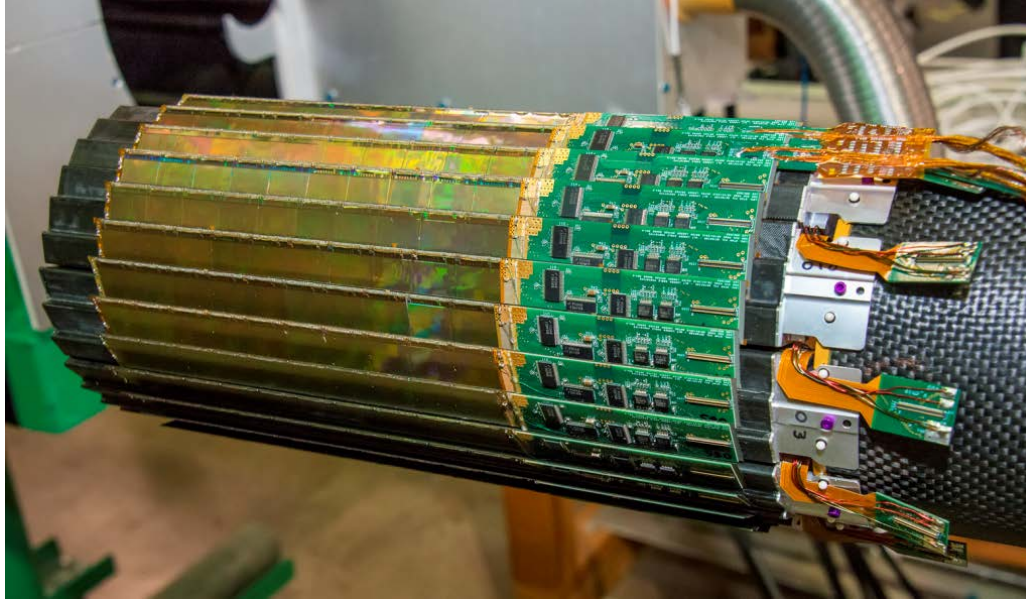


# MAPS-based Vertex Detectors at Colliders

From the STAR HFT to the next-generation  
ALICE ITS and sPHENIX MVTX Upgrades



Giacomo Contin

Lawrence Berkeley National Laboratory  
Department of Physics - HEP Seminars  
University of Liverpool, October 18<sup>th</sup>, 2017



G. Contin | [gcontin@lbl.gov](mailto:gcontin@lbl.gov)  
Lawrence Berkeley National Laboratory



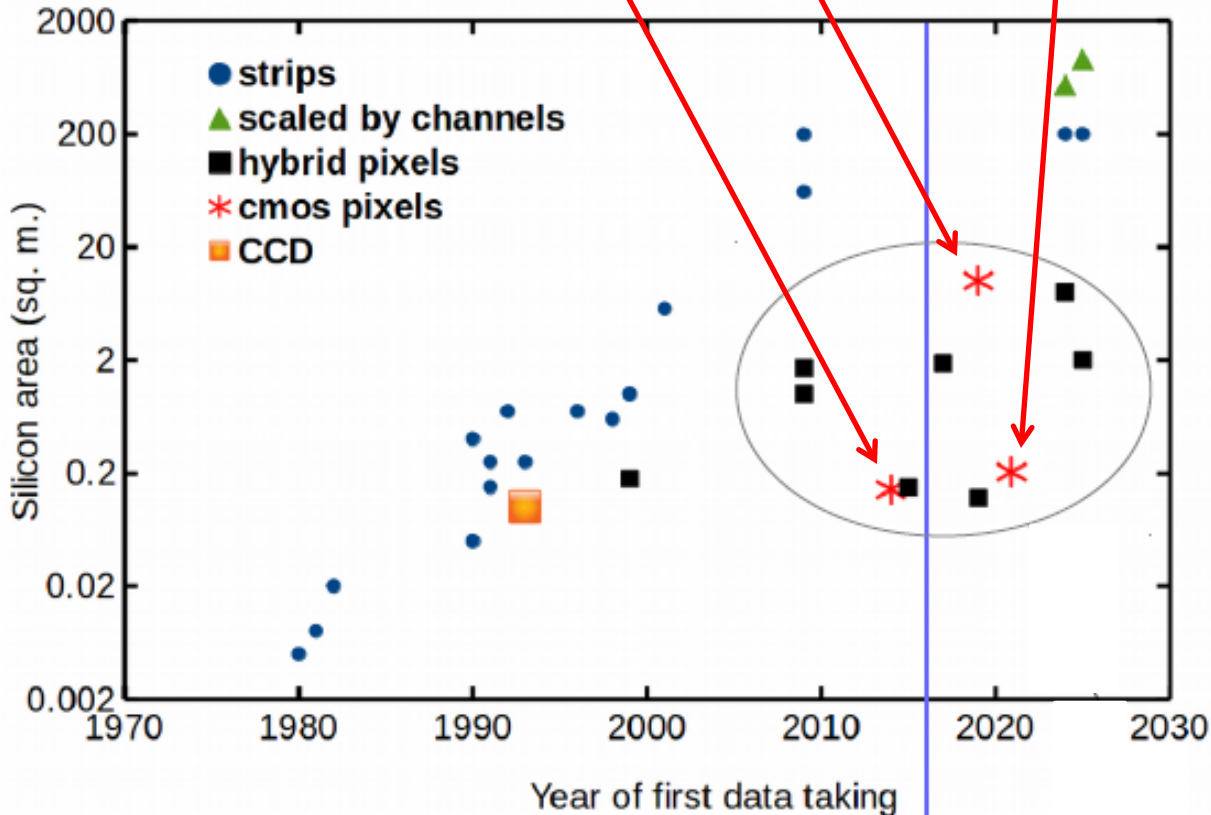
# Outline

---

- ▶ **First MAPS-based Vertex detector:**
  - ▶ STAR PXL
    - ▶ Design
    - ▶ Construction
    - ▶ Operations experience
- ▶ **Next generation MAPS:**
  - ▶ ALICE ITS Upgrade
  - ▶ sPHENIX MVTX

# MAPS Detectors at Colliders

**HFT PXL** 2014 0.16 m<sup>2</sup>    **ITS Upgrade** 2020 10 m<sup>2</sup>    **sPHENIX MVTX** 2022(?) 0.17 m<sup>2</sup>



## Strip Detectors

1980	NA1
1981	NA11
1982	NA14
1990	MarkII
1990	DELPHI
1991	ALEPH
1991	OPAL
1992	CDF SVX
1993	L3
1996	CDF SVX'
1998	CLEO III
1999	BaBar
2001	CDF SVXII+ISL
2009	ATLAS SCT
2009	CMS tracker
2025	ATLAS ITK
2025	CMS upgrade

## Hybrid Pixels

1999	Delphi
2009	ATLAS
2009	CMS
2015	ATLAS IBL
2017	CMS
2019	velopix
2025	ATLAS
2025	CMS

## CMOS Pixels

2014	STAR
2019	ALICE

## CCDs

1993	VXD
------	-----

We are here



3



# The STAR Heavy Flavor Tracker



Extend the measurement capabilities in the *heavy flavor* domain, good probe to QGP:

- Direct topological reconstruction of charm hadrons (e.g.  $D^0 \rightarrow K \pi$ ,  $c\tau \sim 120 \mu\text{m}$ )

The STAR detector

@ RHIC

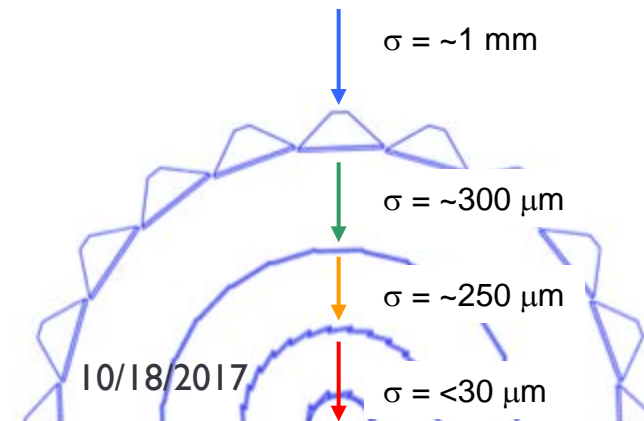
Need to resolve displaced vertices in high multiplicity environment

TPC – Time Projection Chamber (main tracking detector in STAR)

HFT – Heavy Flavor Tracker

- SSD – Silicon Strip Detector
- IST – Intermediate Silicon Tracker
- PXL – Pixel Detector

Tracking inwards with gradually improved resolution:



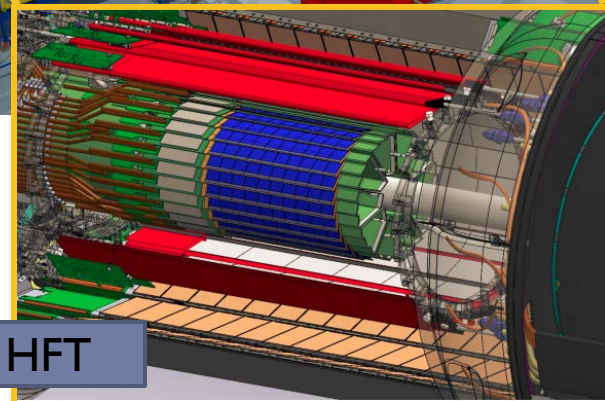
R (cm)

SSD  $r = 22$

IST  $r = 14$

PXL  $r_2 = 8$

HEP Liverpool  
 $r_1 = 2.8$



HFT



# The PiXeL detector (PXL)

First vertex detector at a collider experiment based on  
***Monolithic Active Pixel Sensor*** technology



# PXL Design Parameters

DCA Pointing resolution	$(10 \oplus 24 \text{ GeV}/p\cdot c) \mu\text{m}$
Layers	Layer 1 at 2.8 cm radius Layer 2 at 8 cm radius
Pixel size	20.7 $\mu\text{m}$ X 20.7 $\mu\text{m}$
Hit resolution	3.7 $\mu\text{m}$ (6 $\mu\text{m}$ geometric)
Position stability	5 $\mu\text{m}$ rms (20 $\mu\text{m}$ envelope)
Material budget first layer	$X/X_0 = 0.39\%$ (Al conductor cable)
Number of pixels	356 M
Integration time (affects pileup)	185.6 $\mu\text{s}$
Radiation environment	20 to 90 kRad / year $2 \cdot 10^{11}$ to $10^{12}$ 1 MeV n eq/cm <sup>2</sup>
Rapid detector replacement	< 1 day

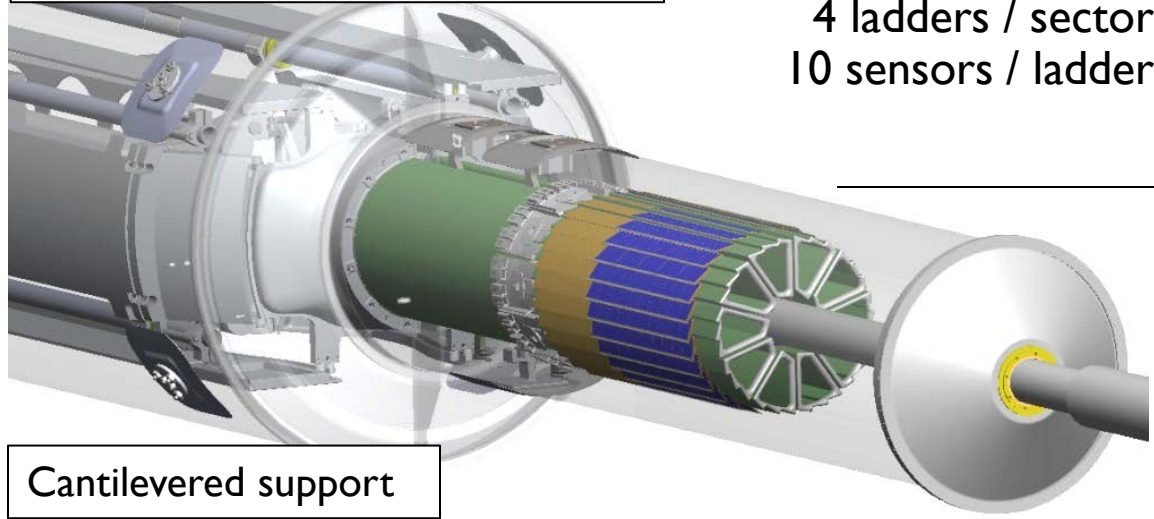
**356 M pixels on ~0.16 m<sup>2</sup> of Silicon**

# PXL System Overview

Mechanical support with kinematic mounts (insertion side)

10 sectors total  
5 sectors / half  
4 ladders / sector  
10 sensors / ladder

**Highly parallel system**

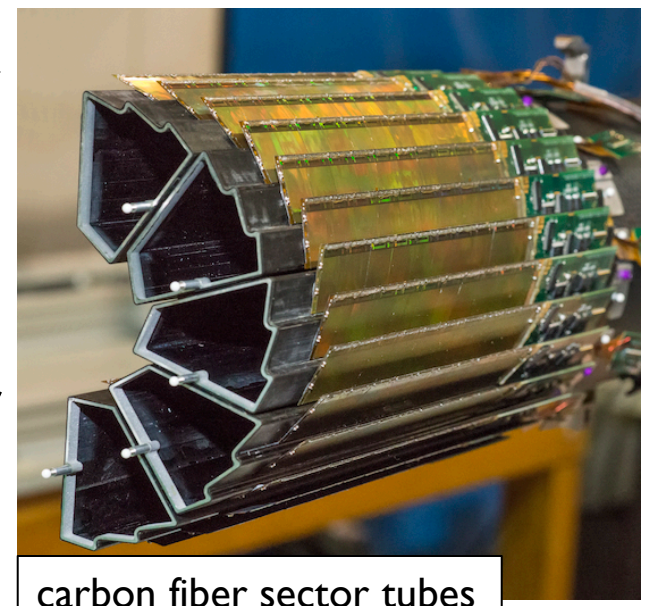


Cantilevered support

Material budget on the inner layer

- ▶ Thinned sensor: 50  $\mu\text{m}$  - 0.068%  $X_0$
- ▶ Aluminum-conductor cable (32  $\mu\text{m}$ -thick traces) - 0.128%  $X_0$
- ▶ Carbon fiber stiffener (125  $\mu\text{m}$ ) and sector tube (250  $\mu\text{m}$ ) - 0.193%  $X_0$
- ▶ Air cooled

0.388%  $X_0$



carbon fiber sector tubes

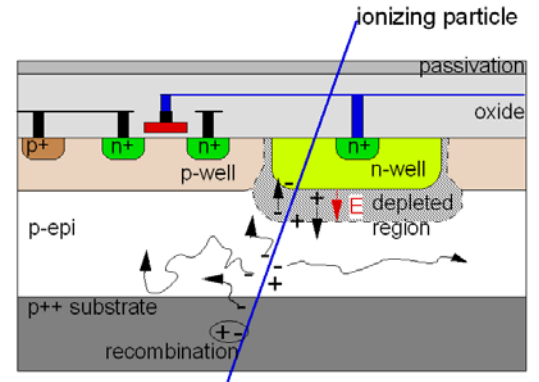
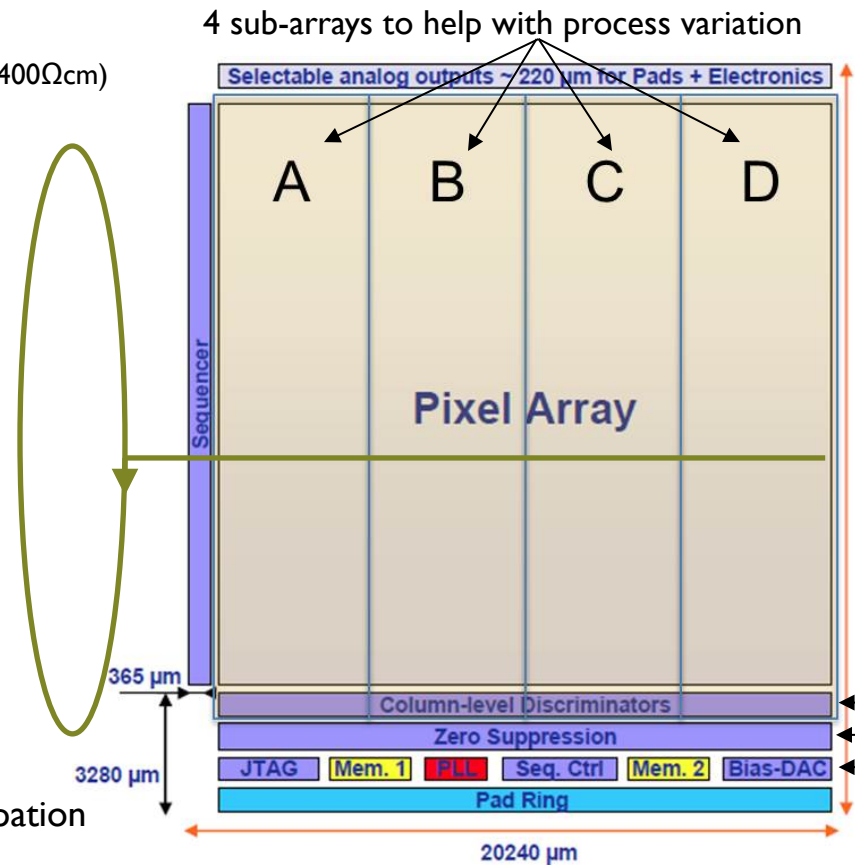
Ladder with 10 MAPS sensors (~ 2x2 cm each)



# PXL MAPS sensor

- ▶ *Ultimate-2*: third MIMOSA-family sensor revision developed for PXL at IPHC, Strasbourg
- ▶ **Monolithic Active Pixel Sensor** technology

- ▶ **High resistivity p-epi layer** (400Ωcm)
  - ▶ Reduced charge collection time
  - ▶ Improved radiation hardness
- ▶ S/N ~ 30
- ▶ MIP Signal ~ 1000 e-
- ▶ **Rolling-shutter readout**
  - ▶ A row is selected
  - ▶ For each column, a pixel is connected to discriminator
  - ▶ Discriminator detects possible hit
  - ▶ Move to next row
- ▶ 185.6 μs integration time
- ▶ ~170 mW/cm<sup>2</sup> power dissipation



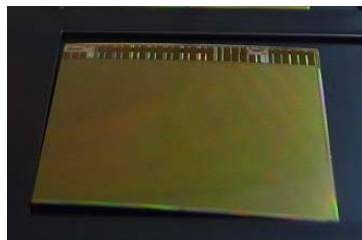
- ▶ **Pixel matrix**
  - ▶ 928 rows \* 960 columns = ~1M pixel
  - ▶ In-pixel amplifier
  - ▶ In-pixel Correlated Double Sampling (CDS)
- ▶ **Digital section**
  - ▶ End-of-column discriminators
  - ▶ Integrated zero suppression (up to 9 hits/row)
  - ▶ Ping-pong memory for frame readout (~1500 w)
  - ▶ 2 LVDS data outputs @ 160 MHz



# PXL Material Budget

## ▶ Thinned Sensor

- ▶ 50  $\mu\text{m}$
- ▶ 0.068%  $X_0$

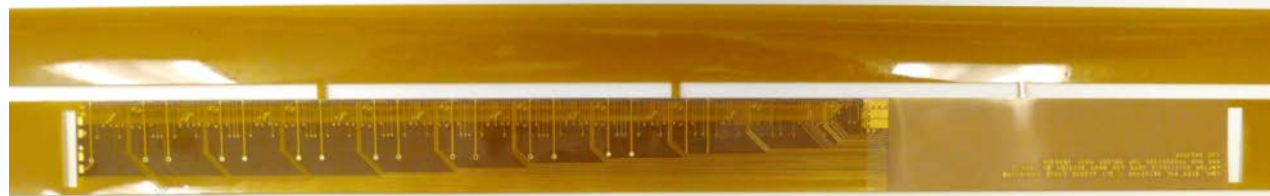


- ▶ Curved sensor
- ▶ 40-60% yield after thinning, dicing and probe testing
- ▶ Fully characterized before installation

- ▶ Power and signal lines
- ▶ Wire bond encapsulant largest contribution
- ▶ Acrylic adhesive to deal with different CTE

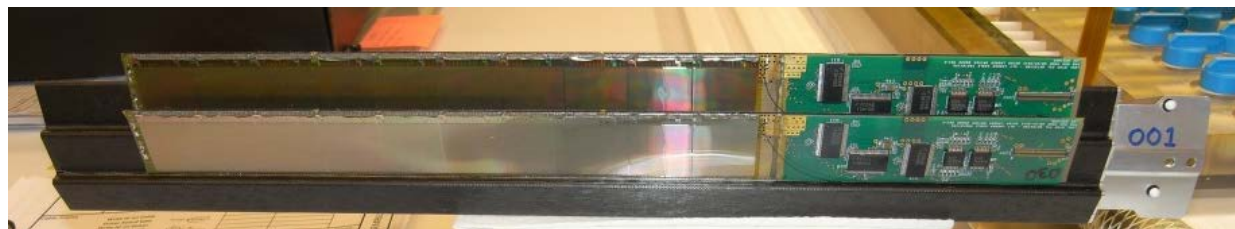
## ▶ Flex Cable

- ▶ Aluminum-Kapton
- ▶ two 32  $\mu\text{m}$ -thick Al layers
- ▶ 0.128%  $X_0$ 
  - ▶ Copper version  $\rightarrow$  0.232%  $X_0$



## ▶ Carbon fiber supports

- ▶ 125  $\mu\text{m}$  stiffener
- ▶ 250  $\mu\text{m}$  sector tube
- ▶ 0.193%  $X_0$



## ▶ Cooling

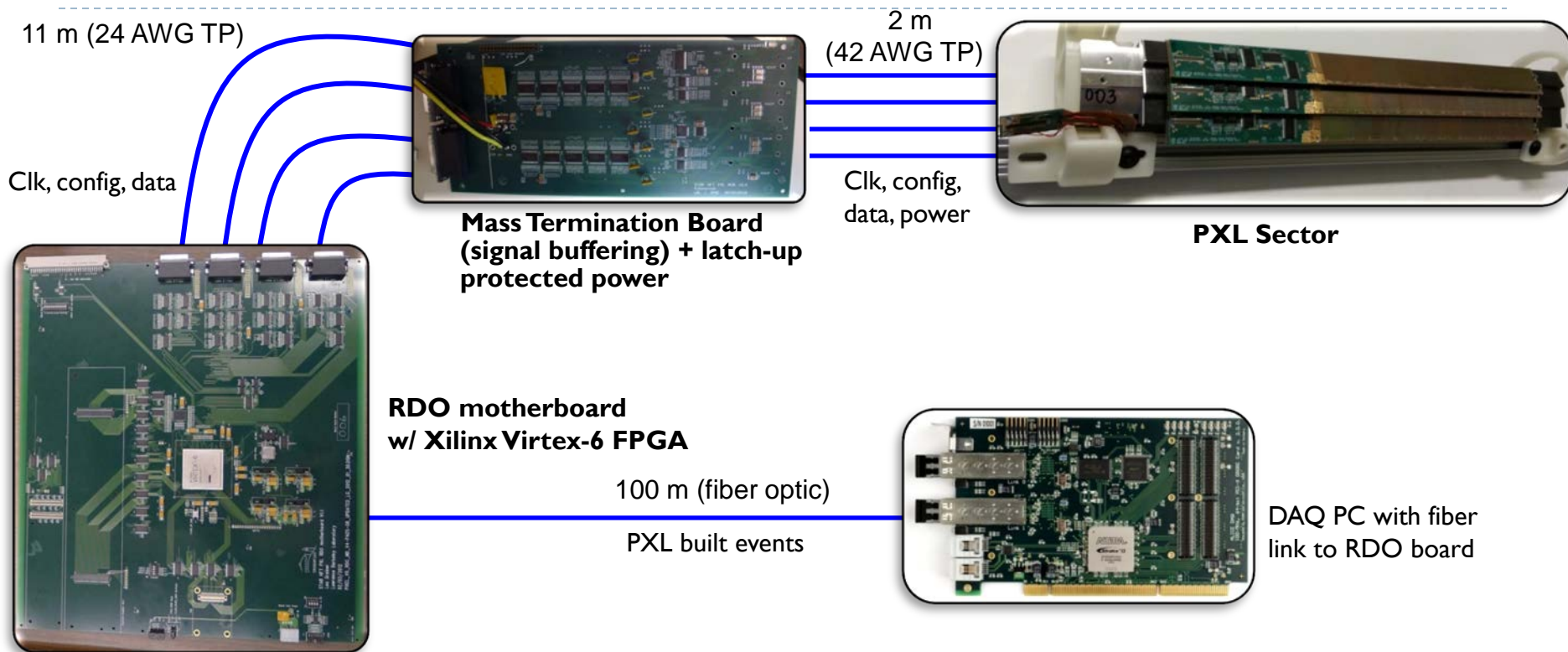
- ▶ Air cooling: negligible contribution

▶ **Total material budget on inner layer: 0.388%  $X_0$**

(0.492%  $X_0$  for the Cu conductor version)

HFT DCA pointing resolution:  
10/18/2017  
(10  $\oplus$  24/p)  $\mu\text{m}$

# PXL Detector Powering and Readout Chain



Trigger,  
Slow control,  
Configuration,  
etc.

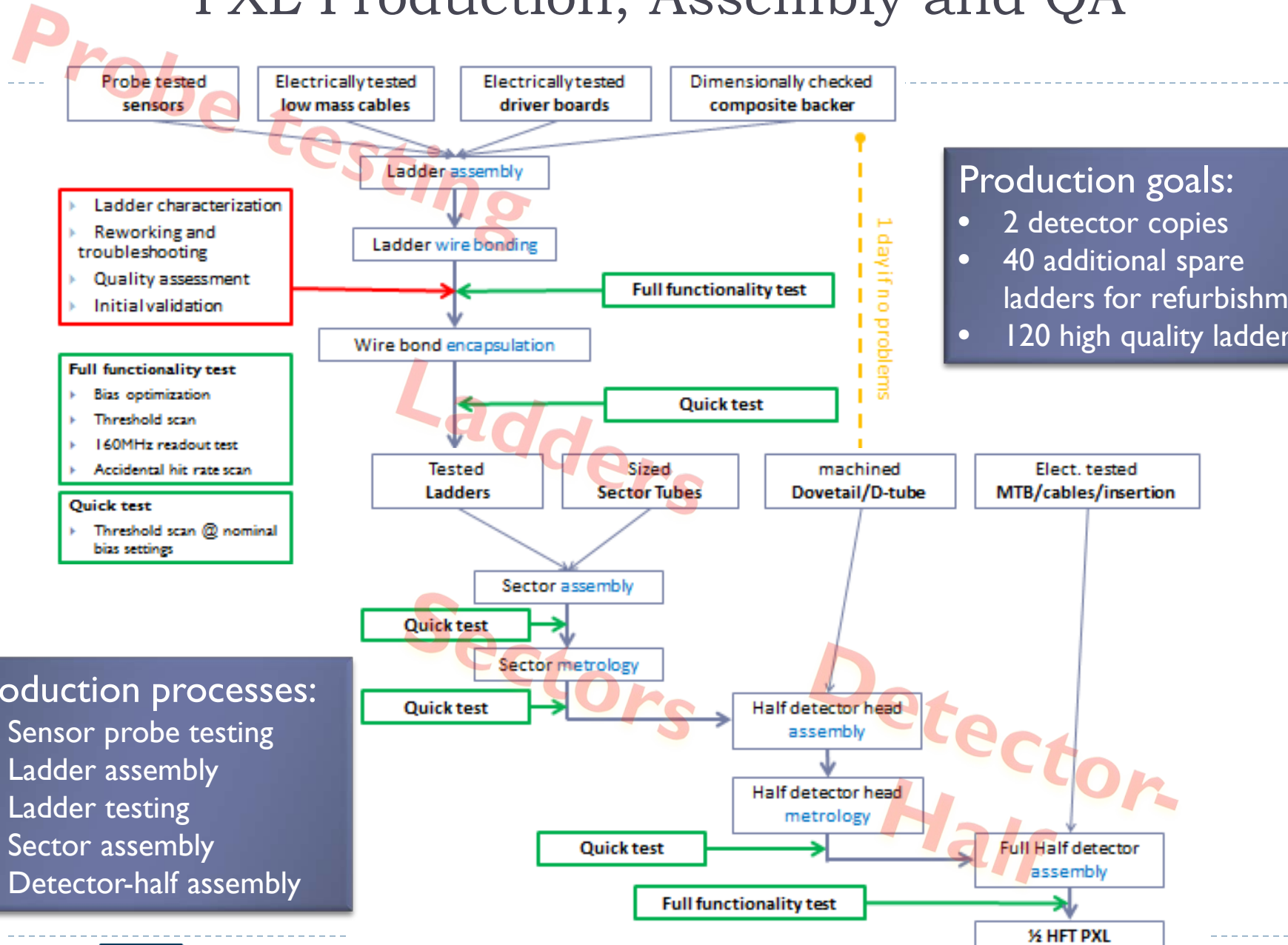
Existing STAR  
infrastructure

## Highly parallel system

- ▶ 4 ladders per sector
- ▶ 1 Mass Termination Board (MTB) per sector
- ▶ 1 sector per RDO board
- ▶ 10 RDO boards in the PXL system

## ▶ Construction

# PXL Production, Assembly and QA



**Production goals:**

- 2 detector copies
- 40 additional spare ladders for refurbishment
- 120 high quality ladders

**Ladder characterization**

- Ladder characterization
- Reworking and troubleshooting
- Quality assessment
- Initial validation

**Full functionality test**

- Bias optimization
- Threshold scan
- 160MHz readout test
- Accidental hit rate scan

**Quick test**

- Threshold scan @ nominal bias settings

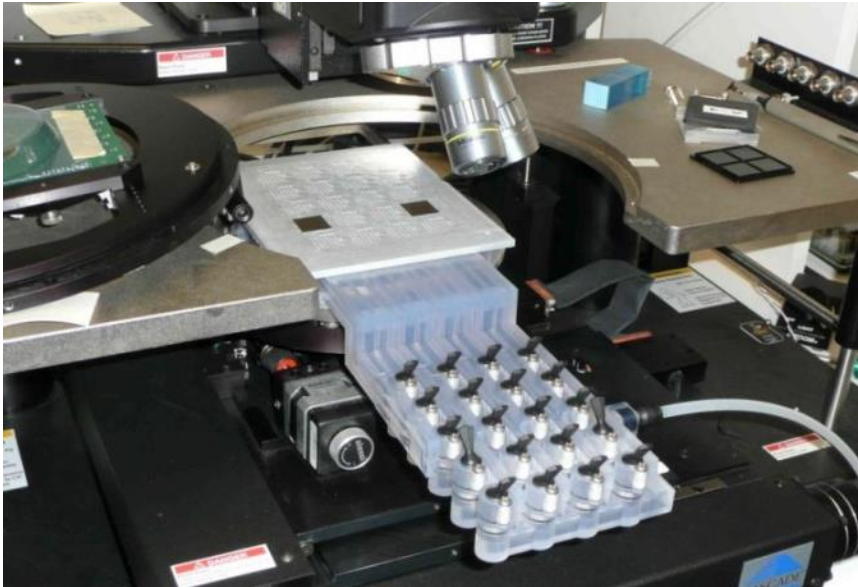
**Production processes:**

- Sensor probe testing
- Ladder assembly
- Ladder testing
- Sector assembly
- Detector-half assembly



# PXL Probe Testing

- **Thinned and diced 50  $\mu\text{m}$ -thick sensors**
- **Full sensor characterization**
- **Full speed readout (160 MHz)**

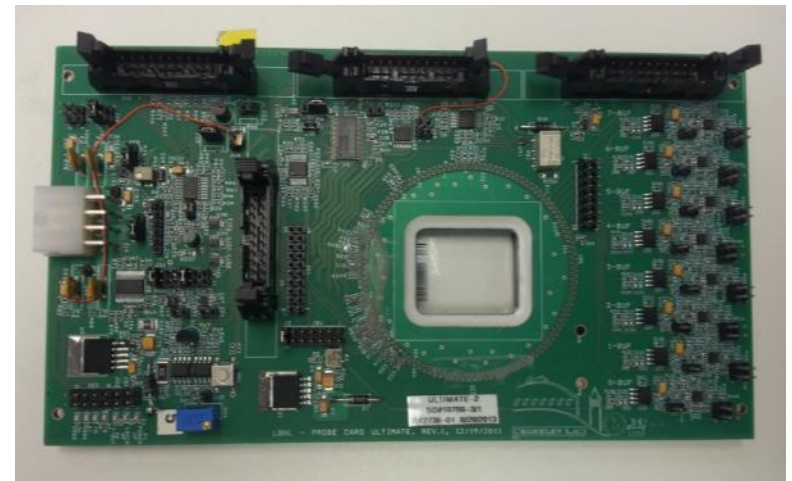


- **Custom made vacuum chuck**
- Testing up to 18 sensors per batch (optimized for sensor handling in 9-sensor carrier boxes)
- Manual alignment (~1 hr)
- LabWindows GUI for system control
- Automated interface to a database

*curved thinned sensors*



- Sensors built-in testing functionality
- **Proper probe pin design for curved thinned sensors**
- Yield 46% - 60% (spare probe cards)
- Administrative control of sensor ID



*Probe card with readout electronics*

# Ladder Assembly

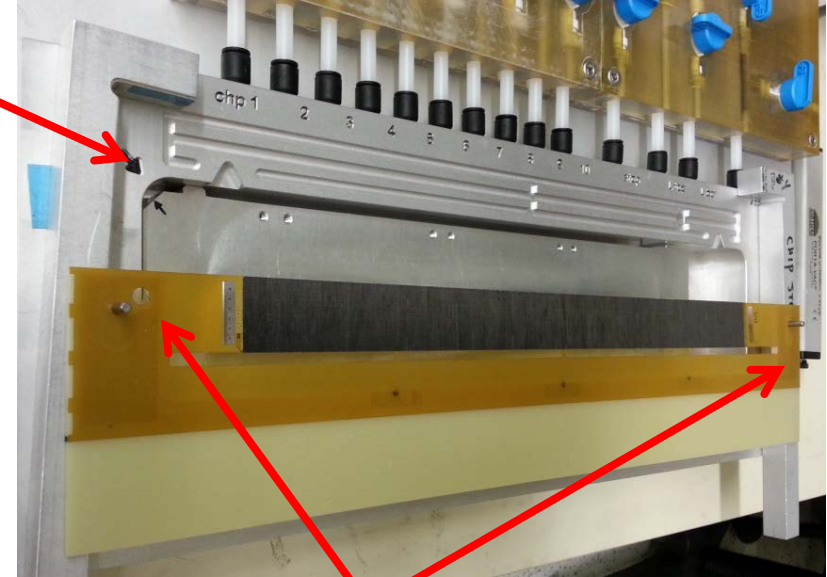


Precision vacuum chuck fixtures to **position sensors by hand**

Sensors are positioned **with butted edges**. Acrylic adhesive prevents CTE difference based damage.

Weights taken at all assembly steps to track material and as QA.

*Hybrid cable with carbon fiber stiffener plate on back in position to glue on sensors.*



**Cable reference holes for assembly**

Sensor positioning

FR-4 Handler



Assembled ladder



# From ladders to sectors... to detector halves



*Sector assembly fixture*

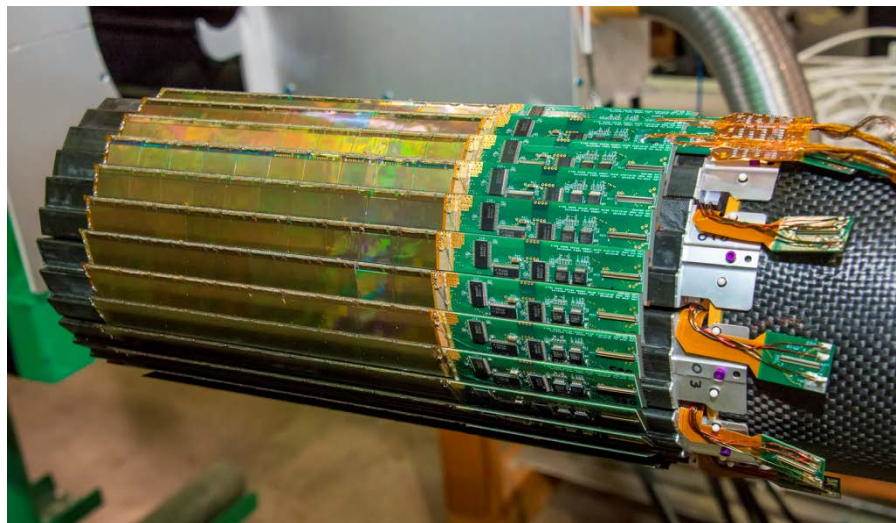
## Sectors

- ▶ Ladders are glued on carbon fiber sector tubes in 4 steps
- ▶ Pixel positions are measured and related to tooling balls
- ▶ After touch probe measurements, sectors are tested electrically for damage from metrology



*Sector in the metrology setup*

*A detector half*



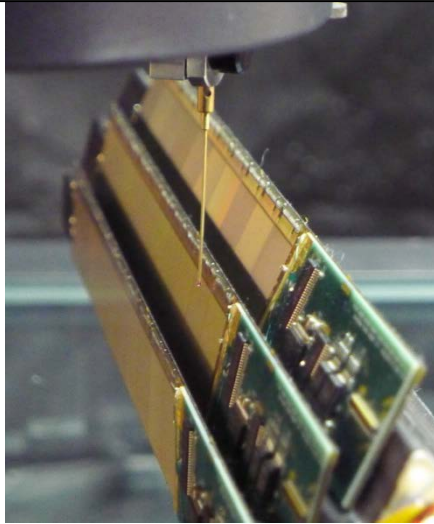
## Detector half

- ▶ Sectors are mounted in dovetail slots on detector half
- ▶ Metrology is done to relate sector tooling balls to each other and to kinematic mounts

# PXL Position Control



Sector in the metrology setup



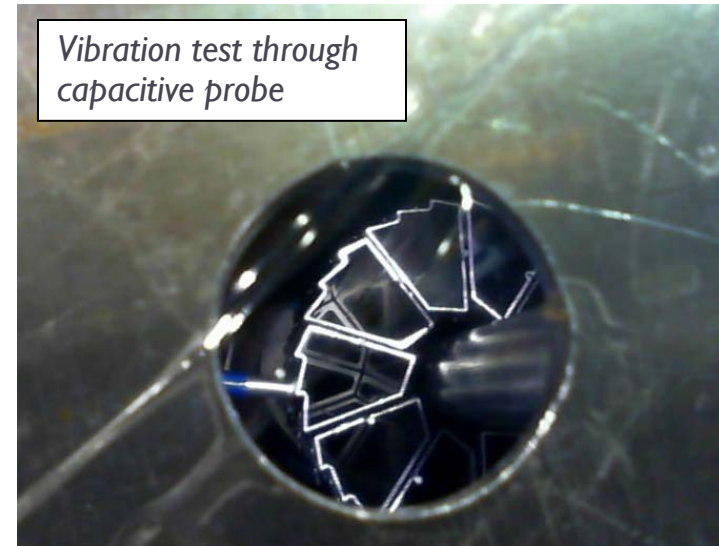
## ▶ Metrology survey

- ▶ 3D pixel positions on sector (within  $\sim 10 \mu\text{m}$ ) are measured with touch probe and related to tooling balls
  - ▶ Sector tooling ball positions related to kinematic mounts to relate pixel positions to final PXL location
- Detector-half is fully mapped

## ▶ Position stability

- ▶ Vibration at air cooling full flow:  $\sim 5 \mu\text{m}$  RMS
  - ▶ Stable displacement at full air flow:  $\sim 30 \mu\text{m}$
  - ▶ Stable displacement at power on:  $\sim 5 \mu\text{m}$
- Global hit position resolution:  $\sim 6.2 \mu\text{m}$

Vibration test through capacitive probe

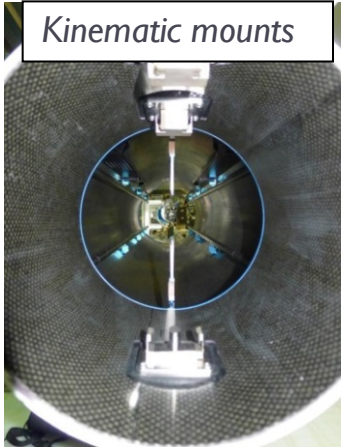


HFT DCA pointing resolution:  $(10 \oplus 24/p) \mu\text{m}$



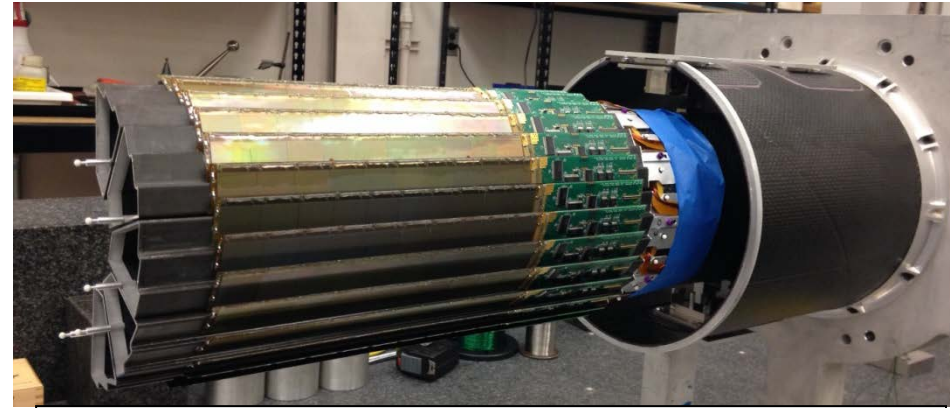
# PXL Installation in STAR

Kinematic mounts



## Novel insertion approach

- ▶ Inserted along rails and locked into a kinematic mount inside the support structure
- ▶ It can be replaced in < 1 day with a spare copy

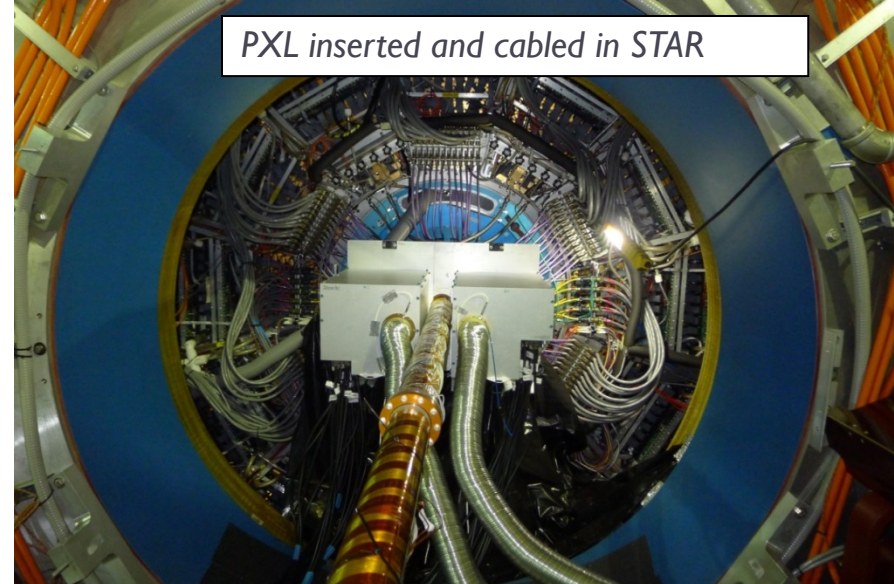


duplicate, truncated PXL support tube with kinematic mounts

Insertion in STAR



PXL inserted and cabled in STAR



# PXL production timeline



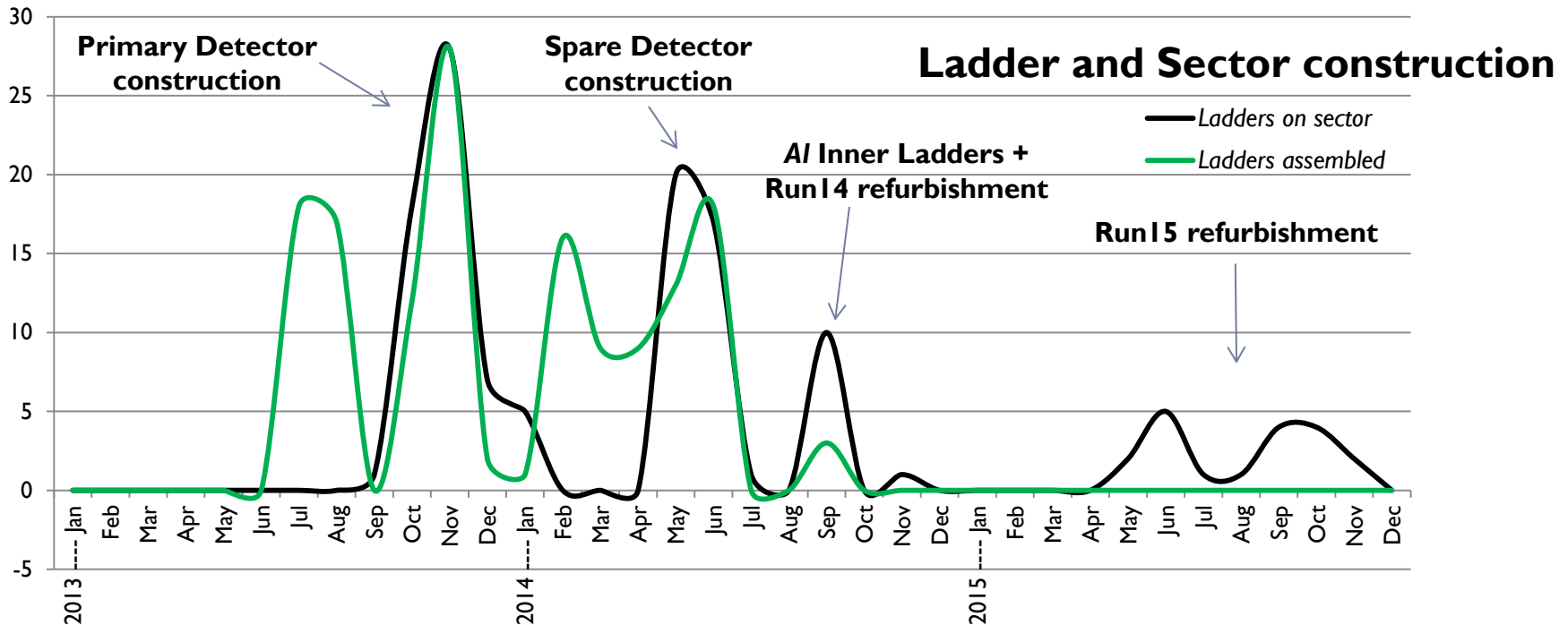
## Delivered:

- ▶ **2014 Run:** Primary Detector, 2 *aluminum cable* inner ladders, others in *copper*
- ▶ **2015-2016 Runs:** 2 detector copies, all inner ladders in *aluminum*

Overall stats	#
Assembled ladders	146
Installed on sectors	127
Ladder tests	~2000

## Sector refurbishment:

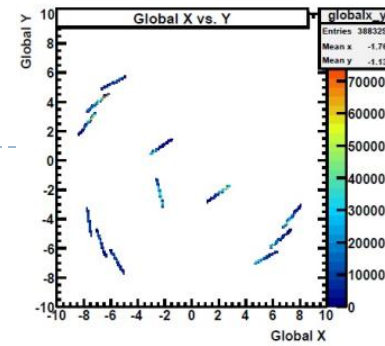
- ▶ After each STAR Run for *latch-up* induced damage
- ▶ After power supply accident during 2015 Run installation



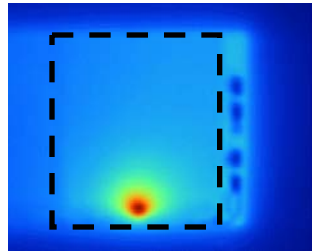
- ▶ Operations, Performance,  
Lessons Learned

# 2013 Engineering Run

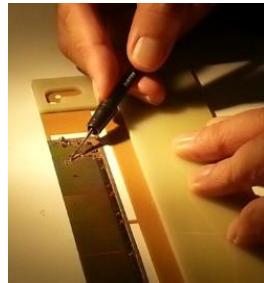
- PXL Engineering Run assembly crucial to deal with a number of unexpected issues



Engineering run geometry



Sensor IR picture

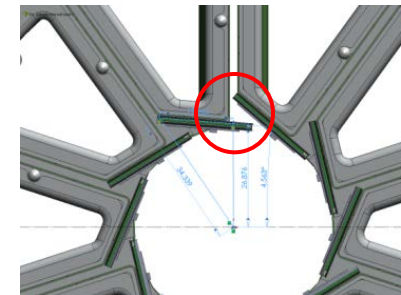


Flawed ladder dissection: searching for shorts



- ▶ Shorts between power and gnd, or LVDS outputs
- ▶ Adhesive layer extended in both dimensions to increase the portion coming out from underneath the sensors
- ▶ Insulating solder mask added to low mass cables

- ▶ Mechanical interference in the driver boards on the existing design.
- ▶ The sector tube and inner ladder driver board have been redesigned to give a reasonable clearance fit
- ▶ Inner layer design modification:  $\sim 2.8$  cm inner radius



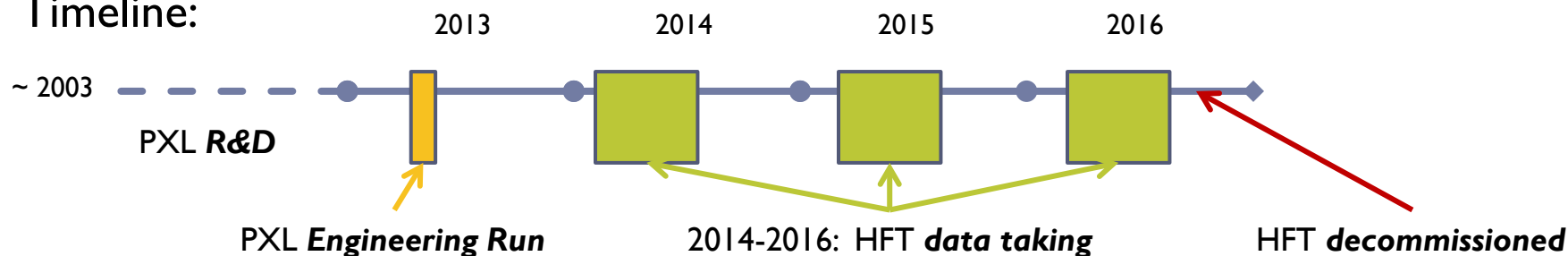
Inner layer design

- ▶ Limited capability to remotely control power and current limits
- ▶ After the engineering run added functionality to the Mass Termination Board:
  - ▶ remote setting of LU threshold and ladder power supply voltage + current and voltage monitoring



# PXL data taking

## ▶ Timeline:



## ▶ PXL Operations

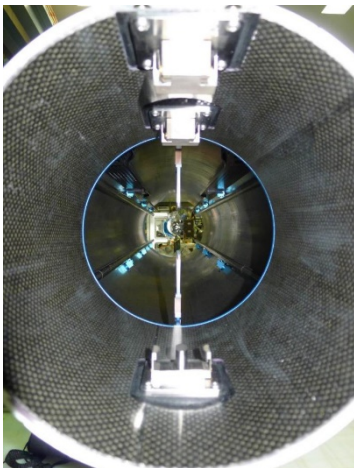
- ▶ Hit multiplicity per sensor: up to 1000/inner-sensor, 100/outer-sensor
- ▶ Dead time up to ~6%
- ▶ Typical trigger rate: 0.8-1 kHz
- ▶ Latch-up reset events: 2 latch-up/min
- ▶ Periodic reset to clear SEUs

## ▶ Collected *minimum bias* events in the PXL acceptance:

- ▶ 2014 Run: ~ 1.2 Billion Au+Au @  $\sqrt{s_{NN}} = 200\text{GeV}$
- ▶ 2015 Run: { ~ 1 Billion p+p  
~ 0.6 Billion p+Au } @  $\sqrt{s_{NN}} = 200\text{GeV}$
- ▶ 2016 Run: { ~ 2 Billion Au+Au  
~ 0.3 Billion d+Au } @  $\sqrt{s_{NN}} = 200\text{GeV}$

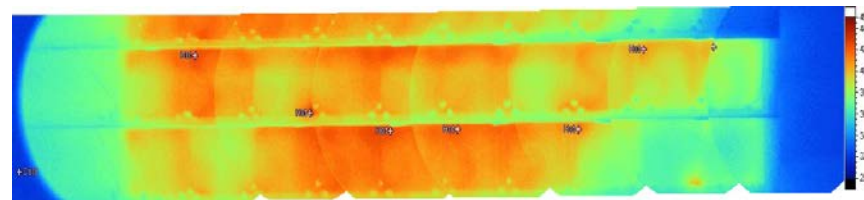
# Operational Aspects

- Operational **latch-up protection and voltage control** limited the effect of LU-related sensor damage (*more later in this talk*)
- **Detector reset** on a 15 minute schedule limited SEU-related data corruption
- **Mechanics**
  - The detector halves maintained survey pixel positions after insertion and during operational heating and in the cooling airflow (10 m/s).
  - The rapid insertion and removal mechanism worked well, allowing removal and replacement operation of a 2<sup>nd</sup> detector in one day.
- **Air cooling** worked very well, typical variation in sensor temperature over the runs was within 1-2 degree C.



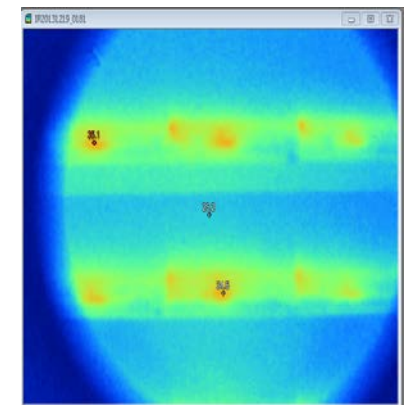
PXL Kinematic mounts

Sector vibration in the radial direction scales as:	$\text{flow}^2$
Sector vibration at full flow:	5 $\mu\text{m}$ RMS
Sector DC displacement scales as:	$\text{flow}^2$
Sector moves in at full flow: <b>(Stable displacement)</b>	25 $\mu\text{m}$ - 30 $\mu\text{m}$
Sector moves in when ladders powered: <b>(Stable displacement)</b>	3 $\mu\text{m}$ - 8 $\mu\text{m}$



Composite IR image of PXL test ladders

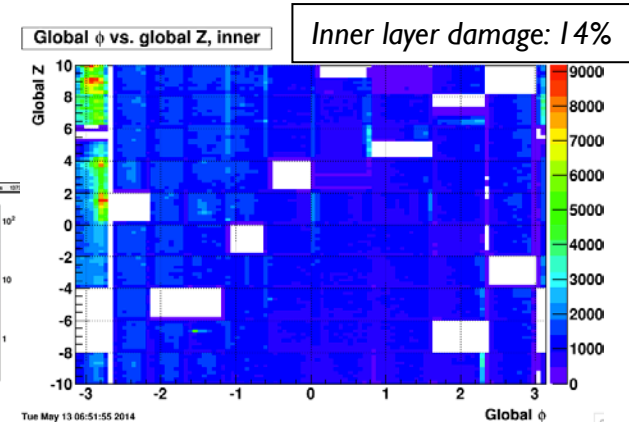
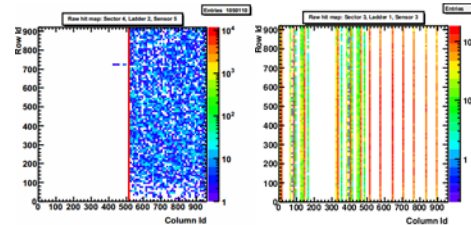
IR image of production PXL ladders. Max  $\Delta T$  is 12° C from ambient.



# Operational issues: Latch-up damage

- ▶ Unexpected damage seen on 15 ladders in the STAR radiation environment in 2014 Run first 2 weeks

- ▶ Digital power current increase
- ▶ Sensor data corruption
- ▶ Hotspots in sensor digital section
- ▶ Correlated with *latch-up* events
- ▶ Limited with operational methods



- ▶ Latch-up tests at *BASE facility* (LBL) to measure latch-up cross-section and reproduce damage

- ▶ 50  $\mu\text{m}$  & 700  $\mu\text{m}$  thick, low and high resistivity sensors; PXL ladders
- ▶ Irradiation with heavy-ions and protons

## Latch-up phenomenon:

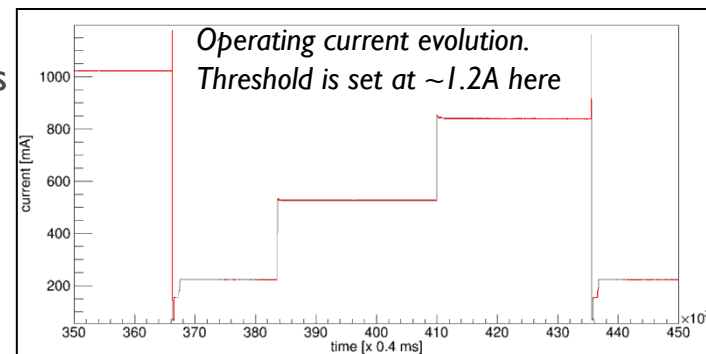
- Self feeding short circuit caused by single event upset
- Can only be stopped by removing the power

- ▶ Results and observations

- ▶ Current limited latch-up states observed (typically  $\sim 300$  mA)
- ▶ Damage reproduced only with HI on PXL 50  $\mu\text{m}$  thinned sensors

- ▶ Safe operations envelope implemented

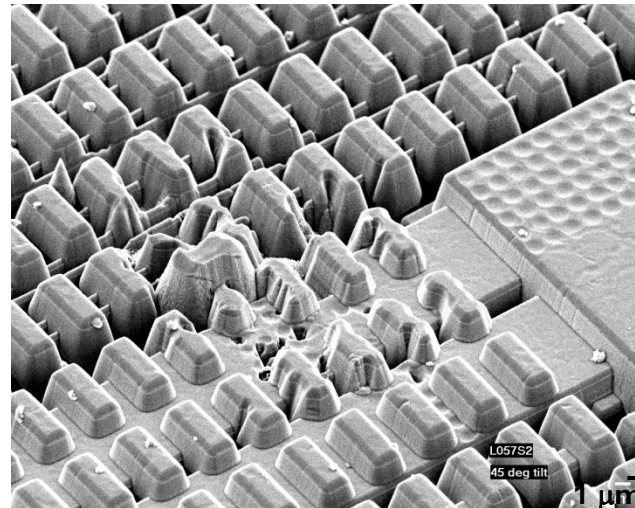
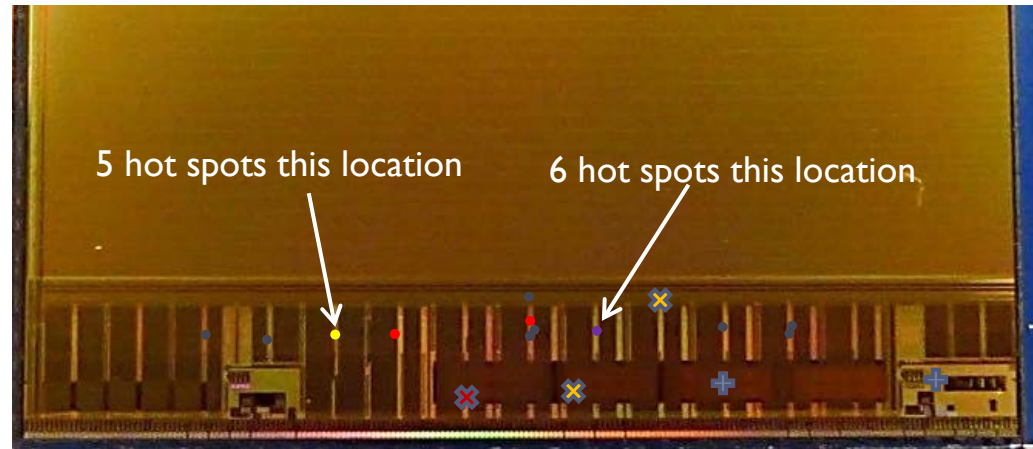
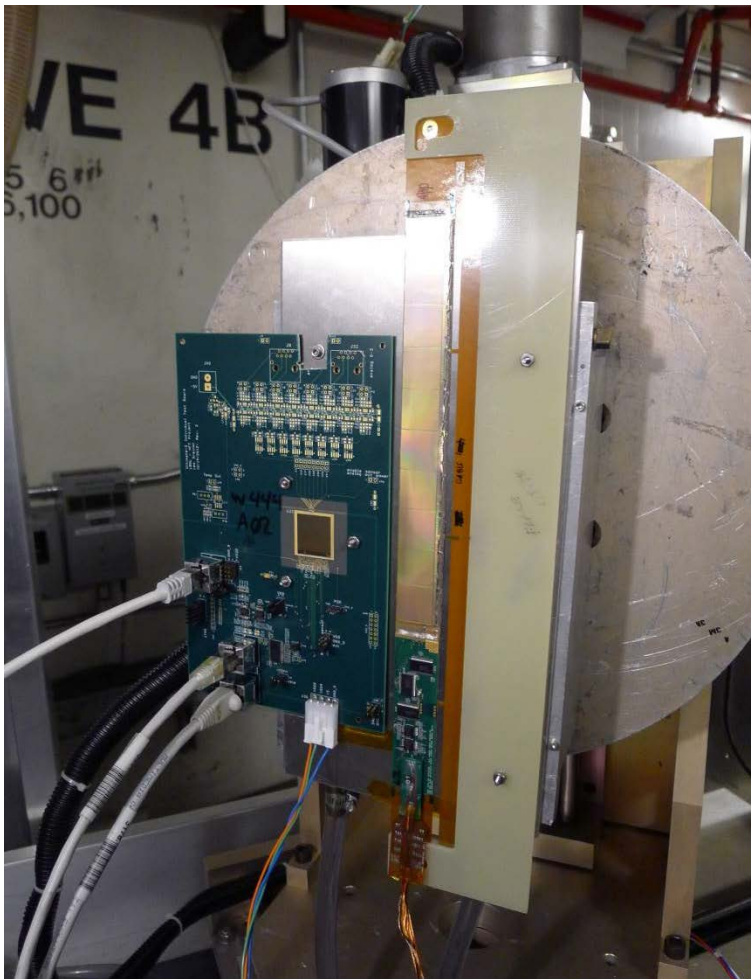
- ▶ Latch-up protection at 80 mA above operating current
- ▶ Periodic detector reset to clear SEU



# Latch-up test setup and damage analysis

*Individual sensor test boards and ladders mounted on cooling plate*

*IR “hotspots” locating the damage tend to favor particular structures (isolated buffers with specific structure pitch)*



*PXL sensor layers deconstructed (plasma etching technique) and viewed with SEM (@BNL Instrumentation Division)*

*The layers appear to be melted*

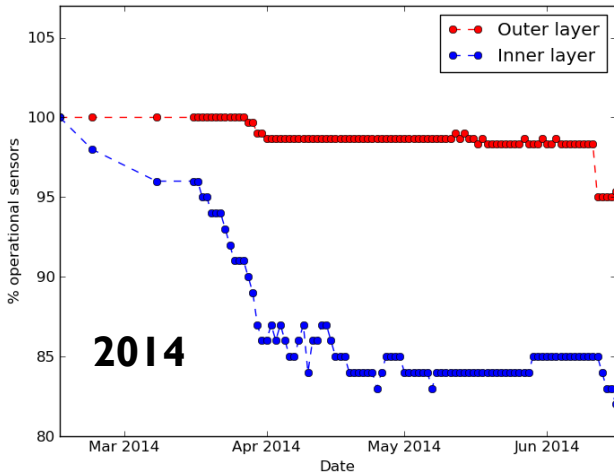


# Damage evolution

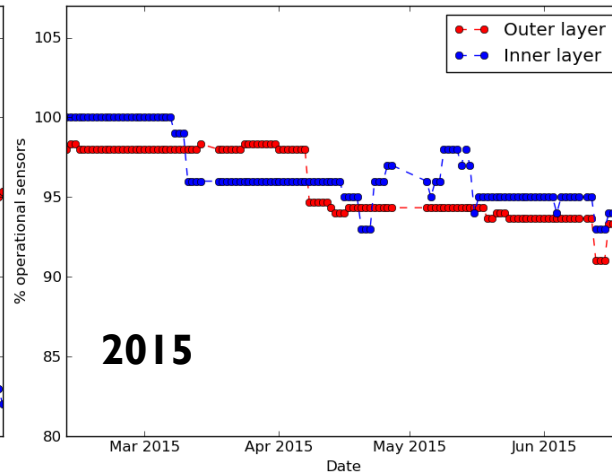
Run	Good sensors on Inner Layer		Good sensors on Outer Layer		Comment
	installation	end of run	installation	end of run	
2014	100%	82%	100%	95%	LU damage, most of it in the first 15 days of operations
2015	99%	94%	98%	96% (93%)*	* = Lost control of an outer ladder (10 good sensors off)
2016	100%	95% (87%)+	99%	98%	+ = Current instability on inner ladder (8 good sensors off)

Good sensor = sensor with >95% active channels and uniform efficiency

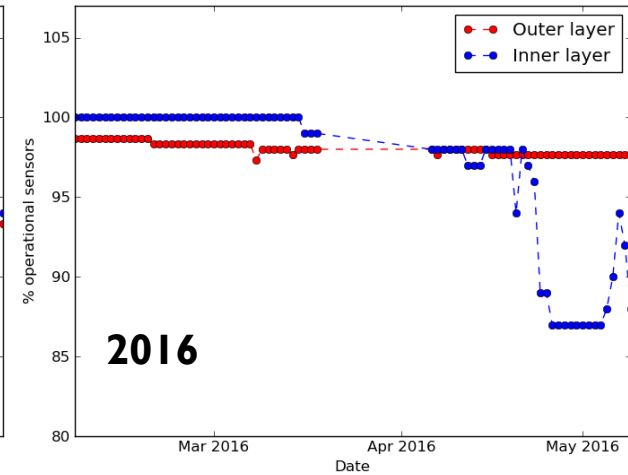
2014 PXL - operational sensor % per layer



2015 PXL - operational sensor % per layer

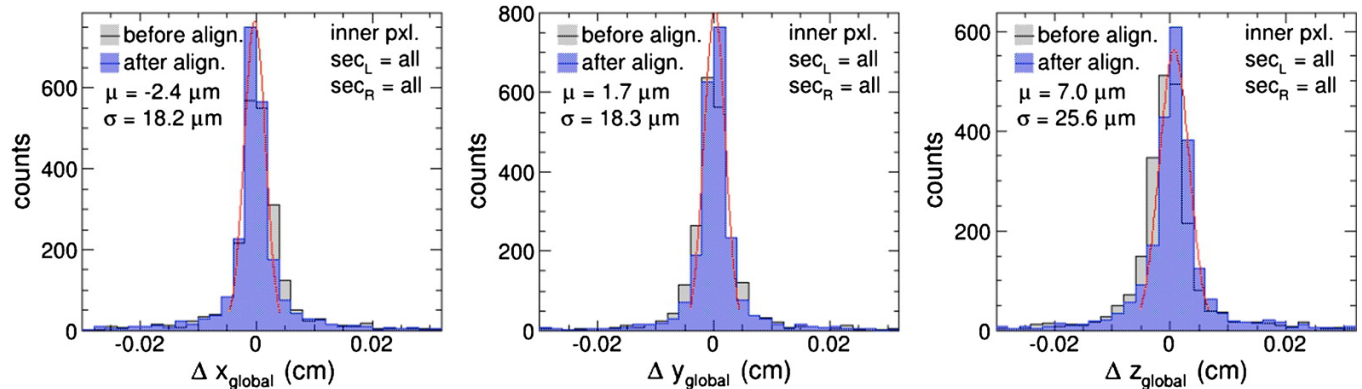
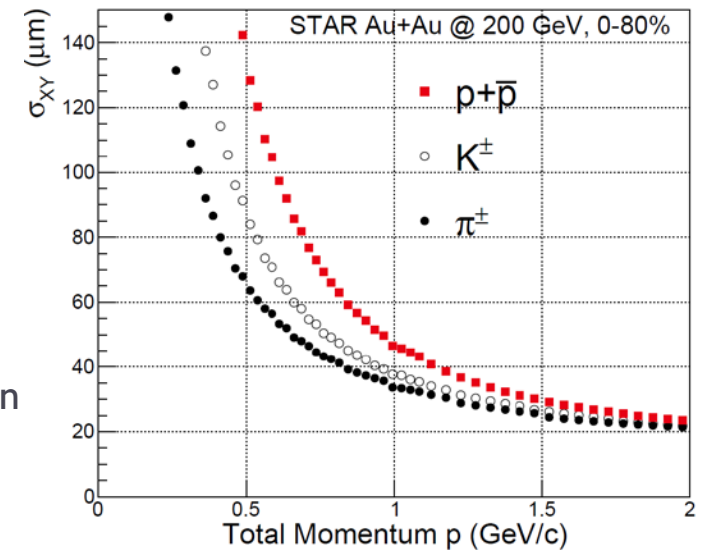


2016 PXL - operational sensor % per layer



# HFT Performance from 2014 data

- ▶ Distance of Closest Approach (DCA) resolution - design requirements exceeded
  - ▶  $\sim 50 \mu\text{m}$  for 750 MeV/c Kaons
  - ▶  $\sim 30 \mu\text{m}$  for  $p > 1 \text{ GeV}/c$
- ▶ Sensor detection efficiency:
  - ▶ 97.2% average estimated with cosmic rays before the Run
- ▶ Alignment
  - ▶ Residuals distribution after alignment shows  $\sigma \leq 25 \mu\text{m}$



# HFT Physics achievements

## ▶ Physics of D-meson production

- ▶ High significance signal
- ▶ Nuclear modification factor  $R_{AA}$
- ▶ Collective flow  $v_2$

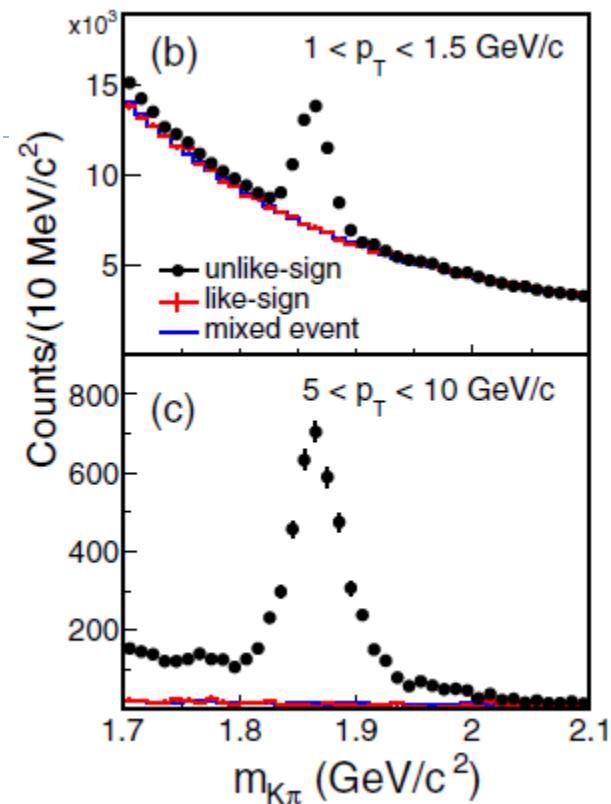
## ▶ $D^0 \rightarrow K + \pi$

- ▶ Significance  $S/\sqrt{S+B} \sim 220$

## ▶ $D_S^\pm \rightarrow \phi (K^+K^-) + \pi^\pm$

- ▶ Significance  $S/\sqrt{S+B} \sim 25$

Sample:  $\sim 900$  M  
 Au+Au collisions  
 $\sqrt{s_{NN}} = 200$  GeV



## ▶ **NEW!!!** First measurement of $\Lambda_c$ baryons in HI collisions

- ▶  $\Lambda_c^\pm \rightarrow p^\pm K^\mp \pi^\pm$   $c\tau \sim 60 \mu\text{m}$  BR = 5 %
- ▶ Experimentally challenging to measure in heavy-ion collisions  
 → Combinatorial background is greatly suppressed
- ▶ Significance:  $S/\sqrt{S+B} \sim 5.2$  (10-60% centrality,  $p_T$ : 3–6 GeV)
- ▶  $\Lambda_c/D^0$  ratio compatible with baryon-to-meson ratios of light hadrons

# STAR PXL Project: Strengths and Weaknesses

---

Project paper: “*The STAR MAPS-based PiXeL detector*” submitted to NIM A ([arXiv:1710.02176](https://arxiv.org/abs/1710.02176))

## Strengths

- ▶ Sensor and Readout System developments strictly coupled
- ▶ Engineering run, crucial for the program
- ▶ ~Full control on the production

→ **Success!** { Performance exceeded expectations  
Access the charm domain

## Weaknesses

- ▶ Untested technology in a collider environment
- ▶ Short (3-year) physics program
- ▶ Sensor too slow to access the bottom domain

→ **Future:** ALICE ITS Upgrade, sPHENIX MVTX

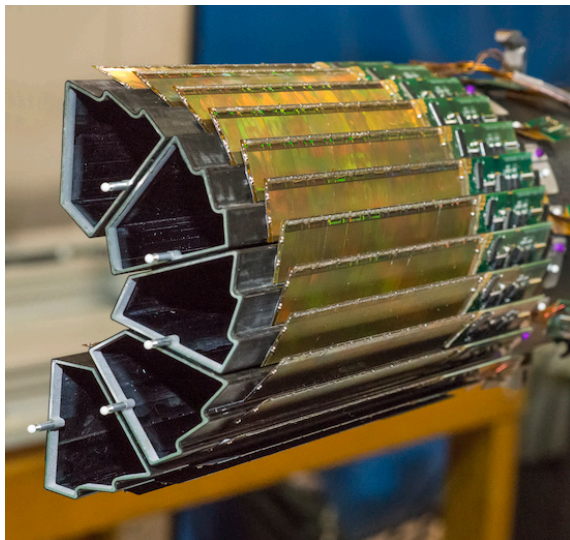


# Evolution of MAPS-based Vertex Detector

2014-2016

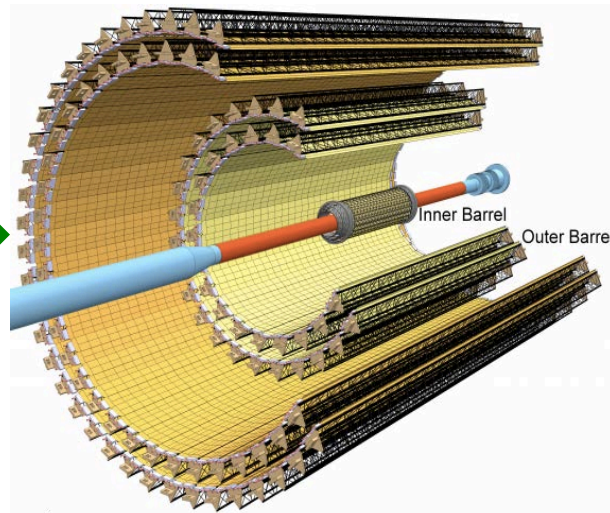
2021+

STAR HFT/PXL (Current)



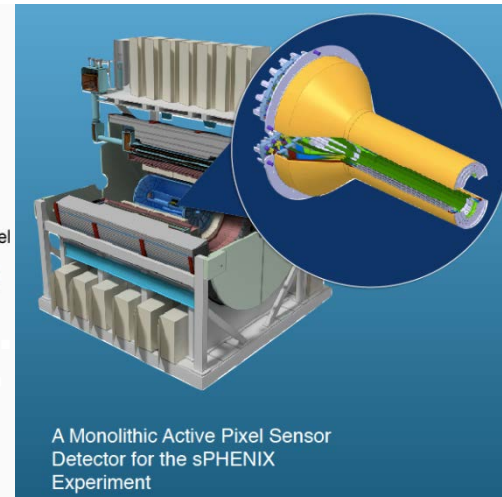
Integration time: **186  $\mu$ s**  
Thickness first layer:  $0.4\%X_0$

ALICE ITS Upgrade



Integration time: **<20  $\mu$ s**  
Thickness first layer:  $0.3\%X_0$

sPHENIX MVTX

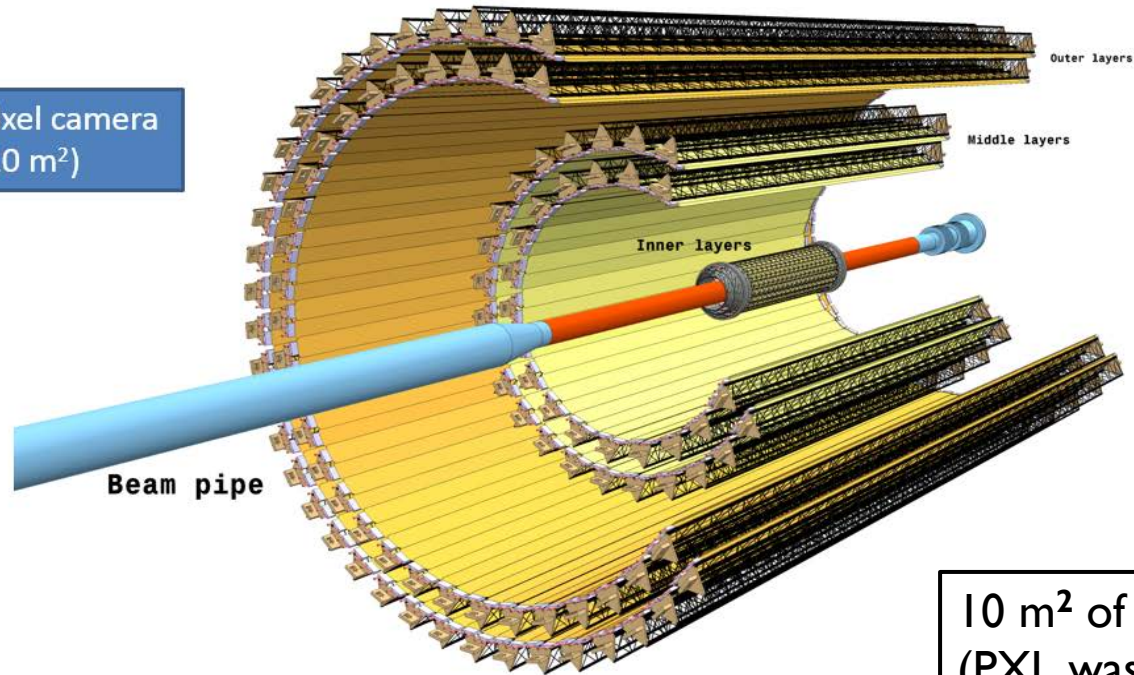


Next generation MAPS detector used for ALICE ITS Upgrade and for sPHENIX MVTX:  
Thin MAPS detector with much shorter integration time  
-> Significantly reduced background hits -> Much improved tracking efficiency

# @LHC: ALICE ITS Upgrade

## From HybridPixels / Drifts / Strips to MAPS

12.5 G-pixel camera  
( $\sim 10 \text{ m}^2$ )



10 m<sup>2</sup> of silicon  
(PXL was 0.16 m<sup>2</sup>)

7-layer barrel geometry based on MAPS

$r$  coverage: 23 – 400 mm

$\eta$  coverage:  $|\eta| \leq 1.22$

for tracks from 90% most luminous region

3 Inner Barrel layers (IB)

4 Outer Barrel layers (OB)

Material /layer : 0.3%  $X_0$  (IB), 1%  $X_0$  (OB)

<http://iopscience.iop.org/0954-3899/41/8/087002/>

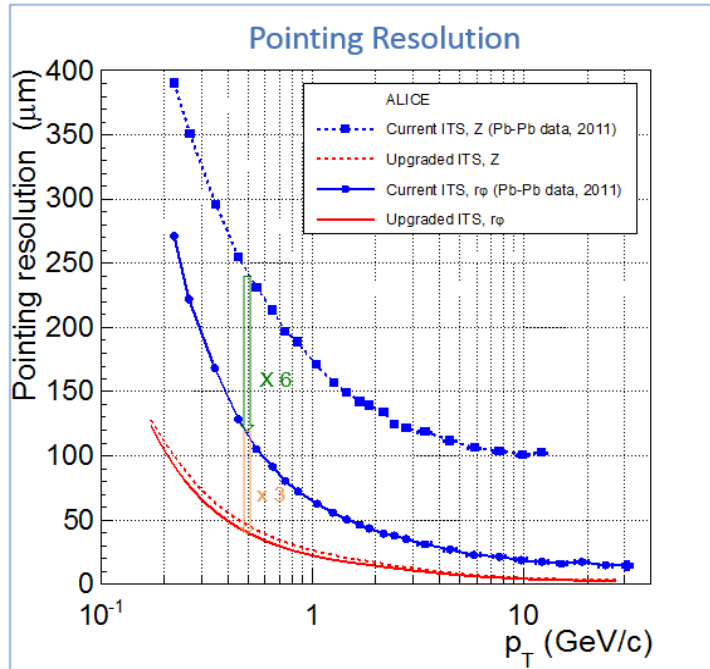
7

# Upgraded ITS Performance

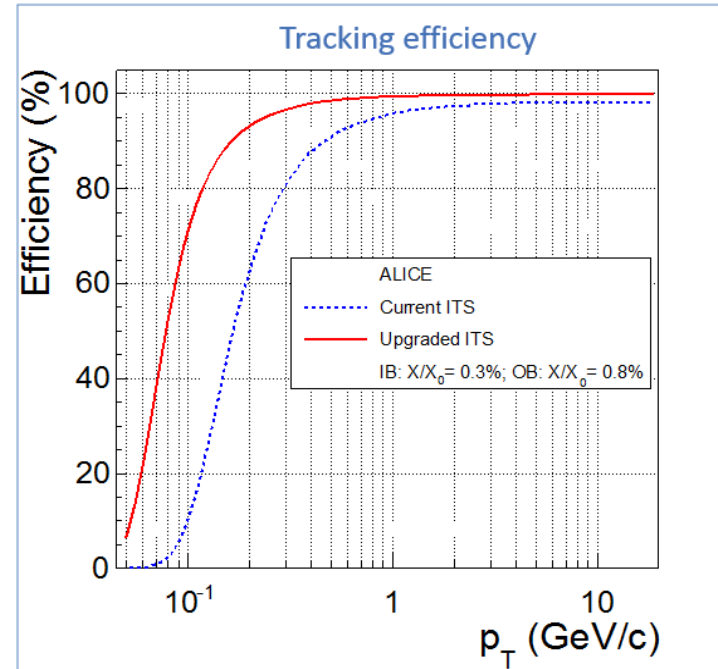
## Performance of new ITS (MC simulations)



Impact parameter resolution



Tracking efficiency (ITS standalone)



**Existing ITS:**

**ITS Upgrade:**

Hybrid pixels, drift, strips

All layers are MAPS sensors

$X/X_0 \geq 1\%$  /layer

$X/X_0 \sim 0.4\%$  /layer

$\sim 120 \mu\text{m}$  @ 500MeV/c

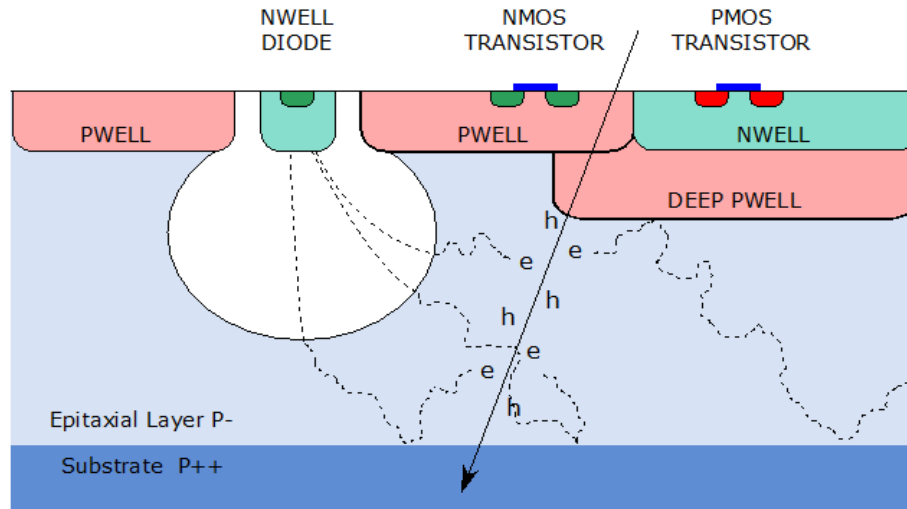
$\sim 40 \mu\text{m}$  @ 500MeV/c

**Physics Goals:**

Improve charm meson study - Access charm baryons, bottom hadrons



## CMOS Pixel Sensor using TowerJazz 0.18 $\mu\text{m}$ CMOS Imaging Process



### **ALPIDE** sensor (*developed at CERN*)

- $\sim 28 \mu\text{m}$  pitch
- Integration time:  $< 20 \mu\text{s}$
- Trigger rate: 100 kHz
- Read out up to 1.2 Gbit/s
- Power: 40 mW/cm<sup>2</sup>
- Priority encoder - sparsified readout
- Rad.Tolerant: 700krad -  $10^{14}$  IMeV  $n_{\text{eq}}/\text{cm}^2$

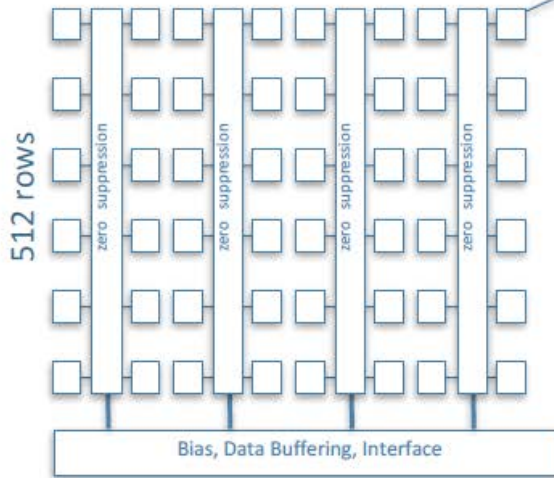
- ▶ High-resistivity ( $> 1\text{k}\Omega \text{ cm}$ ) p-type epitaxial layer ( $20\mu\text{m} - 40\mu\text{m}$  thick) on p-type substrate
- ▶ Small n-well diode ( $2-3 \mu\text{m}$  diameter),  $\sim 100$  times smaller than pixel  $\Rightarrow$  low capacitance
- ▶ Application of (moderate) reverse bias voltage to substrate can be used to increase depletion zone around NWELL collection diode
- ▶ Quadruple well process: deep PWELL shields NWELL of PMOS transistors, allowing for full CMOS circuitry within active area



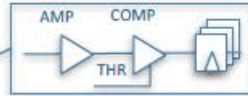
# ALPIDE Architecture

## Priority Encoder (AE-RD)

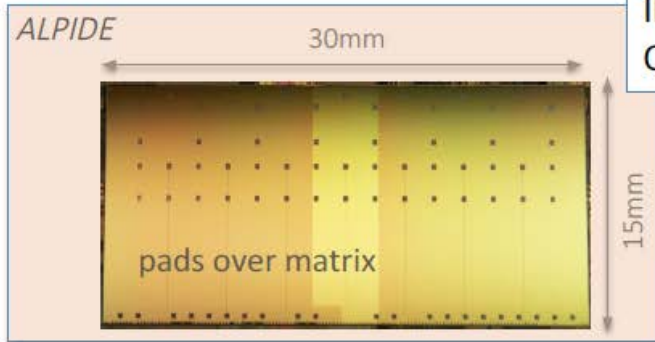
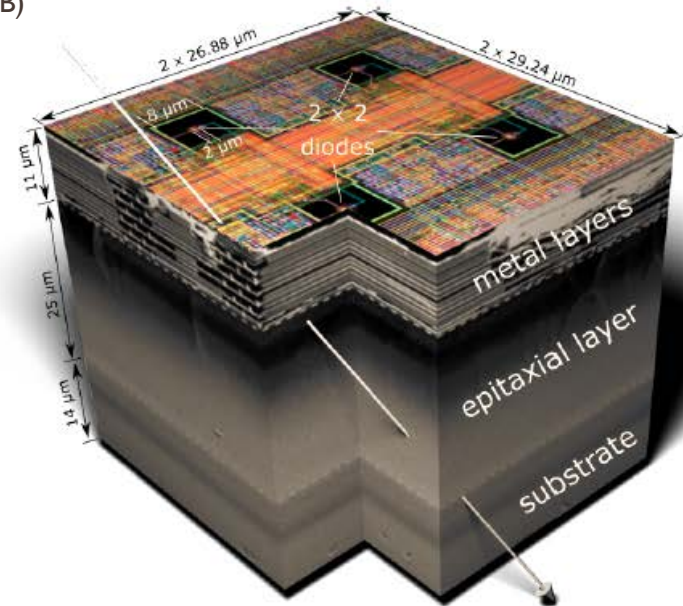
1024 pixel columns  
(32 regions x 16 double-columns)



In pixel:   
 { Amplification  
 Discrimination  
 3 hit storage registers (MEB)



external trigger  
or  
Continuous

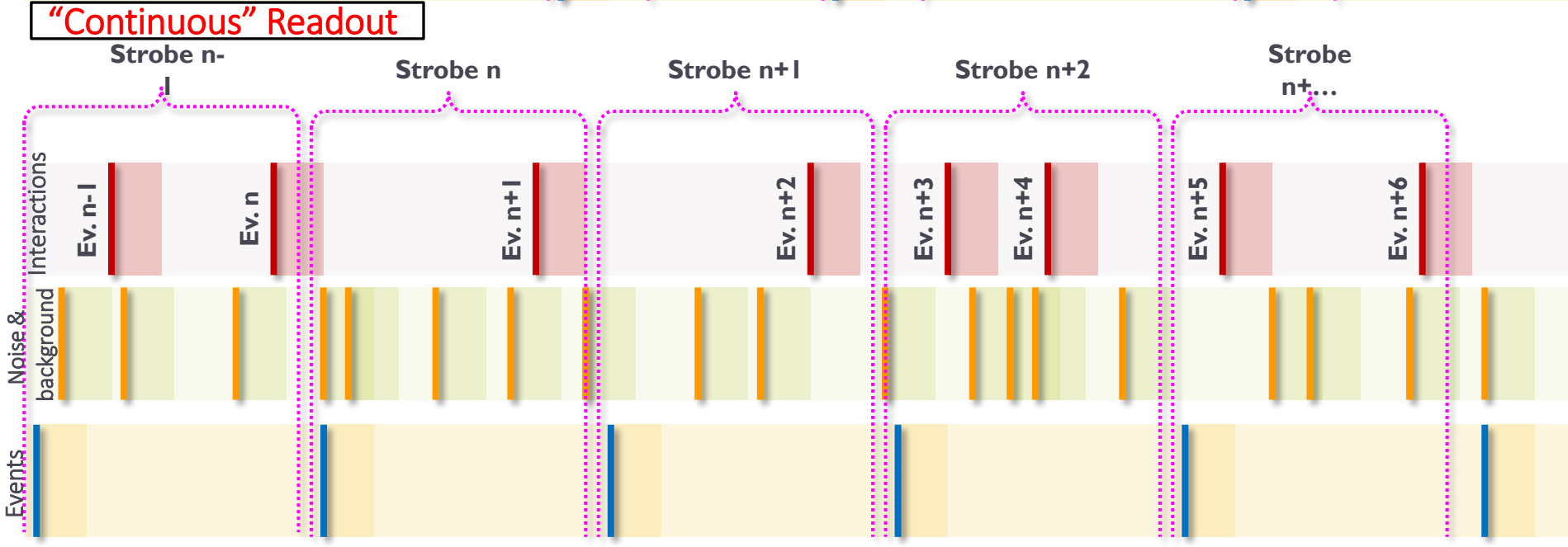
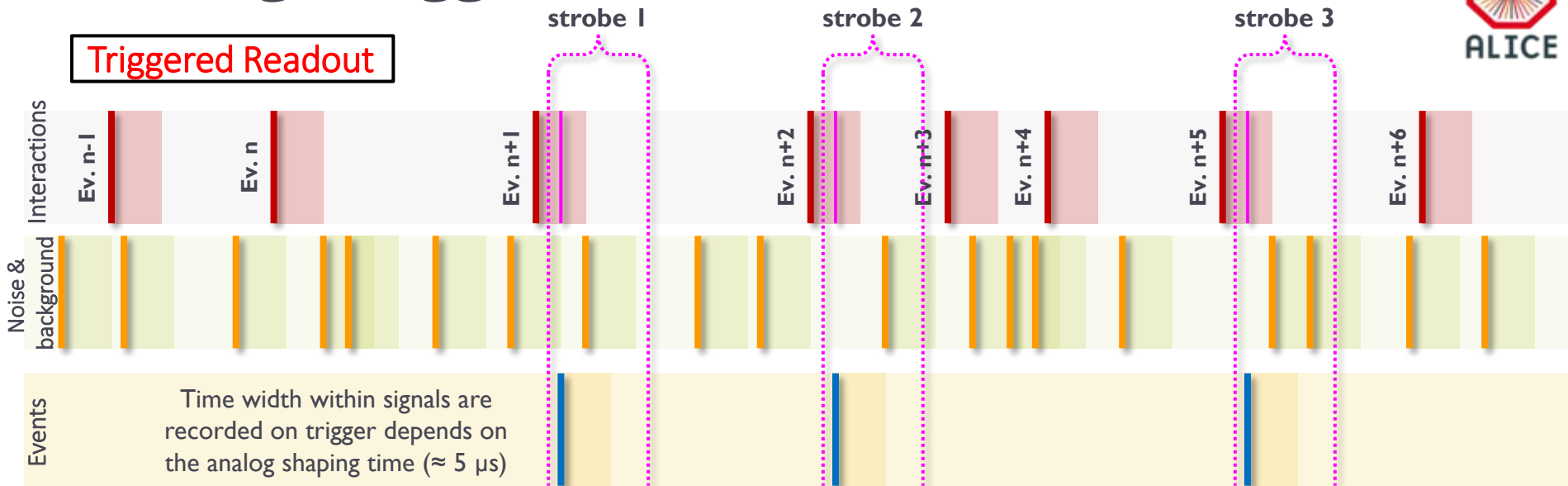


IB: 50 $\mu$ m thick  
OB: 100 $\mu$ m thick

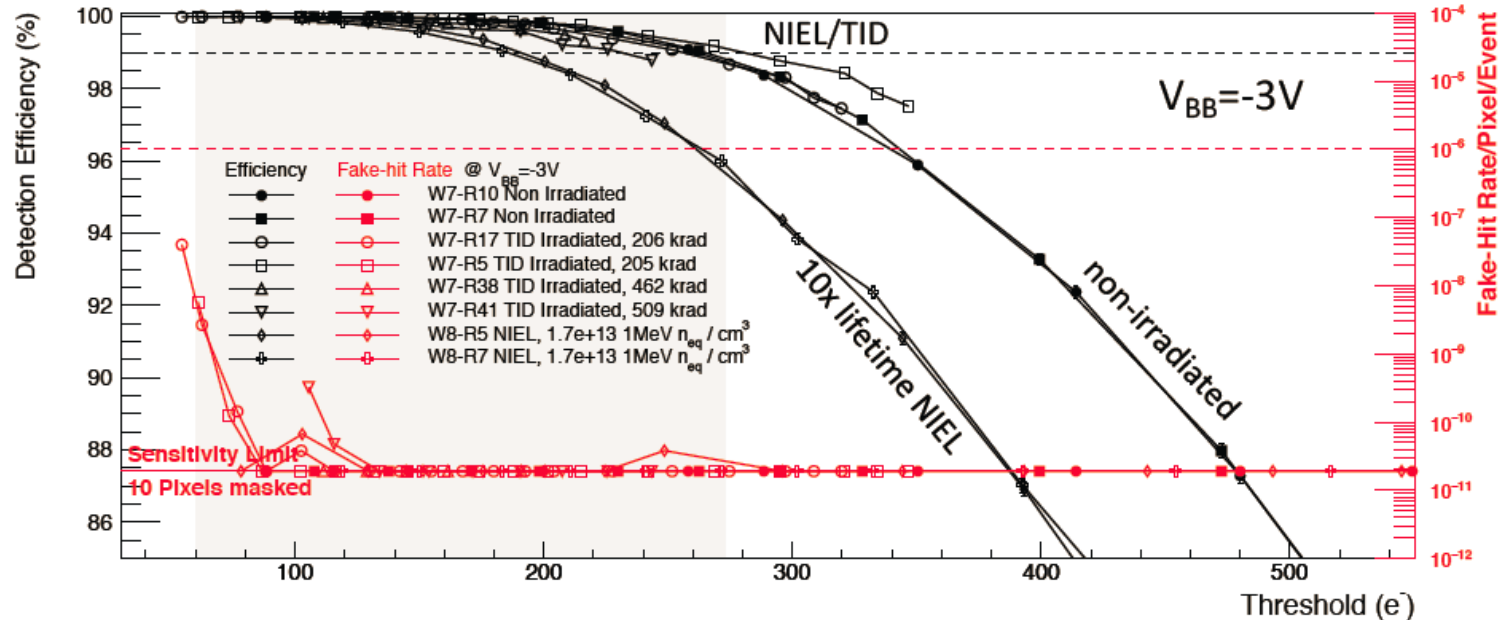
Power: 40 mW/cm<sup>2</sup>  
 Trigger rate: 100 kHz  
 Integration time:  
 Read out up to 1.2 Gbit/s.

130,000 pixels / cm<sup>2</sup> 27x29x25  $\mu$ m<sup>3</sup>  
 spatial resolution:  $\sim$  5  $\mu$ m (3-D)  
 Max particle rate: 100 MHz / cm<sup>2</sup>  
 fake-hit rate:  $\sim$  10<sup>-10</sup> pixel / event  
 power :  $\sim$  300 nW / pixel

# Timing: Triggered & “Continuous” Readout

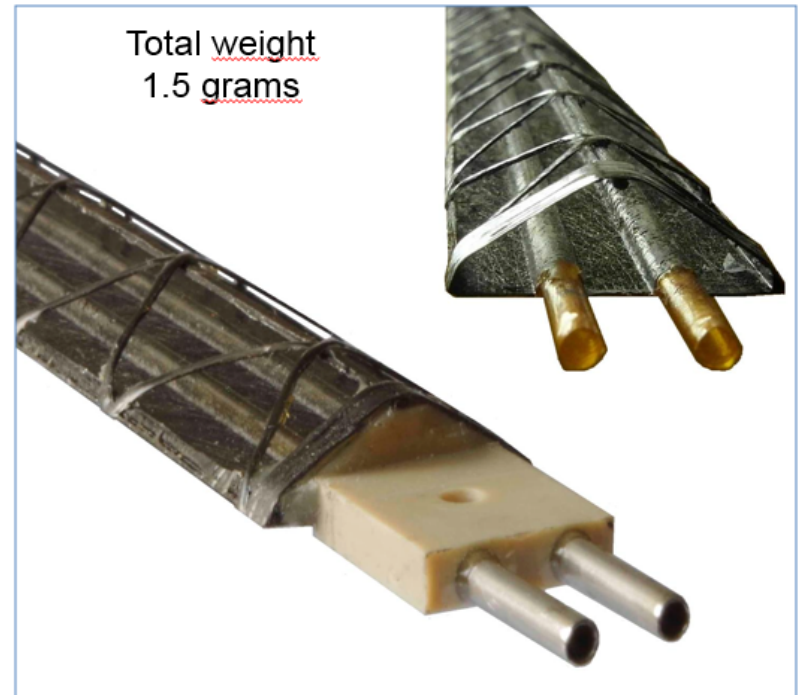
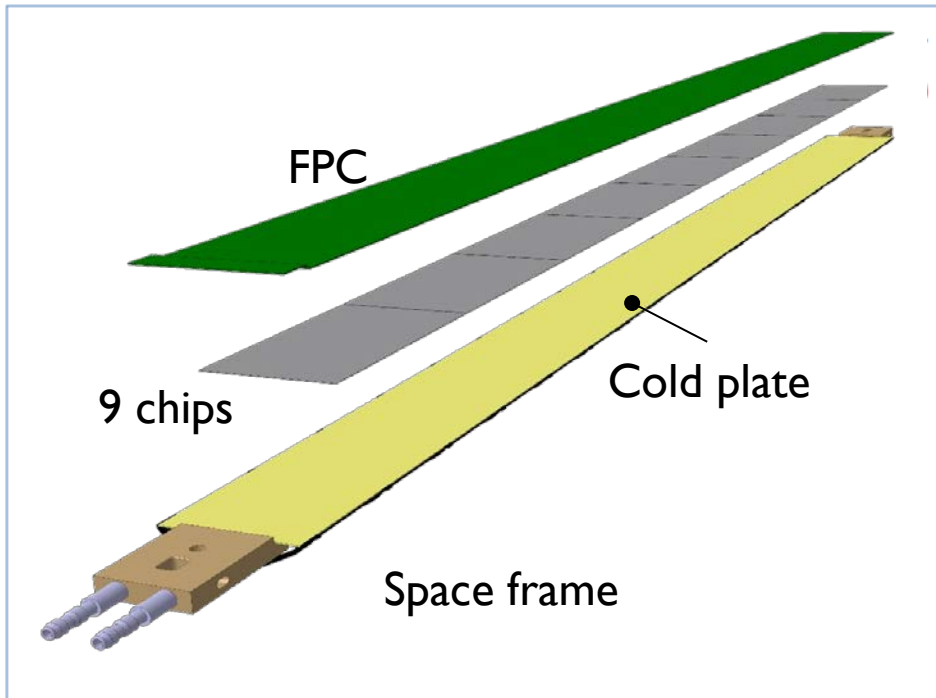


## Detection Efficiency and Fake-Hit Rate



- Big operational margin with only 10 masked pixels (0.002%)
- Chip-to-chip fluctuations negligible
- Non-irradiated and NIEL/TID chips show similar performance
- Sufficient operational margin after 10x lifetime NIEL dose

# New ITS Layout - Inner Barrel Stave



<Radius> (mm): 23,31,39

Nr. of staves: 12, 16, 20

Nr. of chips/layer: 108, 144, 180

Power density: < 100 mW/cm<sup>2</sup>

Length in z (mm): 290

Nr. of chips/stave: 9

Material thickness:  $\sim 0.3\% X_0$

Throughput (@100kHz): < 80 Mb/s  $\times$  cm<sup>-2</sup>



# ITS Outer Barrel



## Outer Barrel (OB)

<radius> (mm): 194, 247, 353, 405

Nr. staves: 24, 30, 42, 48

Nr. Chips/layer: 6048 (ML), 17740(OL)

Power density <math>< 100 \text{ mW} / \text{cm}^2</math>

Length (mm): 900 (ML), 1500 (OL)

Nr. modules/stave: 4 (ML), 7 (OL)

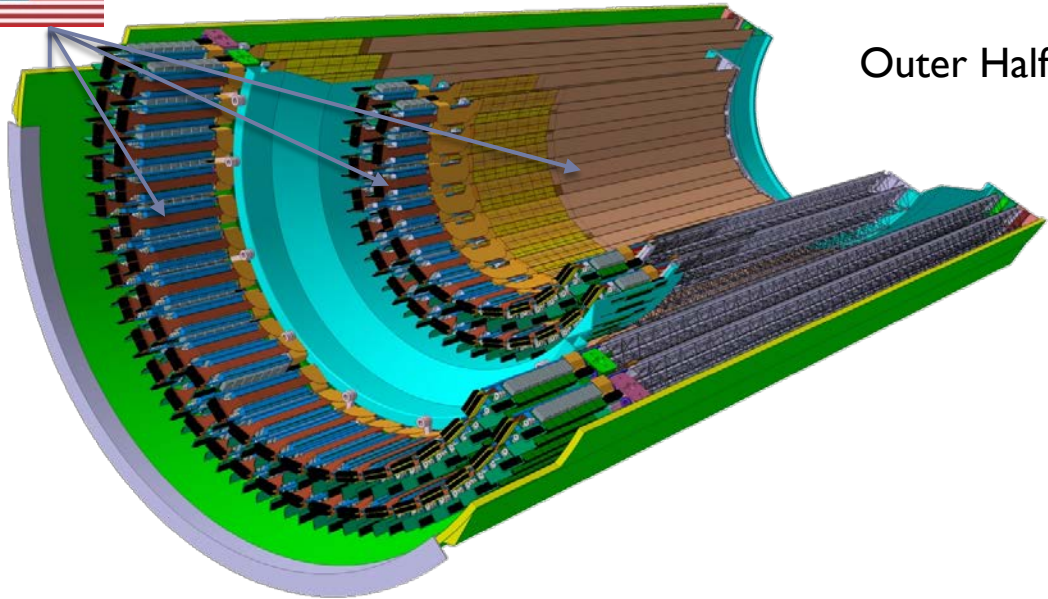
Material thickness:  $\sim 1\% X_0$

Throughput (@100kHz):  $< 3\text{Mb/s} \times \text{cm}^{-2}$

# ITS Outer Detector Barrel

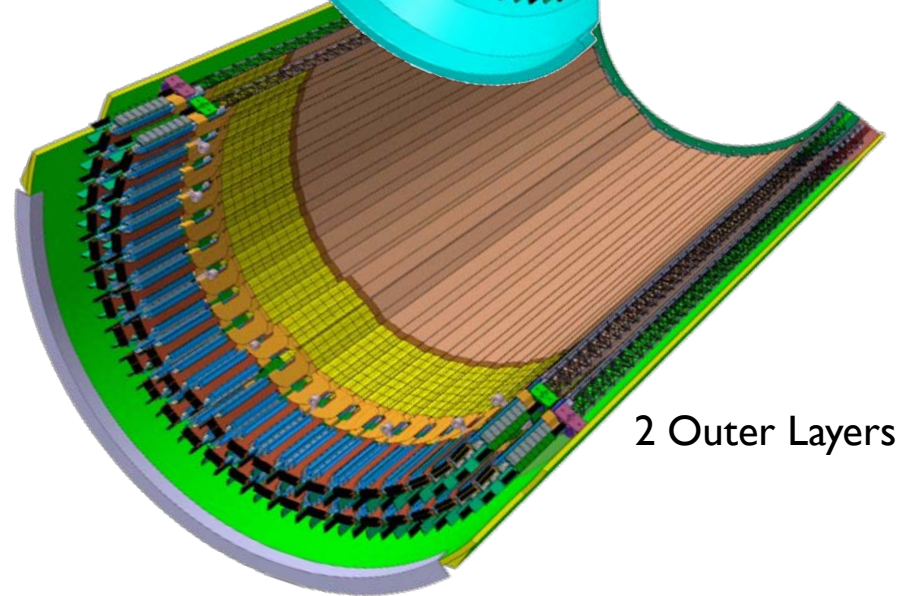
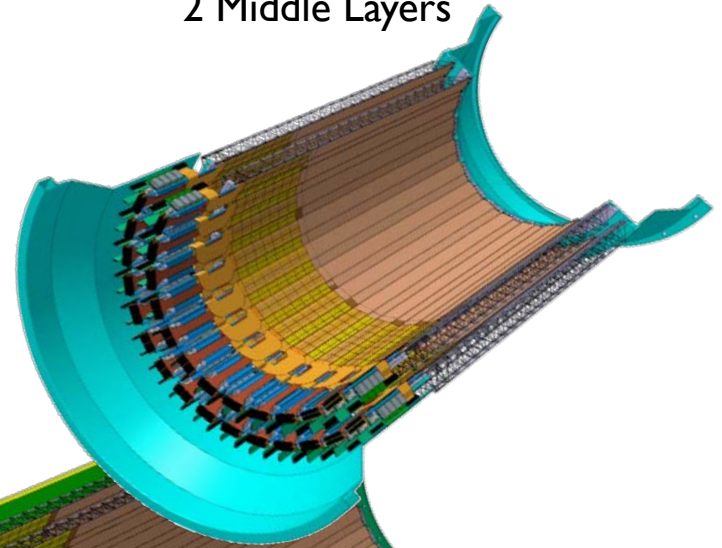


ALICE

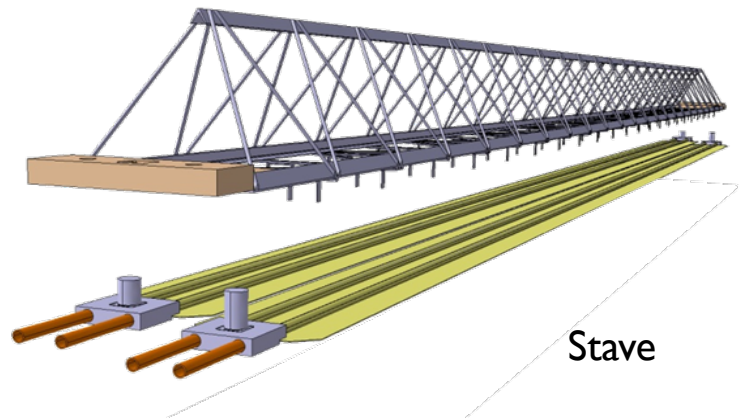


Outer Half Barrel

2 Middle Layers

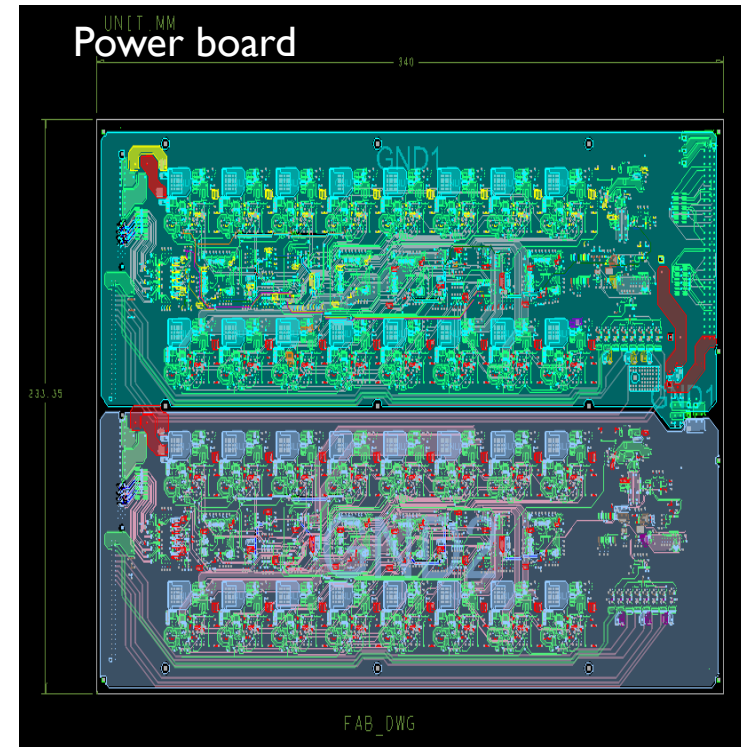
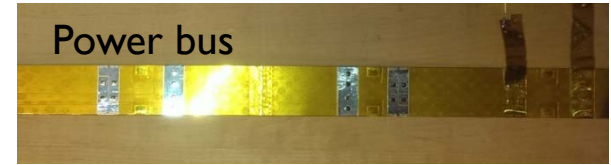
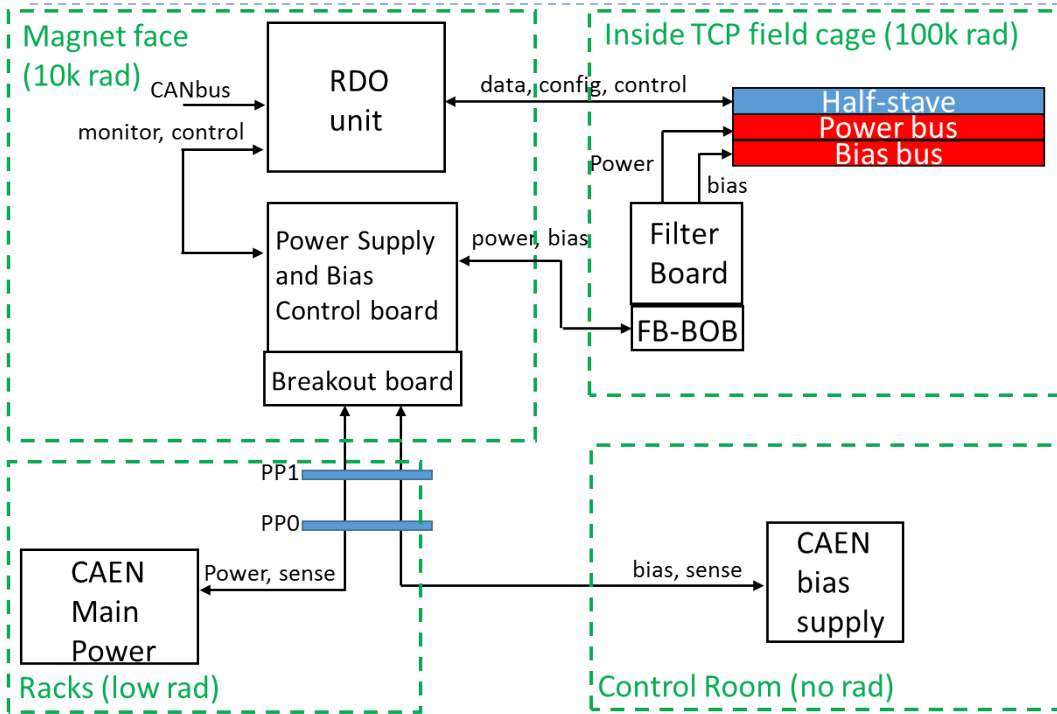


2 Outer Layers

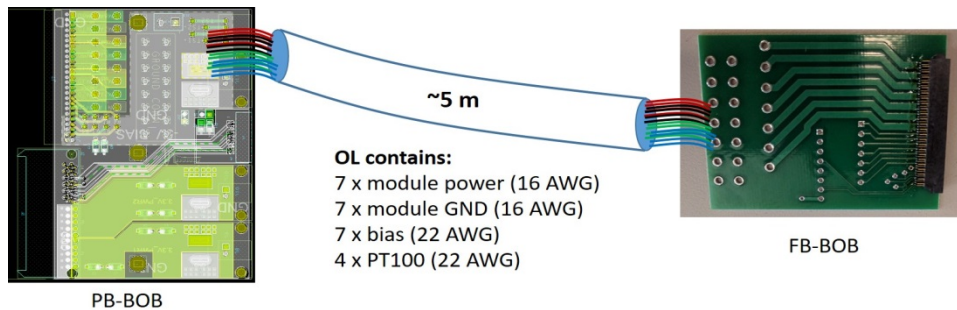


Stave

# ITS Upgrade @ LBL - Power System



## Break-out Boards and Cables



## Other activities:

- Irradiation tests for components
- SEL, SEU tests for ALPIDE



# ITS Upgrade @ LBL - Stave Assembly

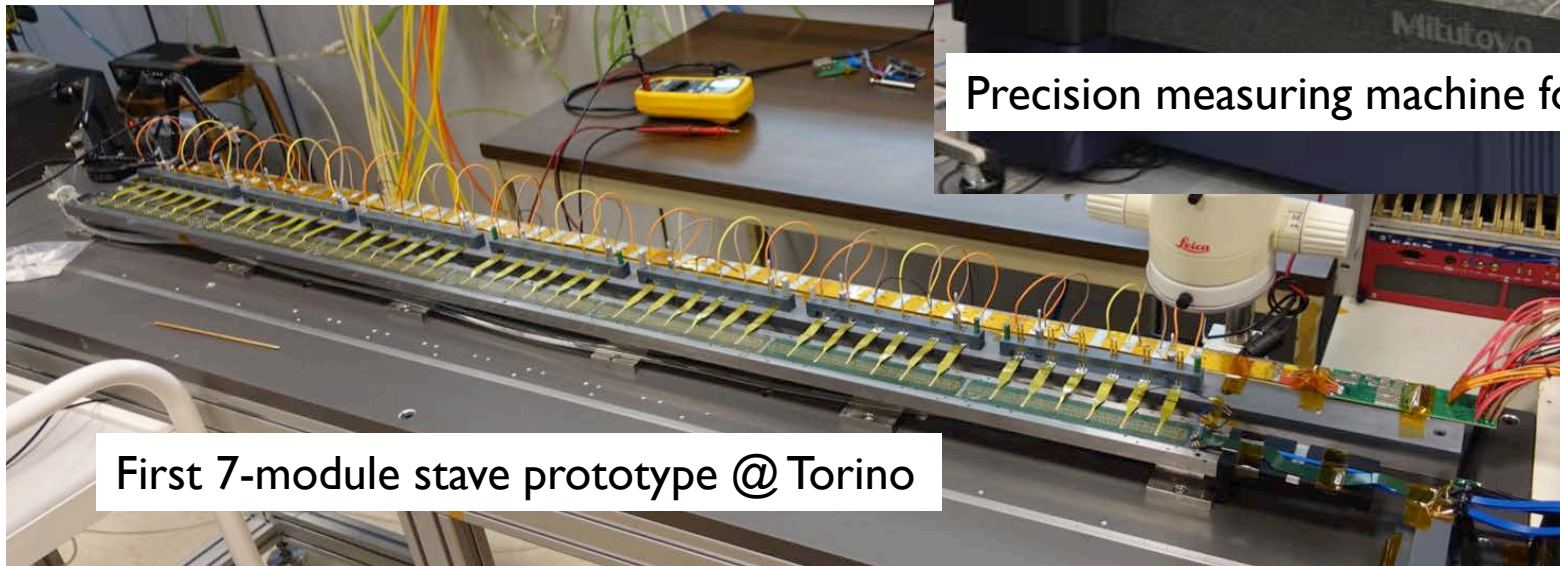


## ▶ Middle Layer Staves

- ▶ 54 staves to assemble:
  - ▶ Modules + space frame + cooling plate + power bus
- ▶ 1 stave = 2 half-staves \* 4 modules
- ▶ Starting soon



Precision measuring machine for assembly

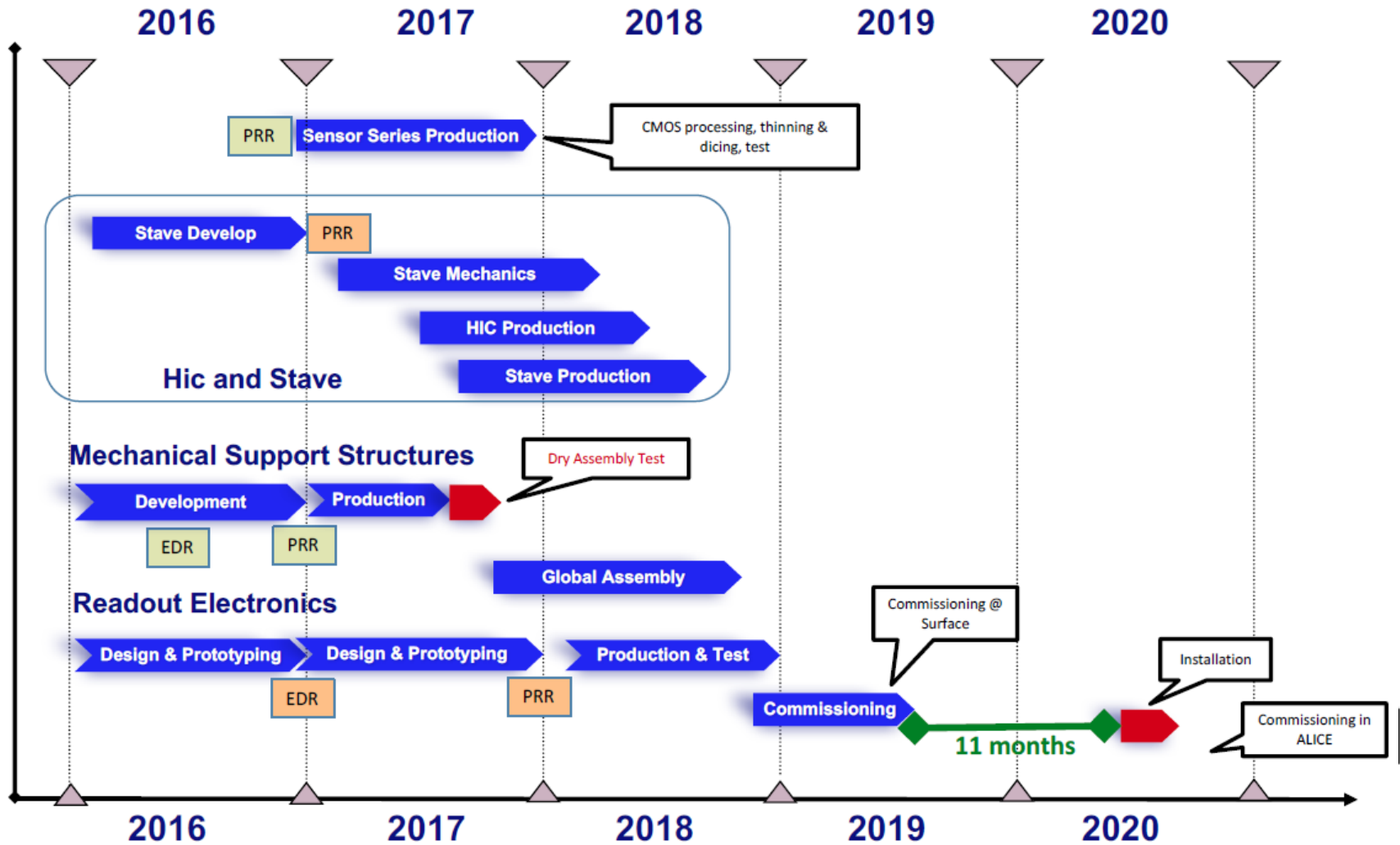


First 7-module stave prototype @ Torino





# ITS Upgrade Current Schedule



ITS Upgrade Talk @ QuarkMatter 17, February '17



# @RHIC: MAPS Vertex Detector (MVTX) for

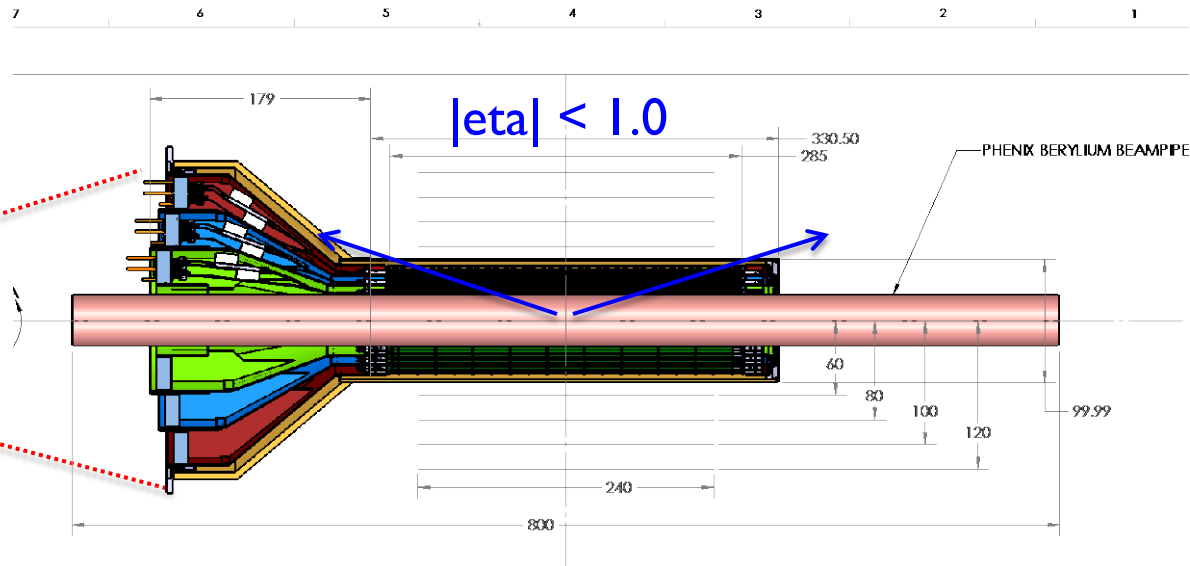
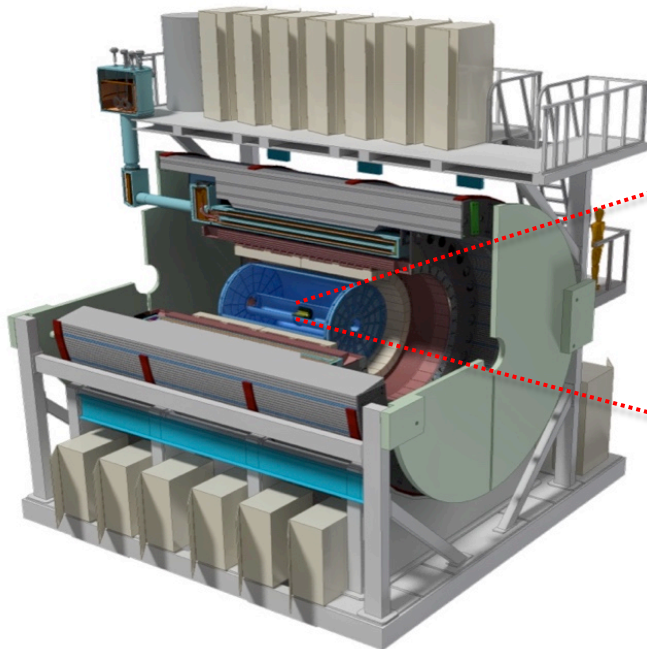


sPHENIX: next-generation heavy-ion experiment on jets and Upsilon's at RHIC

- detailed in NSAC long range plan 2015
- received first approval in Sept. 2016, inner tracker detectors not included in the baseline

MVTX brings new heavy flavor physics program to sPHENIX

- open bottom production at mid-rapidity over a broad momentum at RHIC



$R = 2.3, 3.1, 3.8\text{cm}$

$L = 27.1\text{cm}$



# Physics-driven Detector Requirements

**Physics goal:** Access and study open bottom physics at RHIC

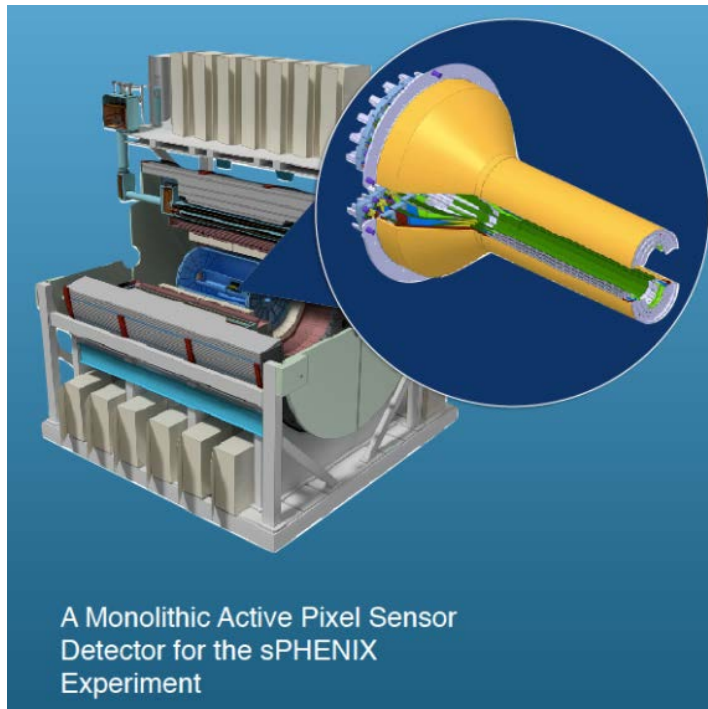


**Design goals:** Reduce background hits, improve tracking efficiency



Item	Requirements
Acceptance	Vertex $ z  < 10$ cm, $ \eta  < 1$ , full azimuthal coverage
Event rate	Matching the sPHENIX DAQ rate of 15 kHz event rate
DCA resolution	$< 50$ $\mu\text{m}$ for charged pions at $p_T = 1$ GeV/c
Tracking efficiency	$> 60\%$ efficiency for charged pions at $p_T = 1$ GeV/c in central Au+Au collisions

# sPHENIX MVTX Proposal



- ▶ **Technology choice: MAPS**
  - ▶ ALPIDE sensor meets the requirements for MVTX
  - ▶ Int. time  $< 20\mu\text{s}$ ,  $\sim 28\mu\text{m}$  pitch, pow. diss.  $40\text{mW}/\text{cm}^2$
- ▶ Detector layout based on: **ITS Inner Barrel**
- ▶ **Leverage the ITS Upgrade R&D for:**
  - ▶ Sensor design and production
  - ▶ Inner Barrel and Mechanics layout
  - ▶ Stave production & test
  - ▶ Power system design
  - ▶ Readout Units design
- ▶ **Specific R&D - Fabrication - Assembly for MVTX**
  - ▶ Develop data aggregation/formatting/DAQ interface
  - ▶ Adapt and integrate carbon fiber structures design, and fabricate
  - ▶ Adapt and fabricate Power System and Readout Units
  - ▶ Assemble the detector and integrate in sPHENIX



# Proposed MVTX Tasks and Timeline

FY2016      FY2017      FY2018      FY2019      FY2020      FY2021      FY2022



sPHENIX baseline      CD-0 9/2016      CD-1      CD-2/3      Ready for Beam

**ALICE ITS/IB Production**

Key R&D

Readout R&D  
Mechanics design

Mechanics  
Integration  
& Prototyping

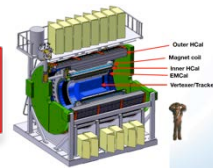
Production

MAPS Prod. & QA  
By ALICE @CERN

IB Stave prod.&test  
@CERN;  
RU/CRU Prod. @US  
Carbon Structures @US

Detector Assembly  
& Test @LBNL

Installation  
@BNL

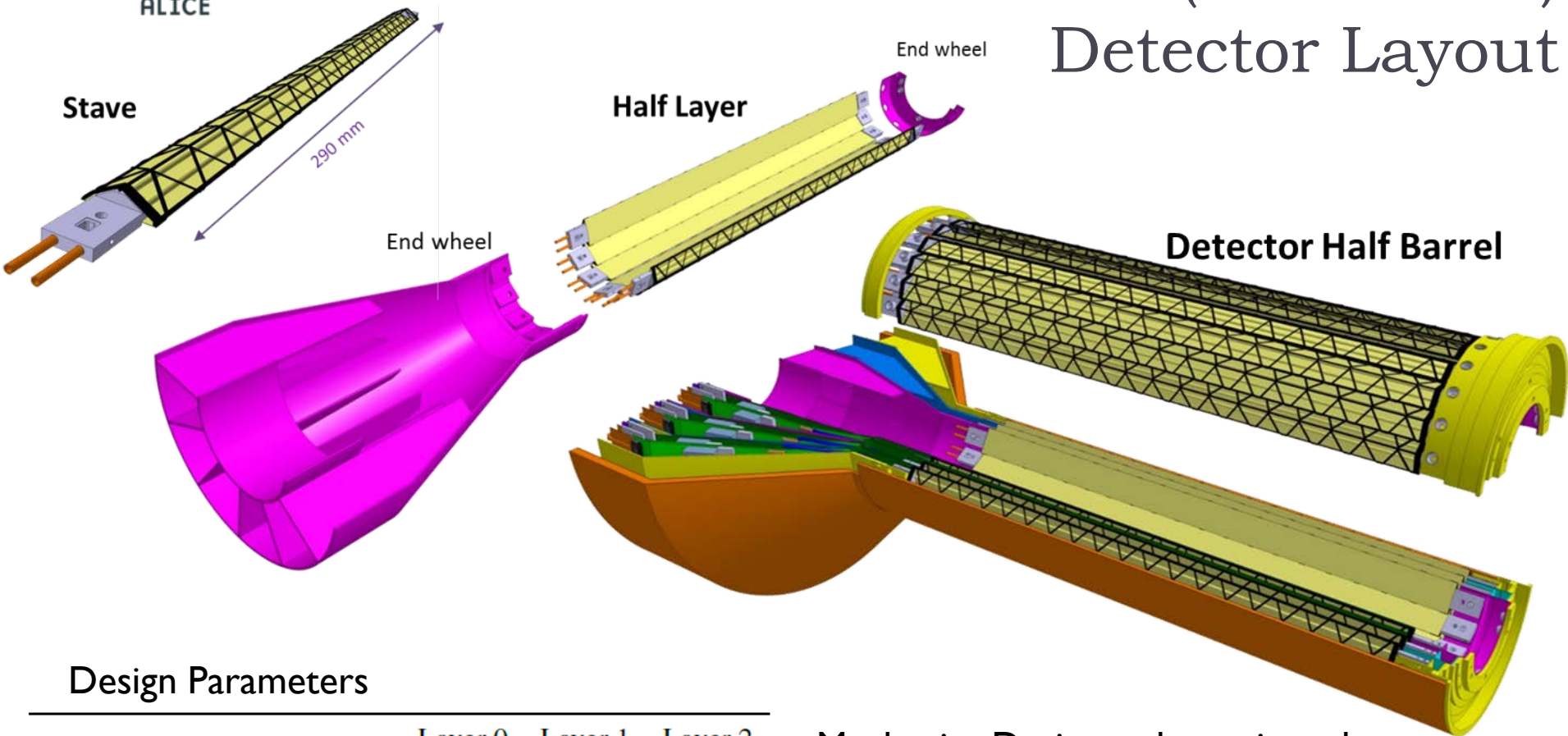


+2%

+50%

**Aim to produce the staves following the ALICE production at CERN**  
- Produce MAPS chips and Stave Space frames for sPHENIX as part of ALICE production

# MVTX (and ITS IB) Detector Layout



## Design Parameters

	Layer 0	Layer 1	Layer 2
Radial position (min.) (mm)	22.4	30.1	37.8
Radial position (max.) (mm)	26.7	34.6	42.1
Length (sensitive area) (mm)	271	271	271
Active area (cm <sup>2</sup> )	421	562	702
Number of pixel chips	108	144	180
Number of staves	12	16	20

## Mechanics Design to be reviewed:

- ▶ Beam pipe clearance: 1.5 mm
- ▶ sPHENIX Beam pipe radius: 20.9mm (ALICE: 19mm)
- ▶ Innermost layer min. radius: 22.4 mm
- ▶ ITS Service barrel length: 2700 mm

# Conclusions

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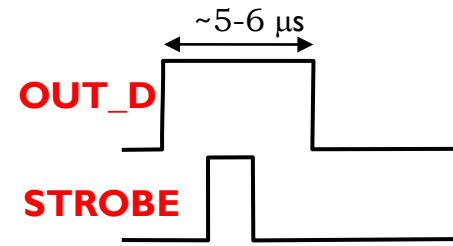
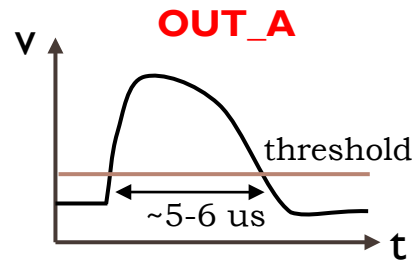
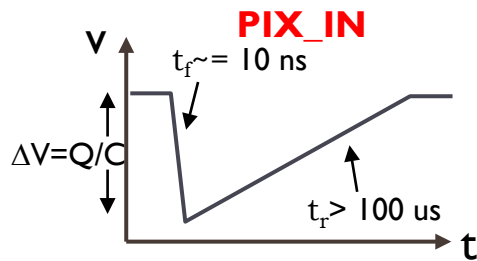
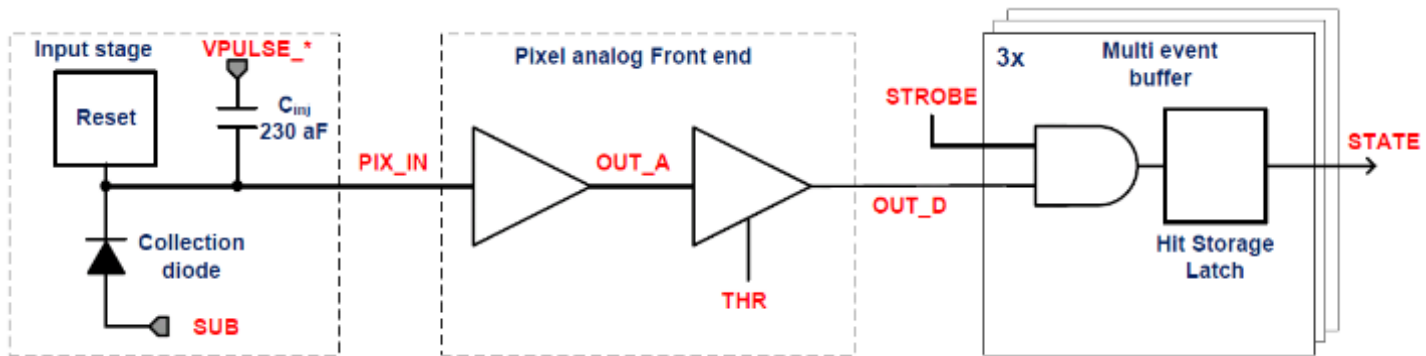
- ▶ STAR PXL, first generation MAPS-based detector at a collider experiment, successfully completed the 3-year physics program at RHIC
  - ▶ Performance met design requirement, access open charm physics
  - ▶ 2013 Engineering Run, “permanent” construction phase, short duration program
- ▶ MAPS technology proved to be suitable for vertex detector applications
- ▶ Next-generation MAPS sensor:ALPIDE
  - ▶ Shorter ( $\times 10$ ) integration time
  - ▶ Higher radiation tolerance
- ▶ Next-generation MAPS-based vertex detectors:
  - ▶ ALICE ITS Upgrade @LHC (*now entering the production phase*)
  - ▶ sPHENIX MVTX @RHIC (*recently proposed*)
    - ▶ Reduced background hits, improved tracking efficiency → open bottom physics

*Thank you for your attention!*

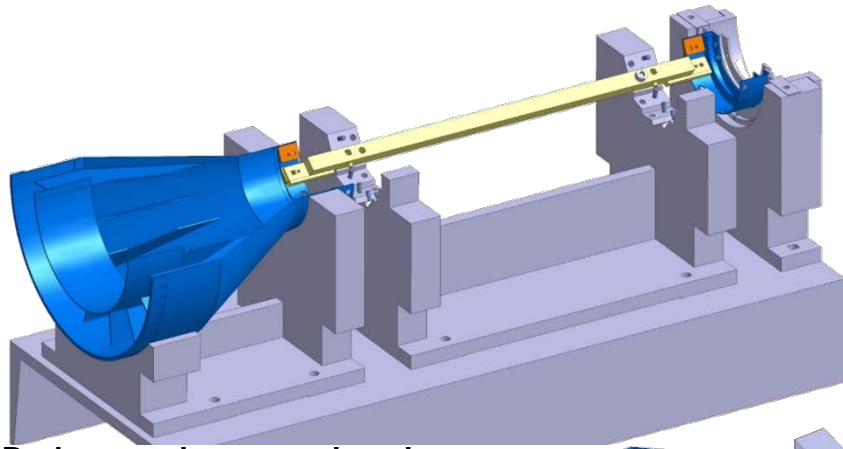




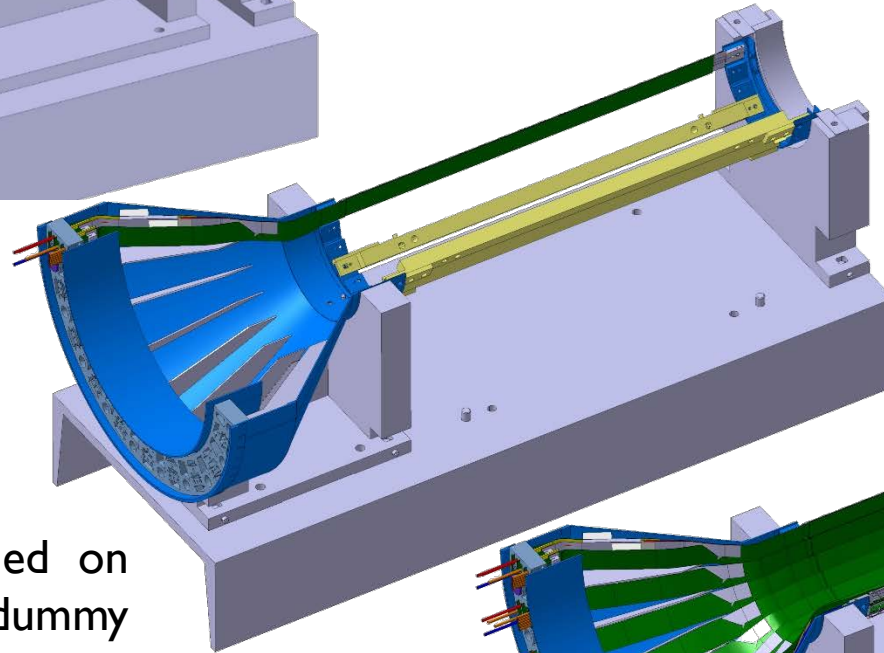
# Pixel Architecture



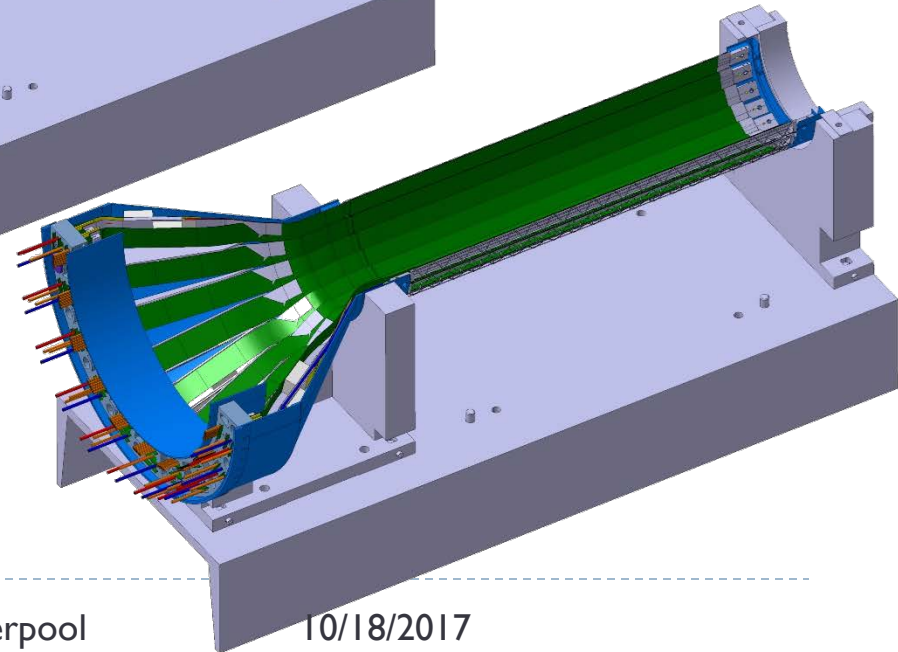
# Stave assembly on the end-wheels



Ruby pads are glued to the EW by devoted jigs and dummy staves

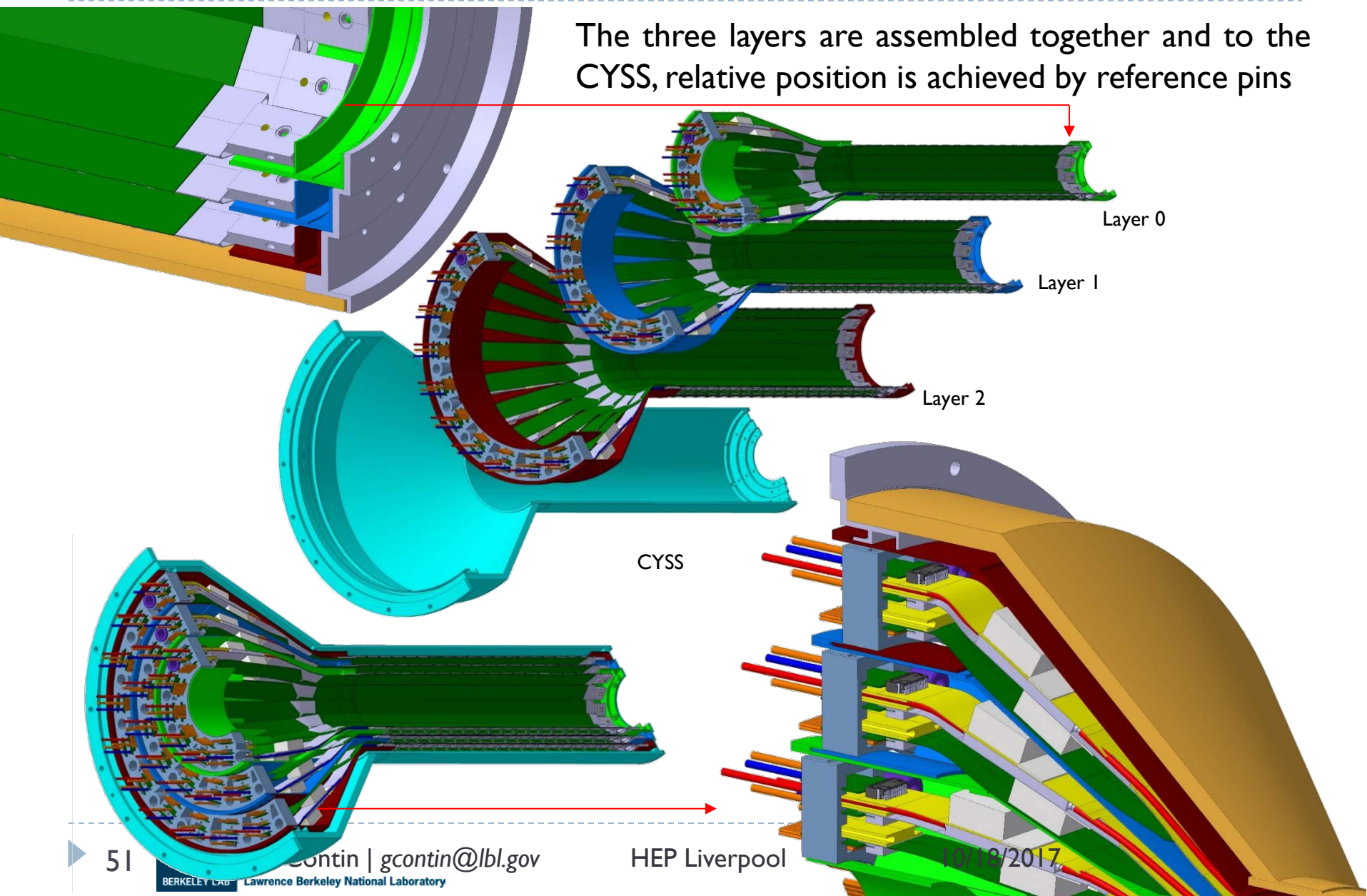


Staves are installed on the EW while dummy stave are removed

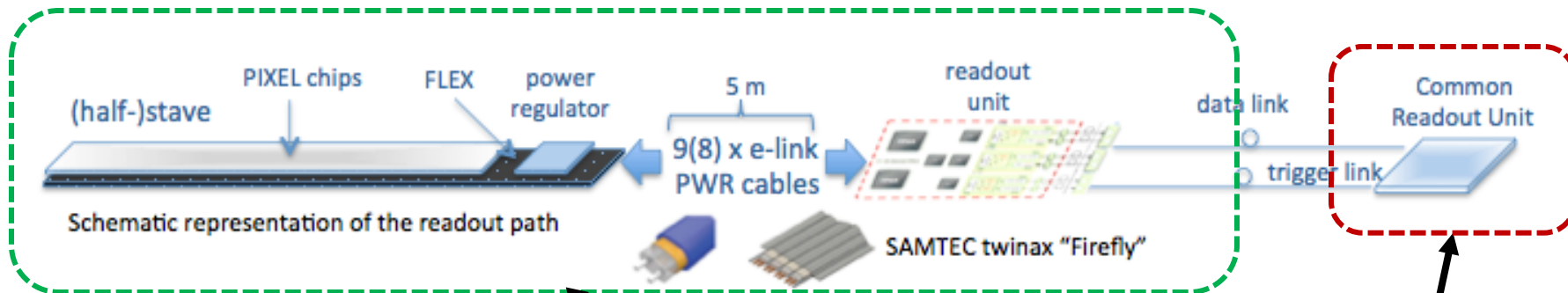


# Layers assembly into Half-Barrel

The three layers are assembled together and to the CYSS, relative position is achieved by reference pins



# Plans for MVTX Readout



From ITS

- ▶ Common Readout Unit options:
  - ▶ ALICE CRU
  - ▶ ATLAS FELIX
- ▶ Functionalities:
  - ▶ Data aggregation
  - ▶ Data formatting
  - ▶ Interfacing to RHIC triggering and clock
  - ▶ Interfacing to RHIC control
  - ▶ DAQ interface