIAL SPEC

SEE NOTE 3

MATERIAL

BRASS & COPPER, SEE NOTE 3

TOLERANCES UNLESS OTHERWISE STATED

LINEAR DIM'S UP TO 2.5 ± 0.025; OVER 2.5 ± 0.2
ANGULAR DIMENSIONS ± 0.5°

SCALE

10:1 0 5

ALL DIMENSIONS IN mm's UNLESS OTHERWISE STATED

DRN. GS COUNCIL FOR THE CENTRAL LABORATORY OF THE RESEARCH COUNCILS
DATE. 6/7/98 DARESBURY LABORATORY
CHESHIRE

CKD. GS
DATE. 7/7/98
CERT. GS
DATE. 7/7/98
DRAWING N°
A2-II9/10024
ISSUE
B

APPD. GH
DATE. 13/12/98
CAD PART N° WIP.M.NSP.II9.10024 DRAW A

USED ON HERA I

CONTRACTORS COMPANY

CONTRACTORS DRG N°

FIRST
ISSUE

DRN	GS
DATE	17/12/98
CERT	GS
APPD	

DIMENSIONAL
CHANGES

A

B