



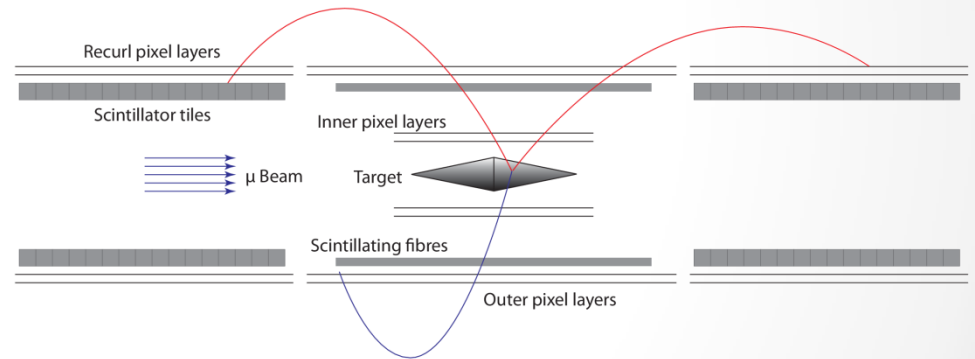
The Mu3e Experiment

Dirk Wiedner, Heidelberg
On Behalf of the Mu3e Proto-Collaboration
22nd October 2014



Overview

- Physics Motivation
- Mu3e Experiment
- Timing detectors
- HV-MAPS
- Summary





Physics Motivation

Lepton flavor violation?

Standard model:

- No lepton flavor violation

Three Generations of Matter (Fermions)

	I	II	III	
mass →	2.4 MeV/c ²	1.27 GeV/c ²	171.2 GeV/c ²	0
charge →	2/3	2/3	2/3	0
spin →	1/2	1/2	1/2	1
name →	u up	c charm	t top	γ photon
	4.8 MeV/c ²	104 MeV/c ²	4.2 GeV/c ²	0
	-1/3	-1/3	-1/3	0
	1/2	1/2	1/2	1
Quarks	d down	s strange	b bottom	g gluon
	<2.2 eV/c ²	<0.17 MeV/c ²	<15.5 MeV/c ²	91.2 GeV/c ²
	0	0	0	0
	1/2	1/2	1/2	1
	ν_e electron neutrino	ν_μ muon neutrino	ν_τ tau neutrino	Z⁰ Z boson
	0.511 MeV/c ²	105.7 MeV/c ²	1.777 GeV/c ²	80.4 GeV/c ²
	-1	-1	-1	±1
	1/2	1/2	1/2	1
Leptons	e electron	μ muon	τ tau	W[±] W boson
				Gauge Bosons

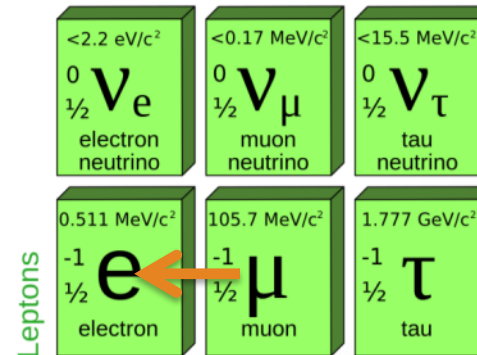


Physics Motivation

Lepton flavor violation?

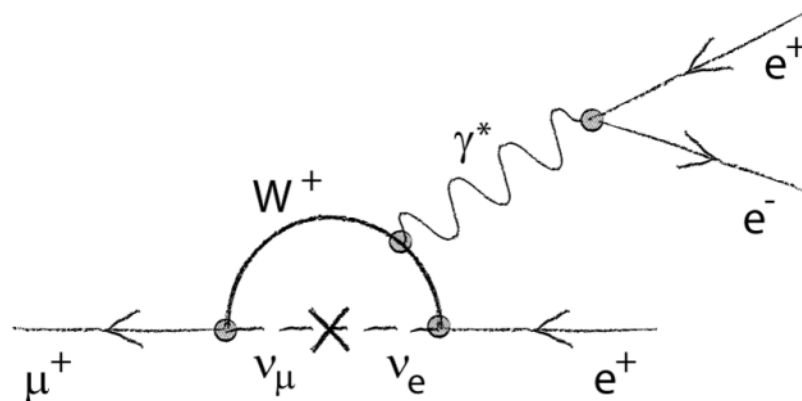
Standard model:

- No lepton flavor violation



Physics Motivation

Lepton flavor violation: $\mu^+ \rightarrow e^+ e^- e^+$



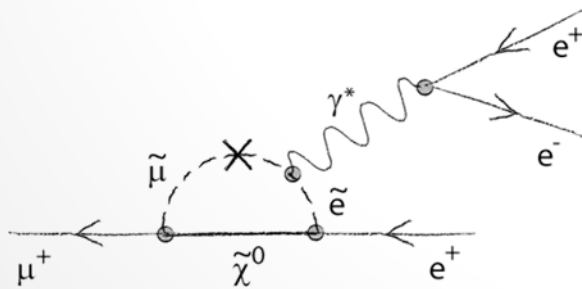
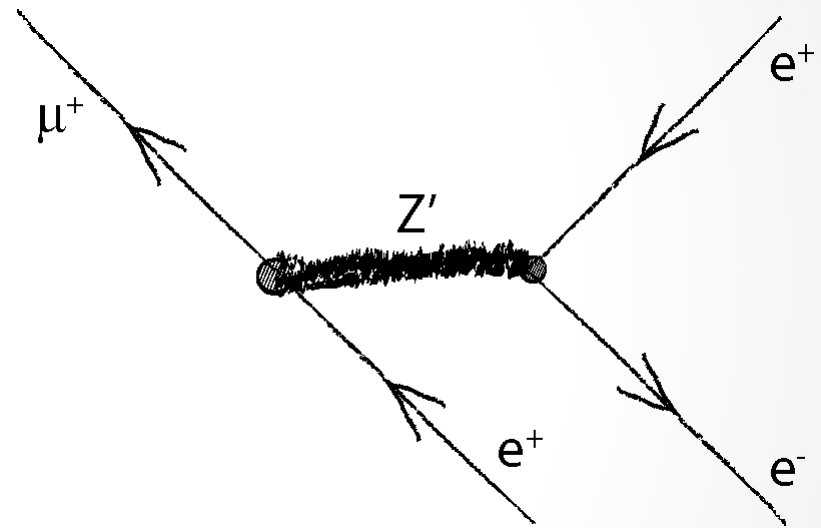
Standard model:

- No lepton flavor violation, but:
 - Neutrino mixing
 - Branching ratio $< 10^{-54} \rightarrow$ unobservable



The Mu3e Signal

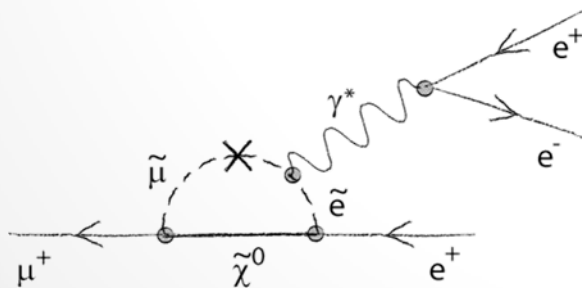
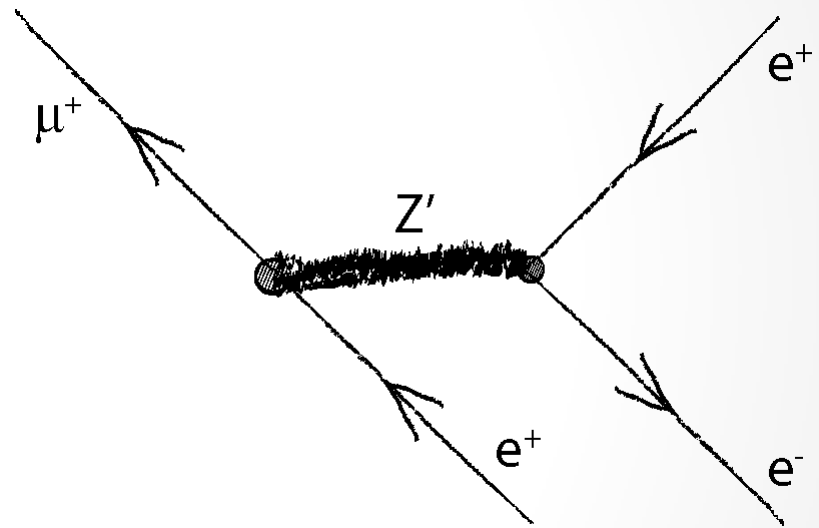
- $\mu^+ \rightarrow e^+ e^- e^+$ rare in SM
- Enhanced in:
 - Super-symmetry
 - Grand unified models
 - Left-right symmetric models
 - Extended Higgs sector
 - Large extra dimensions





The Mu3e Signal

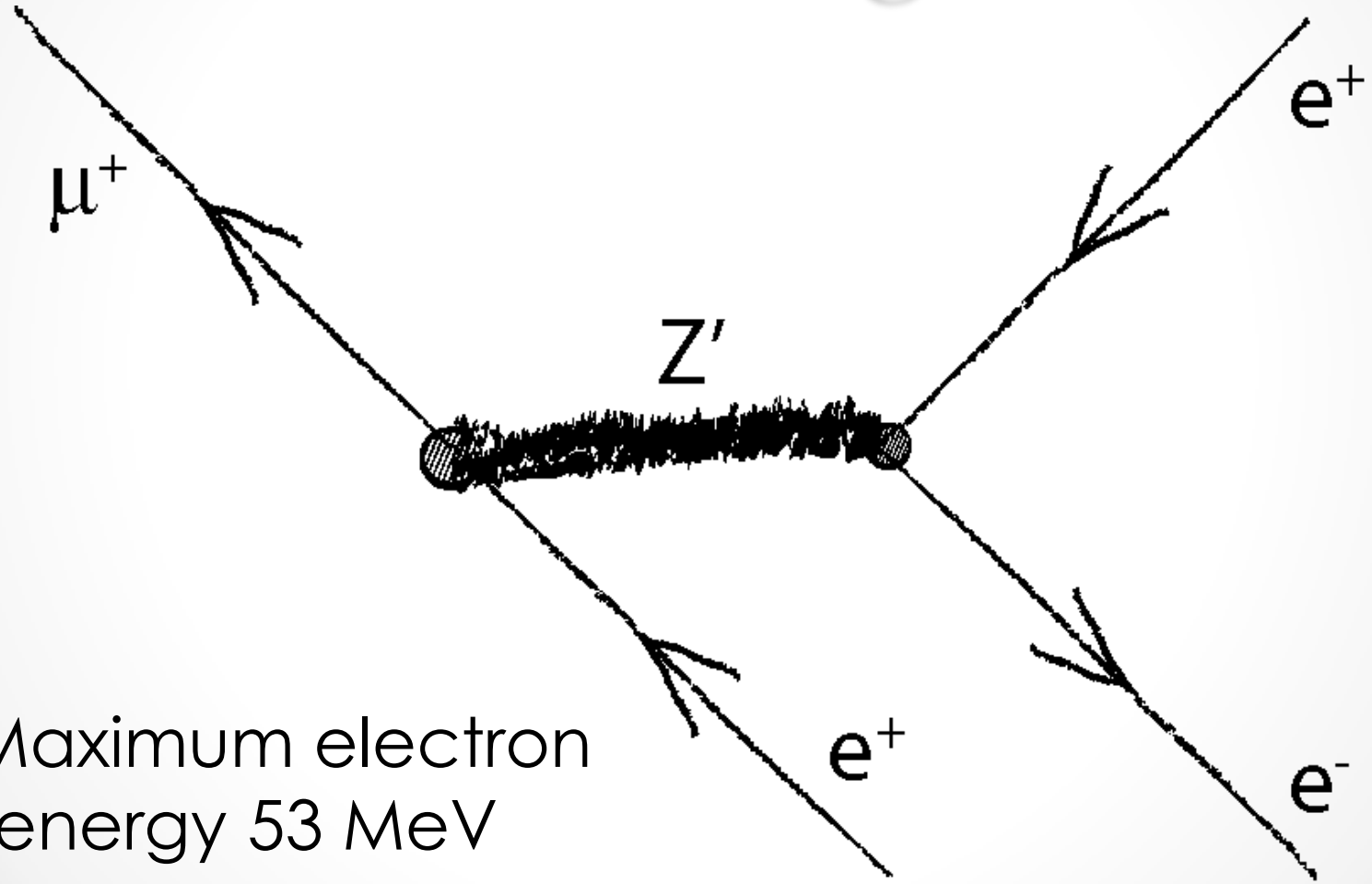
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- Rare decay (BR 10^{-12}, SINDRUM)
- For BR $O(10^{-16})$
 - $>10^{16}$ muon decays
 - High decay rates $O(10^9)$ muon/s



The Mu3e Signal

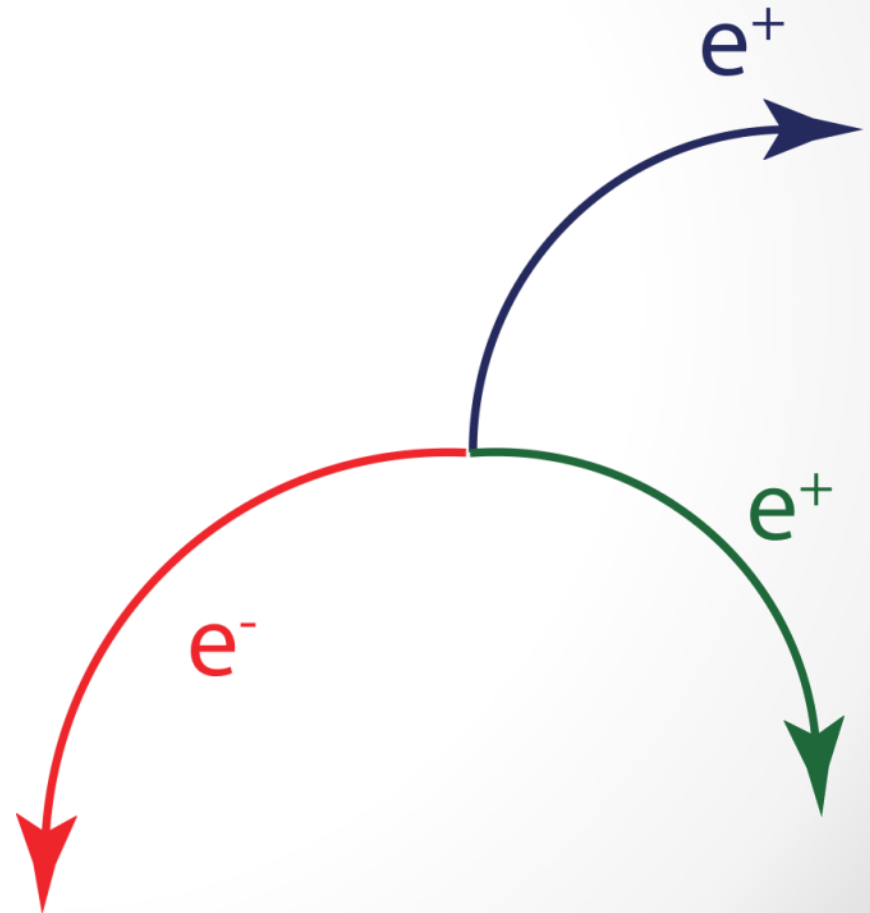


→ Maximum electron energy 53 MeV



The Mu3e Signal

→ Maximum electron energy 53 MeV

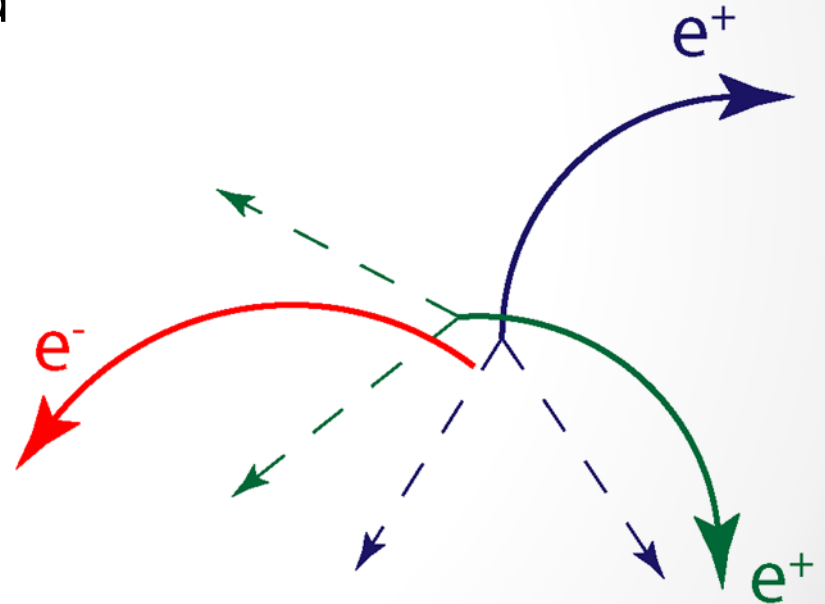




The Mu3e Background

- Combinatorial background
 - $\mu^+ \rightarrow e^+ \nu \nu$ & $\mu^+ \rightarrow e^+ \nu \nu$ & $e^+ e^-$
 - many possible combinations

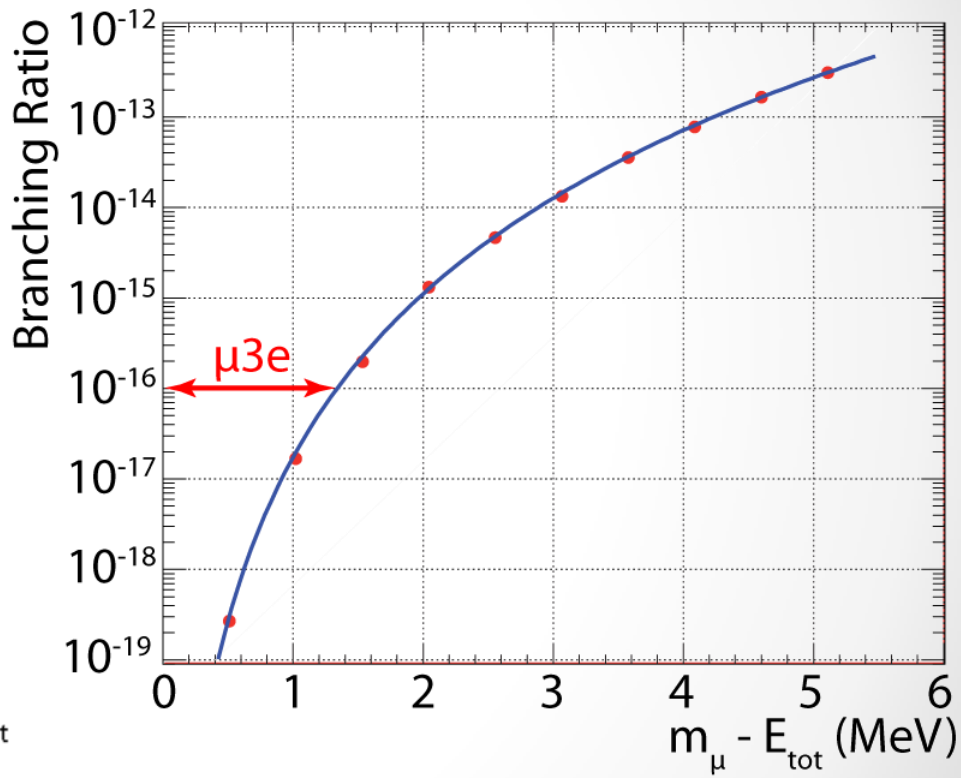
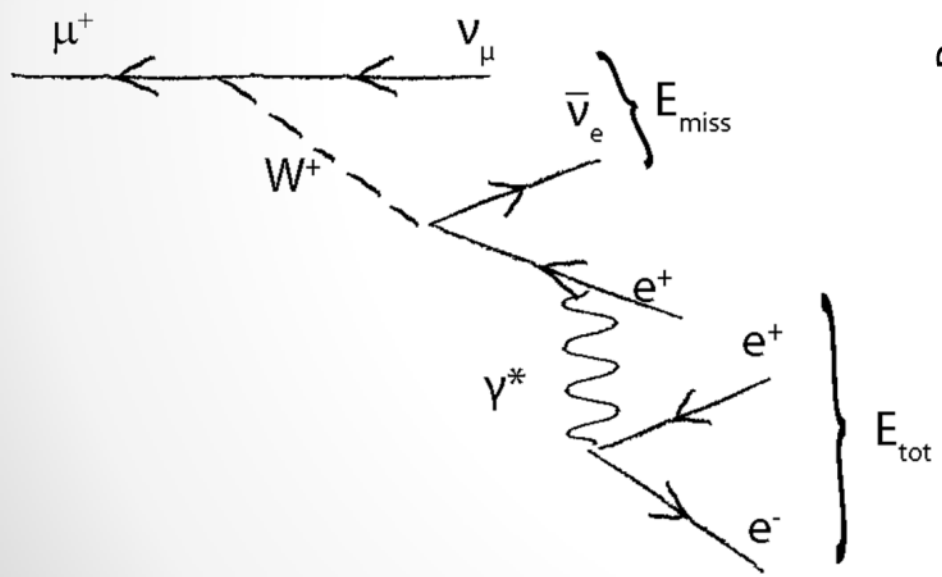
- Good time and
- Good vertex resolution required





The Mu3e Background

- $\mu^+ \rightarrow e^+ e^- e^+ \nu \nu$
 - Missing energy (ν)
 - Good momentum resolution

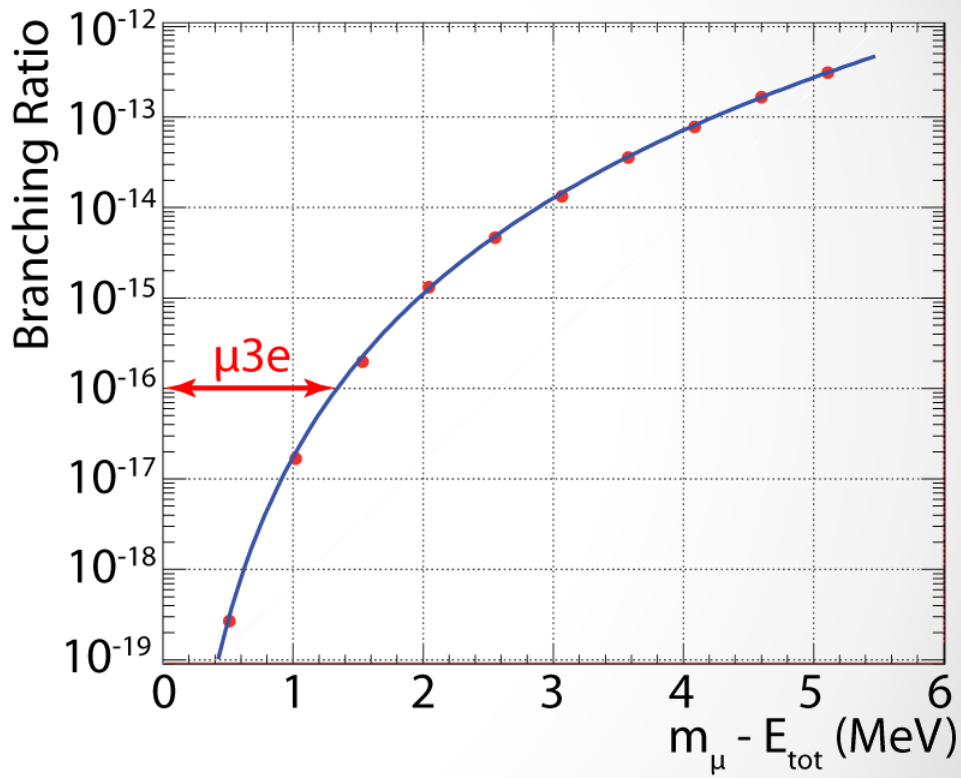
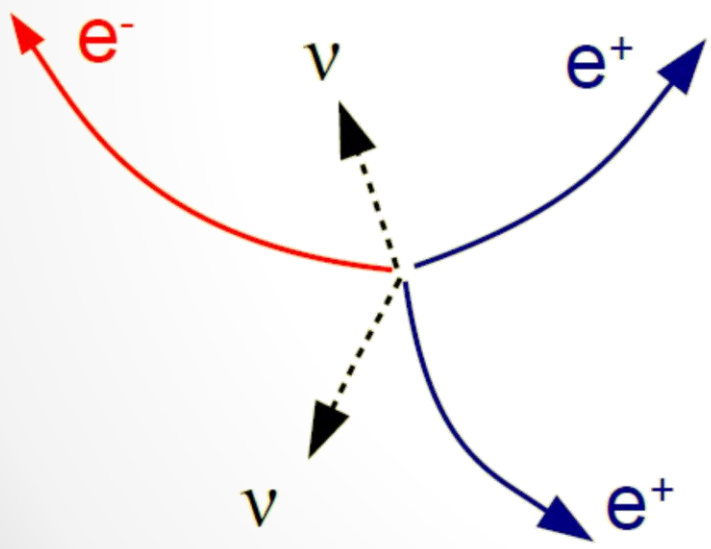


(R. M. Djilkibaev, R. V. Konoplich, Phys.Rev. D79 (2009) 073004)



The Mu3e Background

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Challenges

...



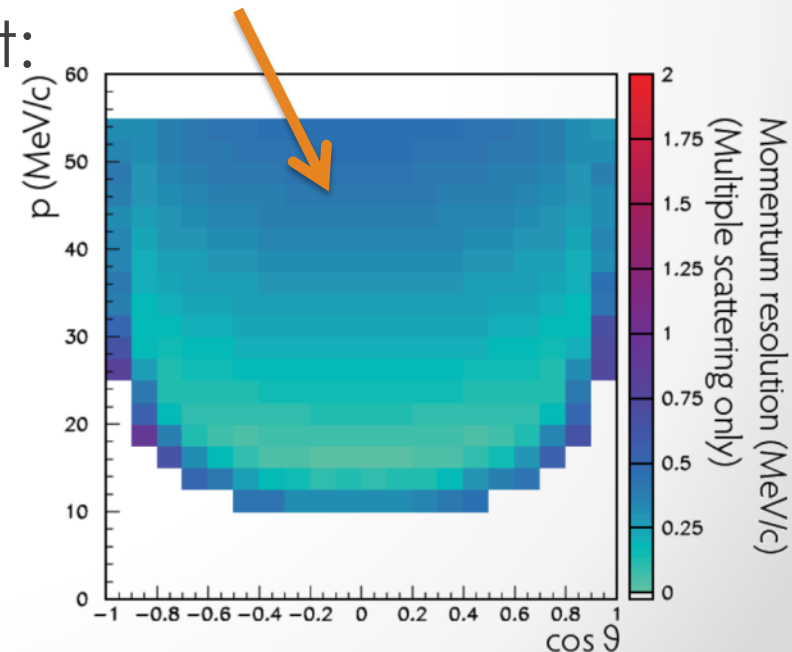
Challenges

- High rates
- Good timing resolution
- Good vertex resolution
- Excellent momentum resolution
- Extremely low material budget



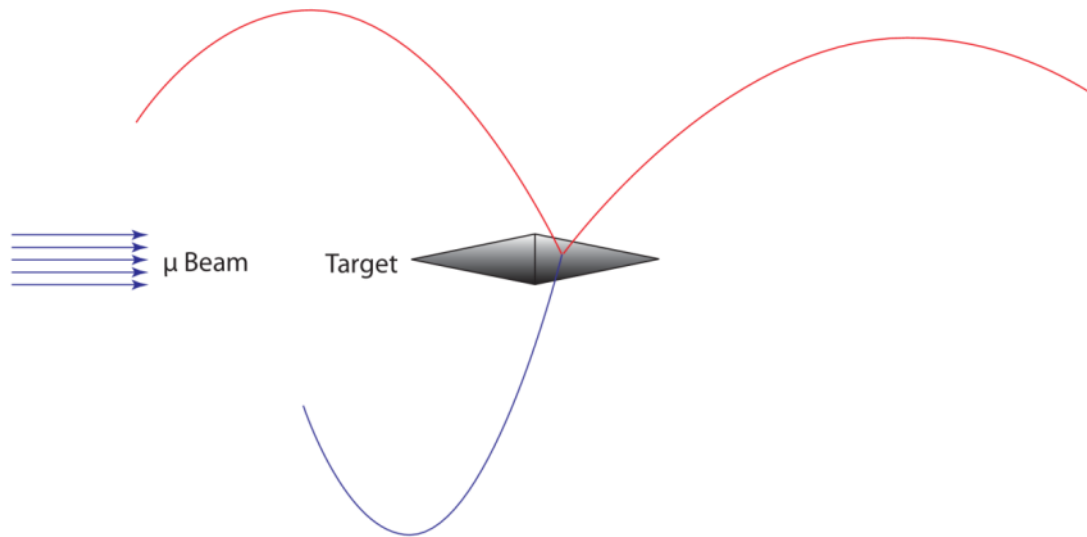
Challenges

- High rates: $10^9 \mu/s$
- Good timing resolution: 100 ps
- Good vertex resolution: $\sim 200 \mu m$
- Excellent momentum resolution: $\sim 0.5 \text{ MeV}/c^2$
- Extremely low material budget:
 - $1 \times 10^{-3} X_0$ (Si-Tracker Layer)
- HV-MAPS spectrometer
 - 50 μm thin sensors
 - B ~ 1 T field
- + Timing detectors





The Mu3e Experiment

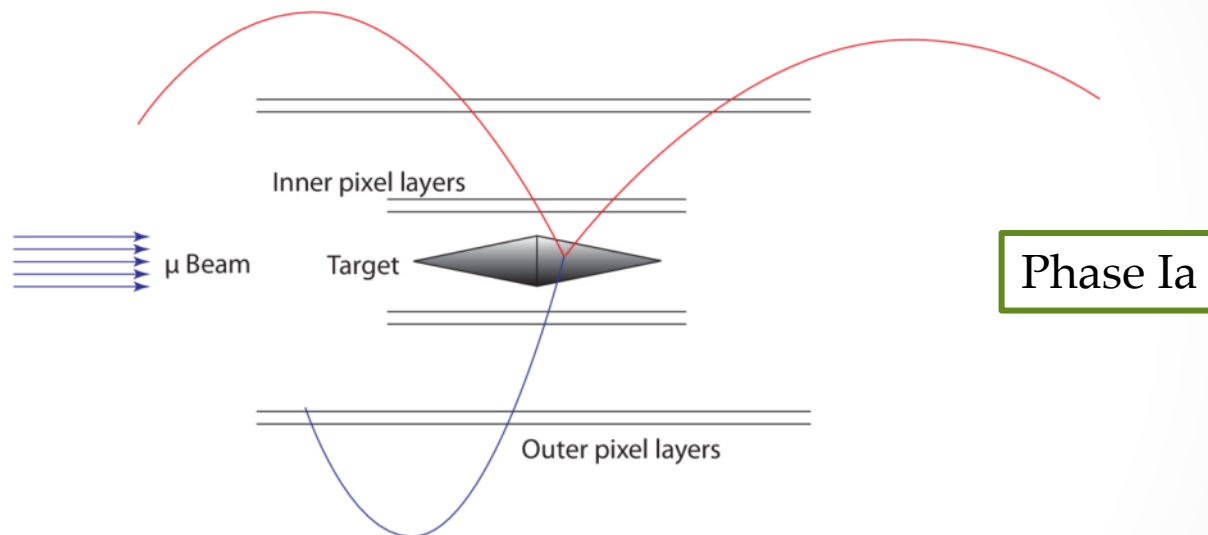


- Muon beam $O(10^9/s)$
- Helium atmosphere
- 1 T B-field

- Target double hollow cone
- Silicon pixel tracker
- Scintillating fiber tracker
- Tile detector



The Mu3e Experiment

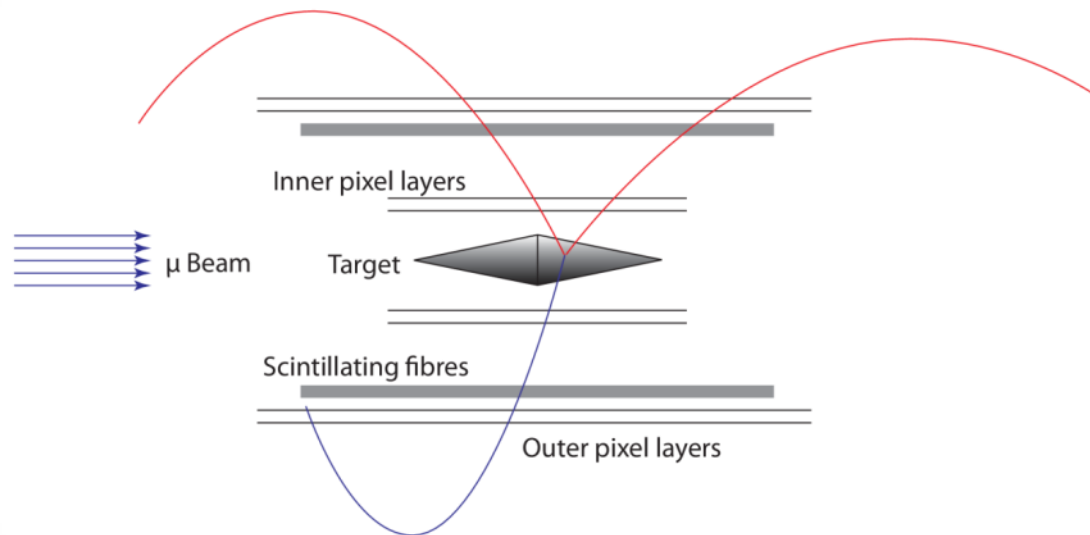


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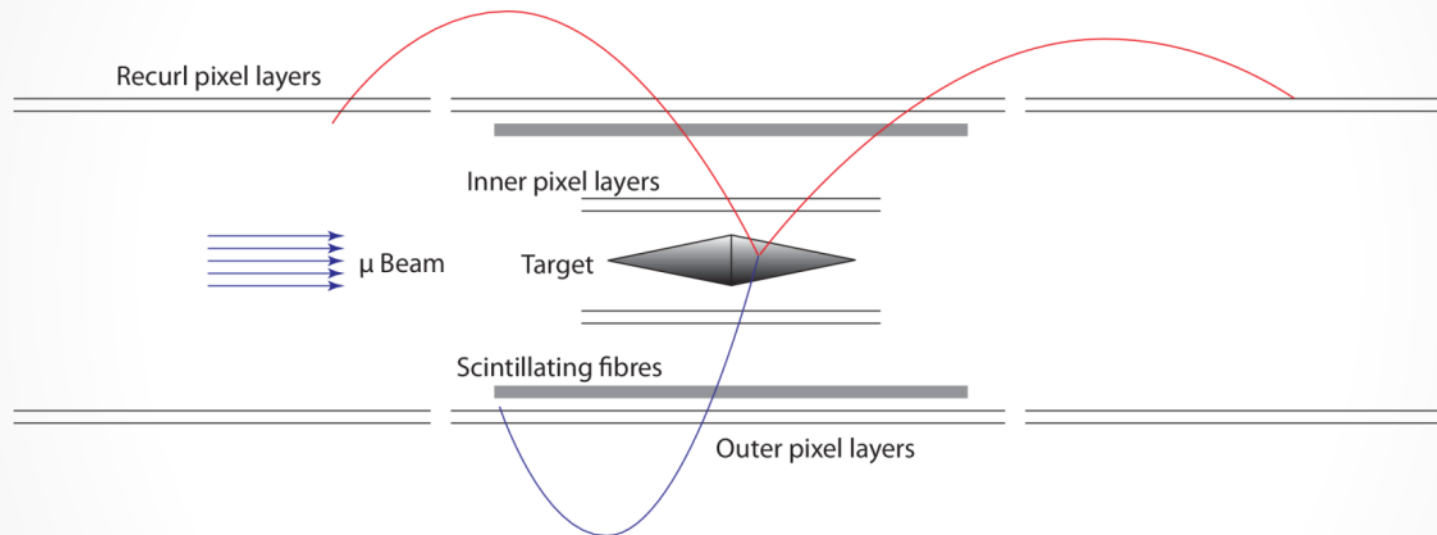


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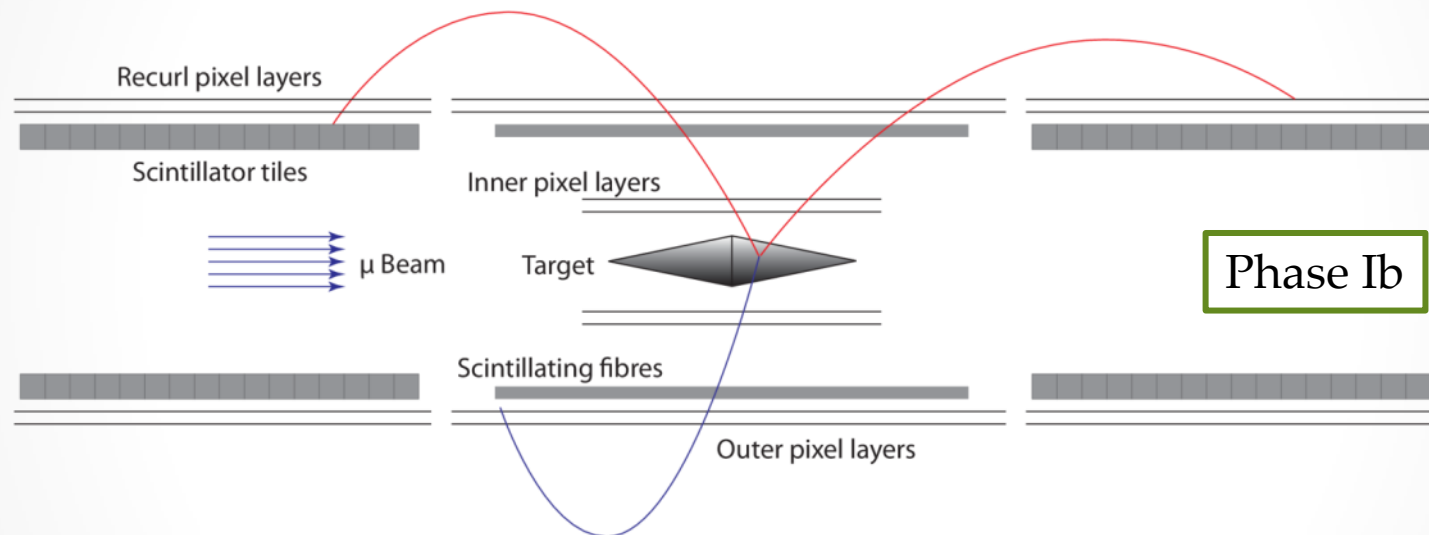


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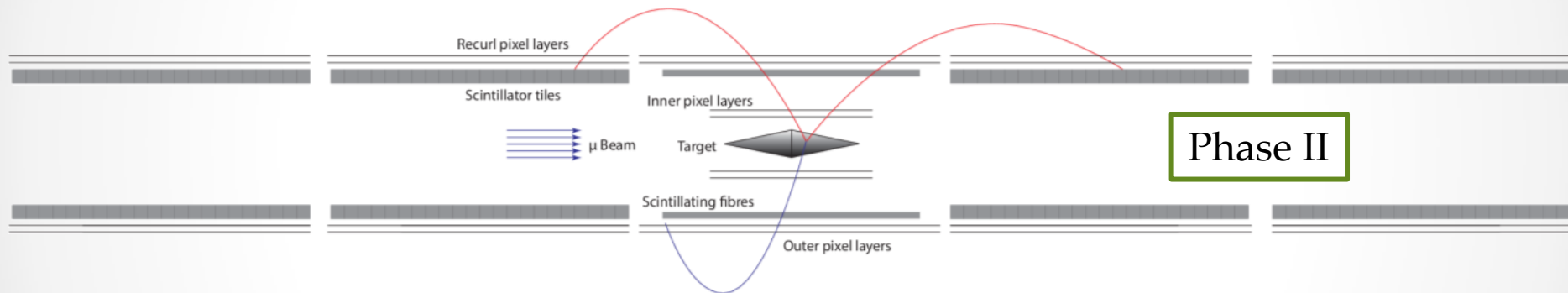


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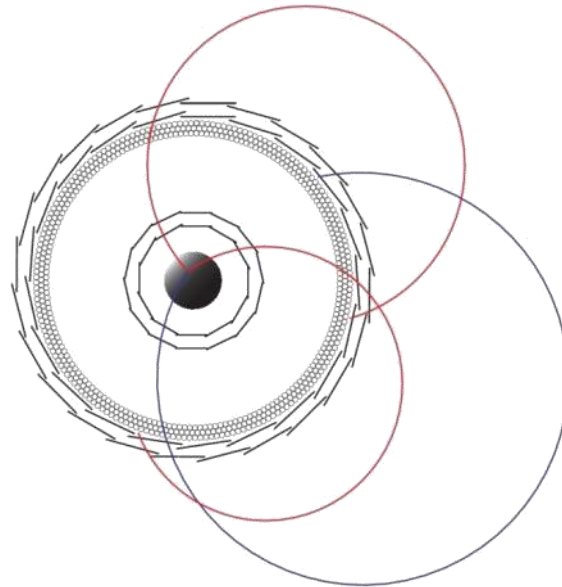


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The Mu3e Experiment



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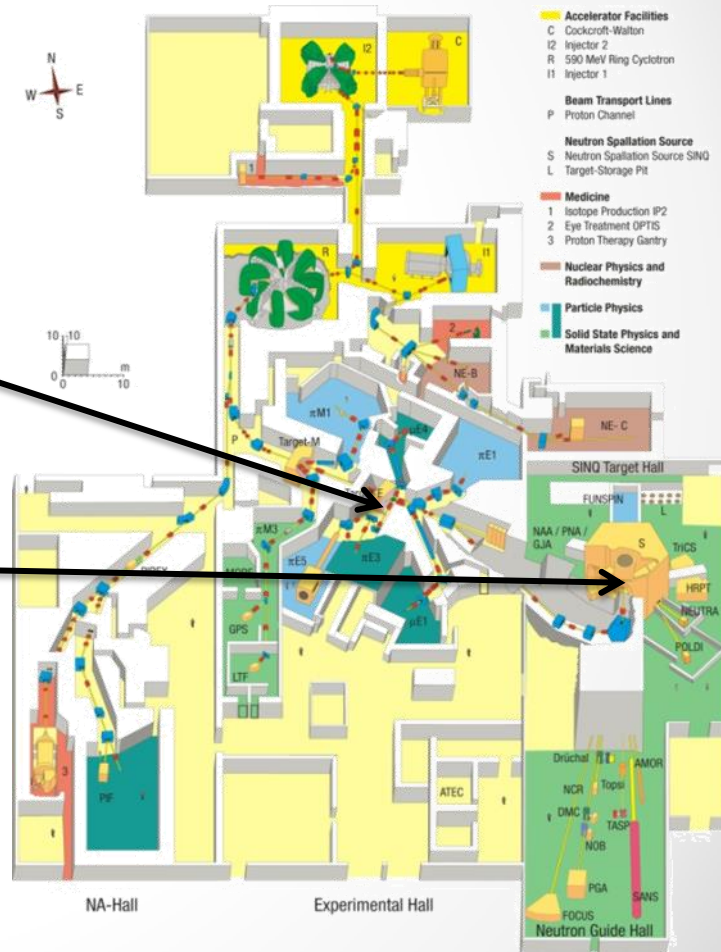
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PSI μ -Beam

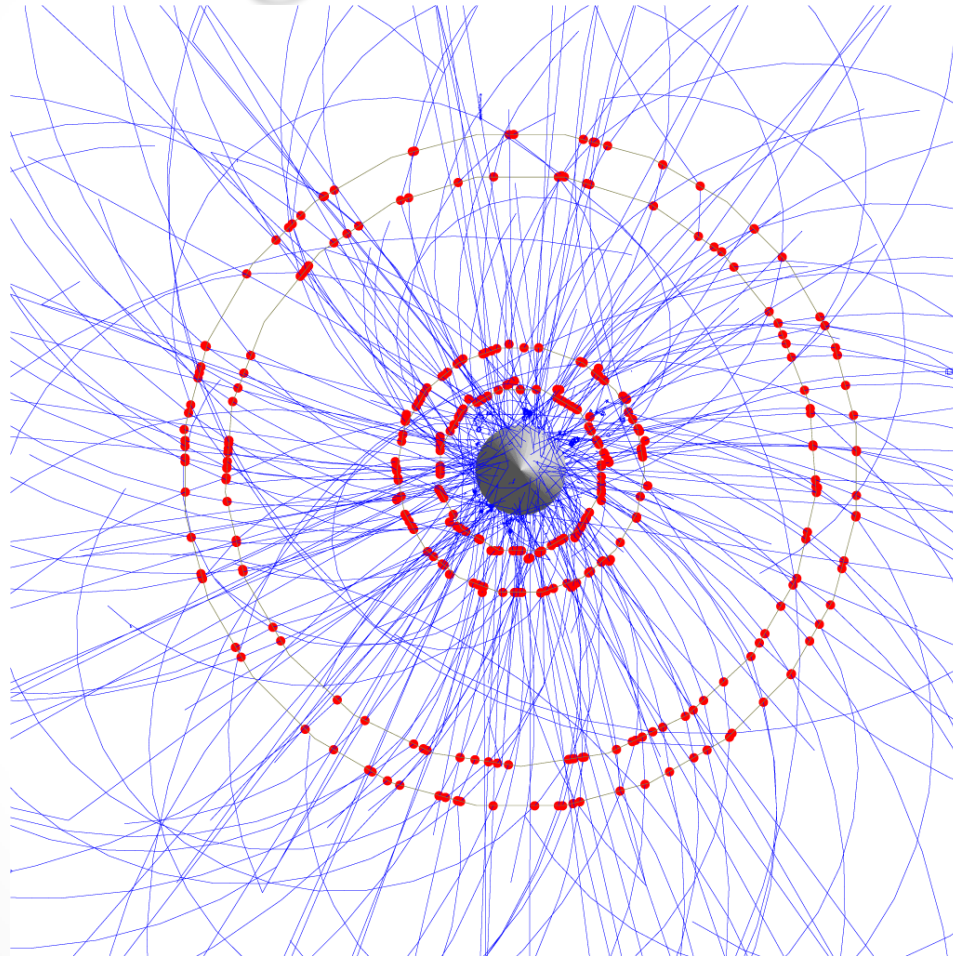
Paul Scherrer Institute Switzerland:

- 2.2 mA of 590 MeV/c protons
- Phase I:
 - Surface muons from target E
 - Up to a few $10^8 \mu/s$
- Phase II:
 - New beam line at the neutron source:
 - **High intensity Muon Beam**
 - Several $10^9 \mu/s$ possible
 - $>10^{16}$ muon decays per year
 - BR 10^{-16} (90% CL)





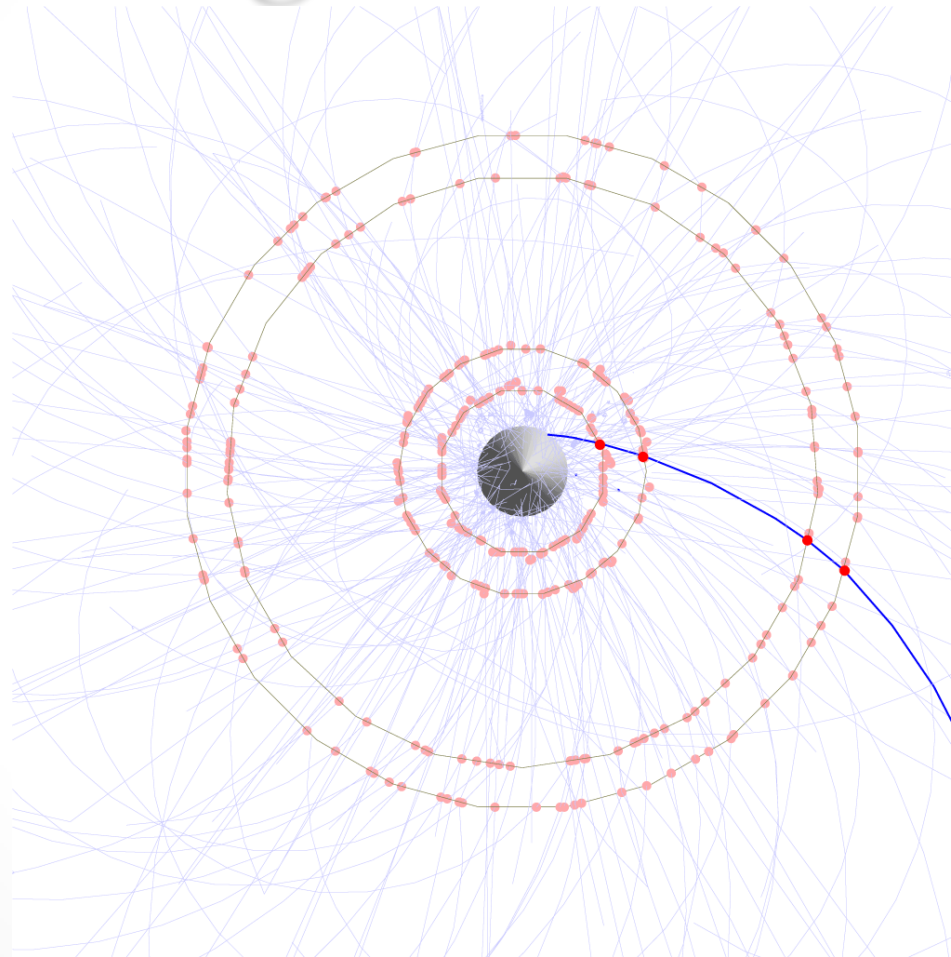
Timing Detectors



50 ns



Timing Detectors

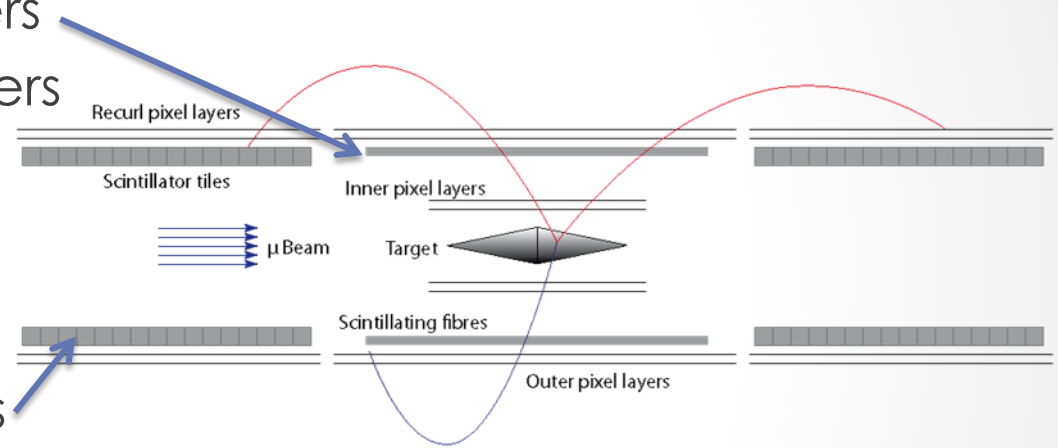


0.1 ns



Timing Detectors

- Fiber detector
 - Before outer pixel layers
 - 250 μm scintillating fibers
 - SiPMs
 - 1 ns resolution



- Tile detector
 - After recurl pixel layers
 - $8.5 \times 7.5 \times 5 \text{ mm}^3$
 - SiPMs
 - 100 ps resolution



Fiber Tracker

- Fiber ribbon modules
 - 16 mm wide
 - 360 mm long
 - 3 layers fibers of 250 μm dia.
 - 3 STiC readout chips

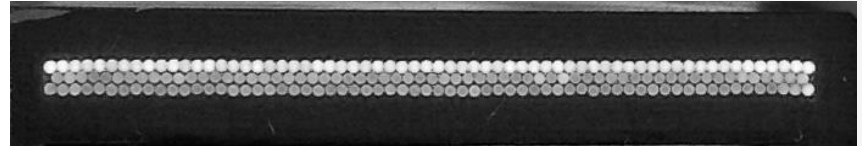


Scintillating fiber ribbons



Fiber Tracker

- Total fiber Tracker:
 - 24 ribbon-modules
 - 72 read-out chips
 - 4536 fibers



Scintillating fiber ribbons



Fiber Tracker

- Prototype ribbons built:
 - 3 layers
 - 16 mm wide
 - 360 mm long
- CAD in progress



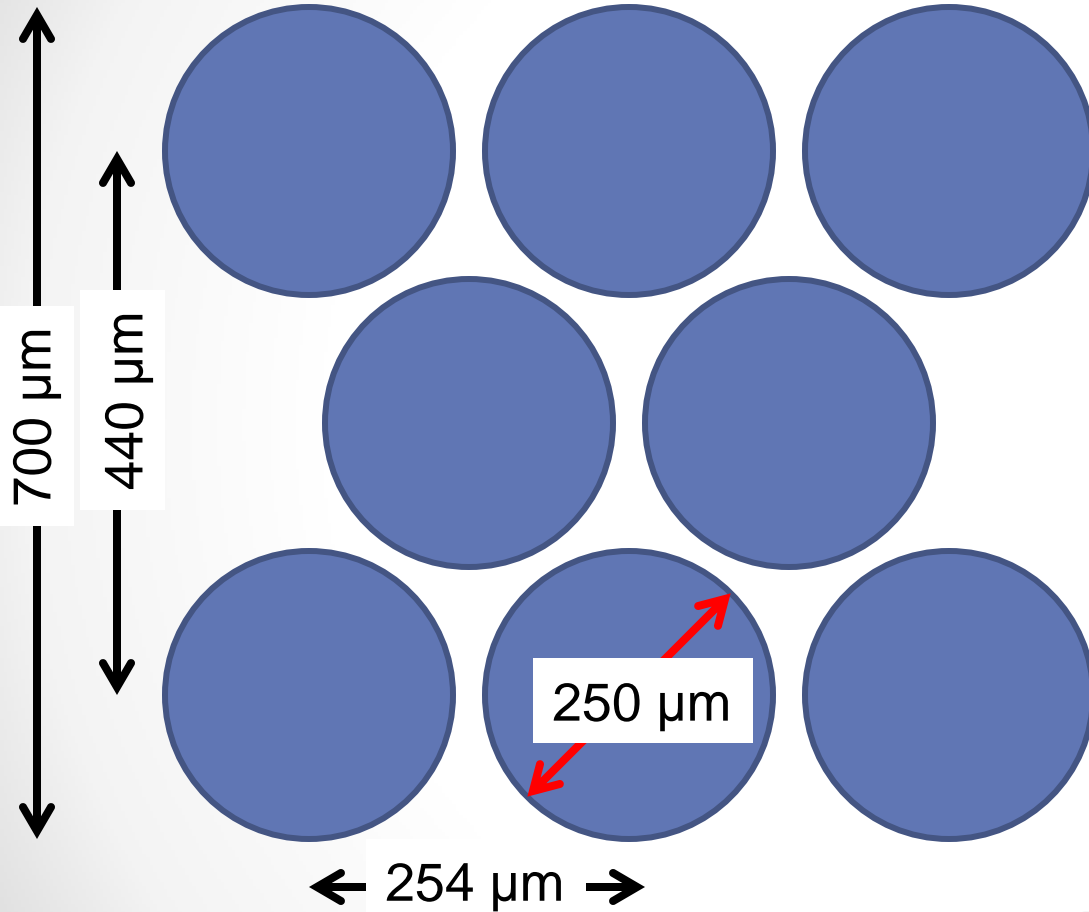
Scintillating fiber ribbons



Details ...



staggered layers



Thickness:

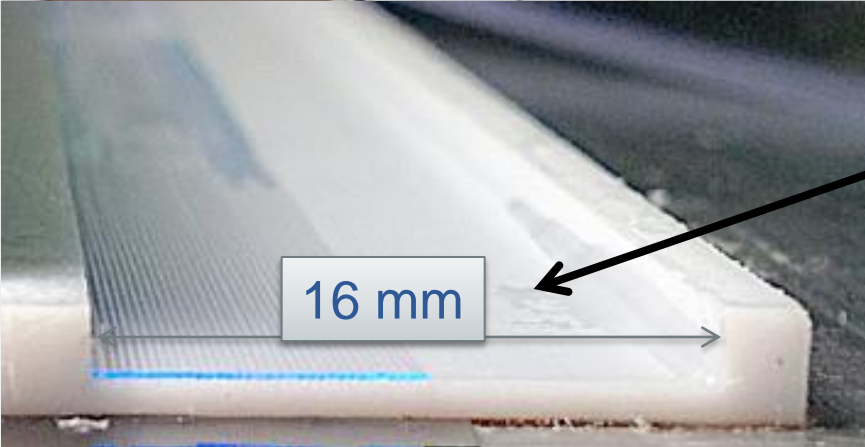
- theoretical $\sim 700 \mu\text{m}$
 - measured $\sim 750 \mu\text{m}$
- $< 1 \text{ g}$ of glue / ribbon

Alternative:
Square shape fibers



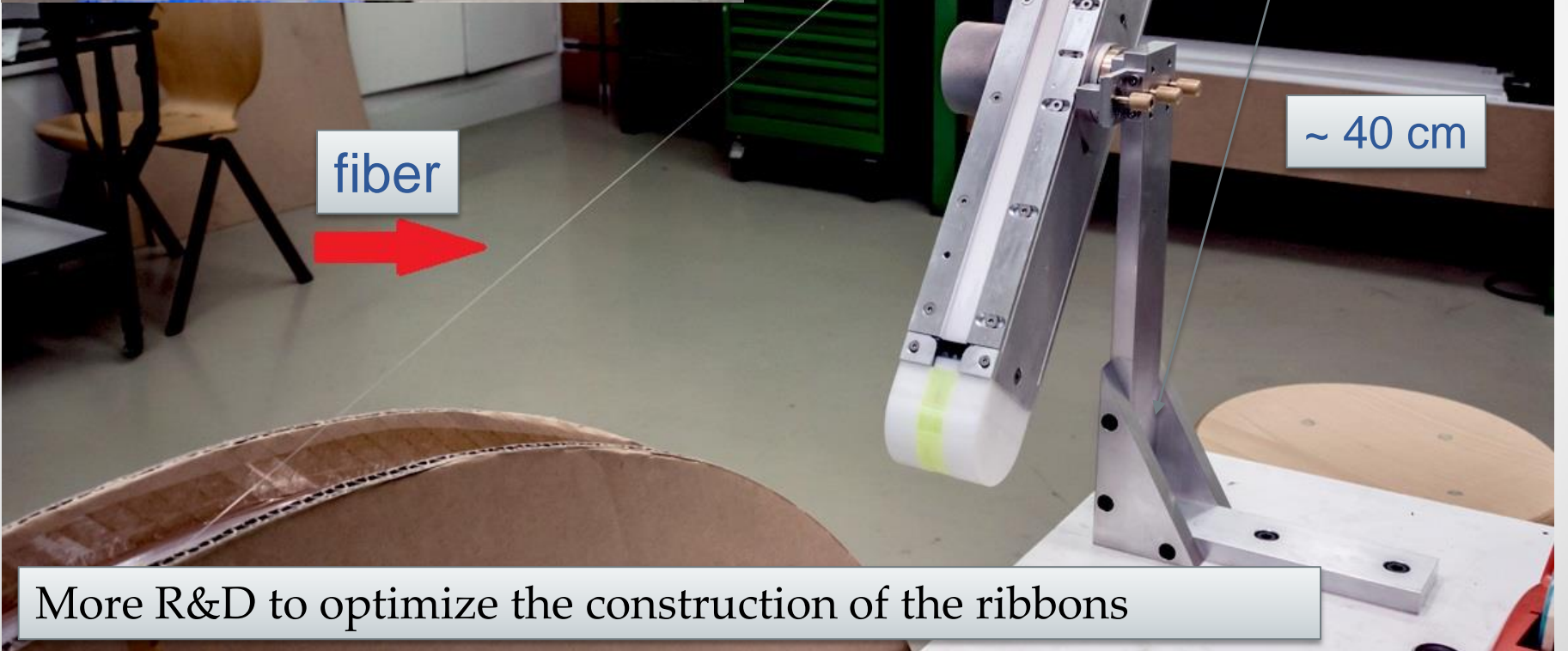
horizontal gap between fibers $\sim 4 \mu\text{m}$

Fiber Winding Tool



16 mm

U channel



fiber

~ 40 cm

More R&D to optimize the construction of the ribbons

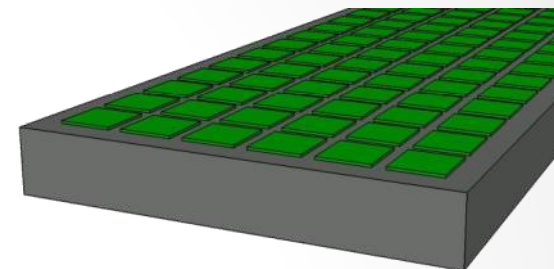
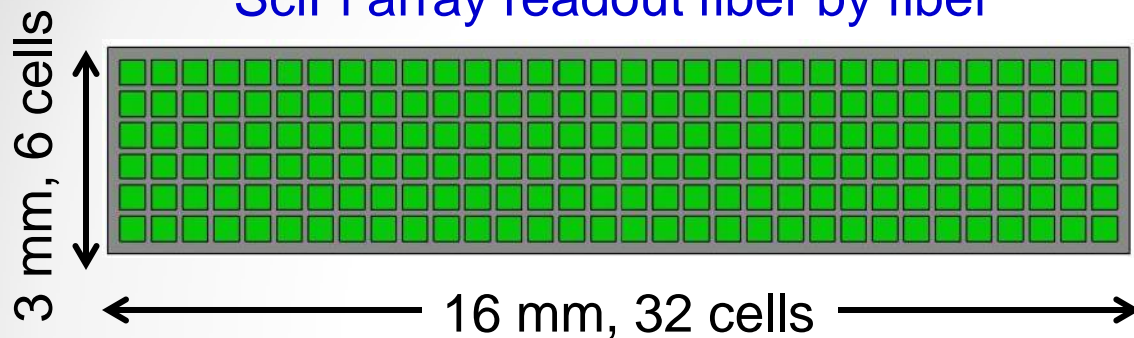


Readout of Fibers



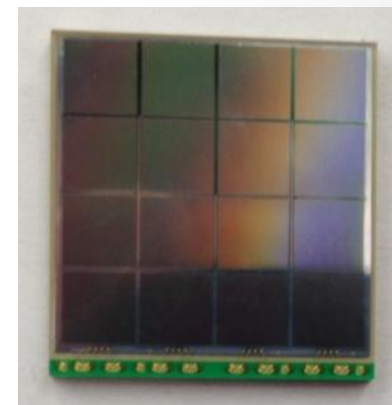
Si-PMs (MPPCs) at both fiber ends

SciFi array readout fiber by fiber



Monolithic device

- Custom design ongoing with Hamamatsu
- 6×32 independent readout cells
- $50 \mu\text{m} \times 50 \mu\text{m}$ pixels grouped in
- $0.4 \text{ mm} \times 0.4 \text{ mm}$ cells with 0.1 mm spacing
- Common bias for each cell ($\sim 0.5 \text{ V}$)



Example of Hamamatsu Si-PM array
S12642-0404 sensor
 4×4 ch. ($3 \times 3 \text{ mm}^2$)

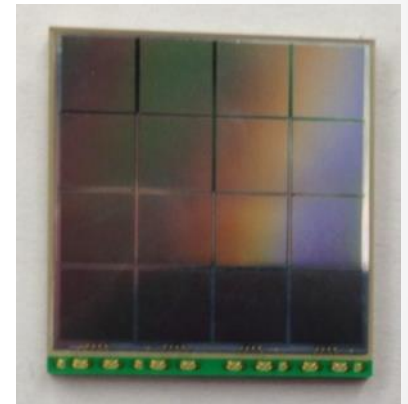
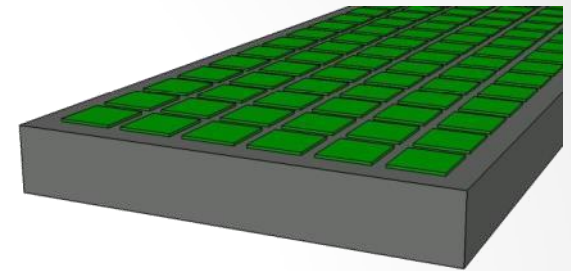
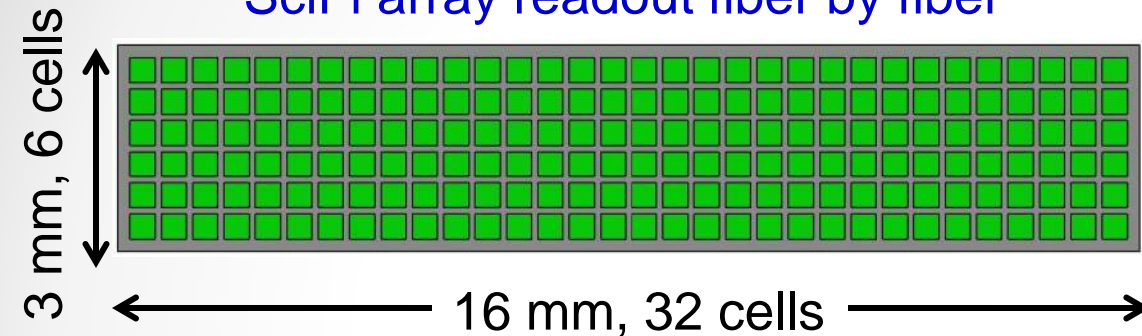


Readout of Fibers



Si-PMs (MPPCs) at both fiber ends

SciFi array readout fiber by fiber



Example of Hamamatsu Si-PM array
S12642-0404 sensor
4 × 4 ch. (3 × 3 mm²)

- ☺ lowest possible occupancy
- ☺ no “optical” cross talk
- ☺ can also be used for tracking ?
- ☹ increased # of readout channels (2×192)
- ☹ few photons / fiber (cell)

Single Fiber Readout



Fibers glued with photo-device geometry
500 μm center to center

Estimated rate \sim 200 kHz
for 2016 run

Si-PM array directly coupled to fibers

“fan-out” between straight section and socket

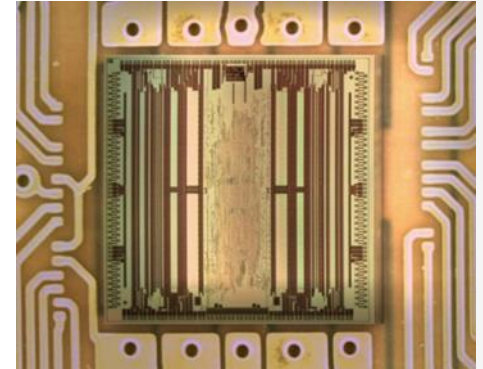


Alternative:
LHCb type detector

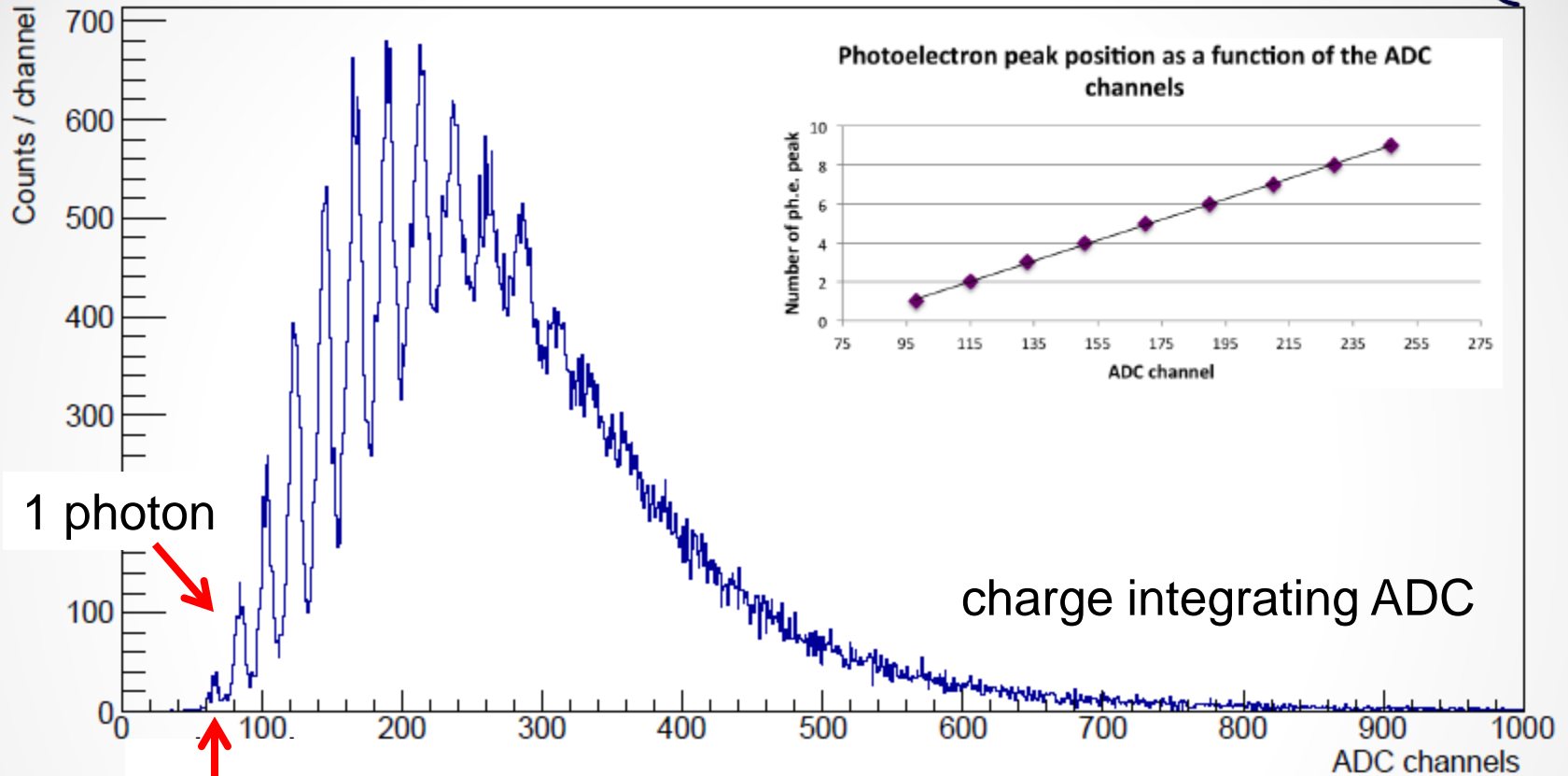


Readout Electronics

- **STiC** ASIC (KIP)
- Fulfills SciFi requirements
 - Compact design
 - Installation very close to Si-PM arrays
 - 64 channels
 - 6 chips / Si-PM array
 - Assuming STiC can sustain ~ 10 MHz hit-rate
- Performance to be tested
 - In particular for low photon yield



ADC Spectra



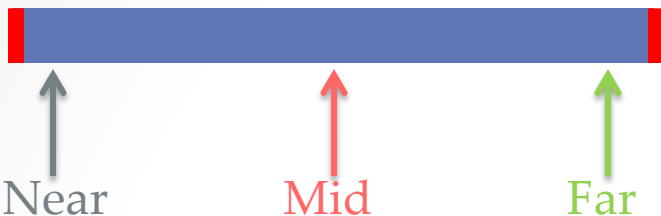
- Equidistant peaks
- Reproducible shape
- Efficiency > 98 % (2 or more photons)
- Consistent with light propagation simulations
- Distance between peaks → amplification

Efficiency

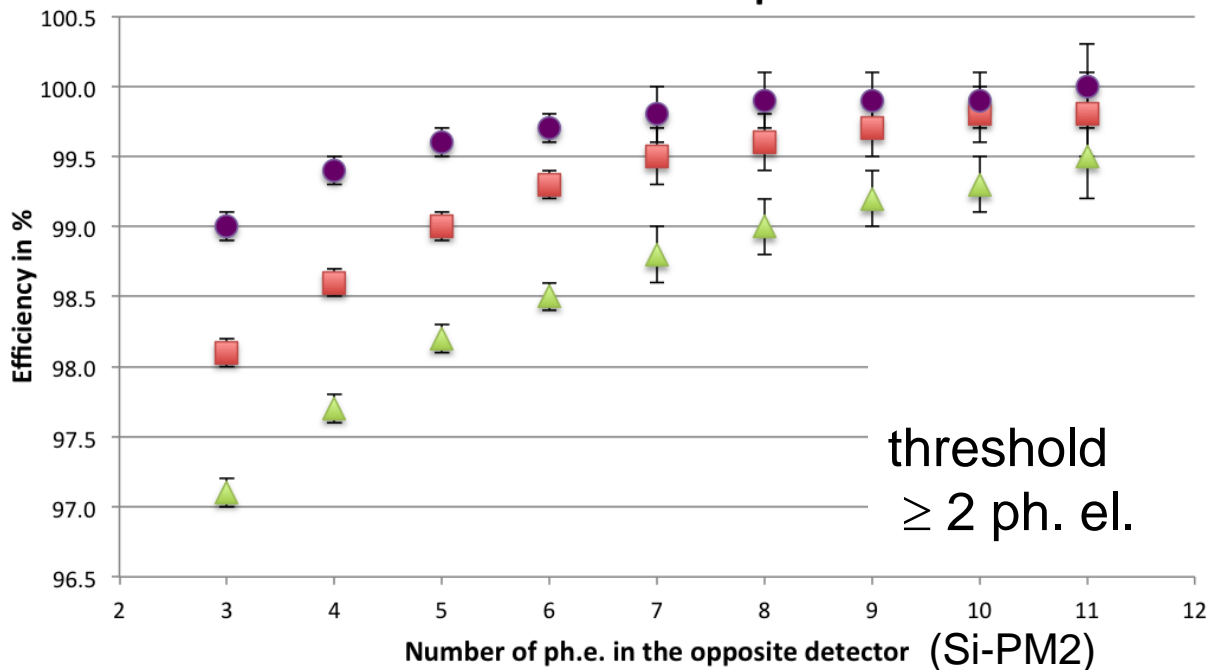


Si-PM1

Si-PM2



Relative Efficiency in the Second detector as a function of the source position



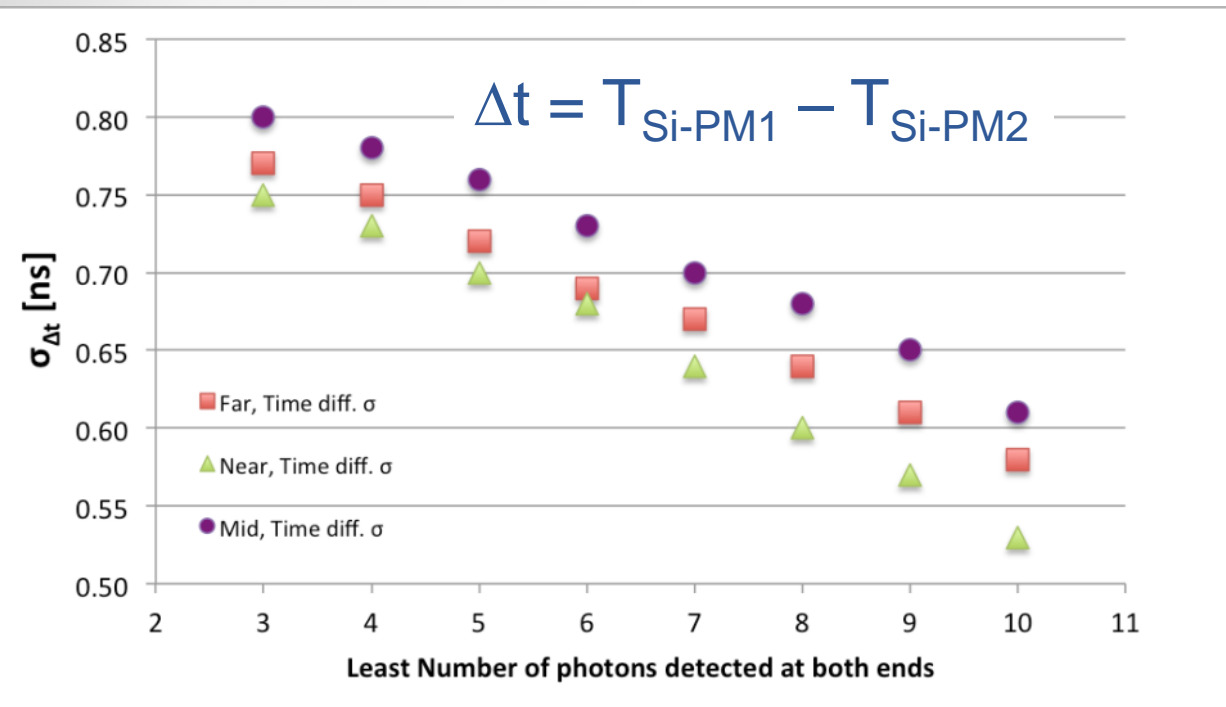
Small efficiency drop for source far from Si-PM

Vs. photons in opposite detector

Detection efficiency of Si-PM1 increases With # photons in Si-PM2

t.b.d. with 360 mm ribbons

Time Resolution



$\sigma_{\Delta t} \approx 800$ ps
with at least 3 γ detected
(~95 % efficient)

$\Rightarrow \sigma_{\text{MT}} \approx 400$ ps $\geq 3 \gamma$

reproducible results

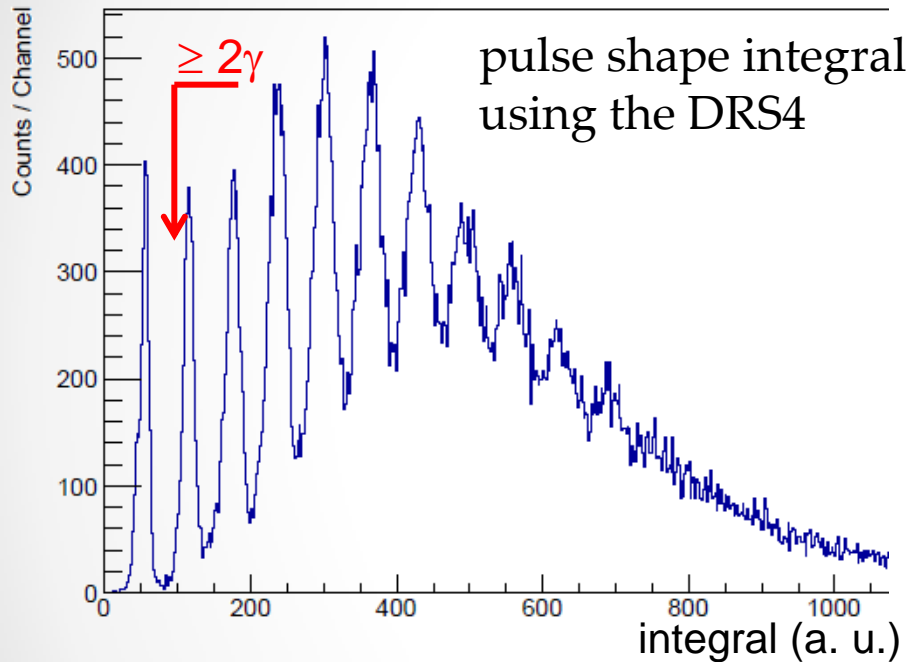
- Time resolution does not show $1 / \sqrt{n}$ behavior:
 \Rightarrow improve on timing algorithm!
- Si-PM transit time spread ~ 100 ps has almost no effect
- Real issue: time in all $\sim 9\text{k}$ channels to few 100 ps

Calibration



Calibrate in situ:

Alignment, energy (thresholds), timing



Energy:

Use ADC spectra

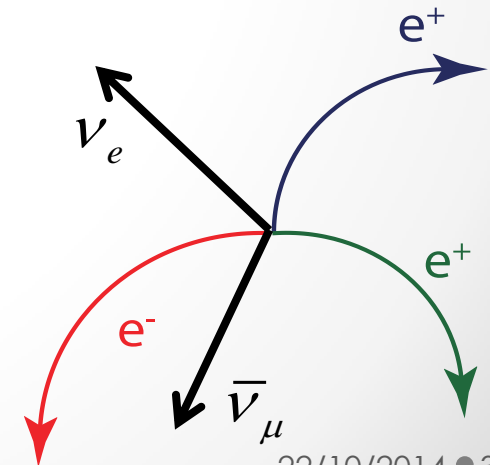
Distance between peaks

→ Amplification

Set discriminator thresholds ($> n\gamma$)

Timing:

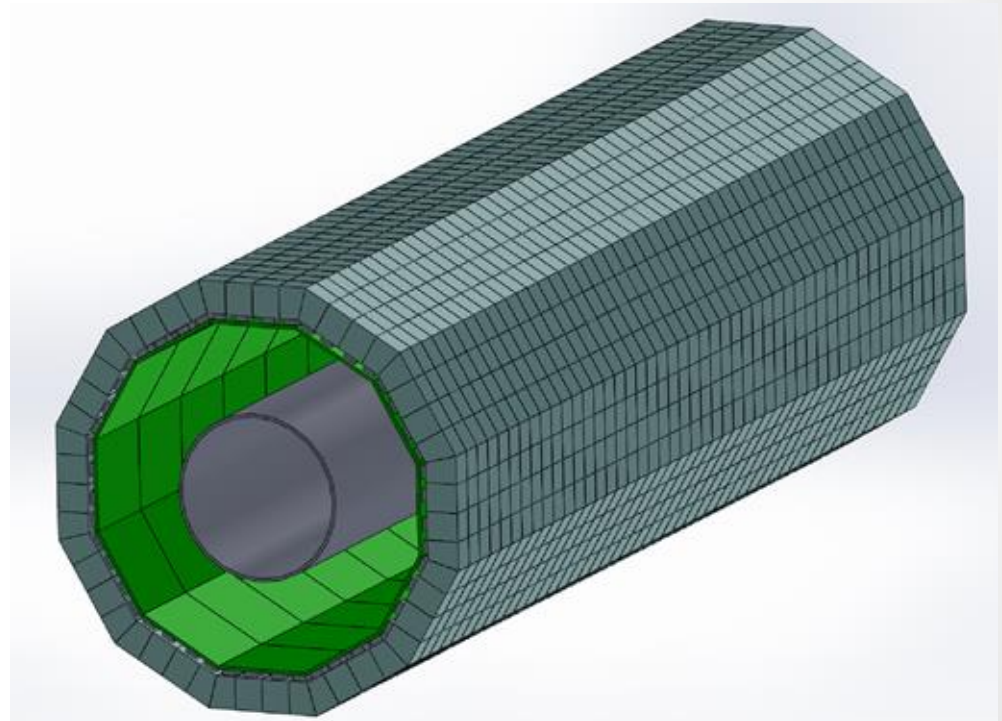
- use the decay $\mu^+ \rightarrow e^+ e^- e^+ \nu \nu$
- 3 prongs produced at the same time
- For 10^7 μ decays / s in one day
- 10^7 decays assuming 33% eff.



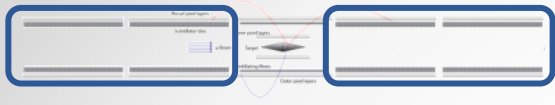


Tile Detector

- Scintillating tiles
 - $8.5 \times 7.5 \times 5 \text{ mm}^3$
- 12 Tile Modules per station
 - 192 tiles/module
 - Attached to end rings
- SiPMs attached to tiles
 - Front end PCBs below
 - Readout through STiC

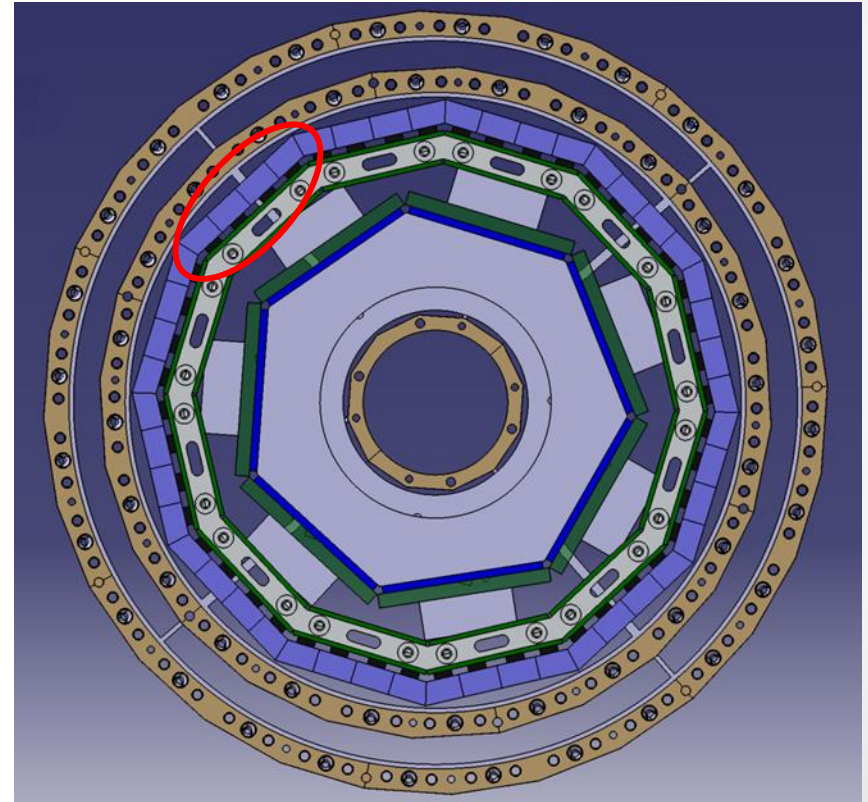


Sketch of Tile detector station



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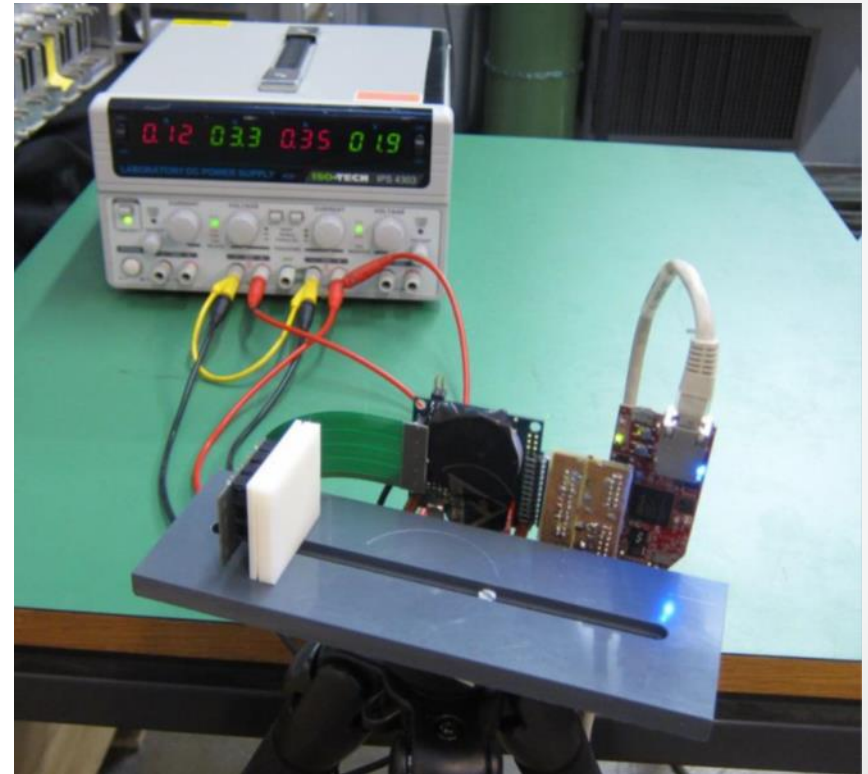


CAD of Tile Detector integration

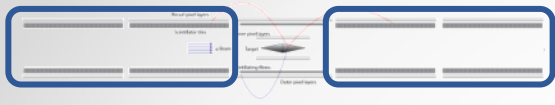


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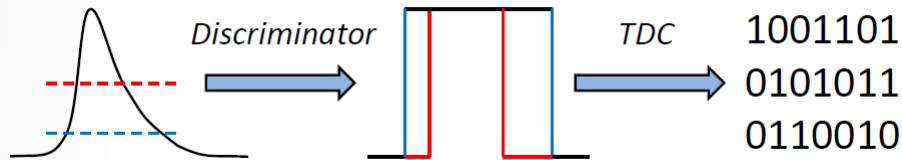


Tile detector 4 x 4 prototype



STiC Readout

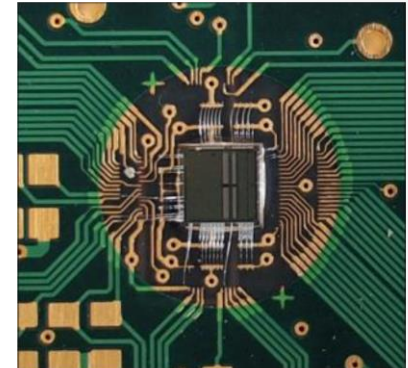
- Developed at KIP for EndoTOFPET-US
 - Optimized for ToF applications
- Key features:
 - Digital timing & energy information



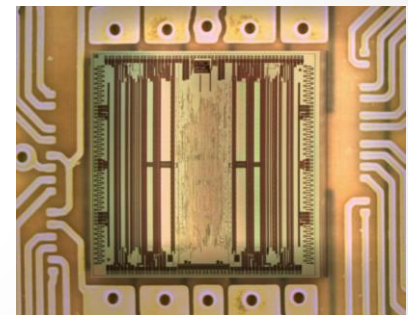
- 64 channels (version 3.0)
- 50 ps TDC bins
- SiPM bias tuning
- SiPM tail cancelation possibility (version 3.0)
- Currently ≈ 1 MHz hit rate / chip
- Up to ≈ 20 MHz in future version

• Version 2.0 successfully operated in test-beam

STiC 2.0



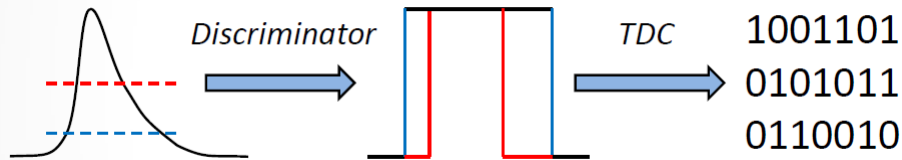
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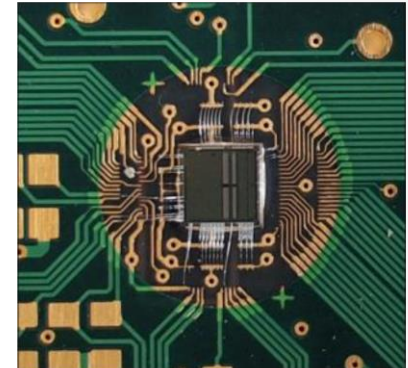
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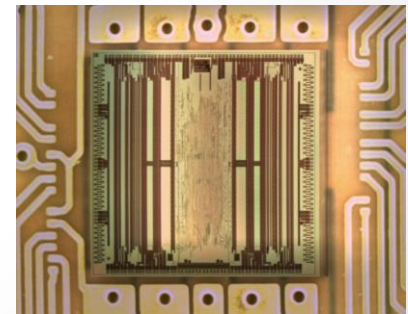


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STiC 2.0

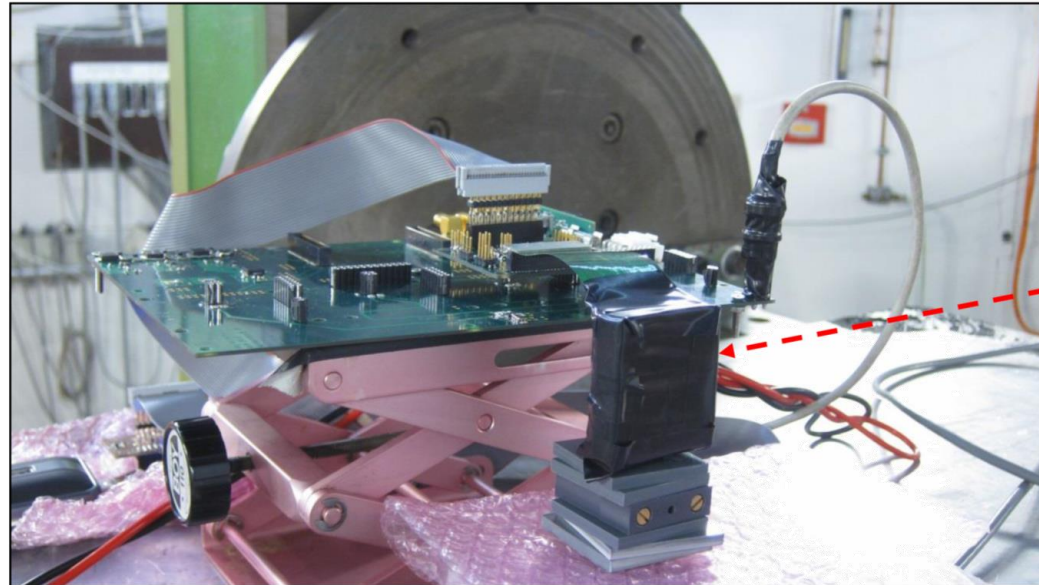


STiC 3.0



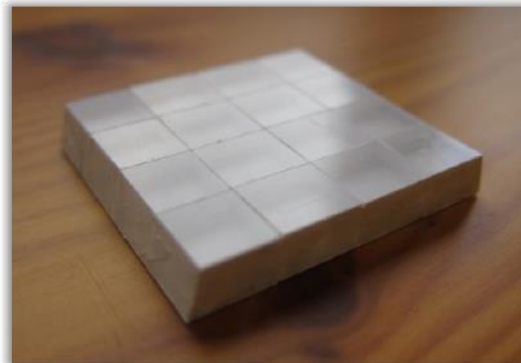
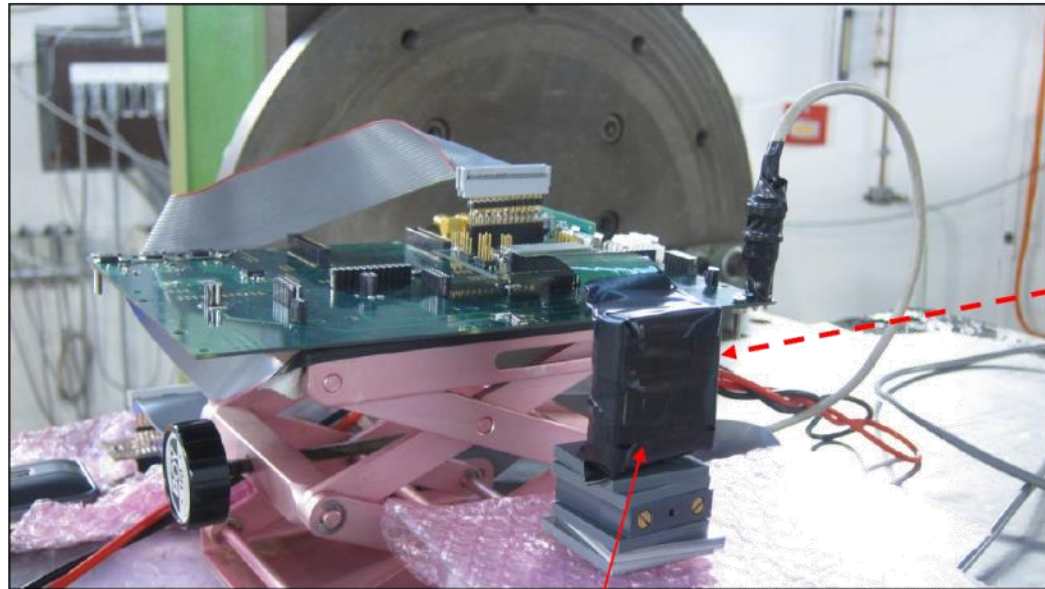


STiC Test Beam





STiC Test Beam



Tile Array

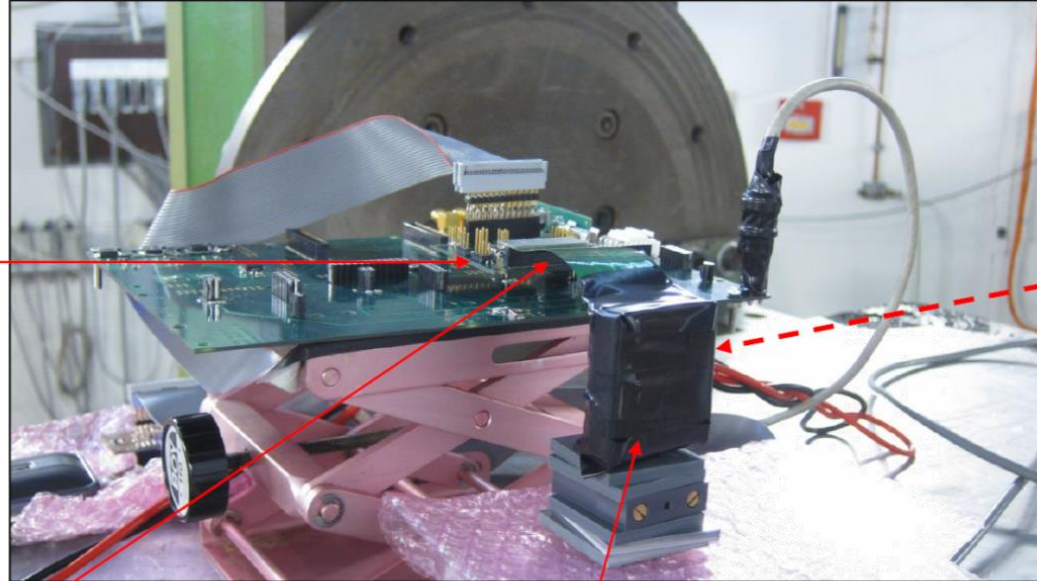
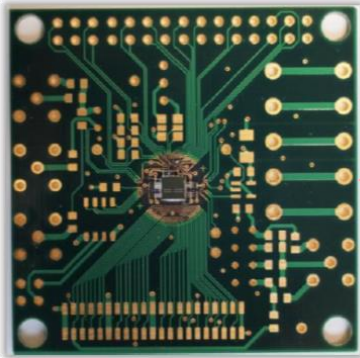


Detector Array



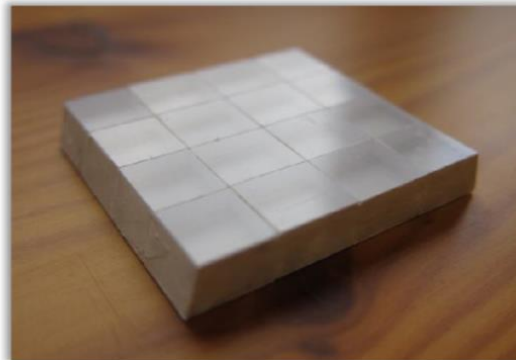
STiC Test Beam

STiC Board

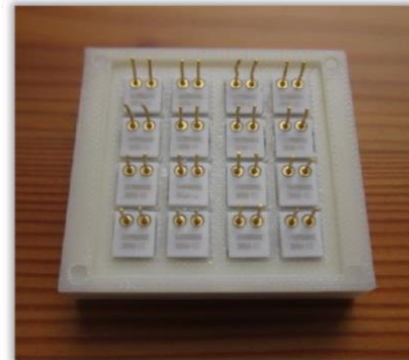


Flex Cable

Tile Array



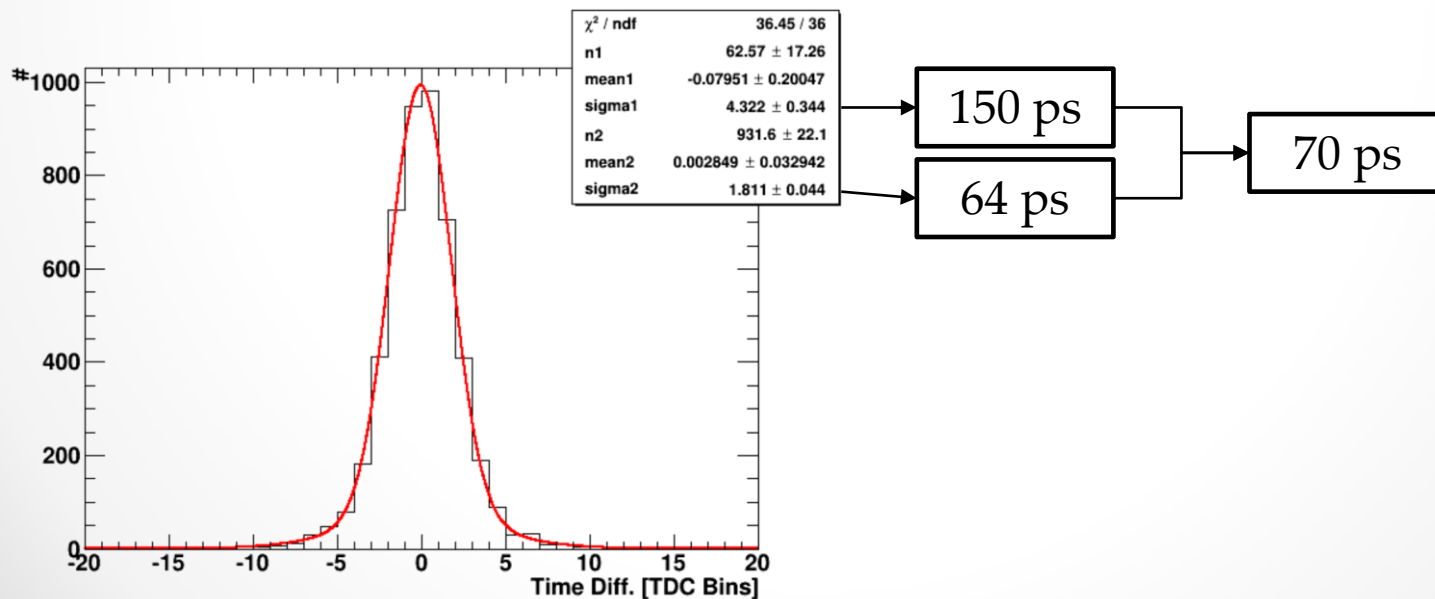
Detector Array





Time Resolution

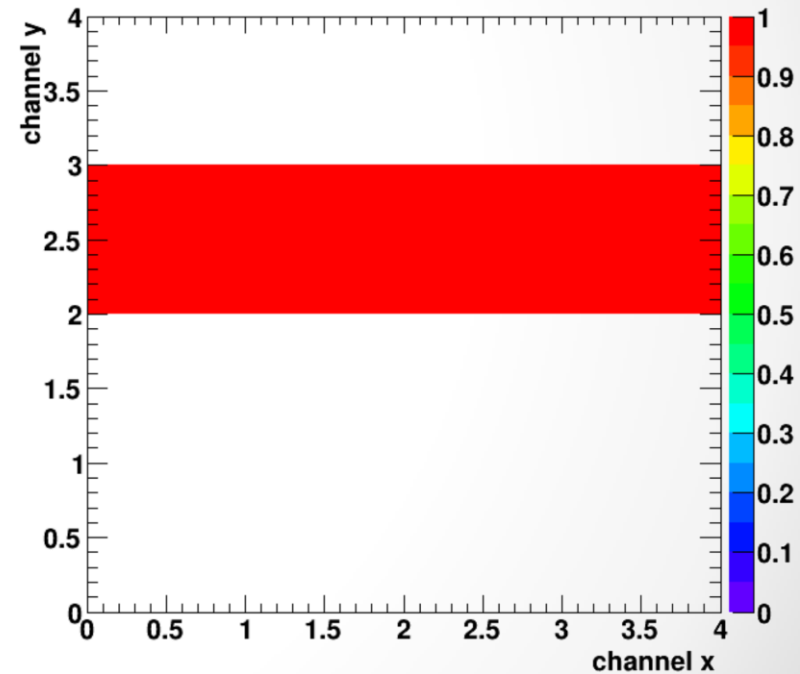
- Coincidence between 2 tiles in a row
- Time resolution ≈ 70 ps
- Time-walk effect $\approx 5\%$ (4 ps)
- Only small dependence on chip settings





Efficiency

- Require hit in first & last column
- Look for hit in middle channel
- Efficiency > 99.5%
- Bad time values for $\approx 40\%$ of hits
 - Known bug in STiC 2.0
 - Will be fixed in STiC 3.0





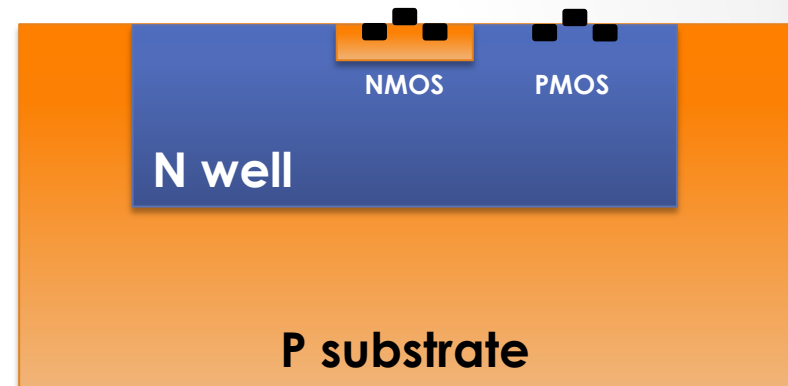
Pixel Sensors

...



HV-MAPS

- **H**igh **V**oltage **M**onolithic **A**ctive **P**ixel **S**ensors
- Pixel sensors
- HV-CMOS technology
- N-well in p-substrate
- Reverse biased



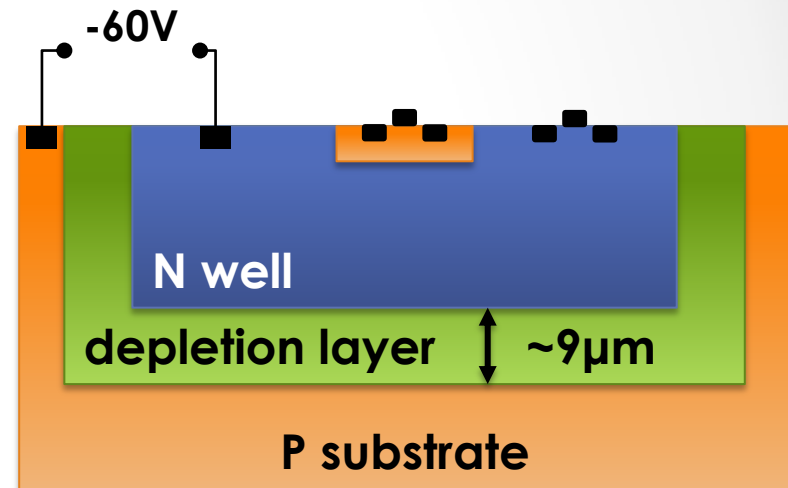
by Ivan Peric

I. Peric, A novel monolithic pixelated particle detector implemented in high-voltage CMOS technology
Nucl.Instrum.Meth., 2007, A582, 876



HV-MAPS

- **H**igh **V**oltage **M**onolithic **A**ctive **P**ixel **S**ensors
- Pixel sensors
- HV-CMOS technology
- N-well in p-substrate
- Reversely biased $\sim 60\text{V}$
 - Depletion layer
 - Charge collection via drift
 - Fast $< 10\text{ ns}$ charge collection
 - Thinning to $< 50\ \mu\text{m}$ possible



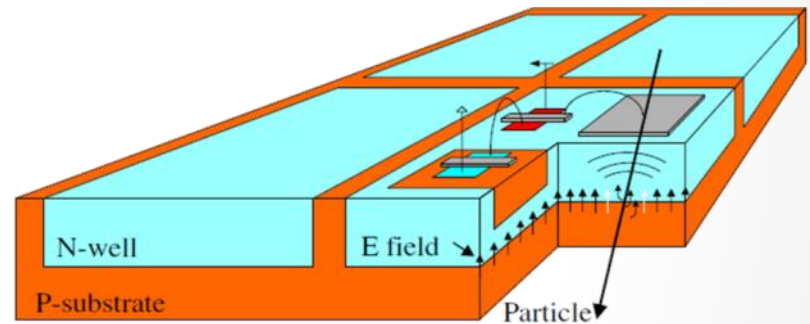
by Ivan Peric

I. Peric, A novel monolithic pixelated particle detector implemented in high-voltage CMOS technology
Nucl.Instrum.Meth., 2007, A582, 876



HV-MAPS

- **H**igh **V**oltage **M**onolithic **A**ctive **P**ixel **S**ensors
- Pixel sensors
- HV-CMOS technology
- N-well in p-substrate
- Reversely biased $\sim 60V$
 - Depletion layer
 - Charge collection via drift
 - Fast < 10 ns charge collection
 - Thinning to $< 50 \mu m$ possible
- Integrated readout electronics



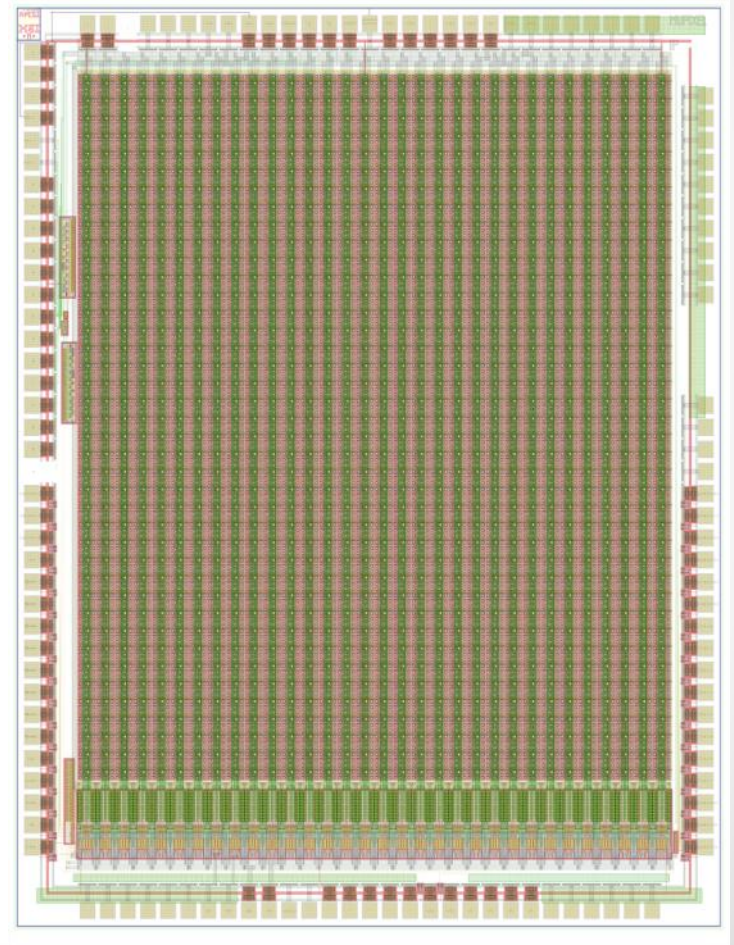
by Ivan Peric

I. Peric, A novel monolithic pixelated particle detector implemented in high-voltage CMOS technology
Nucl.Instrum.Meth., 2007, A582, 876

Chip Prototypes

MuPix4

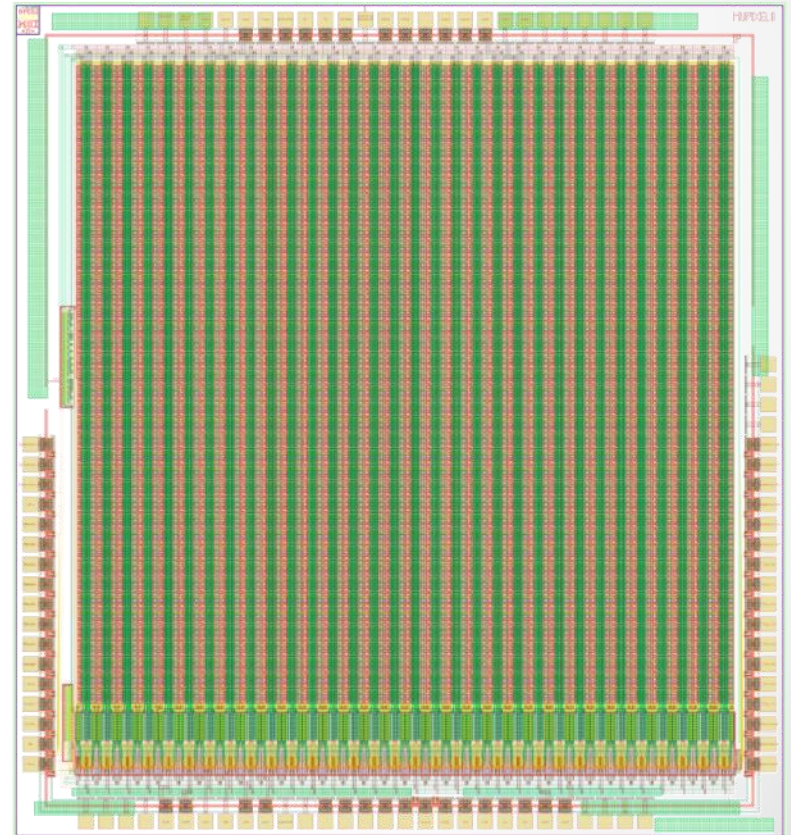
- 180 nm HV-CMOS
- Pixel matrix:
 - 40 x 32 pixels
 - 92 x 80 μm^2 each
- Ivan Perić ZITI
 - Analog part
 - Smaller pixel capacitance
 - Temperature tolerance
 - Digital part
 - Mostly ready



Chip Prototypes

MuPix6

- 180 nm HV-CMOS
- Pixel matrix:
 - 40 x 32 pixels
 - 103 x 80 μm^2 each
- Ivan Perić ZITI
 - Analog part
 - Smaller pixel capacitance
 - Temperature tolerance
 - Digital part
 - Mostly ready



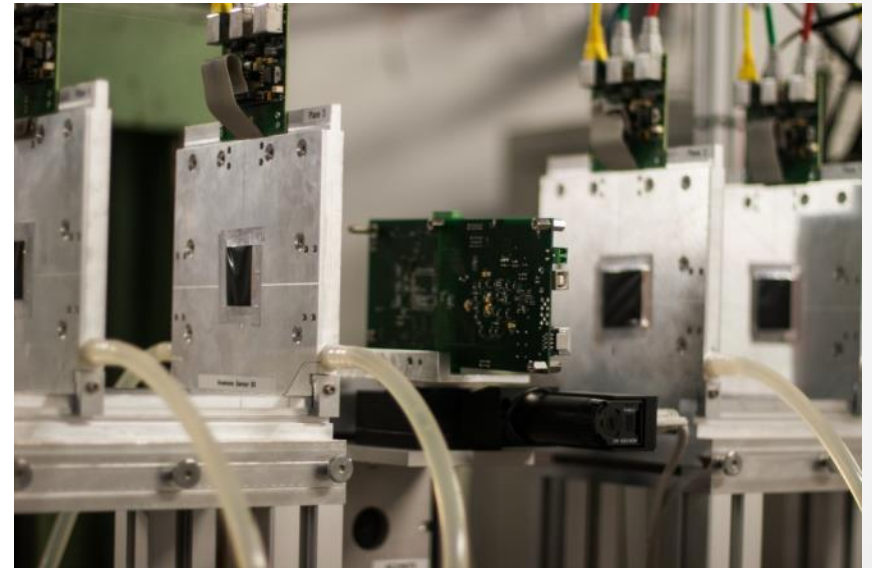


HV-MAPS Test Results

...

Test beams

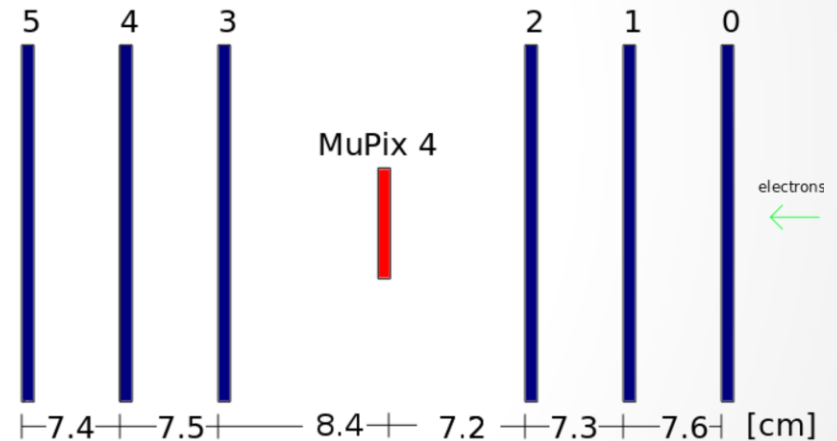
- Eight test beam campaigns in 2013-14:
 - March DESY
 - June DESY
 - September PSI
 - October DESY
 - **February '14 DESY**
 - June PSI
 - July PSI
 - October PSI



Setup February Test-Beam



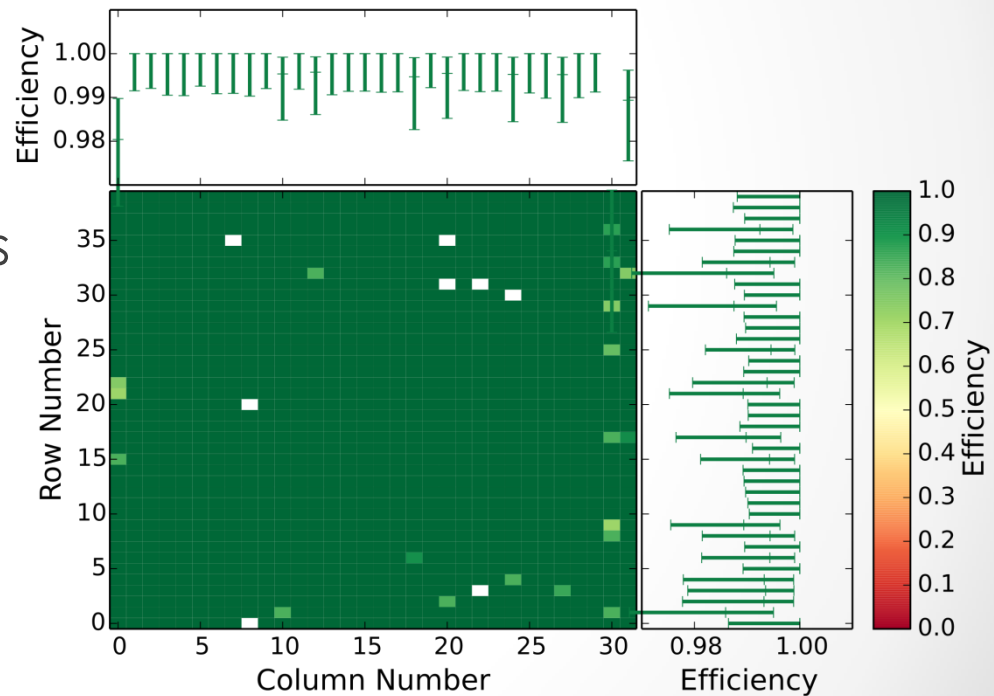
- DESY, February 2014
- Beam-line T22
 - up to **6 GeV** electrons
- Aconite telescope
- MuPix4 prototype
- Readout setup from Ivan Perić





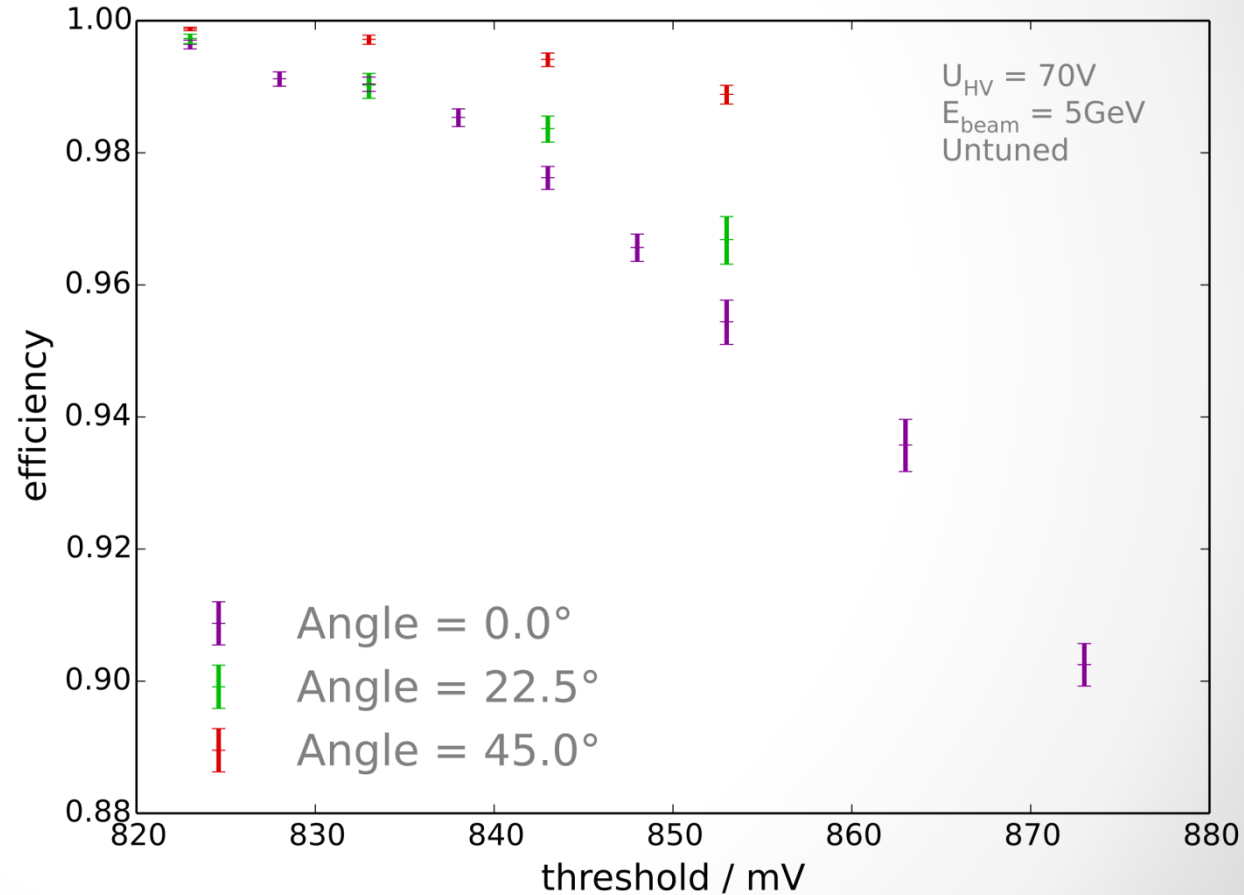
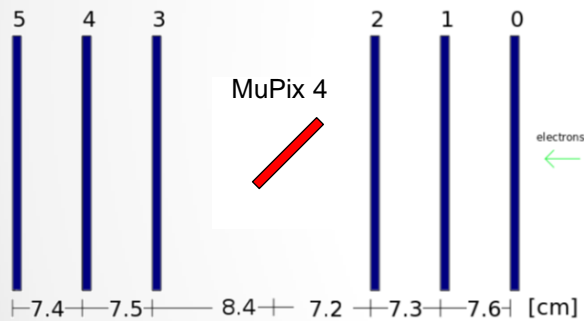
Efficiencies

- **>99.5% efficiency**
 - 5 GeV electrons
 - 45° angle
 - Individual pixel thresholds
 - Threshold tune from pixel efficiencies in previous test beam



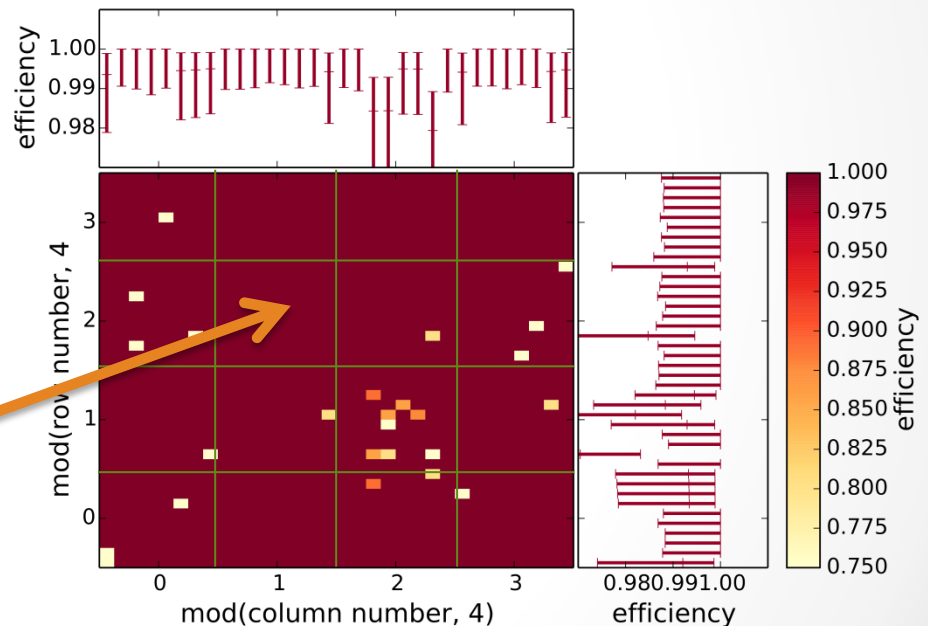
MuPix4 Efficiency

Threshold Scans for 0° to 45°



Sub-Pixel Efficiencies

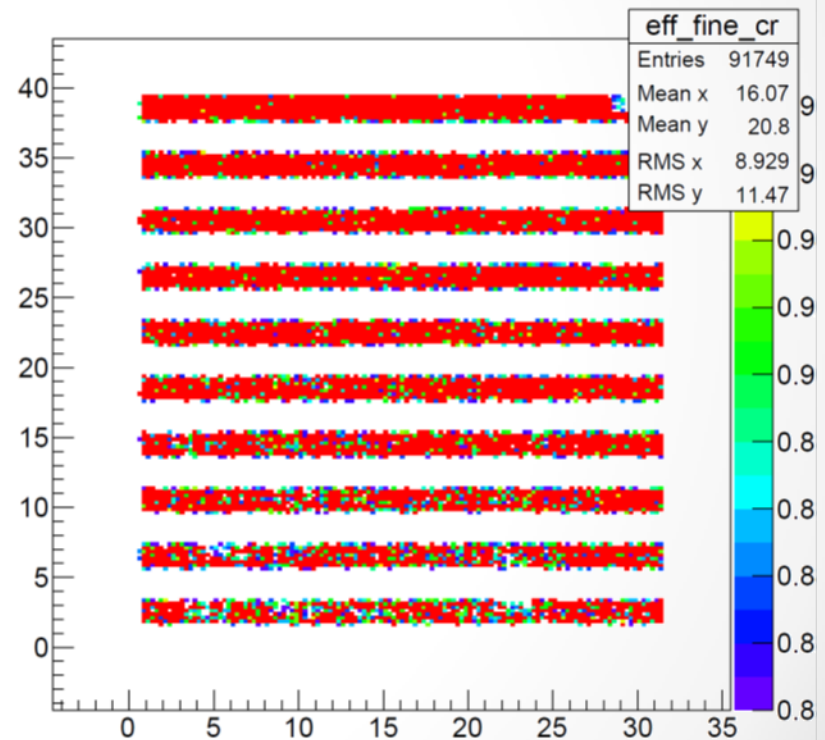
- Chip folded back to 4 x 4 pixel area
- Resolution limited
- Overall high efficiency
- No pixel substructure (within resolution)





Digital Readout Feature

- Artifact from readout protocol:
 - Pixel RAM-cells reset before readout
 - Bug effects only row address and time stamp
 - 50% of pixels effected
 - Pixel efficiency also good for affected rows



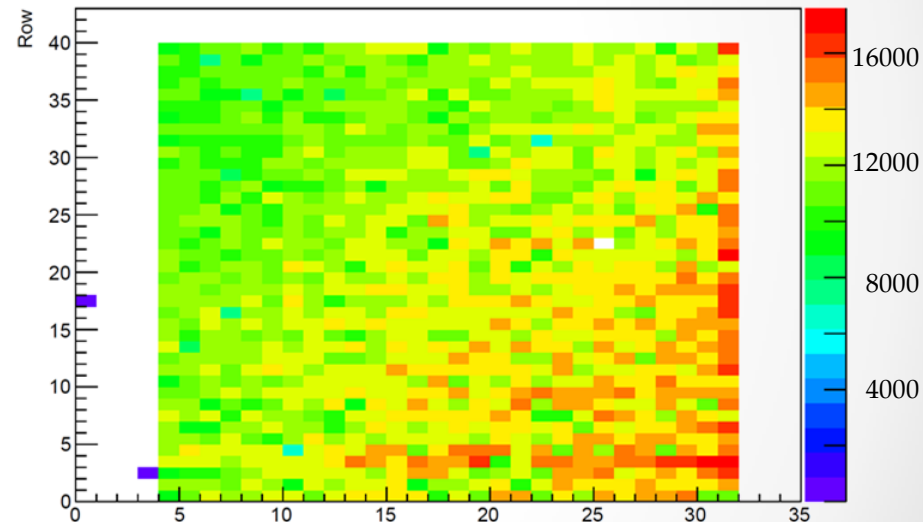
Efficiency

Only hits with full address



Digital Readout Feature

- Artifact from readout protocol:
 - Pixel RAM-cells reset before readout
 - Bug effects only row address and time stamp
 - 50% of pixels effected
 - Pixel efficiency also good for affected rows
- **Bug fixed for MuPix6**

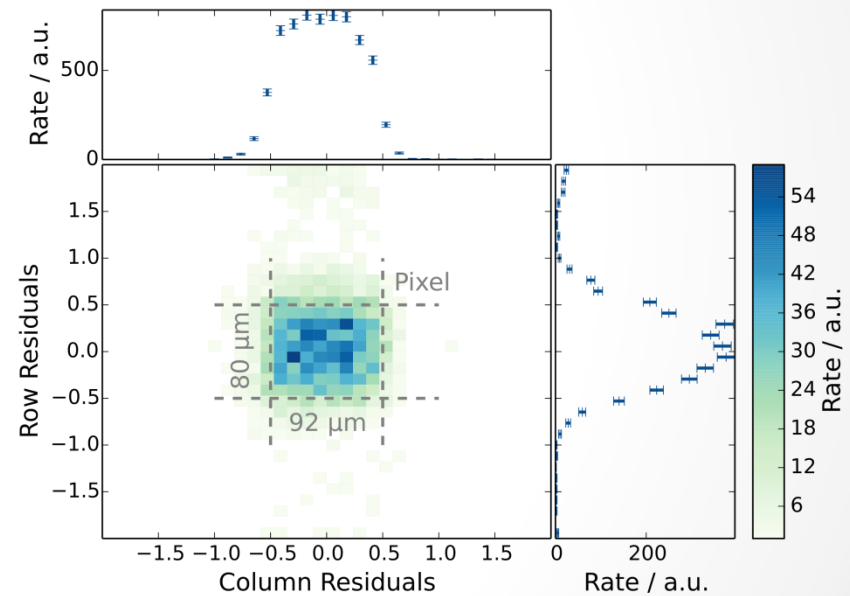


Hitmap for MuPix6



Spatial Resolution

- Pixel size $80\ \mu\text{m} \times 92\ \mu\text{m}$
- Measured track residuals:
 - RMS $x = 28\ \mu\text{m}$
 - RMS $y = 29\ \mu\text{m}$

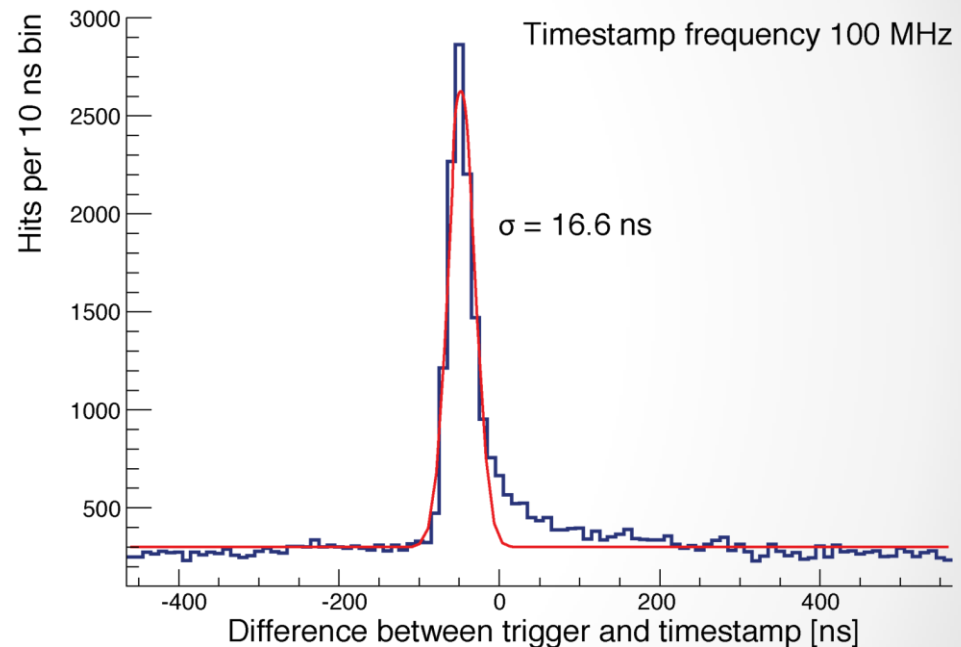


Pixel Residuals



Time Stamps

- MuPix4 prototype
- External grey counter
 - At 100 MHz
- Time stamp recorded by MuPix4 sensor
 - For each pixel
- **Time resolution $O(17 \text{ ns})$**
 - Non-negligible setup contribution



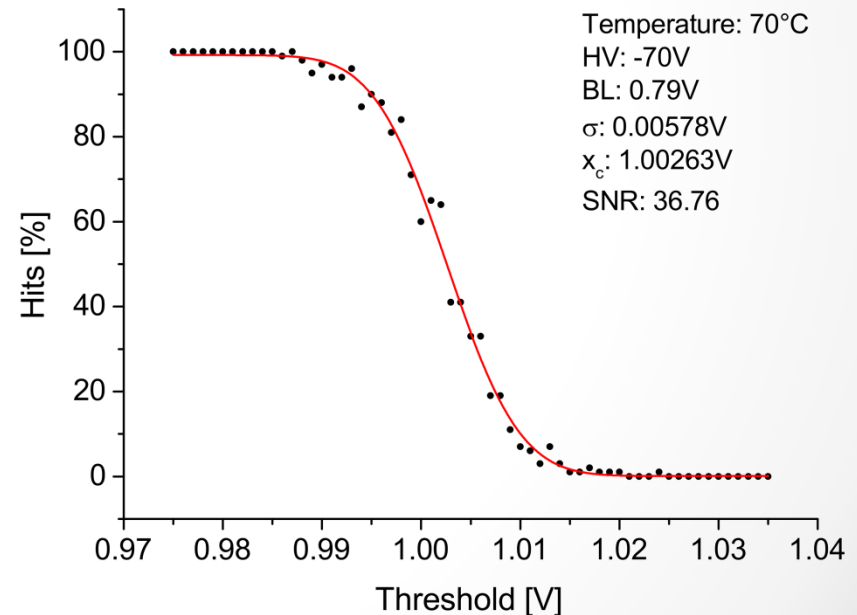
Time Resolution of Pixels



Signal to Noise

- MuPix4 prototype
- Signal
 - Test-pulse
 - Calibrated to ^{90}Sr source
 - At 70°C in oven
 - HV = -70V
- Noise
 - Taken from S-curve
 - Error function fit
 - X-checked with
 - Threshold scan
 - Close to baseline

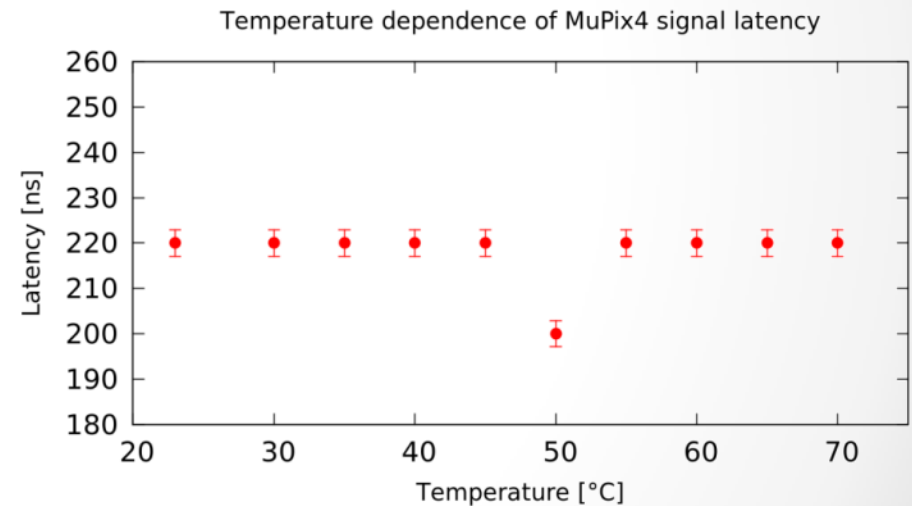
➤ **S/N = 36.8**



Temperature Dependence

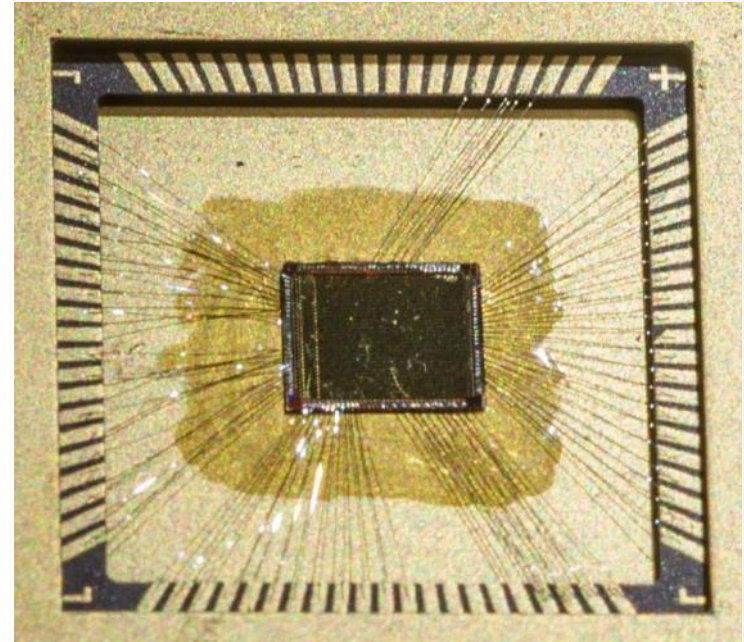


- MuPix4 prototype
- Latency measurement
 - LED pulse to...
 - Pixel discriminator output
- Setup in Oven
 - Temperature between 23°C and 70°C
- **Very little temperature dependence**
 - $O(10\text{ns})$ in latency
 - Within resolution of setup



Thinned Sensors

- Single dies thinned:
 - MuPix2 thinned to $< 80\mu\text{m}$
 - MuPix3 thinned to $< 90\mu\text{m}$
 - MuPix4 thinned to $50\mu\text{m}$
- Good performance of thin chips
 - In lab
 - In particle beam



MuPix3 thinned $< 90\mu\text{m}$

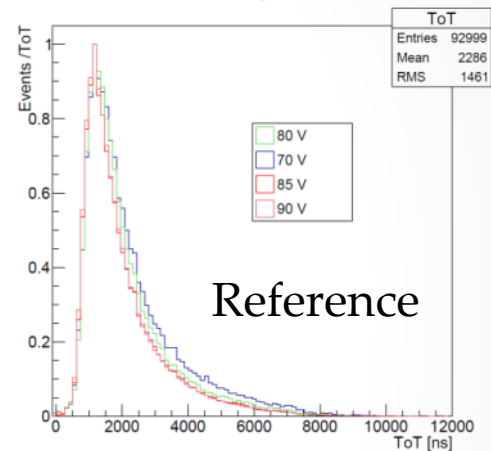


Thinned Sensors

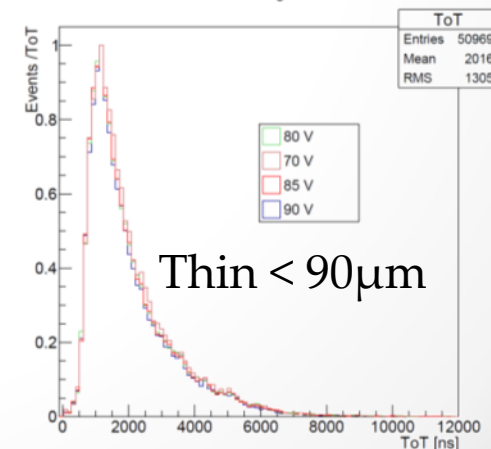
- Single dies thinned:
 - MuPix2 thinned to $< 80\mu\text{m}$
 - MuPix3 thinned to $< 90\mu\text{m}$
- Good performance of thin chips
 - In lab
 - In particle beam
- Similar Time over Threshold (ToT)
 - PSI test-beam
 - PiM1 beam-line
 - $193\text{ MeV } \pi^+$

Time Over Threshold

Pixel 20/20 MuPix3 HB-length - scaled to maximum

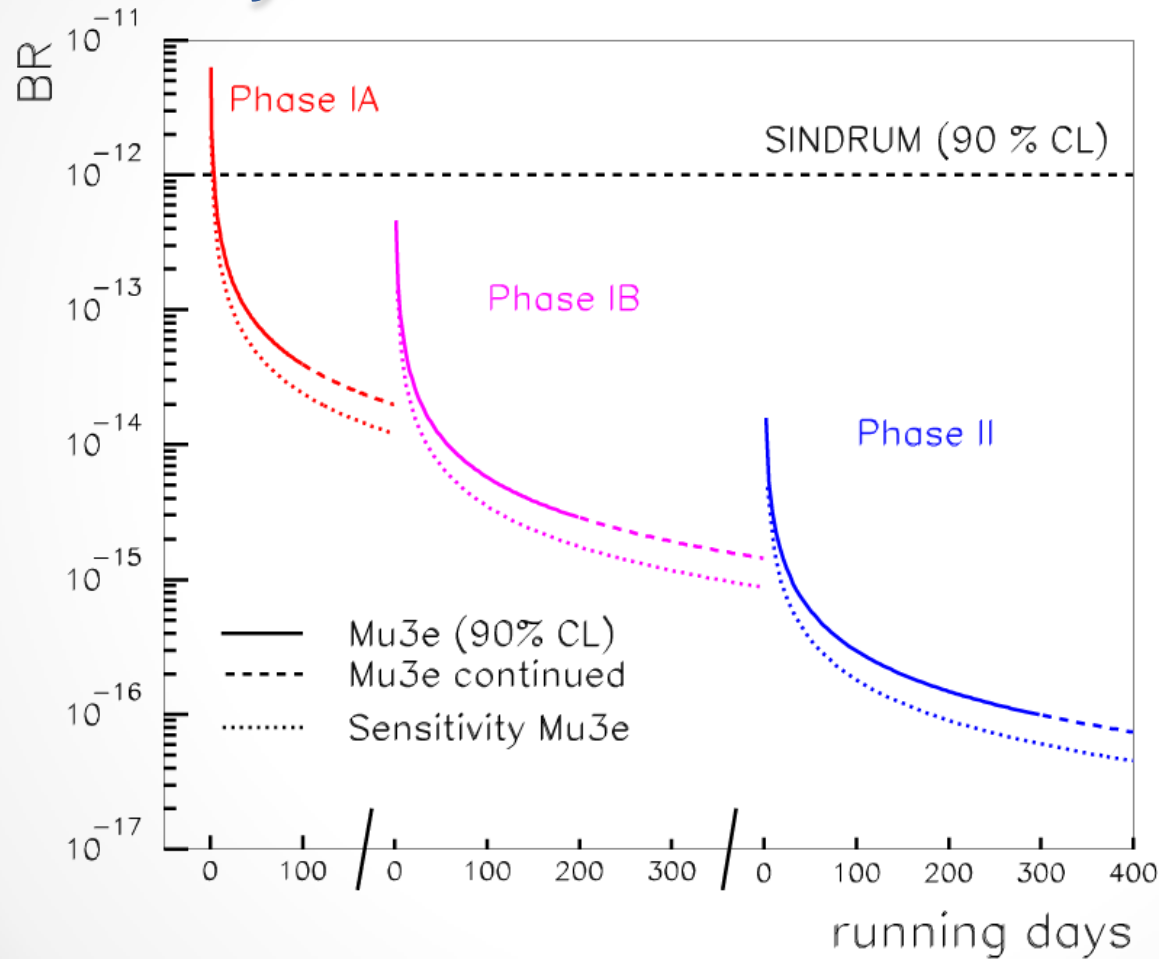


Pixel 20/20 thin MuPix3 HB-length - scaled to maximum





Projected Sensitivity





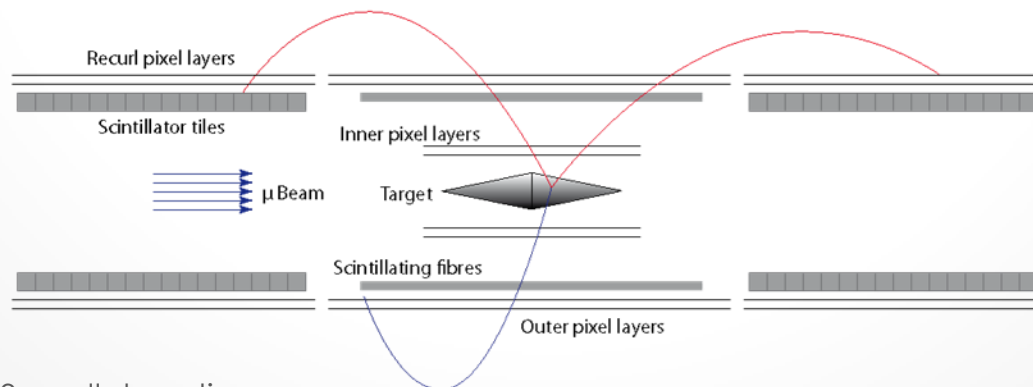
Institutes

- Mu3e-collaboration:
 - DPNC Geneva University  UNIVERSITÉ DE GENÈVE
FACULTÉ DES SCIENCES
 - Paul Scherrer Institute  PAUL SCHERRER INSTITUT
 - Particle Physics ETH Zürich  **ETH**
Eidgenössische Technische Hochschule Zürich
Swiss Federal Institute of Technology Zurich
 - Physics Institute Zürich University  Universität Zürich UZH
 - Physics Institute Heidelberg University 
 - Institute for Nuclear Physics Mainz University  JGU
 - IPE Karlsruhe  **KIT**
Karlsruher Institut für Technologie
 - KIP Heidelberg  KIRCHHOFF-
INSTITUT
FÜR PHYSIK



Summary

- Mu3e searches for lepton flavor violation
- $> 10^{16}$ μ -decays \rightarrow BR $< 10^{-16}$ (90% CL)
- Two SiPM based timing systems
- Silicon tracker with ~ 275 M pixel
- HV-MAPS 50 μ m thin
- Prototypes look encouraging





Backup Slides

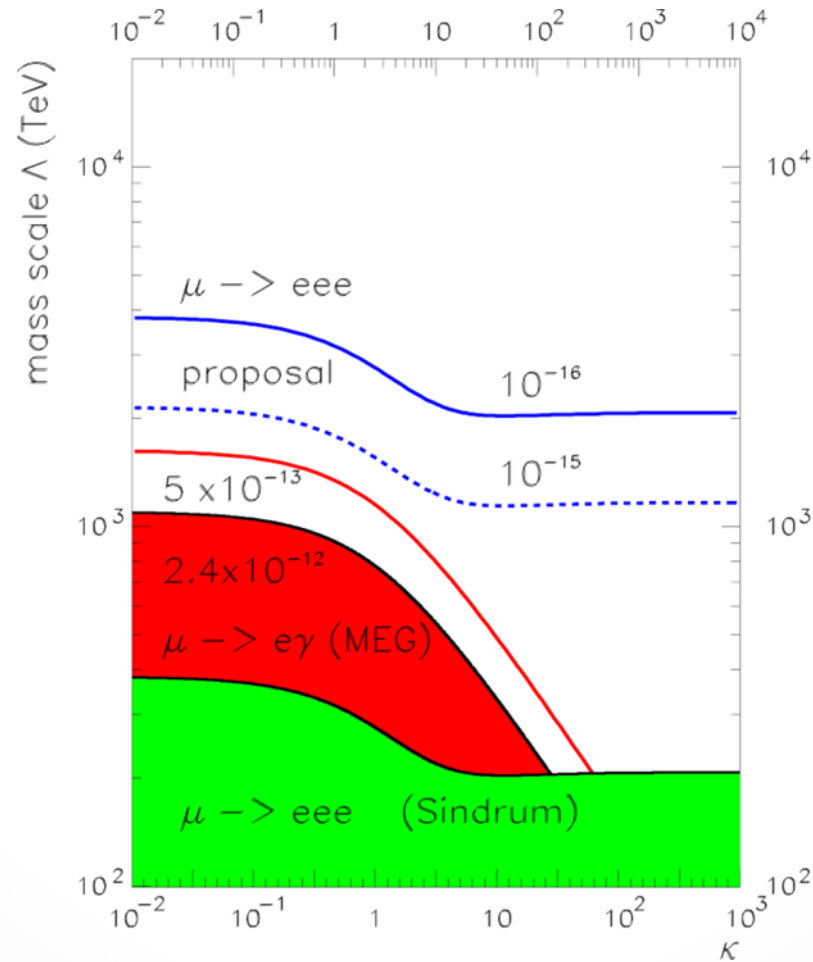
...



Motivation Backup ...



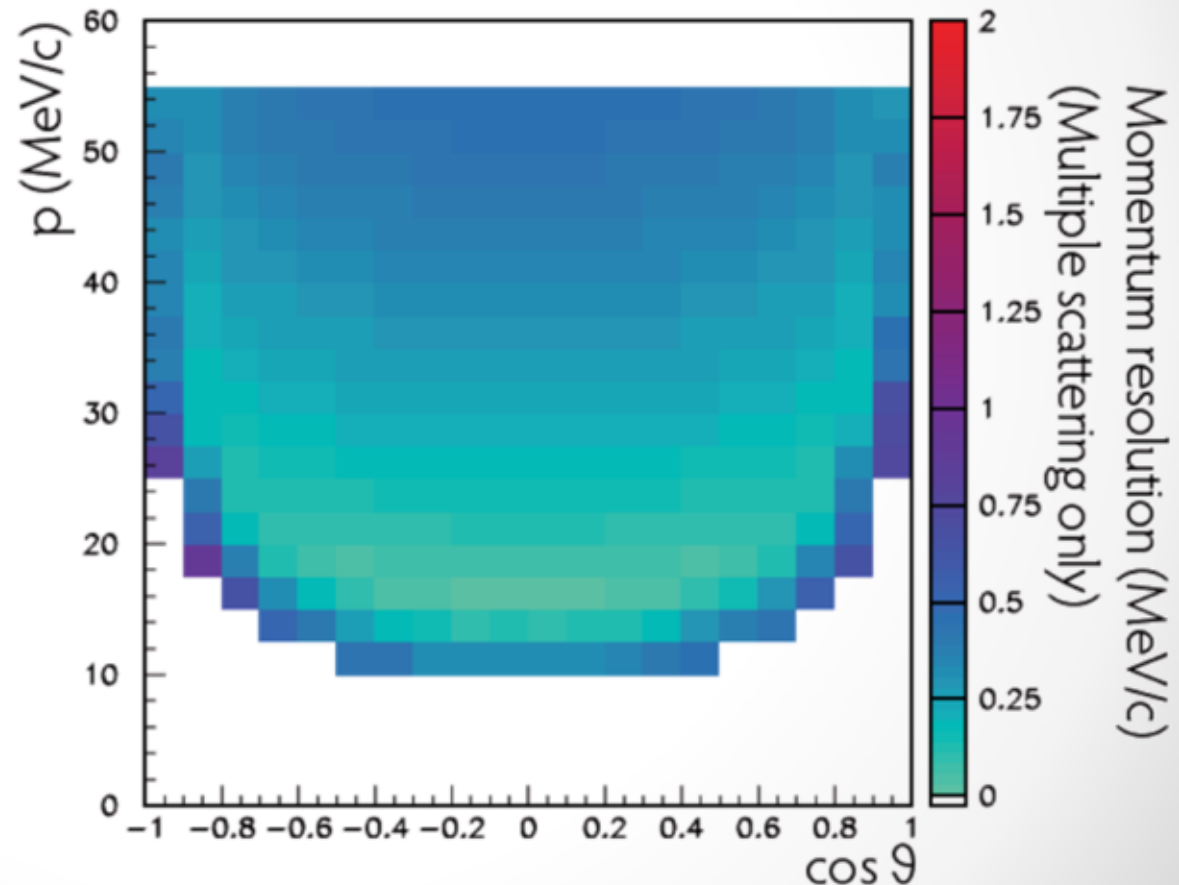
Mu3e vs. MEG





Momentum Resolution

- Multiple scattering only
- Current design:
 - 50 μm silicon
 - 50 μm Kapton
 - Helium gas cooling
 - 3 layer fiber tracker





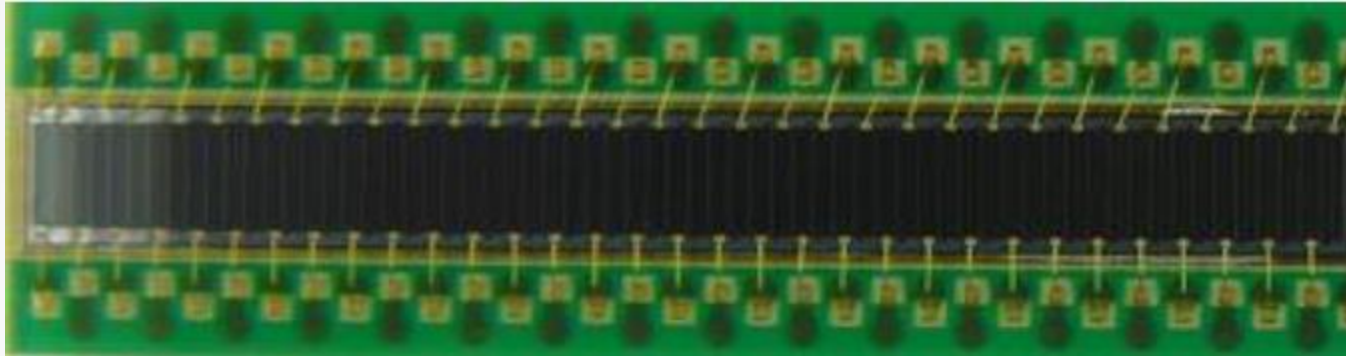
SciFi Backup ...

Readout of Fibers



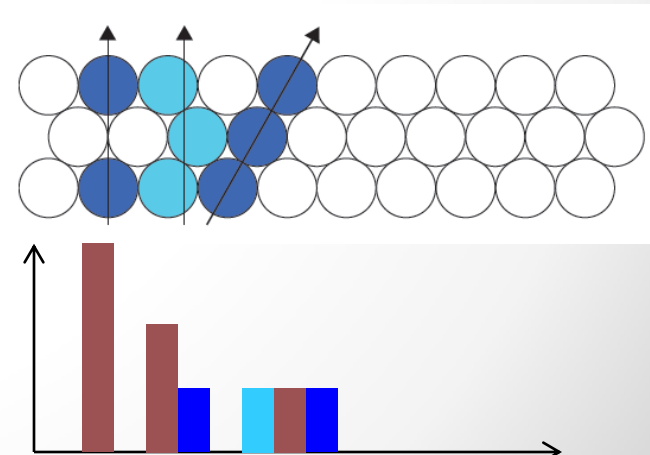
Si-PMs (MPPCs) at both fiber ends

SciFi column readout with Si-PM arrays



LHCb type detector

- 64 channel monolithic device (custom design)
- ~250 micron effective “pitch”
- $50\ \mu\text{m} \times 50\ \mu\text{m}$ pixels
- Grouped in $0.25\ \text{mm} \times 1\ \text{mm}$ vertical columns
- Common bias voltage

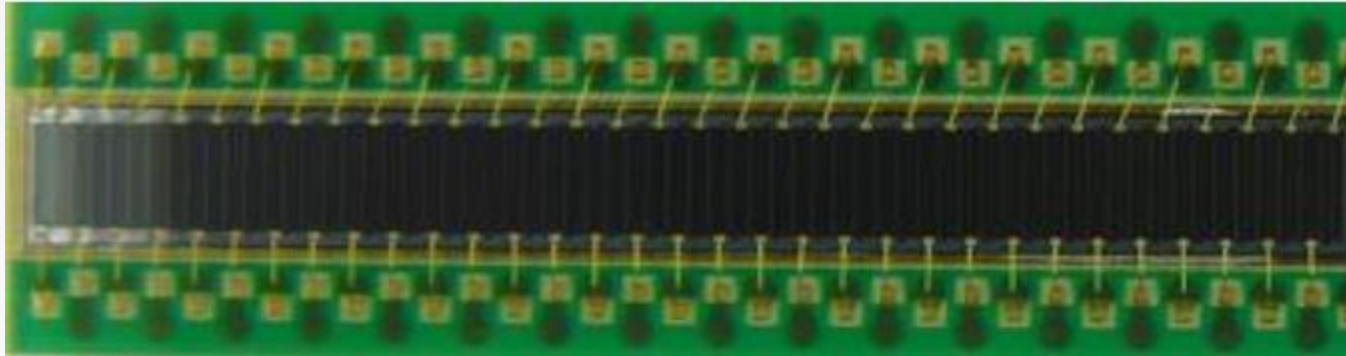


Readout of Fibers



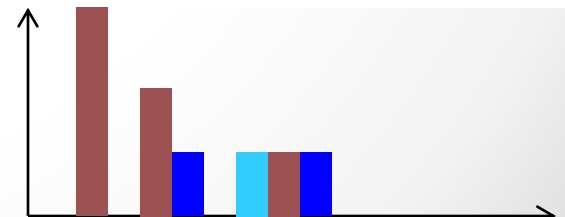
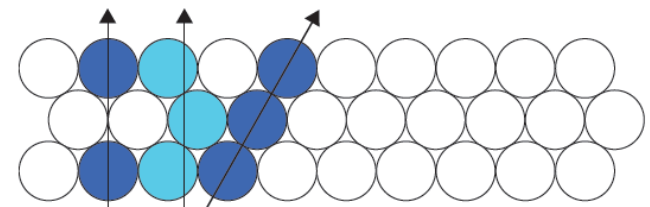
Si-PMs (MPPCs) at both fiber ends

SciFi column readout with Si-PM arrays

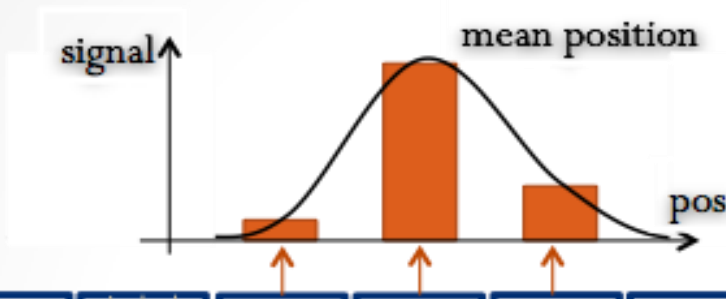


LHCb type detector

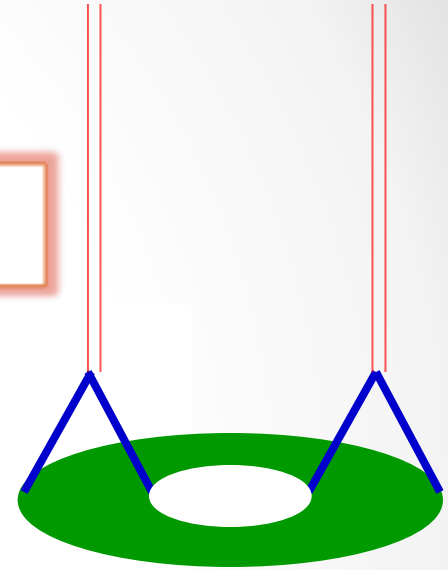
- ☺ Reduced # of readout channels (2×64)
- ☺ Easy, direct coupling
- ☹ Higher occupancy
- ☹ “Optical” cross talk



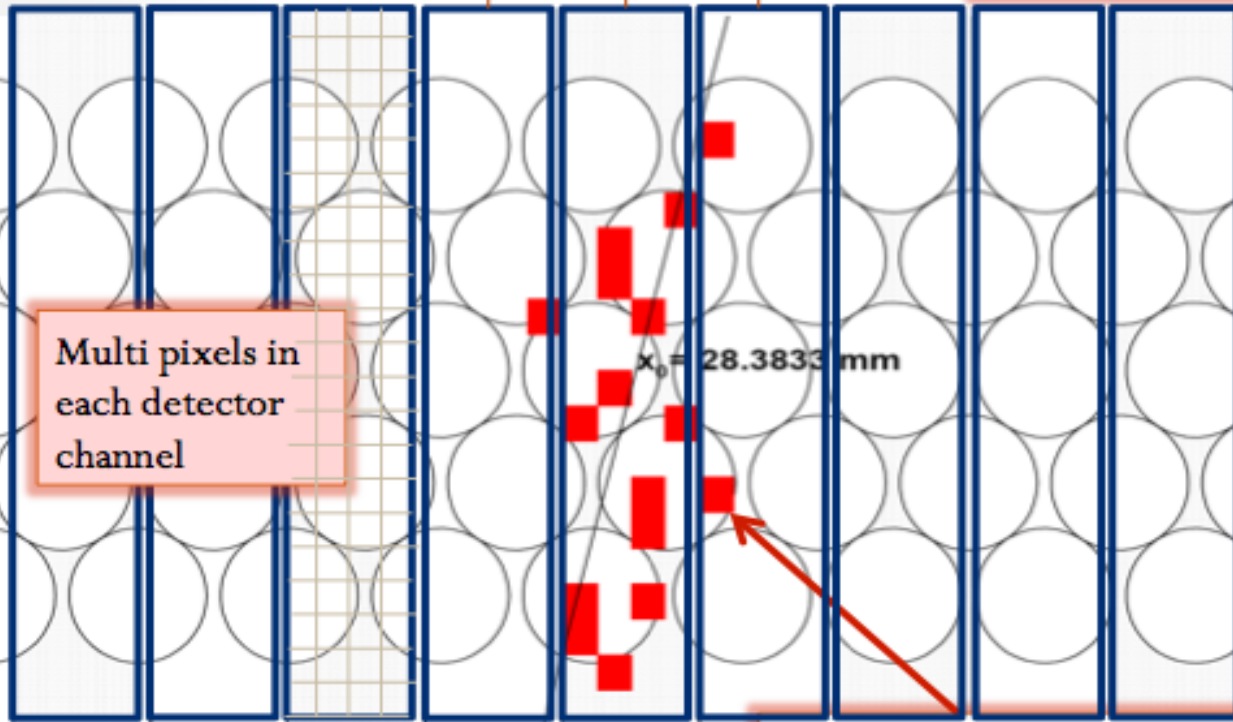
SciFi Column Readout



1. Particle creates photons in the fibers



light travels preferentially in the cladding and exits the fiber at large angles
⇒ “optical” cross talk between Si-PM columns



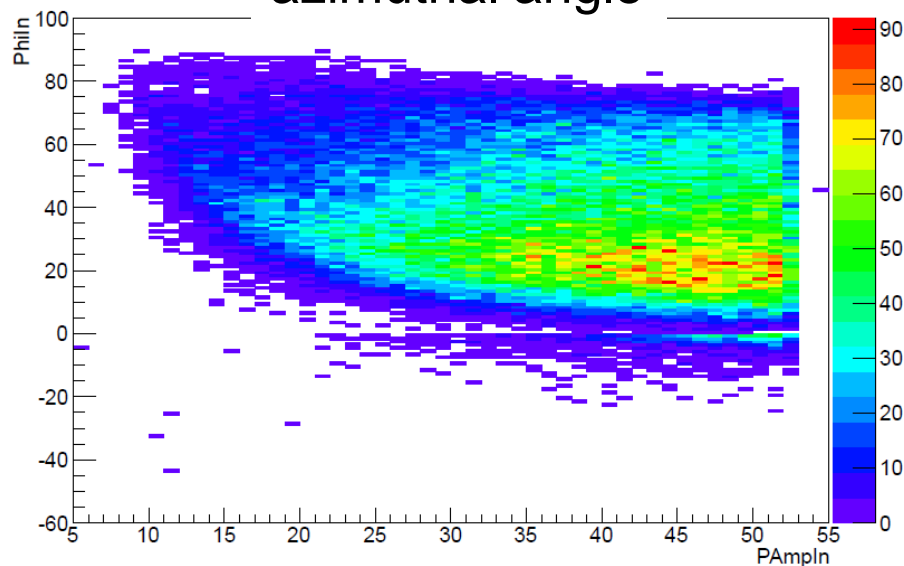
Multi pixels in each detector channel

2. Pixel (red squares) detect photons propagated through the fibers

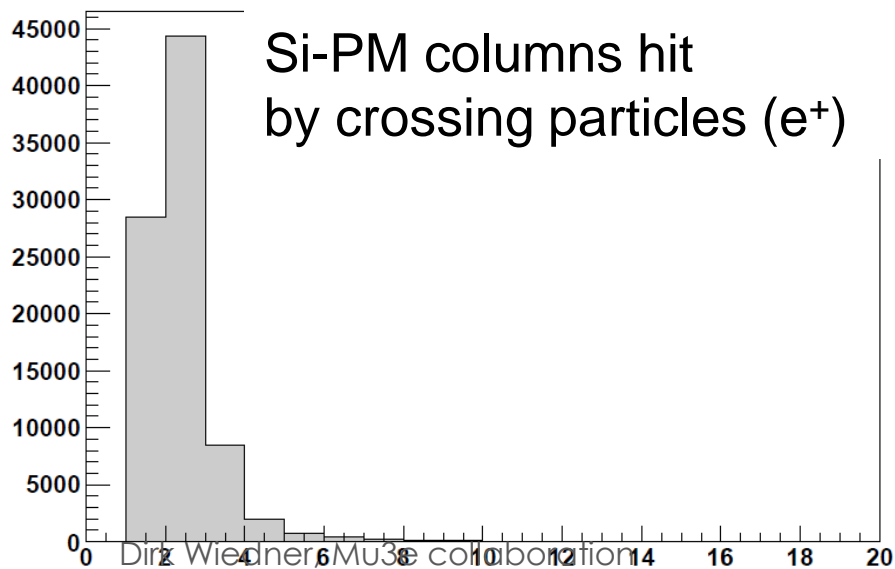
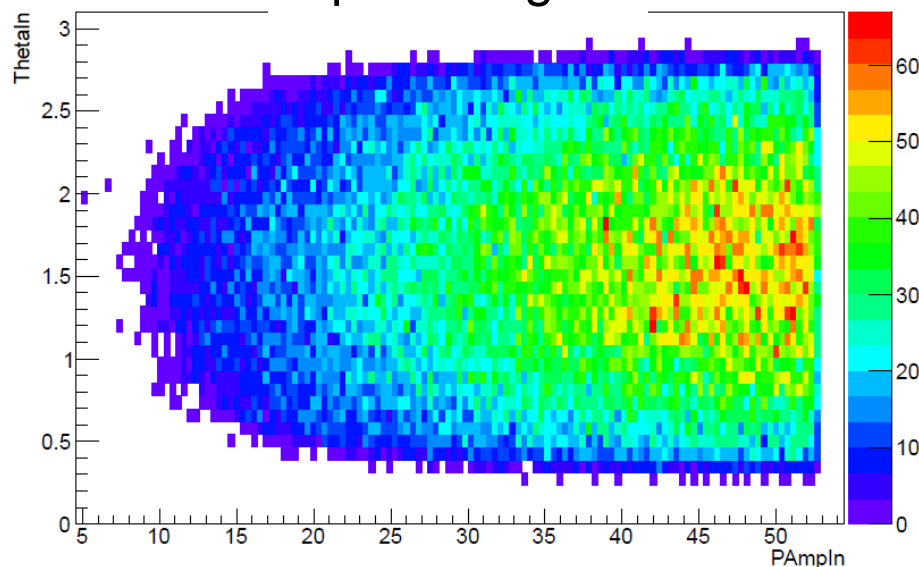
Crossing Angles



azimuthal angle



polar angle



occupancy :

ideal case : 100 kHz (PHASE I)
(1500 ch / $1.5 \times 10^8 \mu$ decays / s)

total # tracks $2.5 \times$ larger

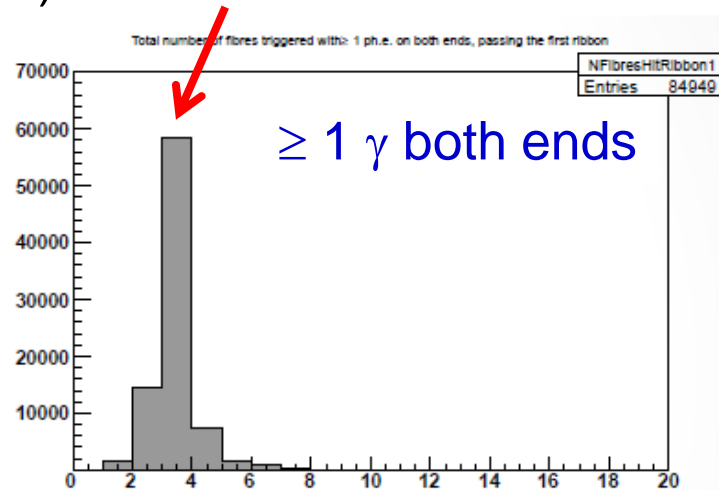
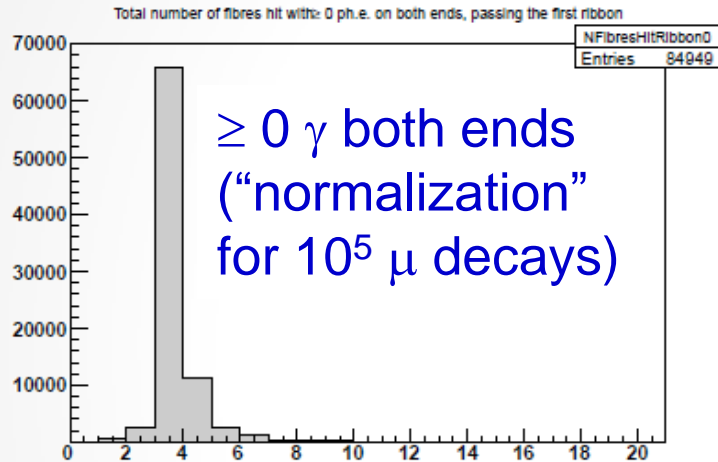
on average 2.5 Si-PM “columns” hit

estimated rate > 500 kHz

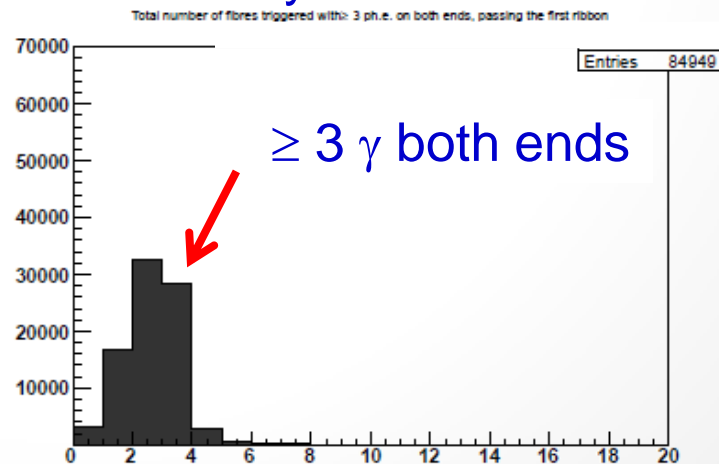
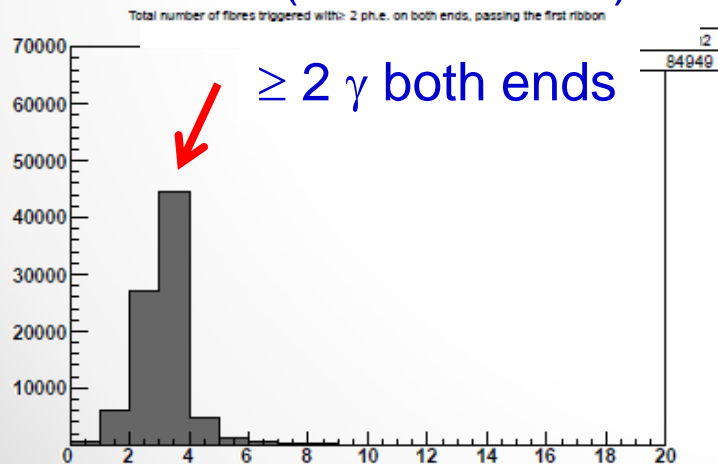
“Triggering”



of fibers hit by a particle crossing the SciFi array (simulation) as a function of detected photons at each fiber end (assume 25% P. D. E. in simulations)



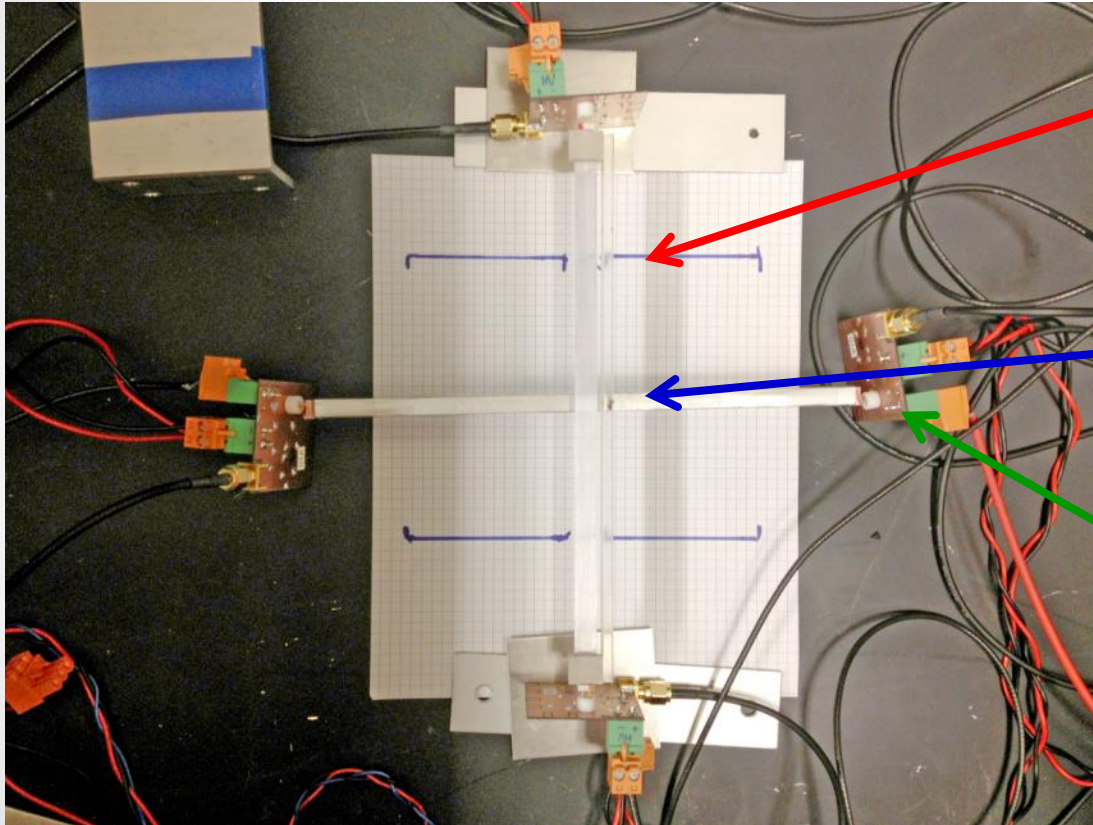
simulations (P.D.E. = 25%) to be confirmed by test beam measurements



Test Set-Up



Tests with collimated β source (Sr)
 β electrons cross the ribbon at 90°



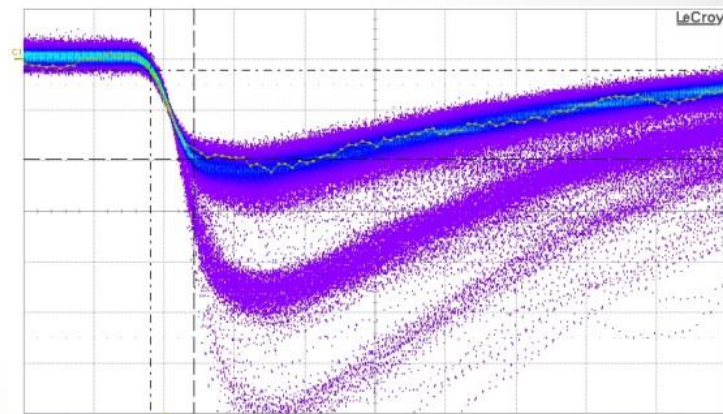
8 mm wide 200 mm long
3 layer SciFi ribbon

Readout with $3 \times 3 \text{ mm}^2$ Si-PMs
Si-PMs glued on SciFi ribbon

Trigger scintillator:

- $6 \times 6 \text{ mm}^2$ square bar
- Readout with same Si-PMs

Fast ($\sim 1 \text{ ns}$) transistor based



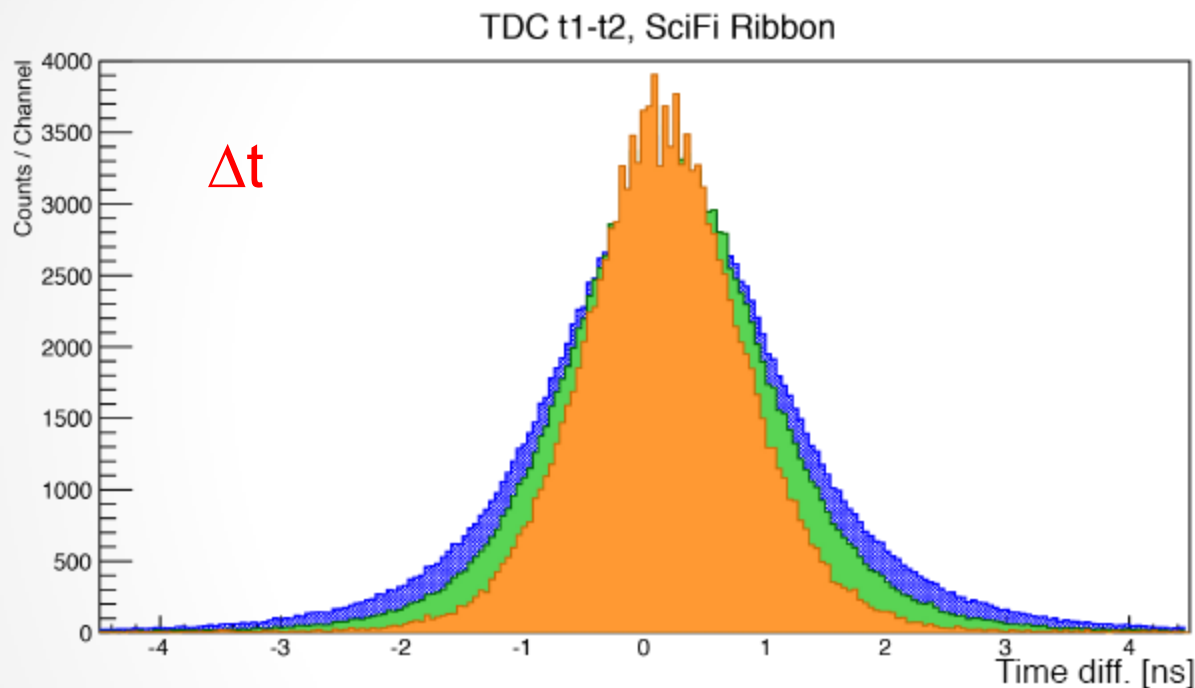
Complete the studies
by testing prototypes in a beam
→ February DESY Test Beam

- Dirk Wiedner, Mu3e collaboration

Timing



- Time difference Δt between Si-PM1 and Si-PM2
 - Rise-time compensated discriminators



different colors :
different # of
detected photons
(see next slides)

Time resolution σ of each Si-PM : $\Delta t / \sqrt{2}$

Time resolution of Mean Time : $\sigma_{MT} = \sigma / \sqrt{2} = \Delta t / 2$

For same σ , i.e. similar # of detected photons on each side

Mean time does not depend on impact position



DRS5-Chip Readout

Alternative
To STiC

- Developed at PSI – successor to DRS4
- Currently in development
- Key features:
 - Sampling speed up to 10 GSPS
 - Bandwidth > 3 GHz
 - 8 (16?) channels
 - Dead-time less readout mode
 - Up to 5 MHz hit rate
- DRS4 successfully operated in test-beam



Alternative Design with Square Fibers



2 staggered layers of 500 μm square double cladding scint. fibers from Saint Gobain

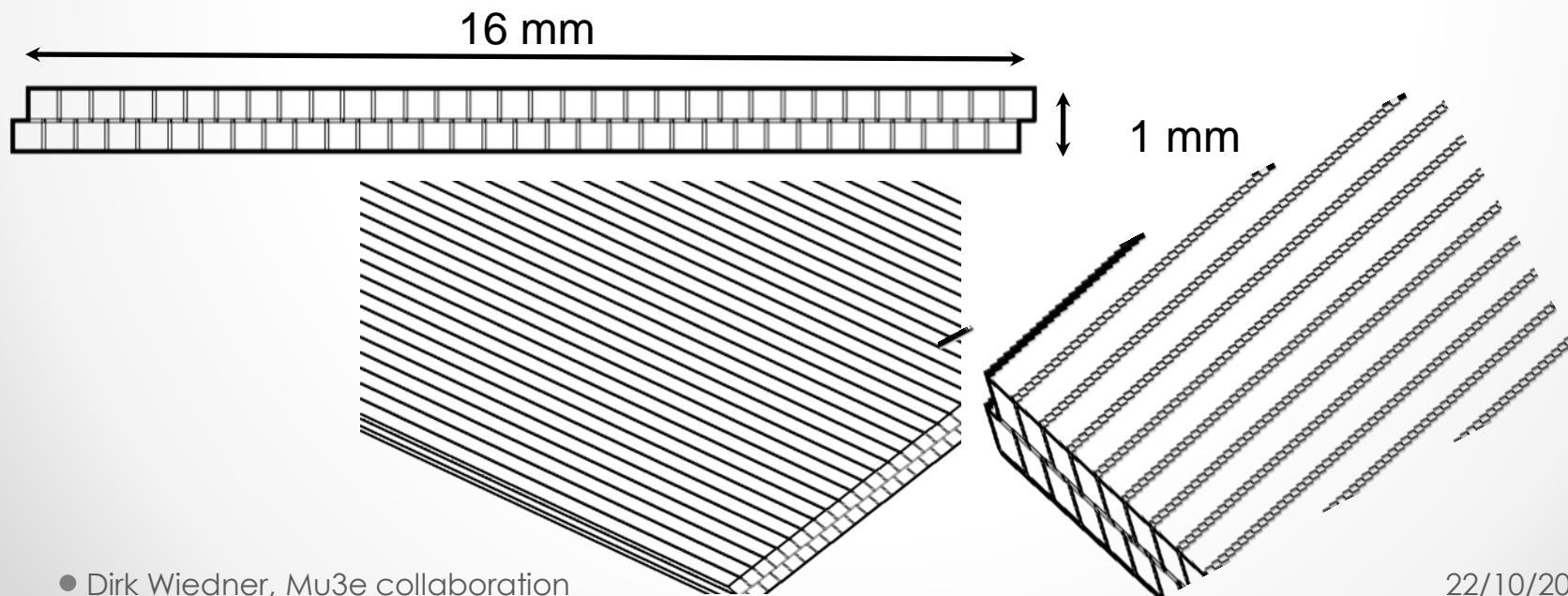
BCF12: $\lambda_{\text{peak}} \sim 435\text{nm}$, $\tau_{\text{decay}} \sim 3.2\text{ns}$, $L_{\text{att}} \sim 2.7 \text{ m}$

BCF20: $\lambda_{\text{peak}} \sim 492\text{nm}$, $\tau_{\text{decay}} \sim 2.7\text{ns}$, $L_{\text{att}} > 3.5 \text{ m}$

32 fibers/layer

Single fiber Al coating (minimum / negligible “optical” cross-talk)

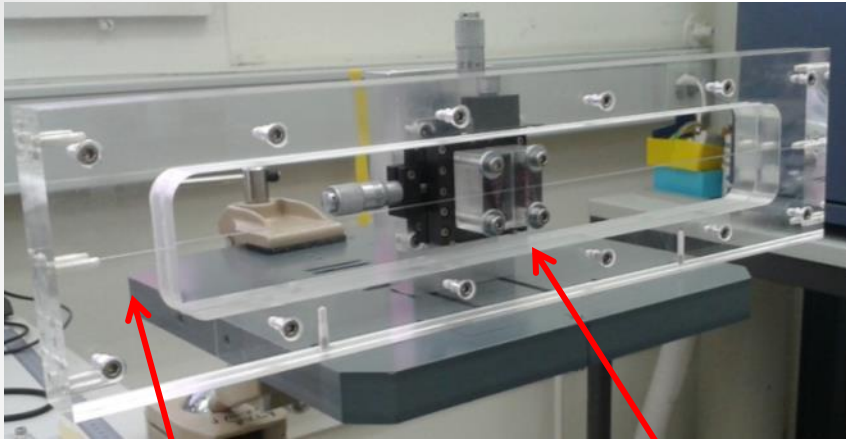
To reduce thickness and occupancy thinner fibers would be required



Testing Square Fibers



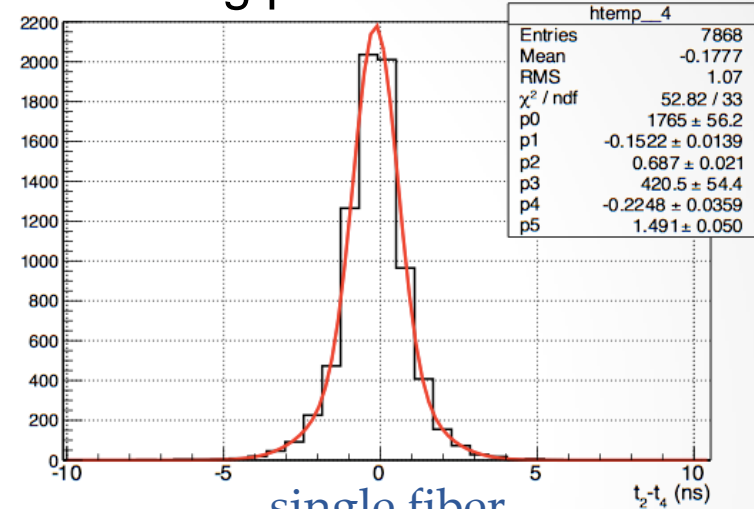
Fiber test setup developed at PSI



500 μm square fiber

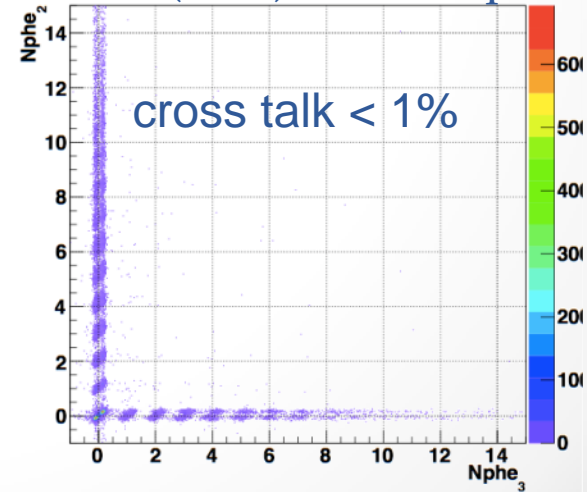
β source

timing performance



single fiber

$$\sigma_t = (t_2 - t_4) / \sqrt{2} \sim 485 \text{ ps}$$



Cross talk:

By sputtering 30 nm Al coating on the fiber cross talk < 1% was achieved

Conclusions SciFi



- Timing requirements (resolution < 1 ns) fulfilled
 - in lab with β source (resolution < 500 ps)
- Good agreement between simulations and measurements
 - light propagation
- Further characterizations ongoing or planned
 - β source and beam:
 - test of single fiber readout with commercially available Si-PMs
 - cross talk between fibers
 - rate capabilities
 - readout electronics
- Further studies under way to optimize construction of detector
- About 6 months to complete detector studies
 - 6 more months to finalize design
 - construction of detector about 6 months



HV-MAPS

Backup

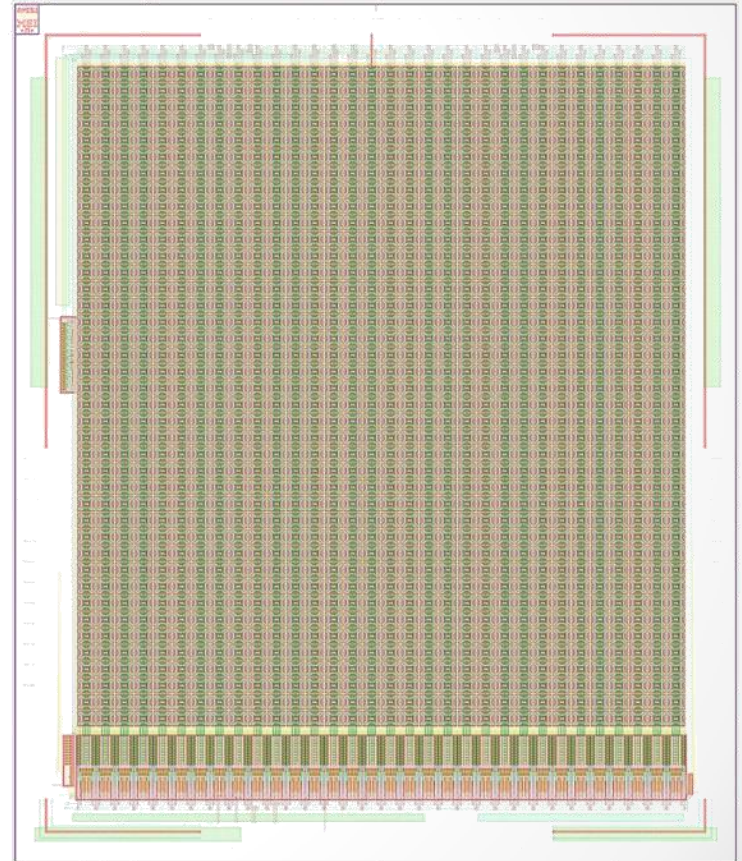
...



Chip Prototypes

MuPix3

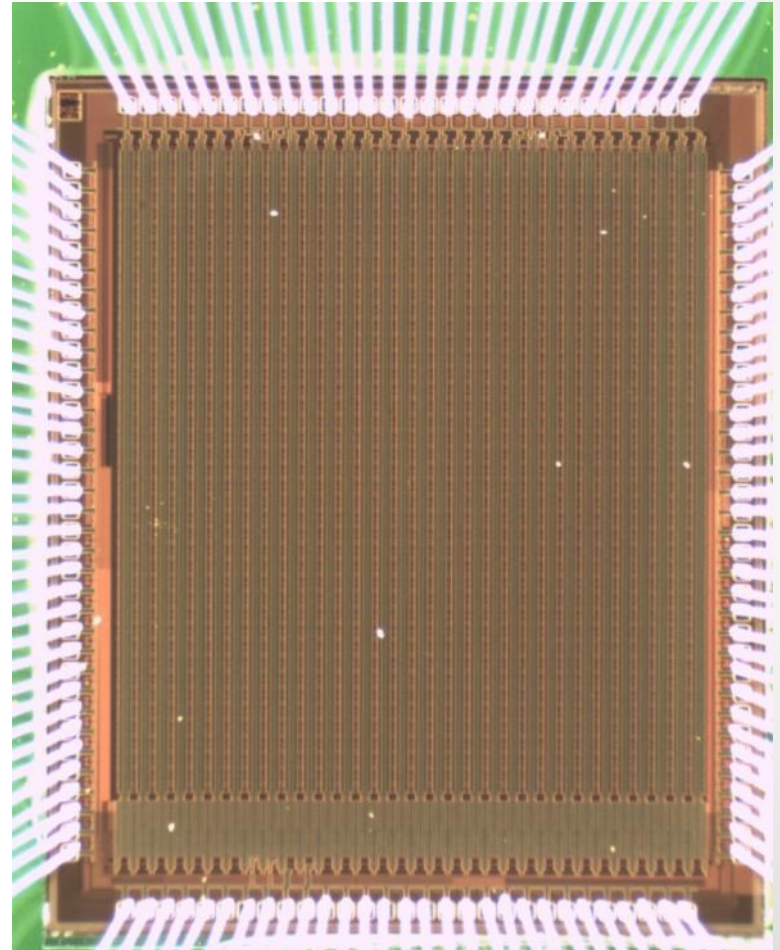
- 180 nm HV-CMOS
- Pixel matrix:
 - 40 x 32 pixels
 - 92 x 80 μm^2 each
- Ivan Perić ZITI
 - Analog part almost final
 - Digital part under development
 - Bug in pixel on/off



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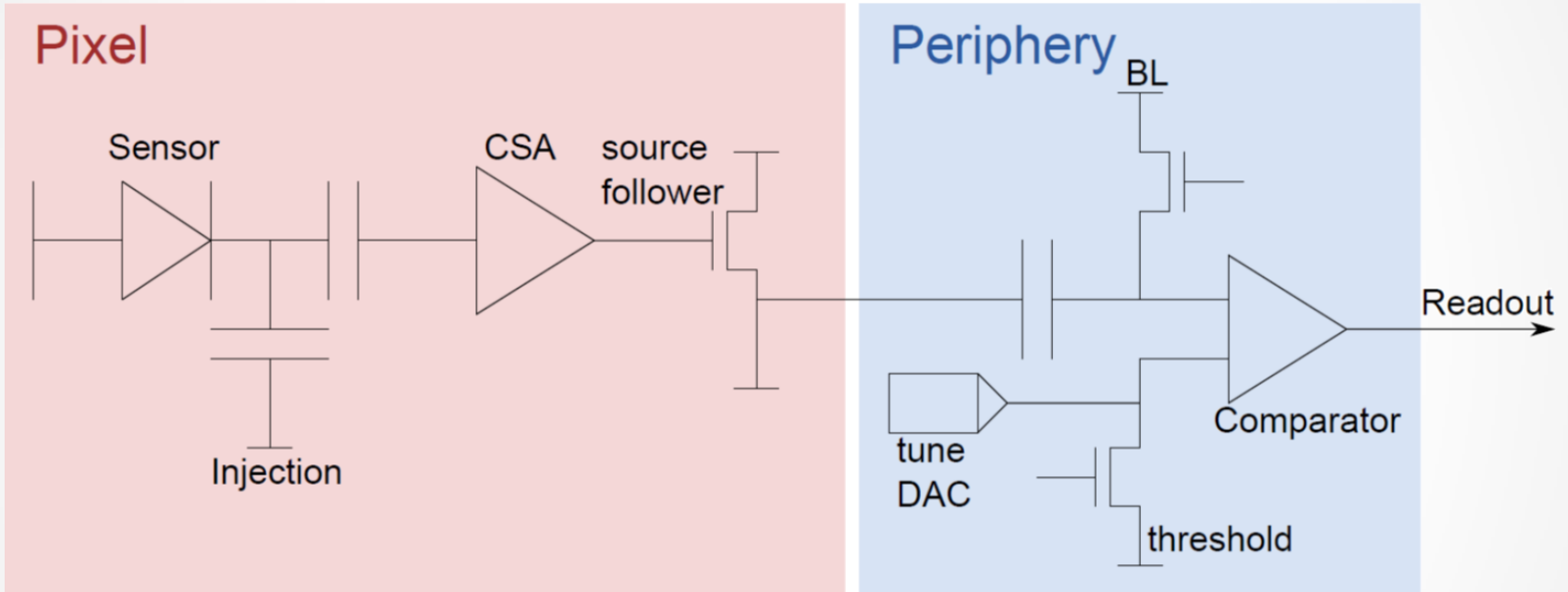


Prototype Overview

Prototype	Active Area	Functionality	Bugs	Improvements
MuPix1	1.77 mm ²	Sensor + analog	Comparator “ringing”	First MuPix prototype
MuPix2	1.77 mm ²	Sensor + analog	Temperature dependence	No ringing
MuPix3	9.42 mm ²	Sensor, analog, dig.	bad pixel on/off,	First part of dig. readout
MuPix4	9,42 mm ²	Sensor, analog, dig.	Zero time- stamp and row address for 50% of pixels	First working digital readout, first timestamp, temperature stable
MuPix6	10.55 mm ²	Sensor, analog, dig.	?	Removed zero time-stamp and address bug

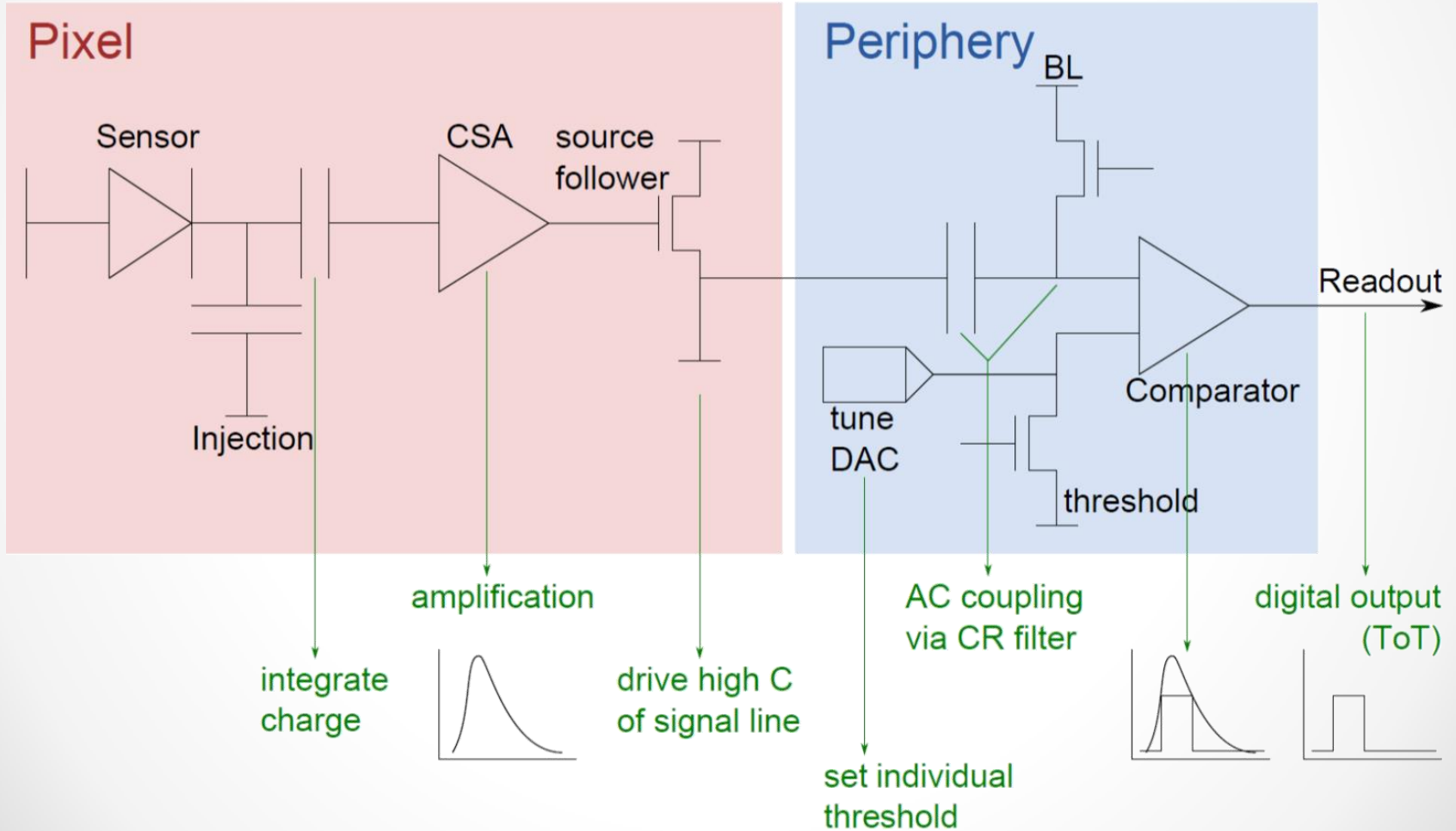


Sensor + Analog + Digital





Sensor + Analog + Digital



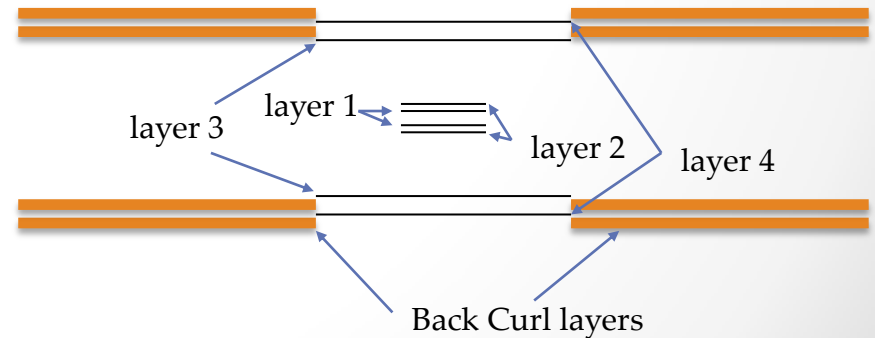


Mechanics Backup ...



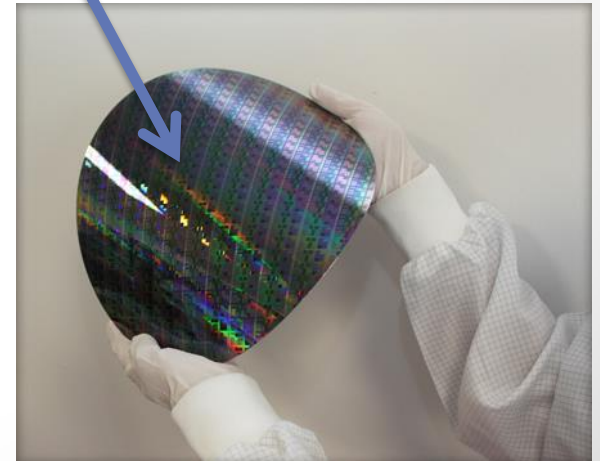
Si-Layer Rad Length

- Radiation length per layer
 - 2x 25 μm Kapton
 - $X_0 = 0.175\%$
 - 15 μm thick aluminum traces (50% coverage)
 - $X_0 = 0.0842\%$
 - 50 μm Si MAPS
 - $X_0 = 0.534\%$
 - 10 μm adhesive
 - $X_0 = 0.0286\%$
- Sum: 0.822‰ (x4 layers)
 - For $\Theta_{\text{min}} = 22.9^\circ$
 - $X_0 = 2.11\%$



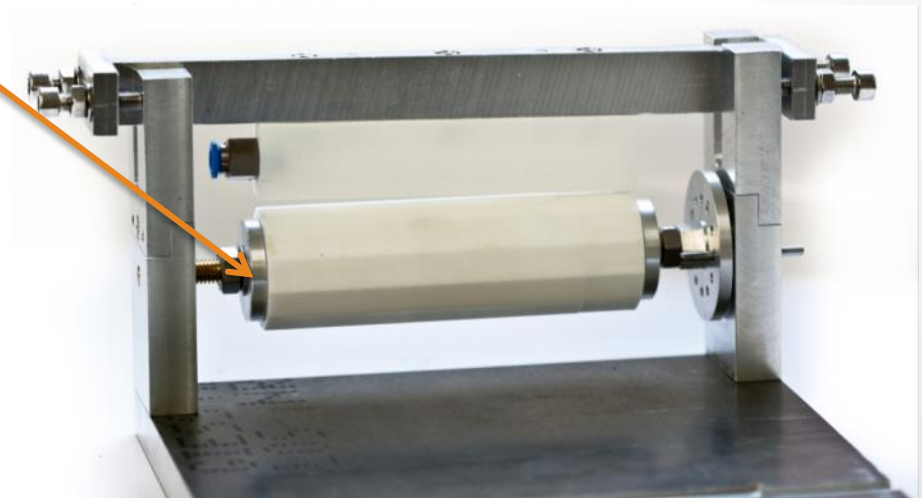
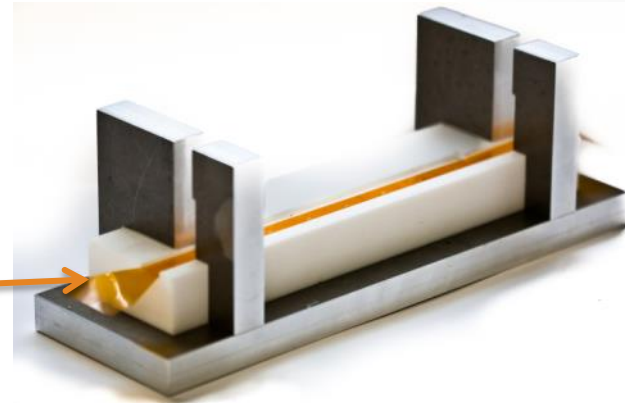
Thinning

- 50 μm Si-wafers
 - Commercially available
 - HV-CMOS 50 μm (AMS)
- Single die thinning
 - For chip sensitivity studies
 - $< 50 \mu\text{m}$ desirable
 - 80 μm achieved



Tools

- Kapton-Frame tools:
 - Sensor on Flex print
 - Gluing groove
 - Vacuum lift
 - Tools are tested with
 - 25 μm Kapton foil
 - 50 μm glass



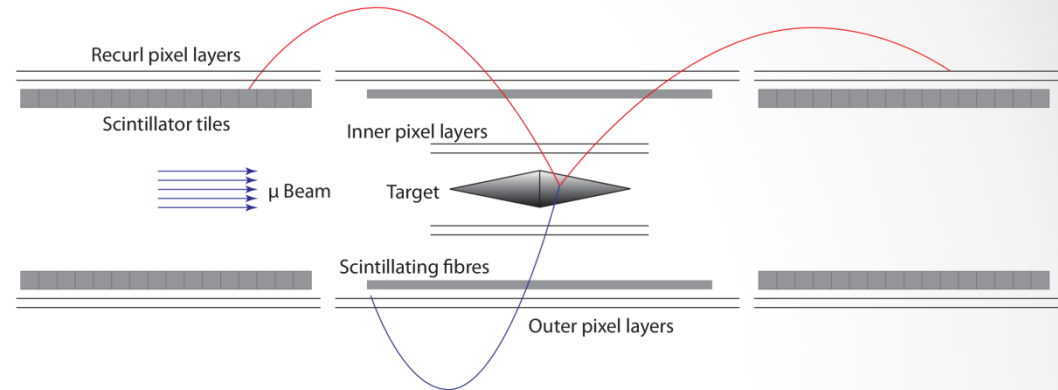


Ultralight Silicon Pixel Tracker Construction

...



Mu3e Silicon Detector

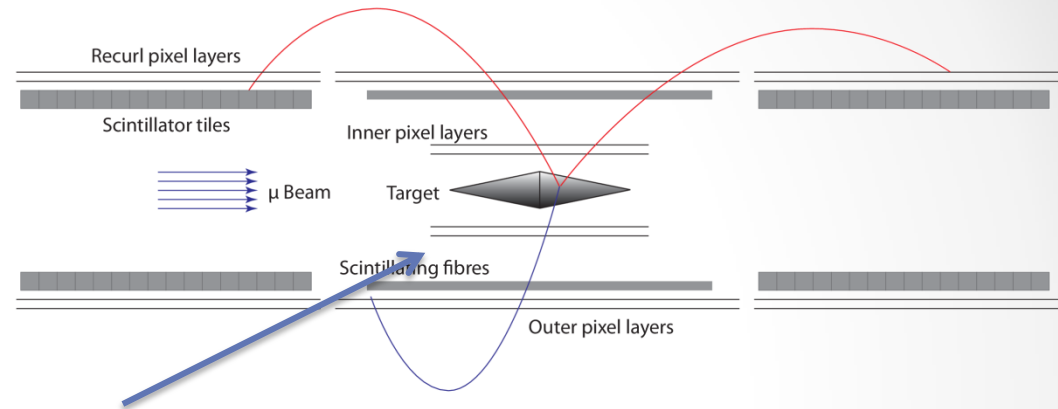


- Conical target
- Inner double layer
 - 12 and 18 sides of 1 x 12 cm
- Outer double layer
 - 24 and 28 sides of 2 x 36 cm
- Re-curl layers
 - 24 and 28 sides of 2x 72 cm
 - Both sides (x2)



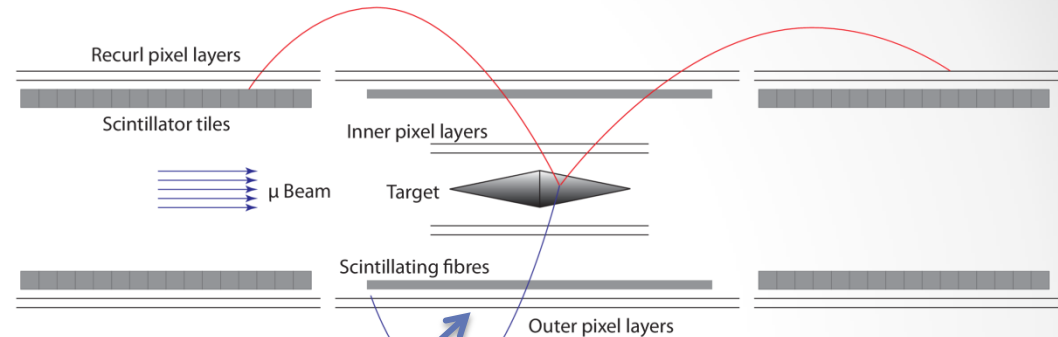
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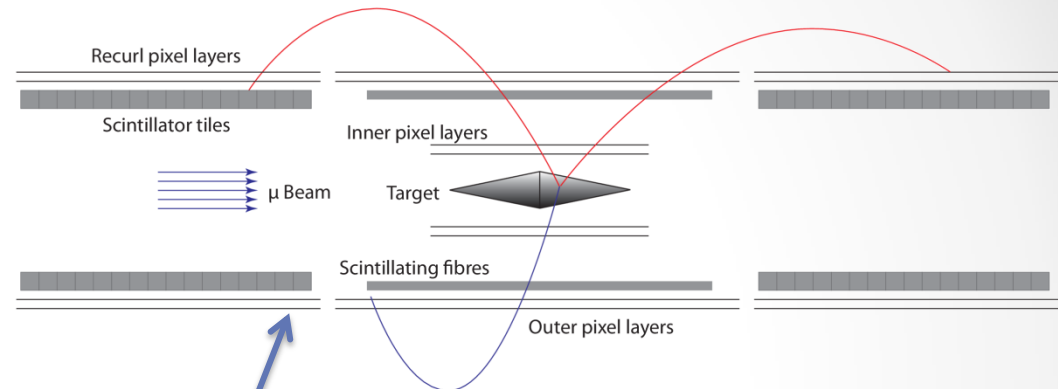


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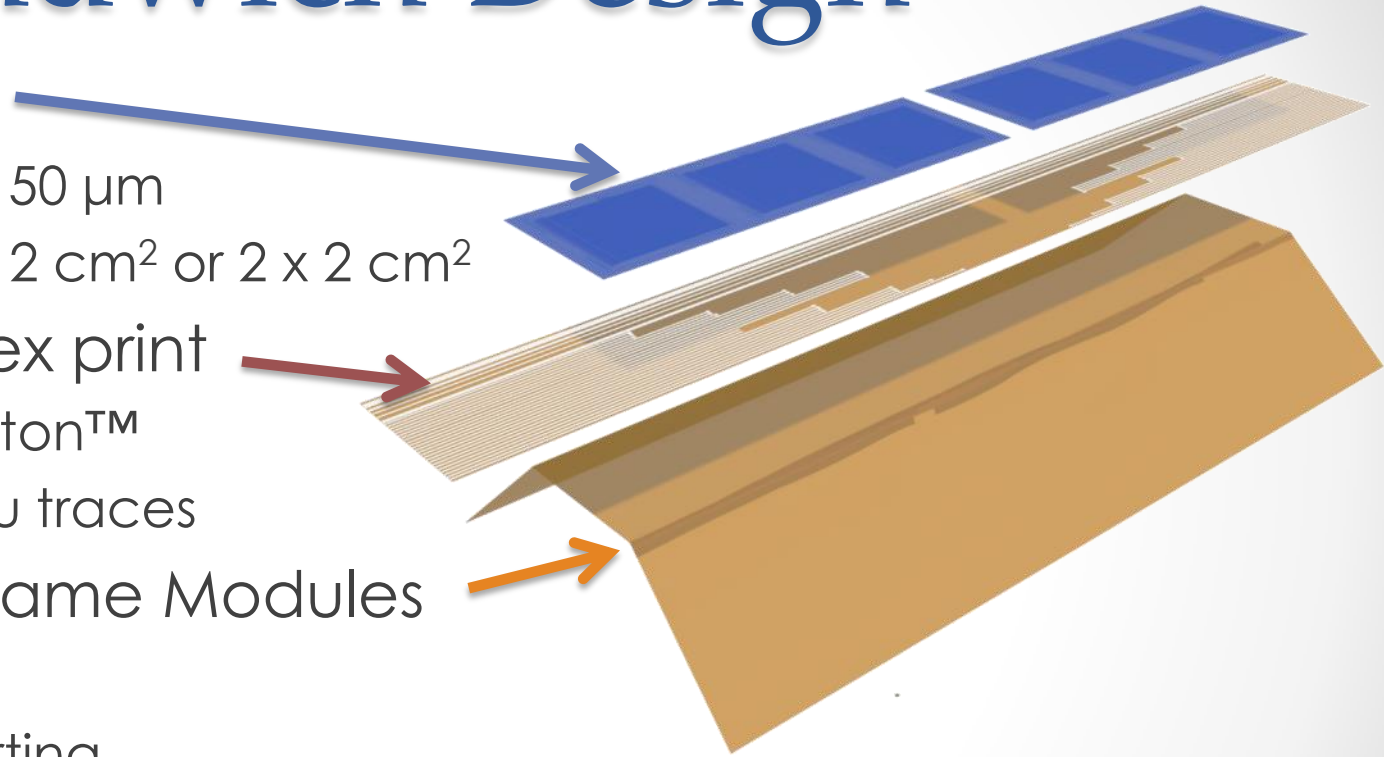


180 inner sensors
4680 outer sensors
➤ 274 752 000 pixel



Sandwich Design

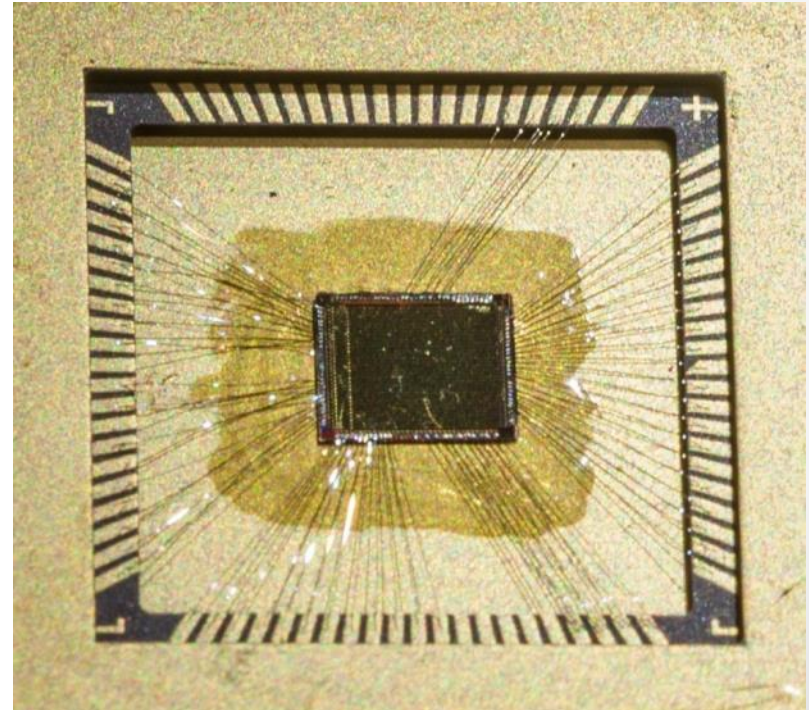
- HV-MAPS
 - Thinned to 50 μm
 - Sensors 1 x 2 cm^2 or 2 x 2 cm^2
- Kapton™ flex print
 - 25 μm Kapton™
 - 12.5 μm Alu traces
- Kapton™ Frame Modules
 - 25 μm foil
 - Self supporting
- Alu end wheels
 - Support for all detectors



$<0.1\%$ of X_0

Thinned Pixel Sensors

- **HV-MAPS***
 - Thinned to 50 μm
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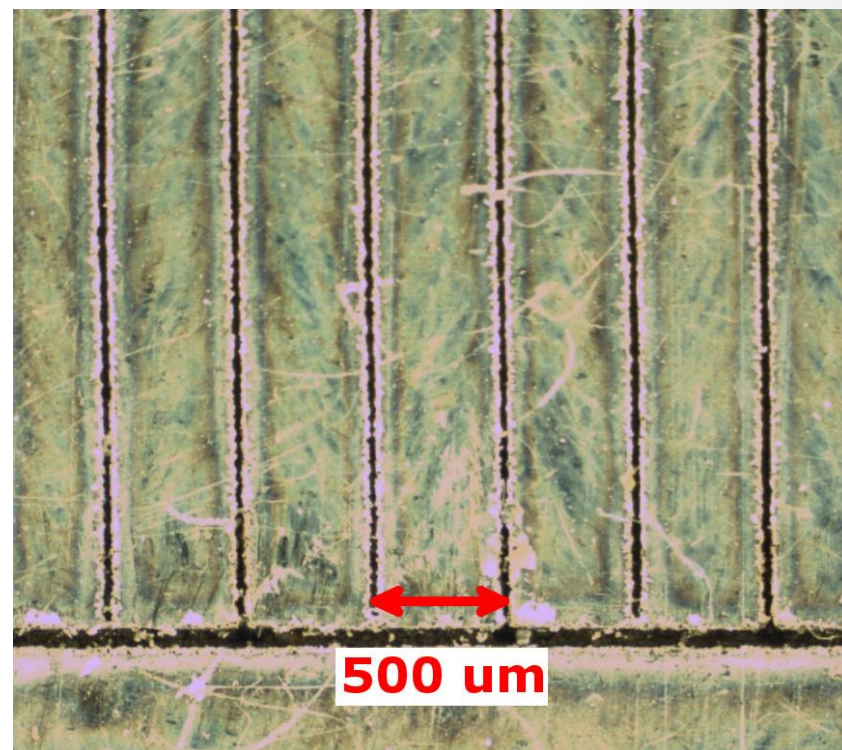


MuPix3 thinned to $< 90\mu\text{m}$



Kapton™ Flex Print

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 - Sensors 1 x 2 cm^2 or 2 x 2 cm^2
- **Kapton™ flex print**
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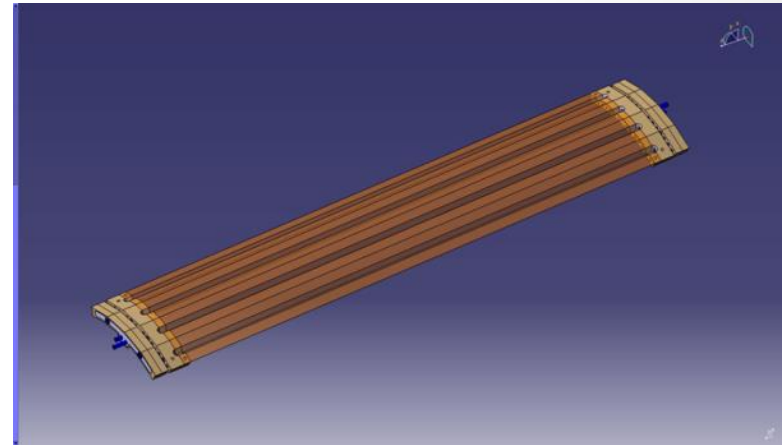


Laser-cut flex print prototype



Pixel Modules

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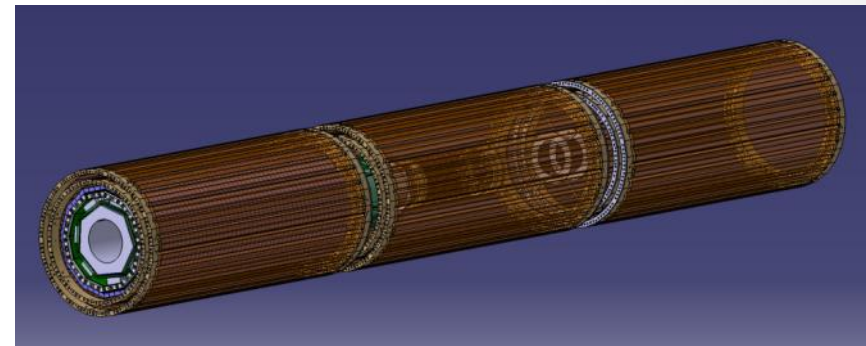


CAD of Kapton™ frames



Overall Design

- HV-MAPS
 - Thinned to 50 μm
 - Sensors 1 x 2 cm^2 or 2 x 2 cm^2
- Kapton™ flex print
 - 25 μm Kapton™
 - 12.5 μm Alu traces
- **Kapton™ Frame Modules**
 - 25 μm foil
 - Self supporting
- Alu end wheels
 - Support for all detectors
- Two halves for layers 1+2
- 6 modules in layer 3
- 7 modules in layer 4



CAD of Kapton™ frames

Inner Layers

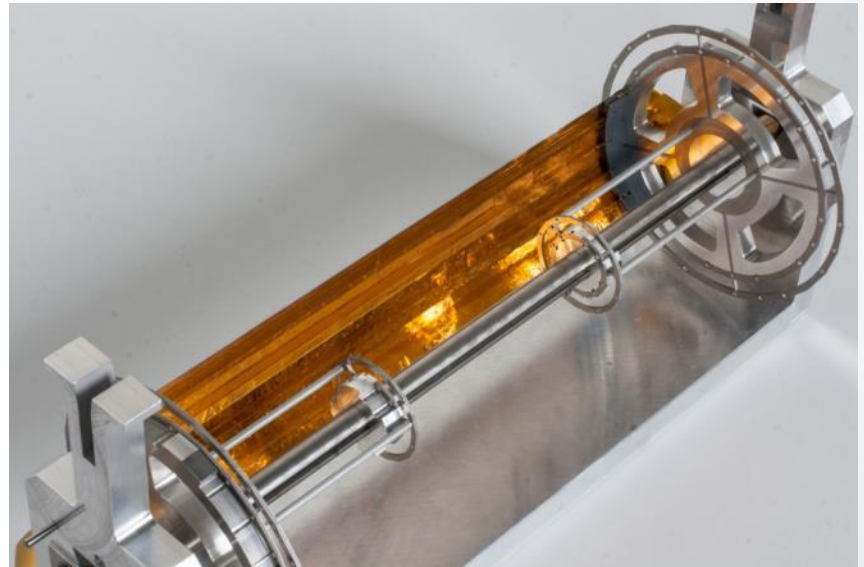
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Vertex Prototype
with 100 μm Glass

Outer Module

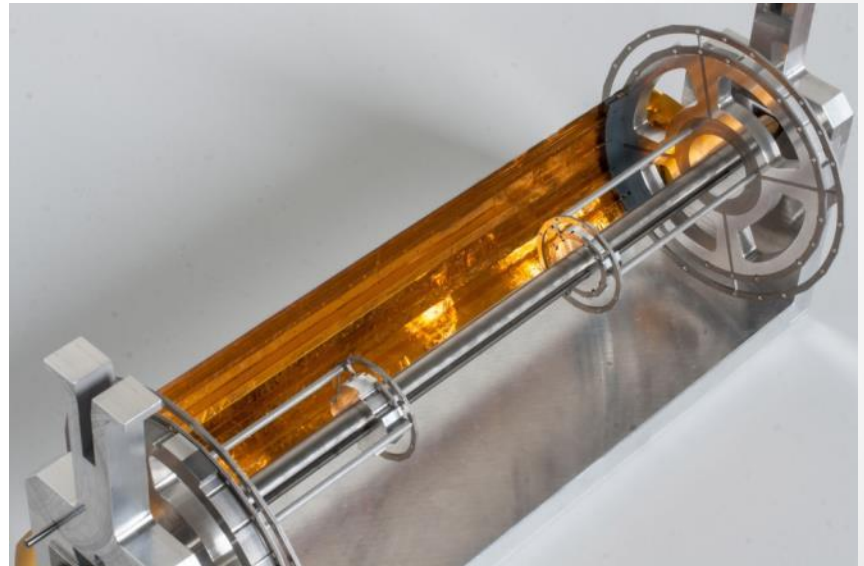
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Layer 3 Prototype in Assembling Frame
with 50 μm Glass

Detector Frame

- HV-MAPS
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 - Sensors 1 x 2 cm^2 or 2 x 2 cm^2
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- Kapton™ Frame Modules
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 - Self supporting
- **Alu end wheels**
 - Support for all detectors



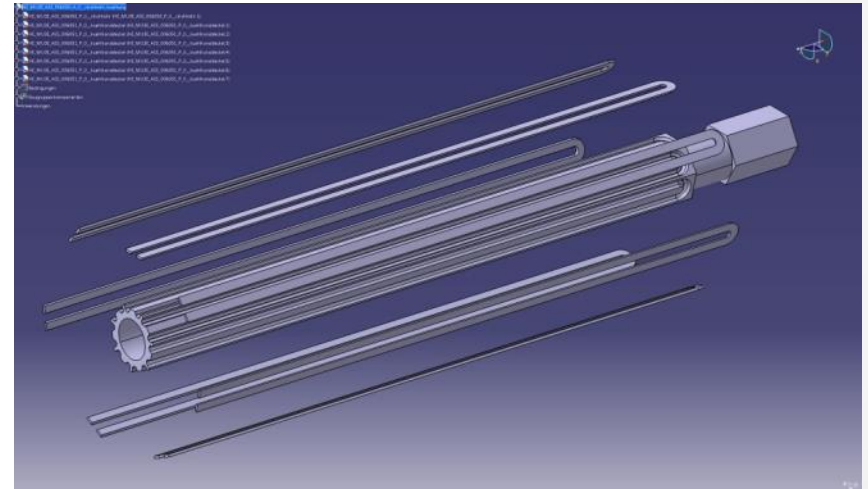
Layer 3 Prototype in Assembling Frame
with 50 μm Glass



Cooling Backup ...

Liquid Cooling

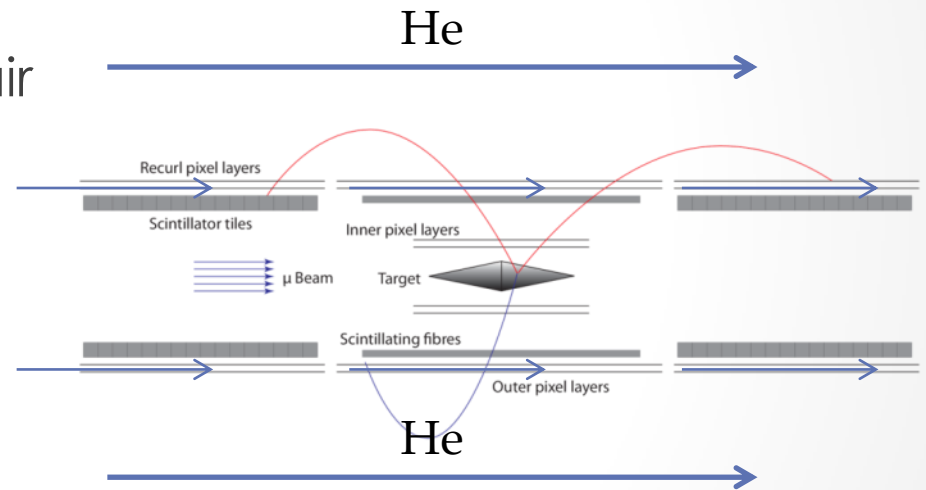
- Beam pipe cooling
 - With cooling liquid
 - 5°C temperature
 - Significant flow possible
 - ... using grooves in pipe
- For electronics
 - FPGAs and
 - Power regulators
 - Mounted to cooling plates
- Total power several kW





He Cooling

- Gaseous He cooling
 - Low multiple Coulomb scattering
 - He more effective than air
- Global flow inside Magnet volume
- Local flow for Tracker
 - Distribution to Frame
 - V-shapes
 - Outer surface

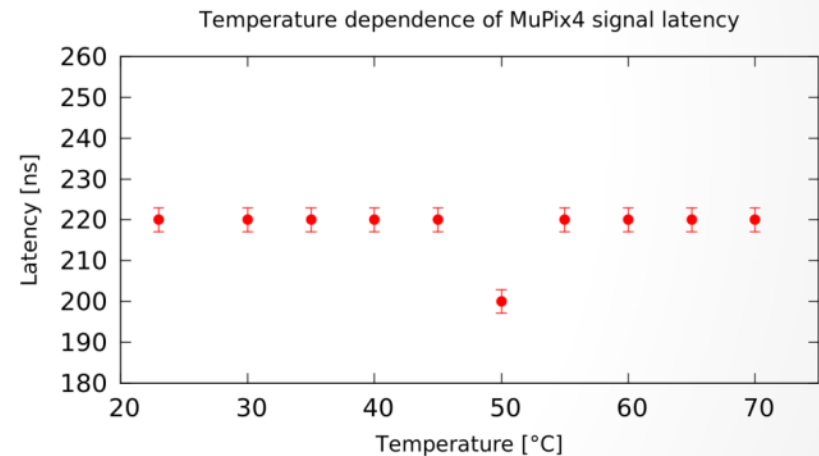


$$150\text{mW/cm}^2 \times 19080\text{cm}^2 = 2.86 \text{ KW}$$



He Cooling

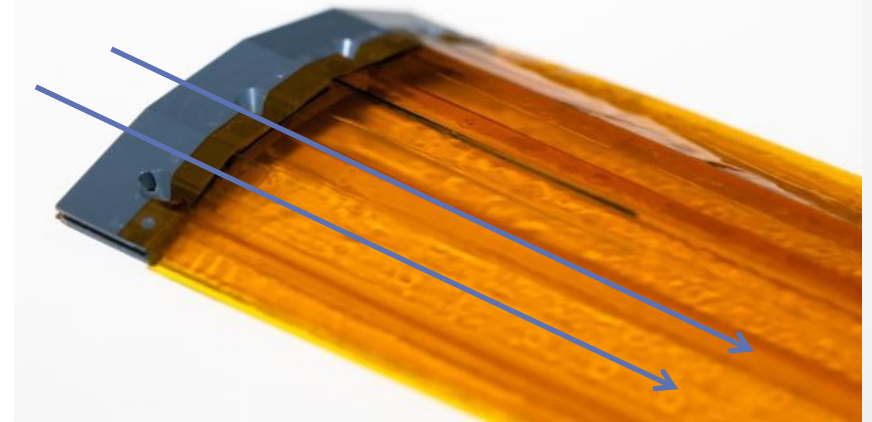
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Temperatures between
20°C to 70°C ok.

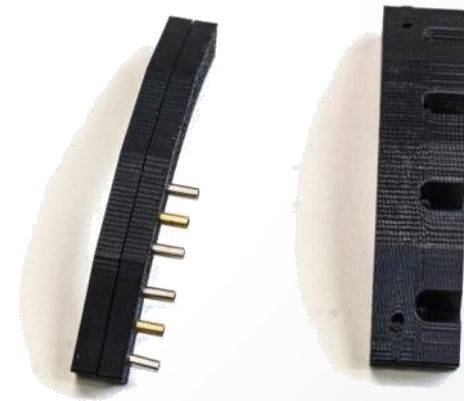
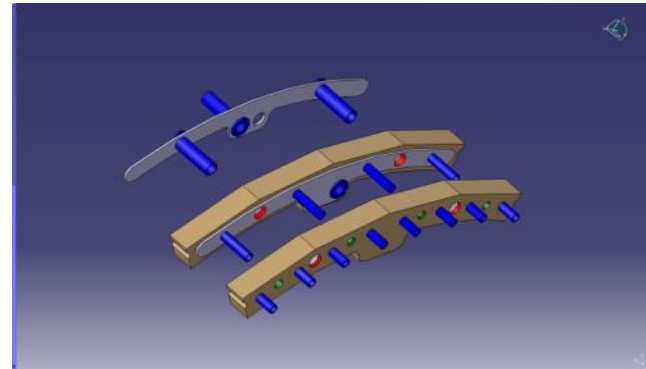
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He Cooling

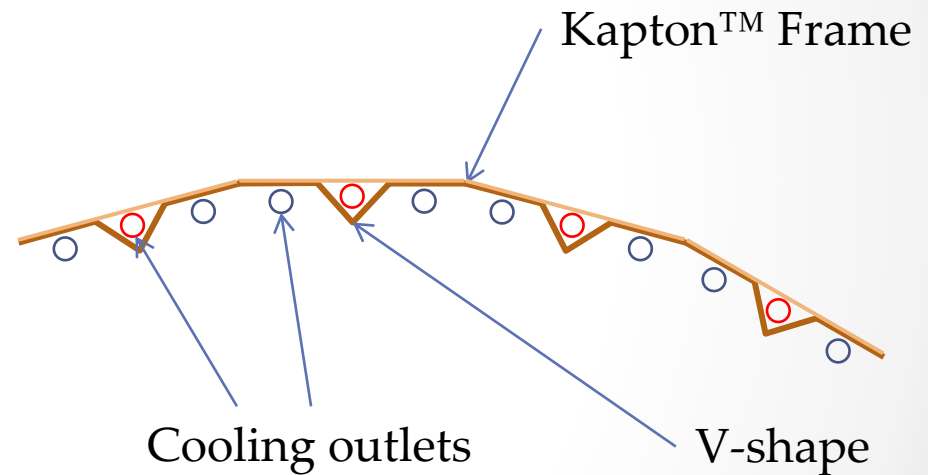
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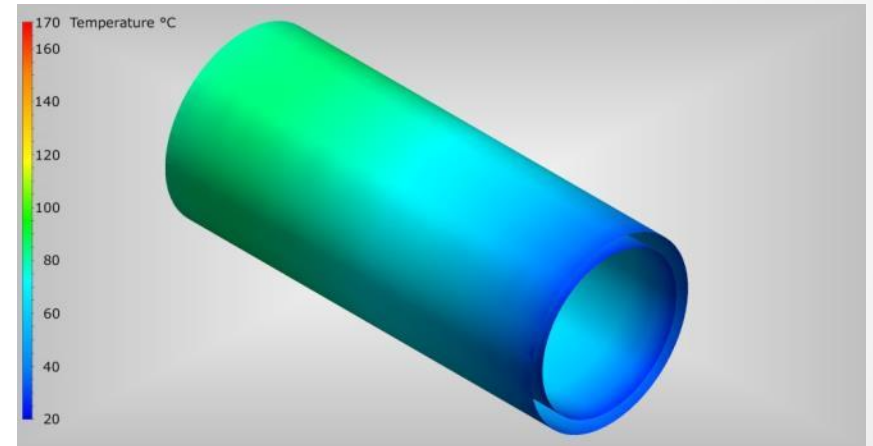
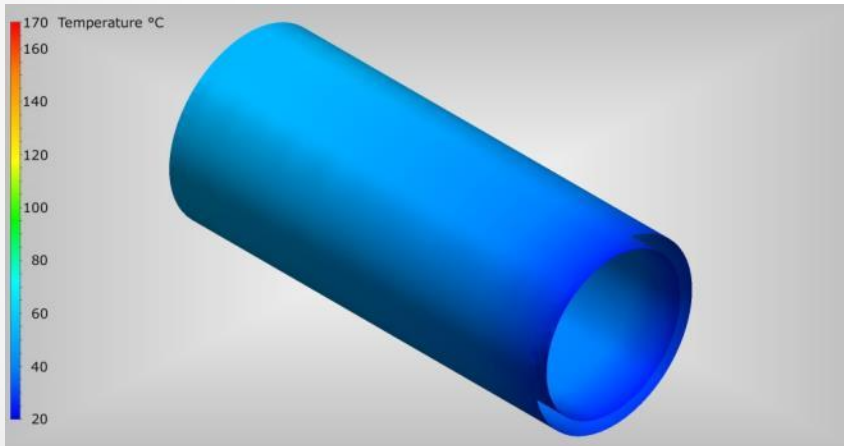




Comparison Simulation He and Air

He

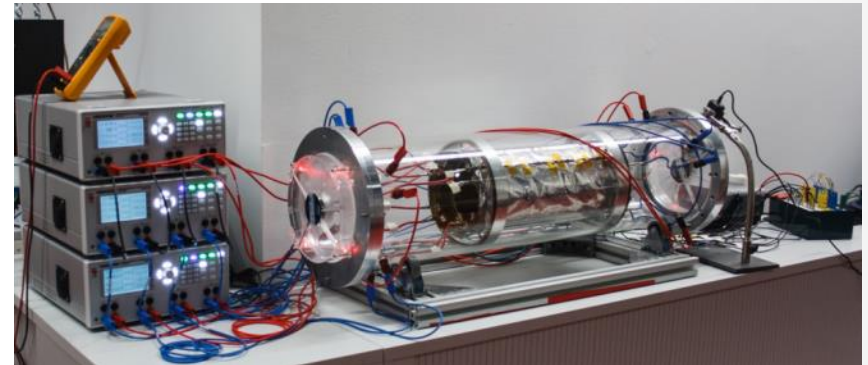
Air



$$v = 4.0 \text{ m/s}$$

Tests

- **Full scale prototype**
 - Layer 3+4 of silicon tracker
 - Ohmic heating ($150\text{mW}/\text{cm}^2$)
 - 561.6 W for layer 3 +4
 - ... of Aluminum-Kapton™
- Cooling with external fan
 - **Air** at several m/s
- Temperature sensors attached to foil
 - LabView readout
- First results promising
 - $\Delta T < 60^\circ\text{K}$

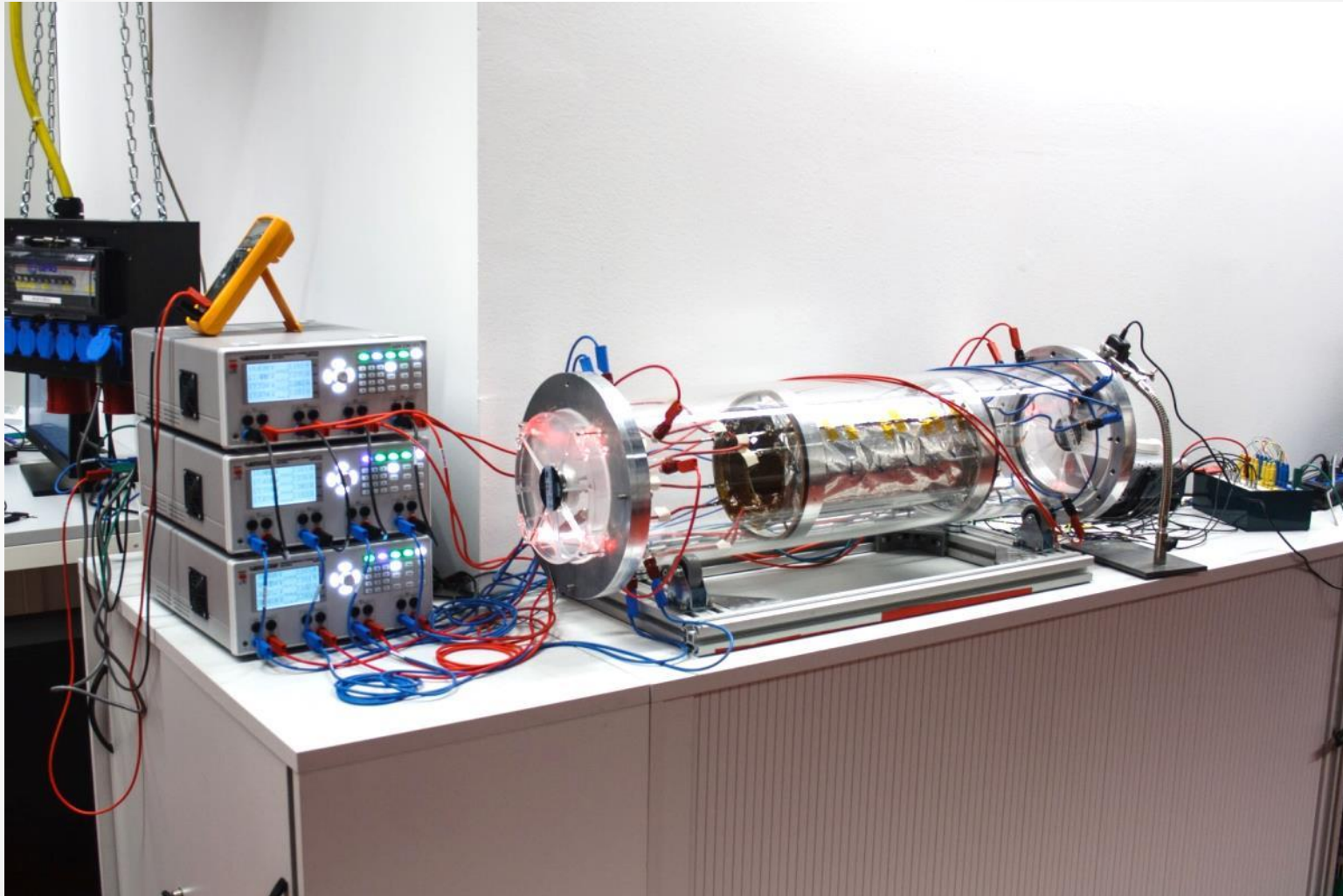


Tests

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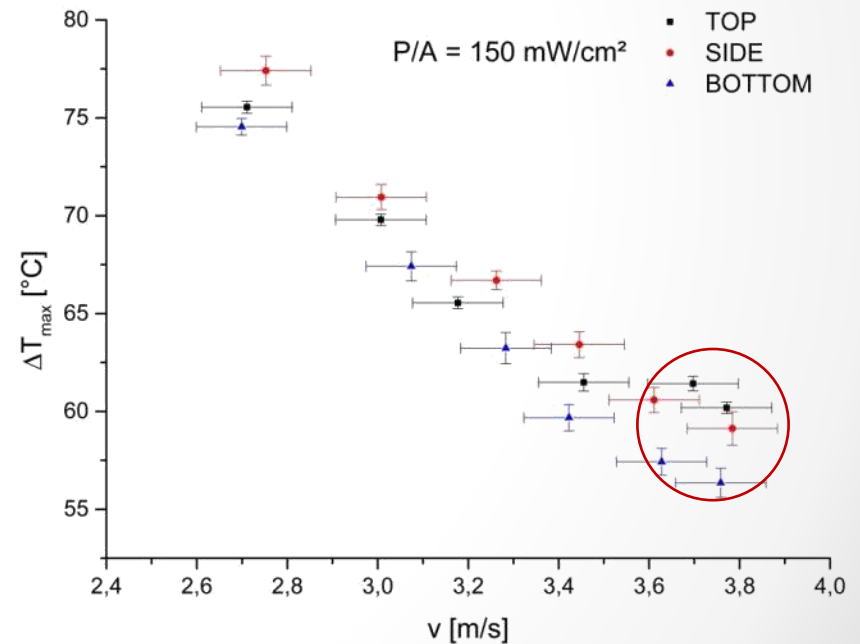
Tests





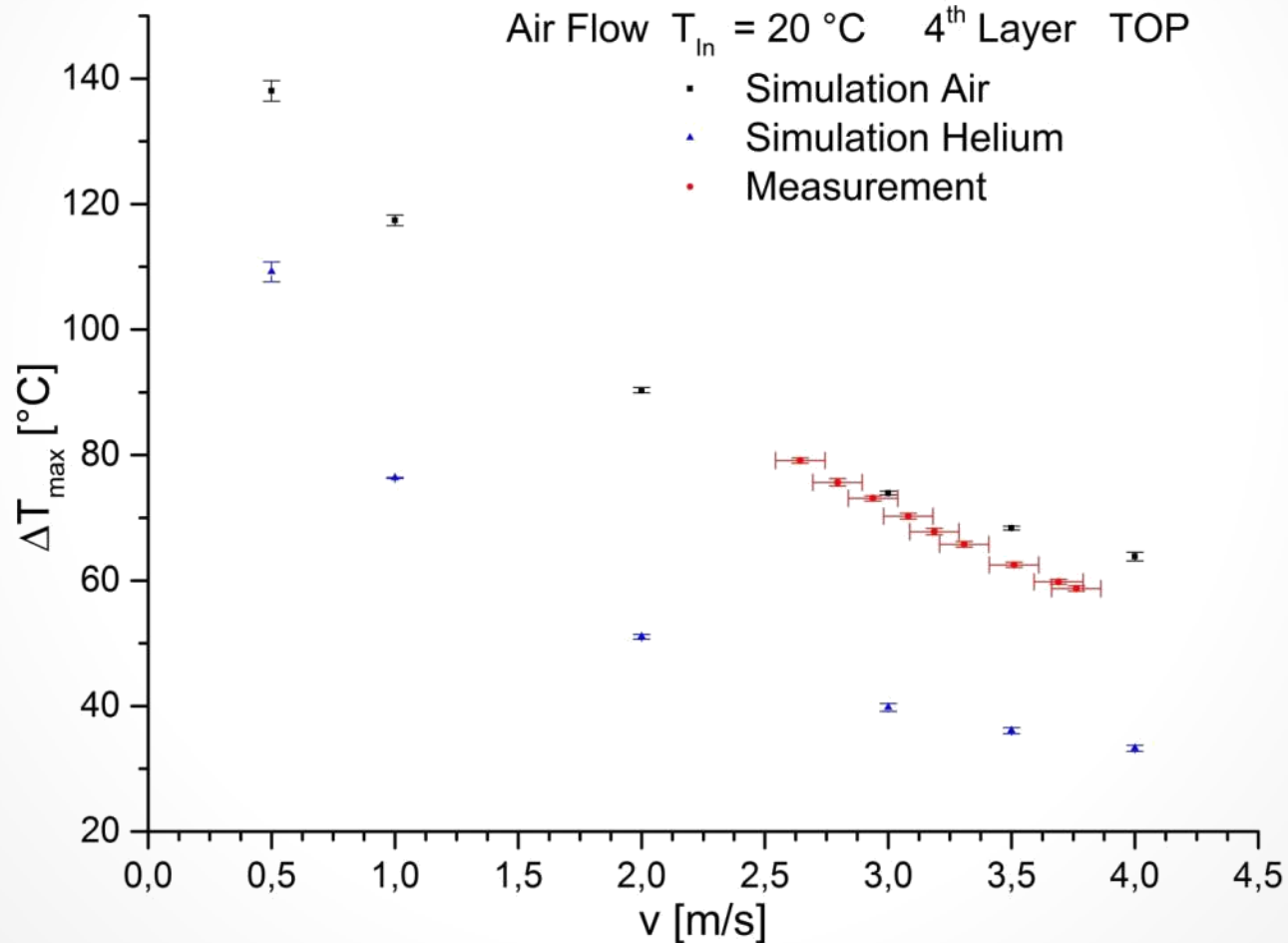
Test Results

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- Temperature sensors attached to foil
 - LabView readout
- **First results promising**
 - $\Delta T < 60^\circ\text{K}$
 - **No sign of vibration in air**

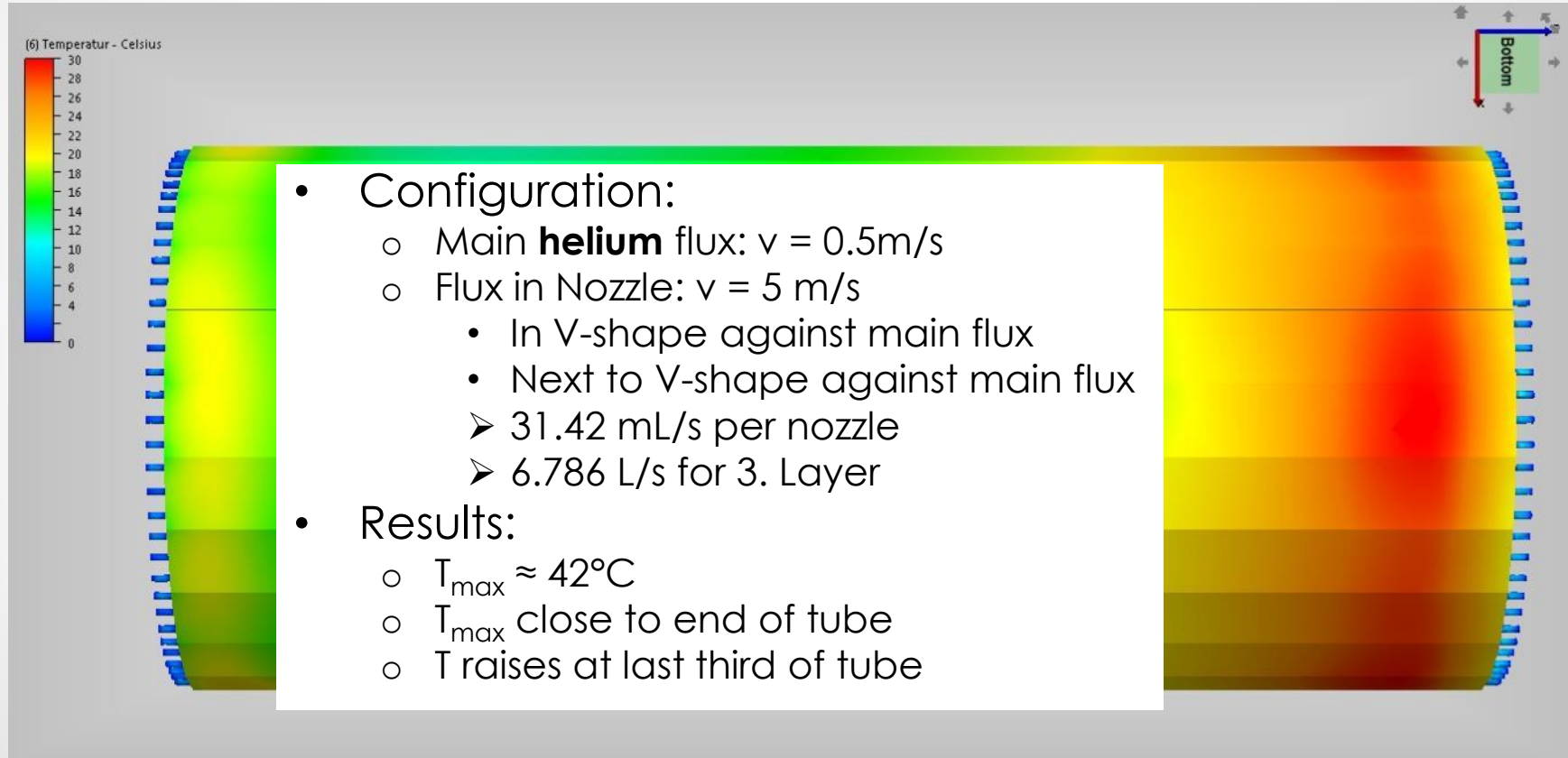




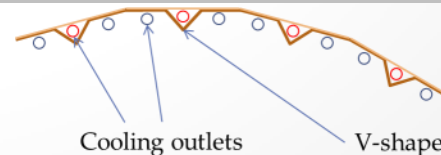
Comparison Simulation and Tests



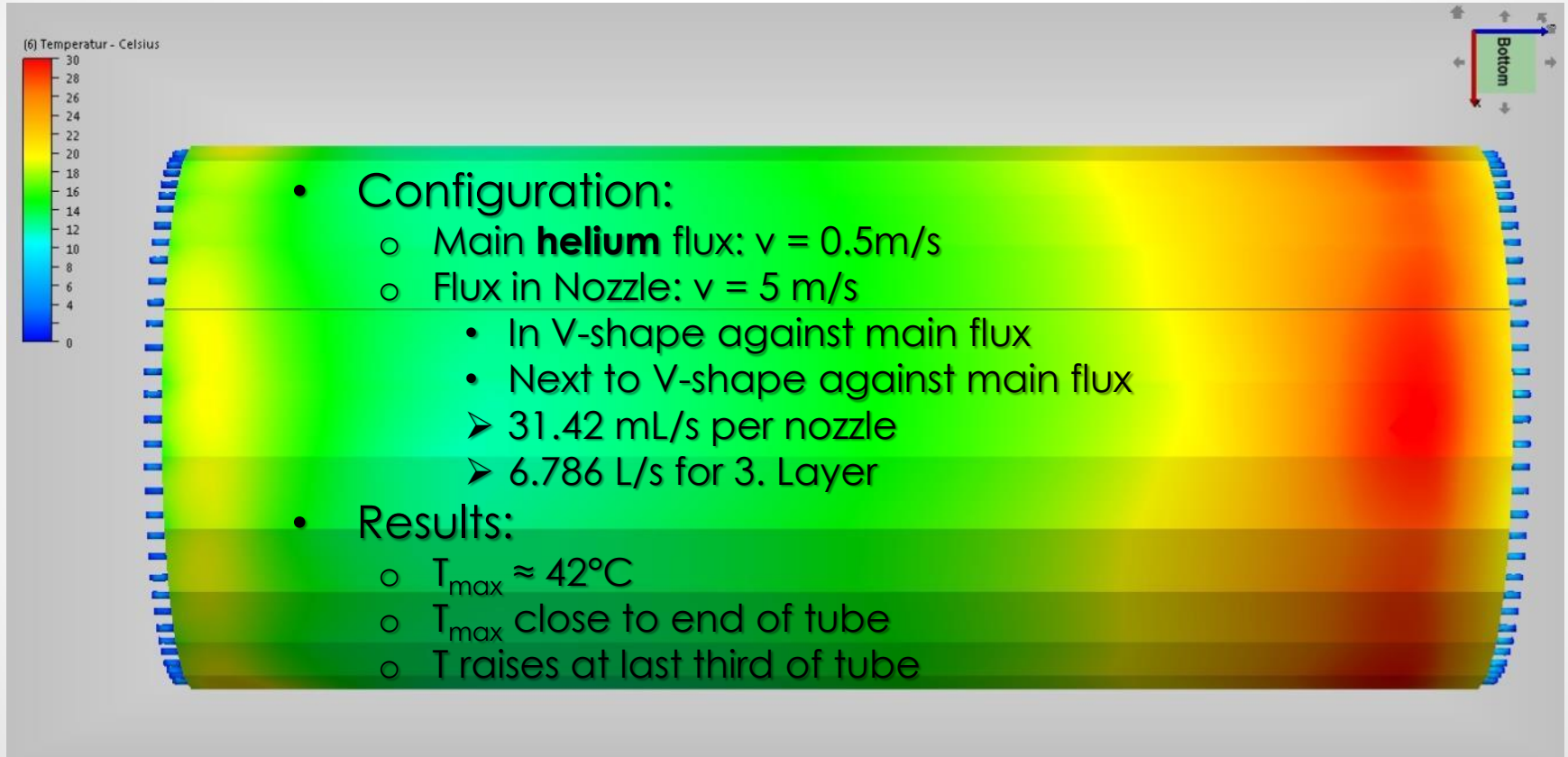
Simulation with V-shape cooling



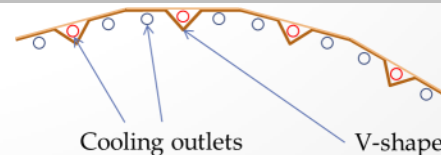
→ Extra Improvement using
V-shapes as cooling channels



Simulation with V-shape cooling



→ Extra Improvement using
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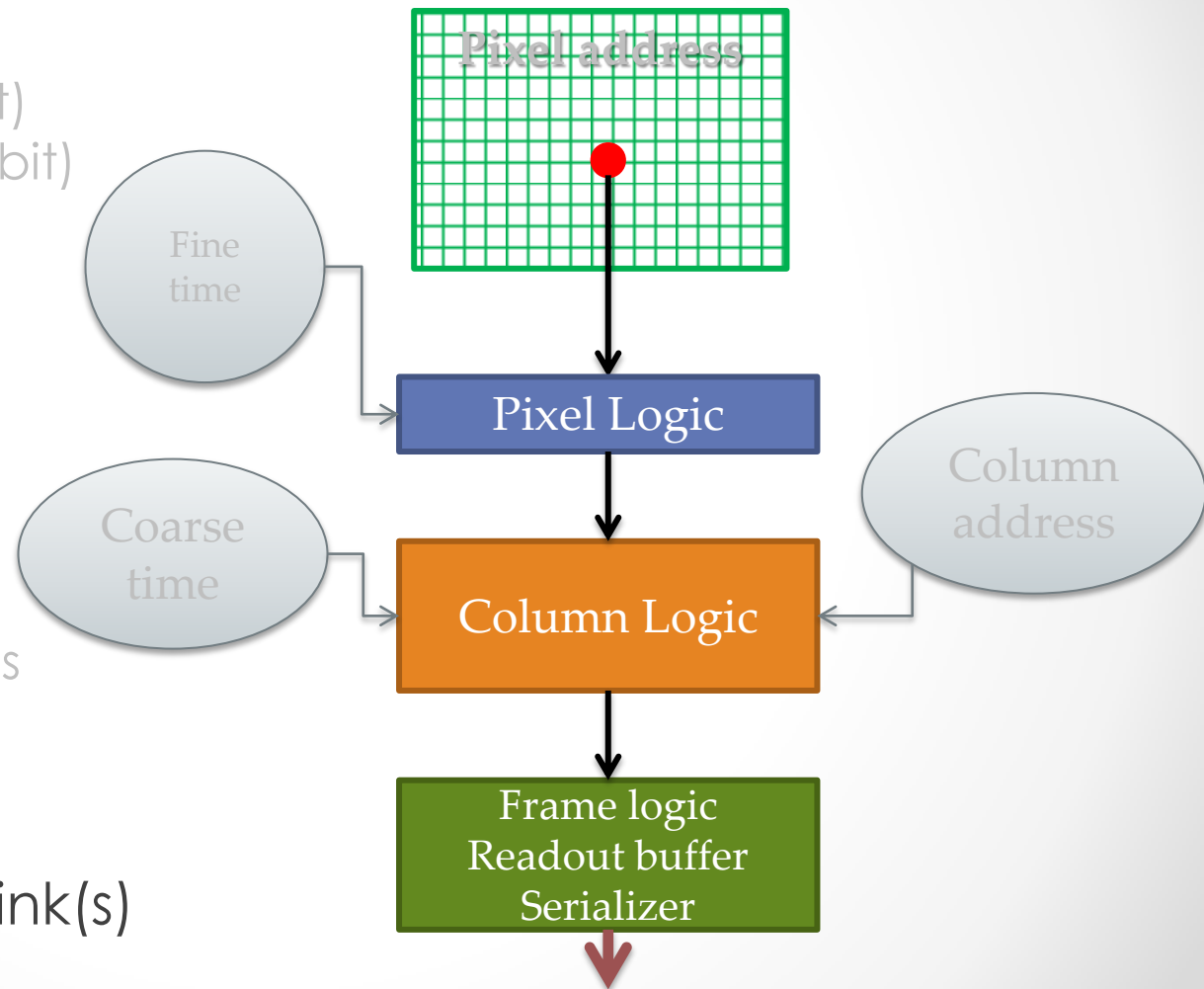


DAQ Backup ...



Pixel Readout Scheme

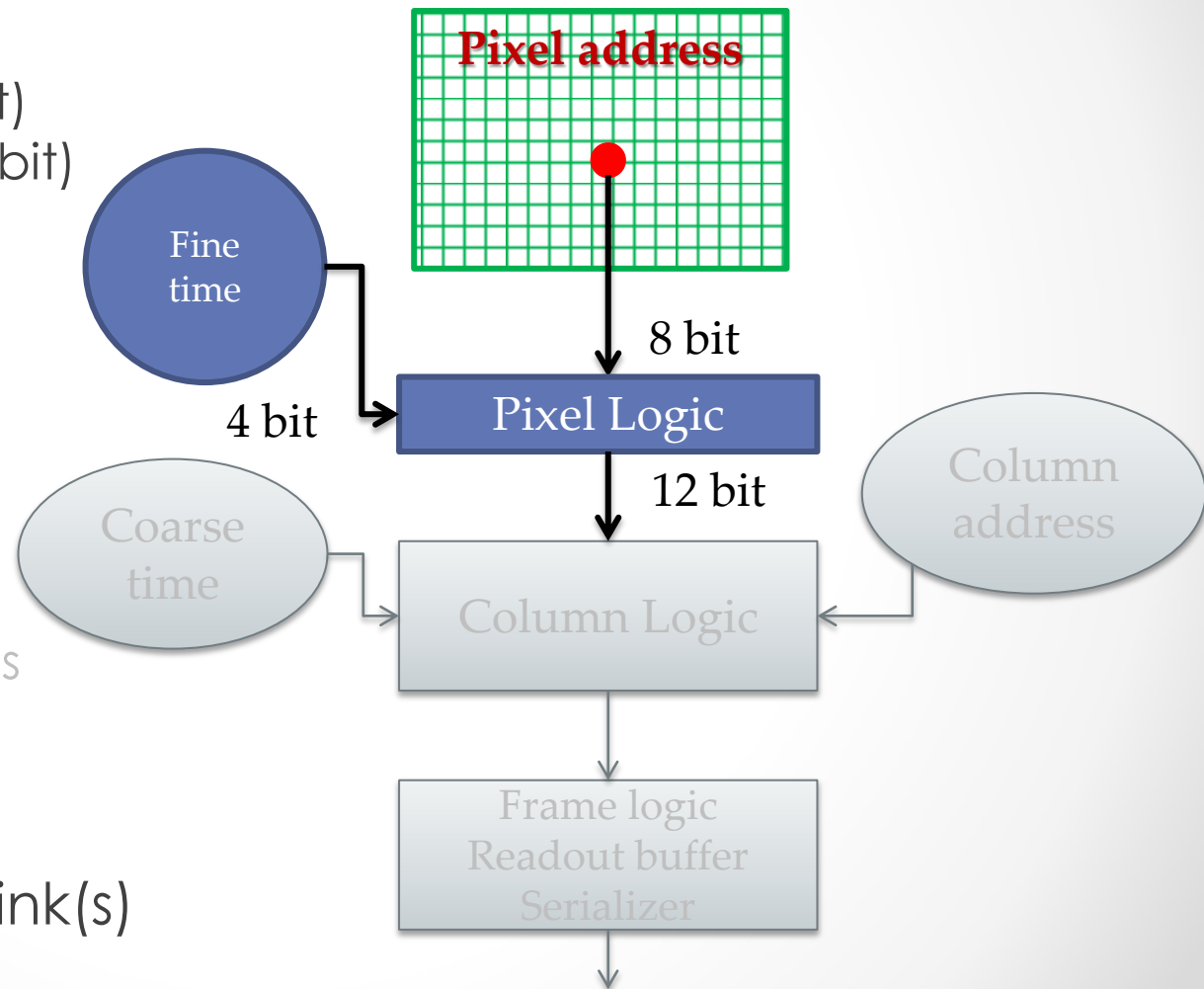
- Pixel logic
 - Pixel address (8 bit)
 - Frame number (4 bit)
 - 50 ns frames
- Column logic
 - Pixel data
 - Column address
 - Coarse time
- Frame logic
 - Super Frame
 - Contains 16 x 50 ns readout frames
 - + Sensor header
- Readout buffer
- Serializer and fast link(s)





Pixel Readout Scheme

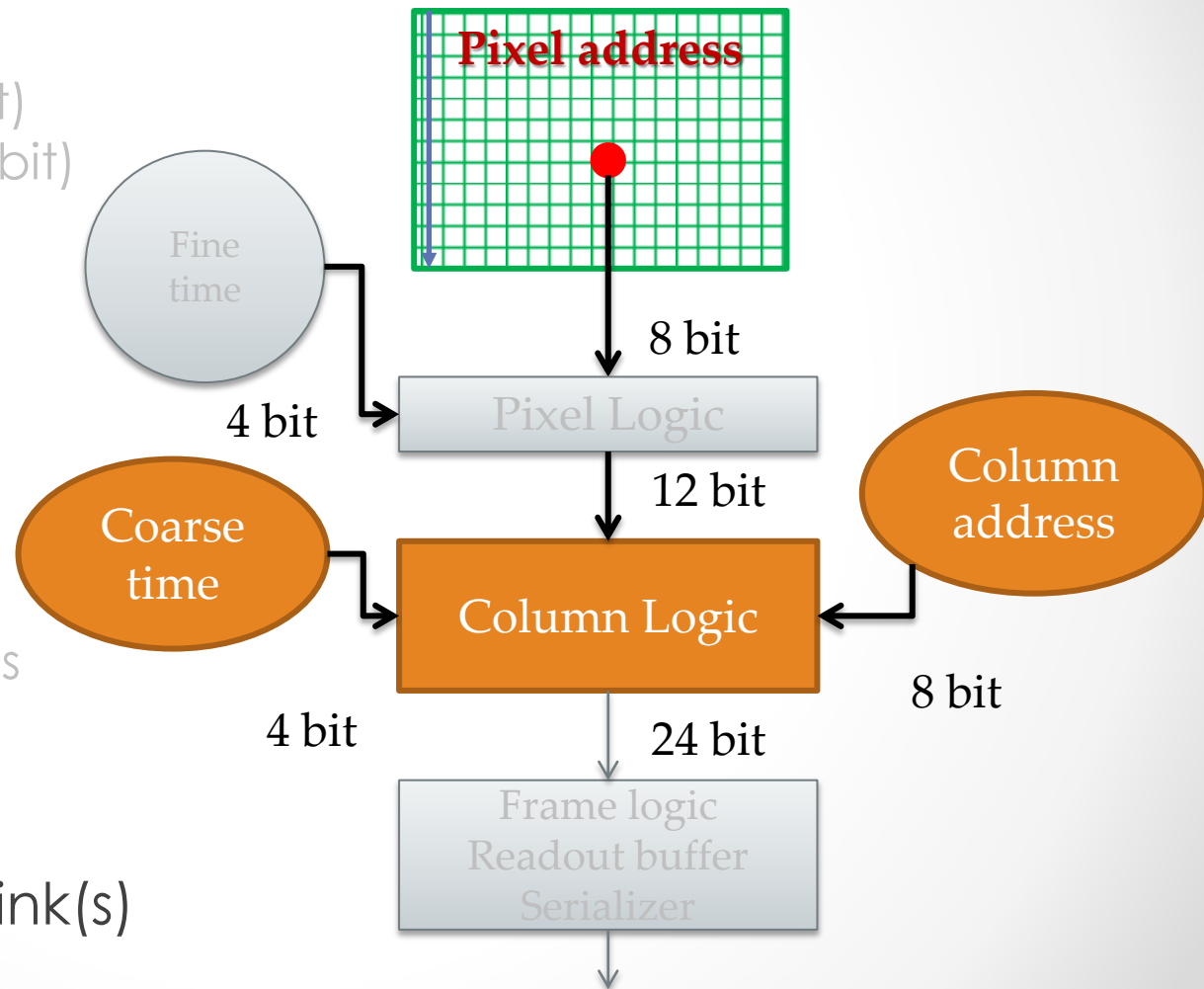
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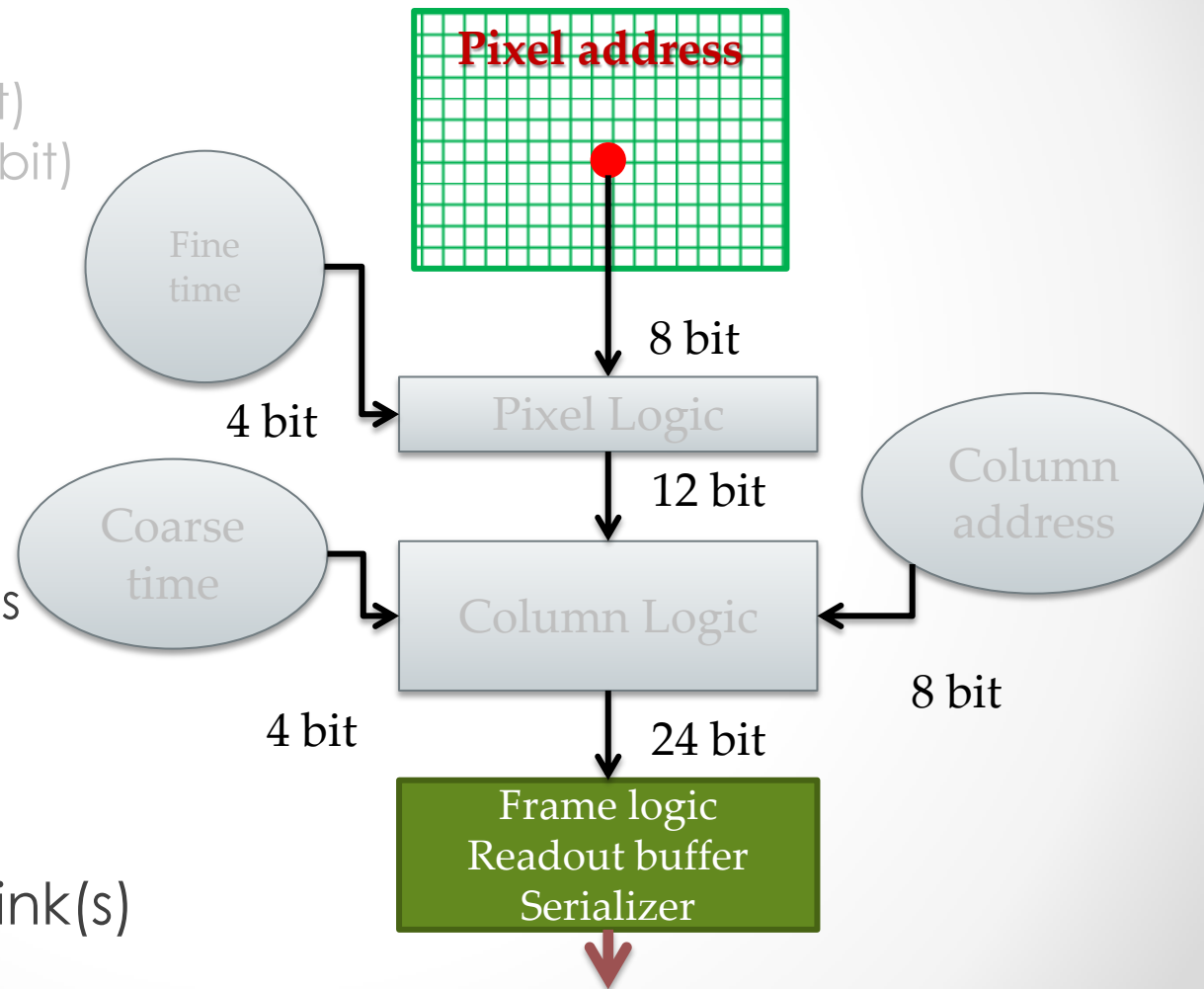
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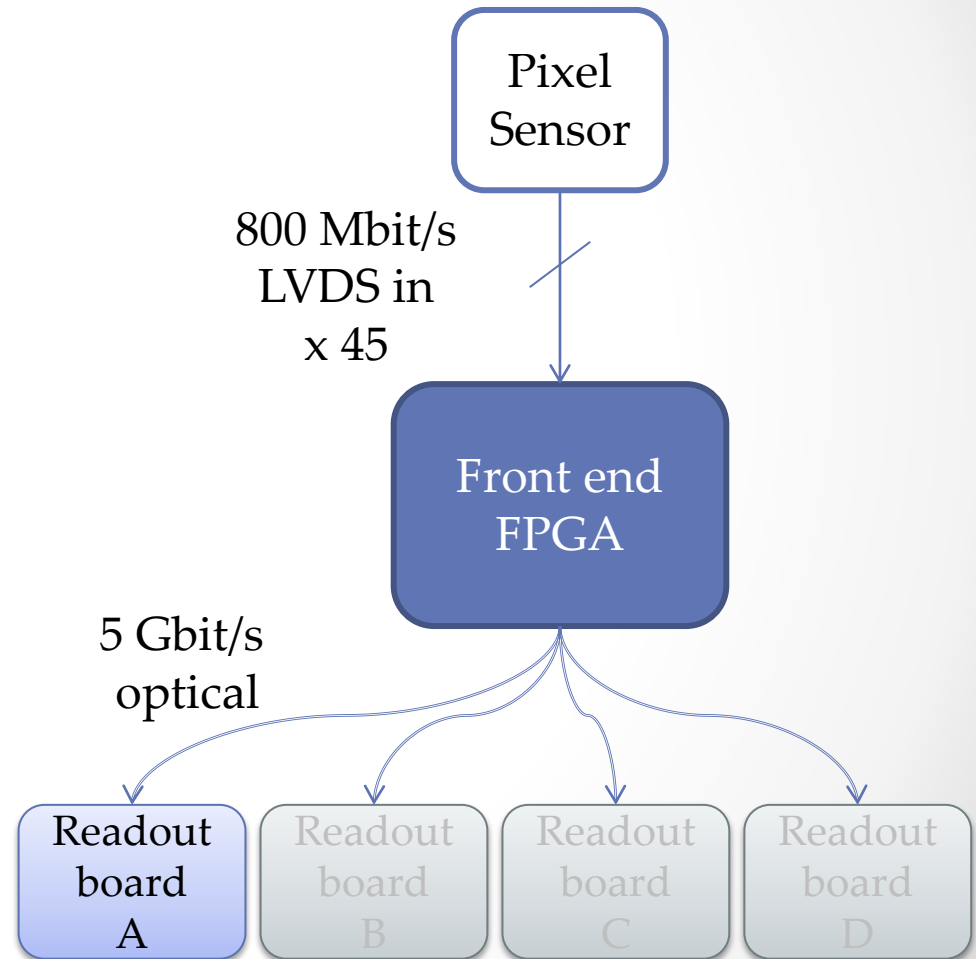
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Front End FPGAs

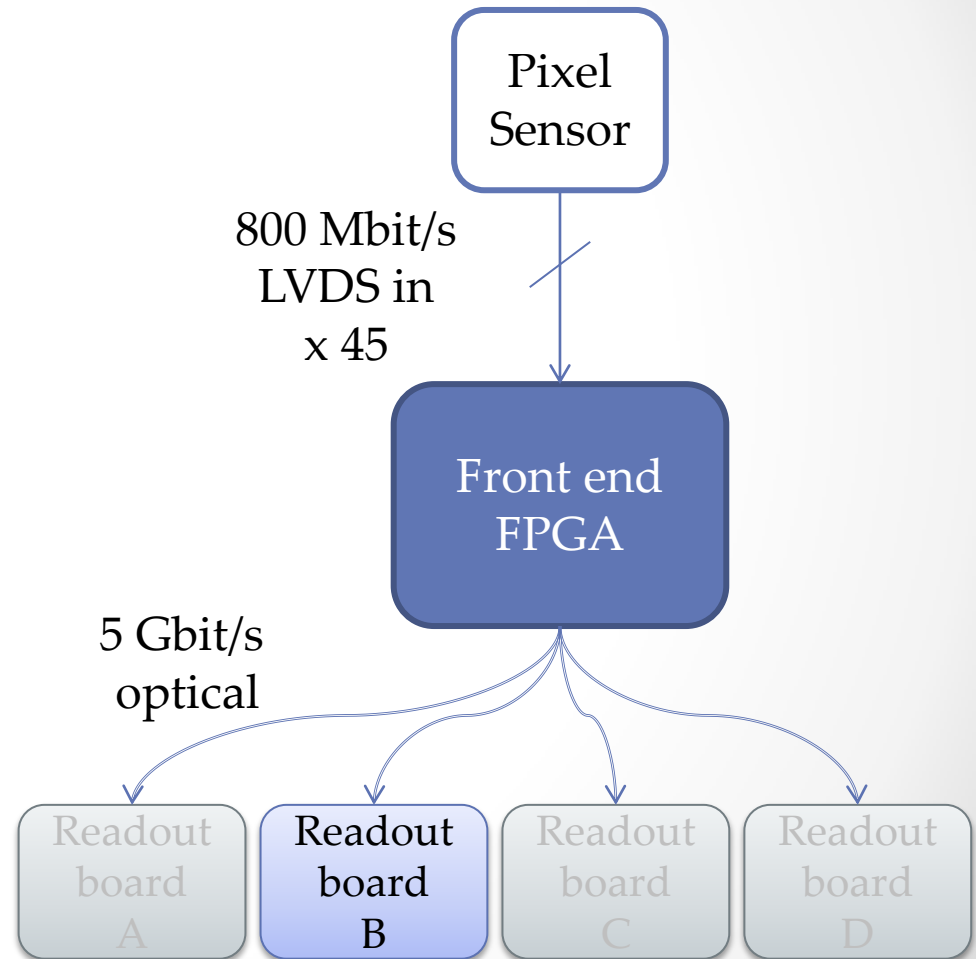
- FPGAs on detector
 - 90 (+96) pieces
- Receive sensor data
 - 45 LVDS inputs
- 5 Gbit/s outputs
 - 8 optical links
 - ... to counting house
- Switching data between readout boards farms A-D





Front End FPGAs

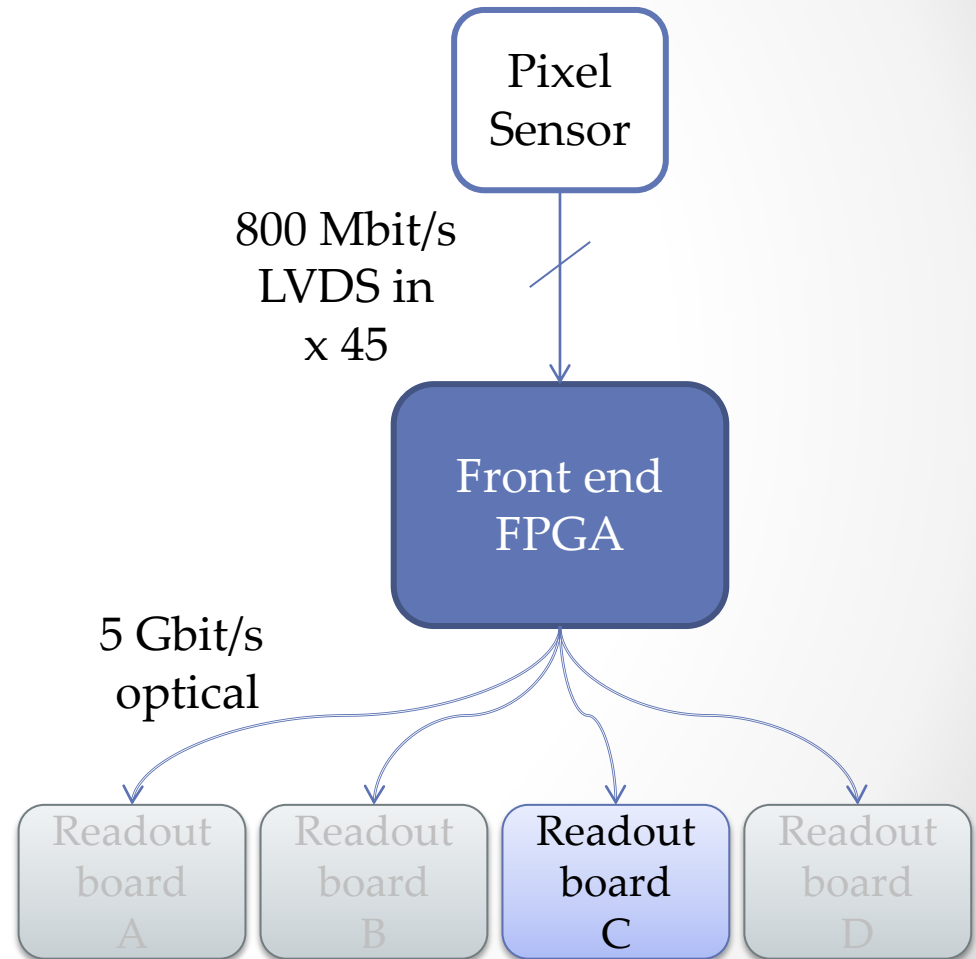
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Front End FPGAs

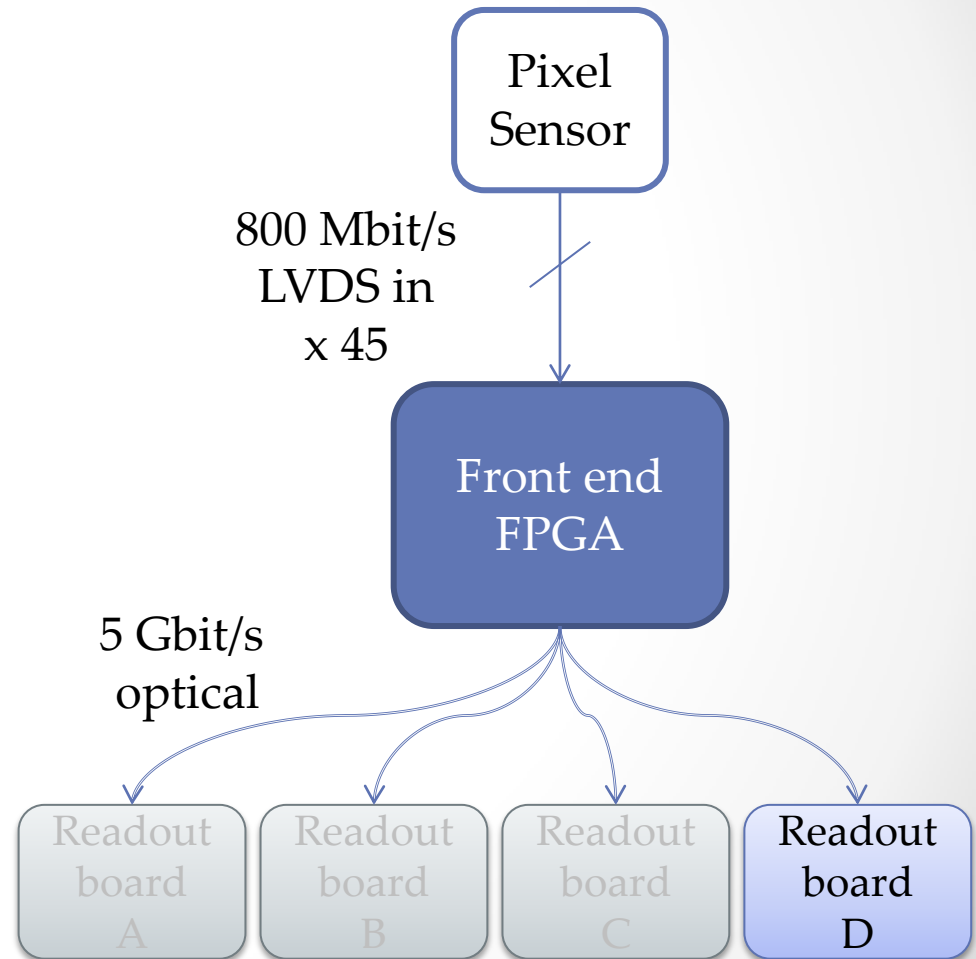
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Front End FPGAs

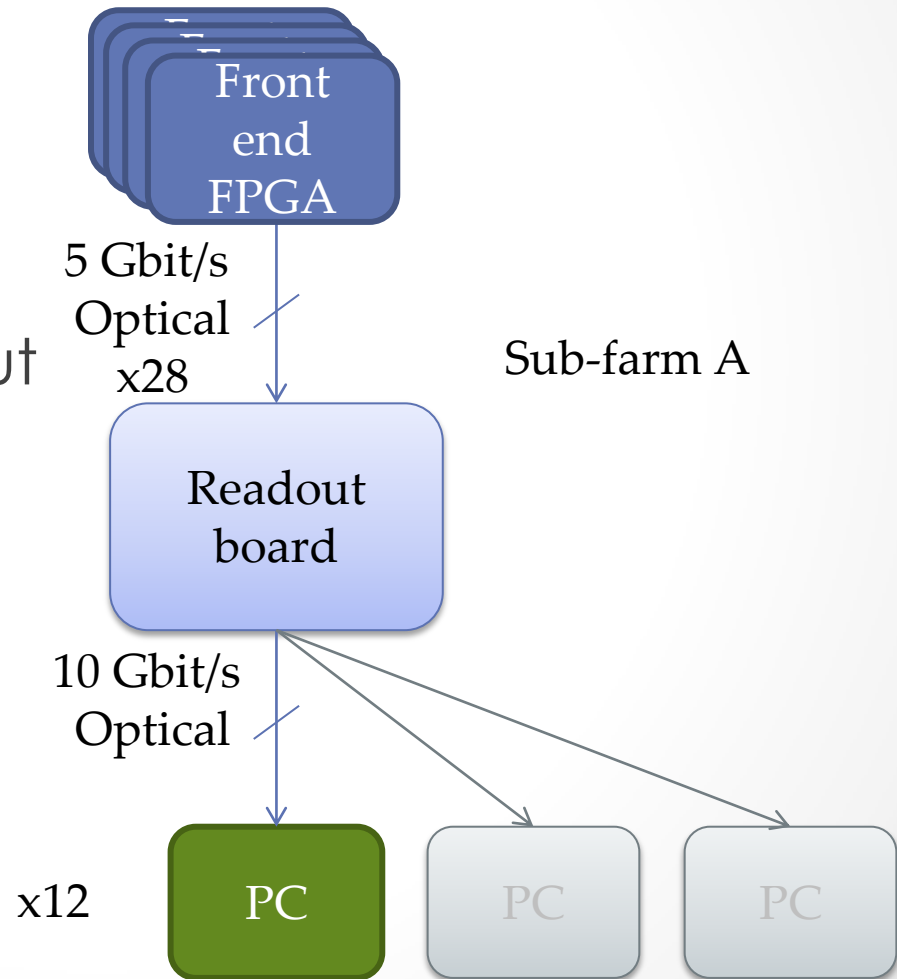
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Readout Board

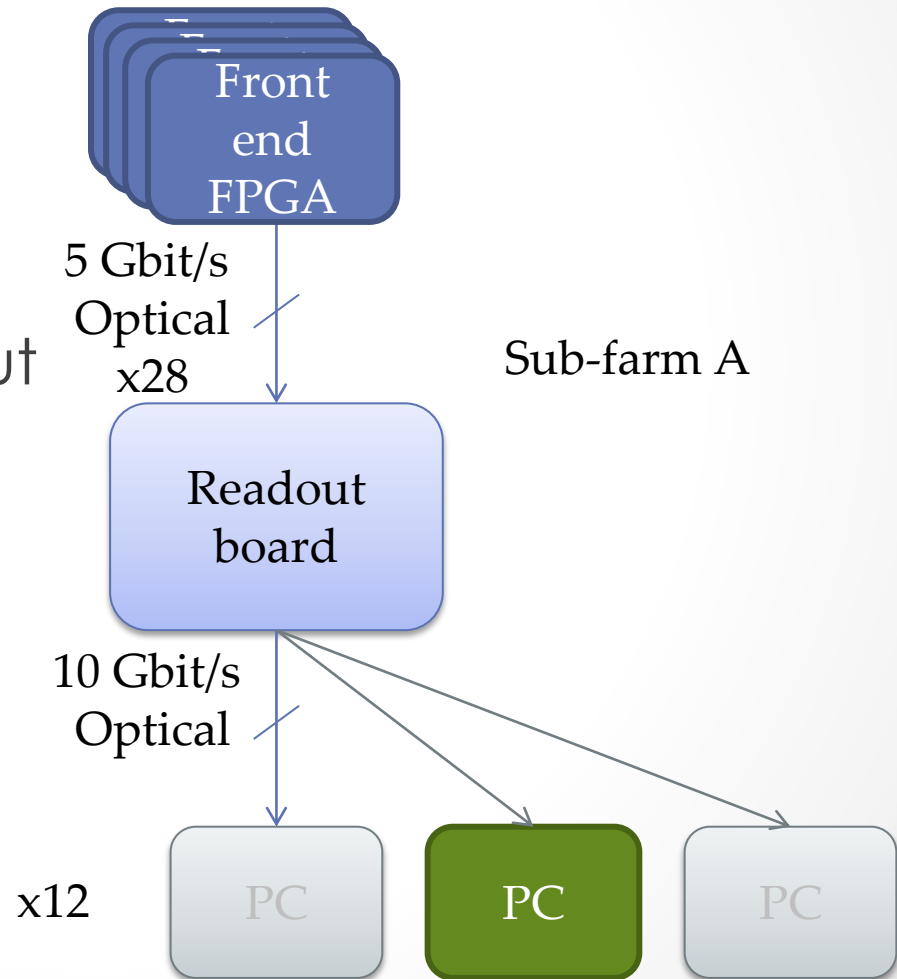
- FPGA readout boards
 - 4 per sub-detector
- 5 Gbit/s optical inputs
 - 16-28 inputs
- 10 Gbit/s optical output
 - 12 outputs to PCs
- Switching network
 - A-D sub-farms
 - One output per PC





Readout Board

- FPGA readout boards
 - 4 per sub-detector
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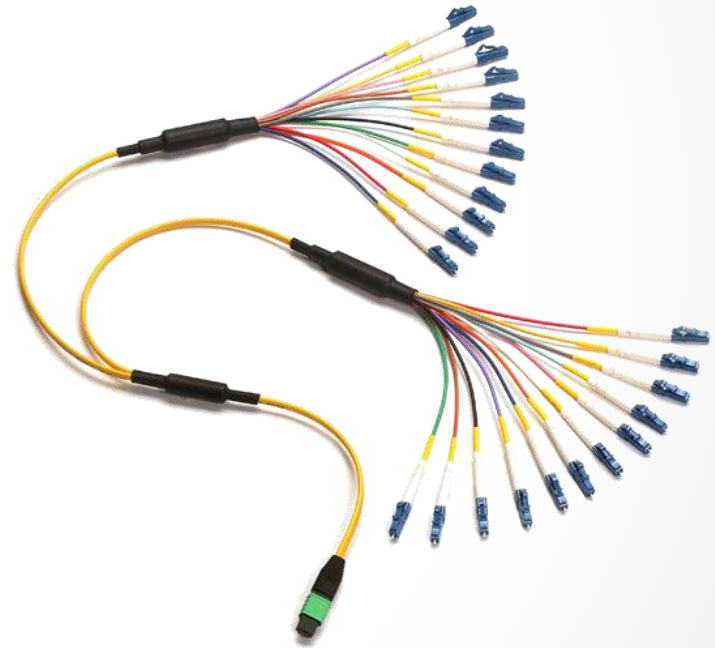


Data Acquisition

...

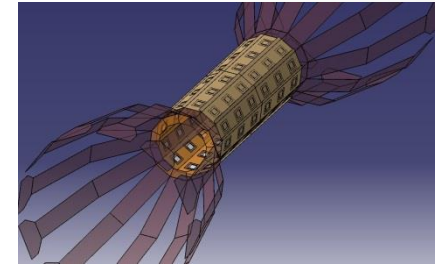
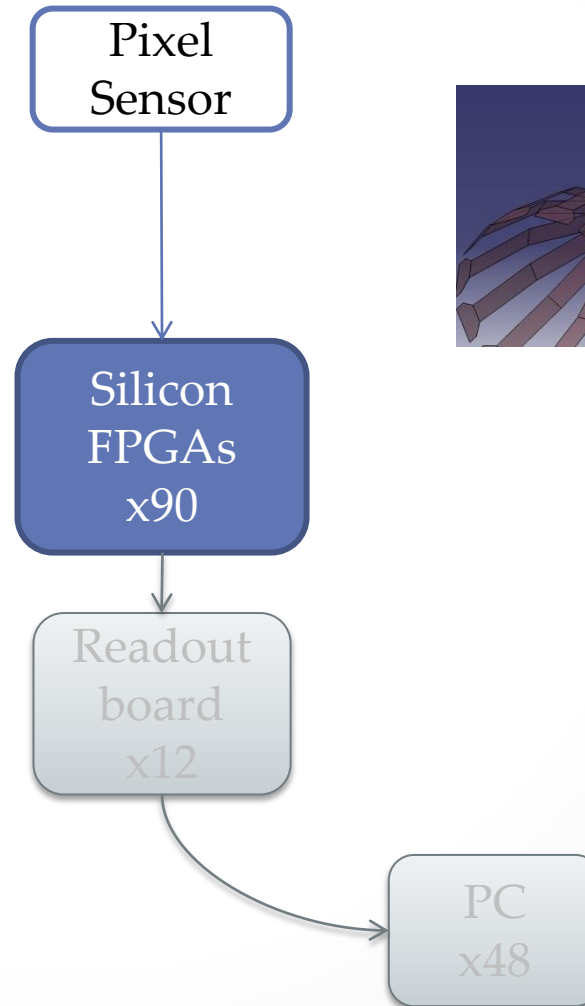
Trigger-less DAQ

- Front end links
 - Pixel sensor to on-detector FPGA
 - 400 – 800 Mbit/s
 - LVDS
 - Timing detector readout
- Optical links from detector
 - Front end FPGAs
 - ... to readout boards
 - 5 Gbit/s
- Optical links in counting room
 - Off-detector read out boards
 - ...to PC Farm



Trigger-less DAQ

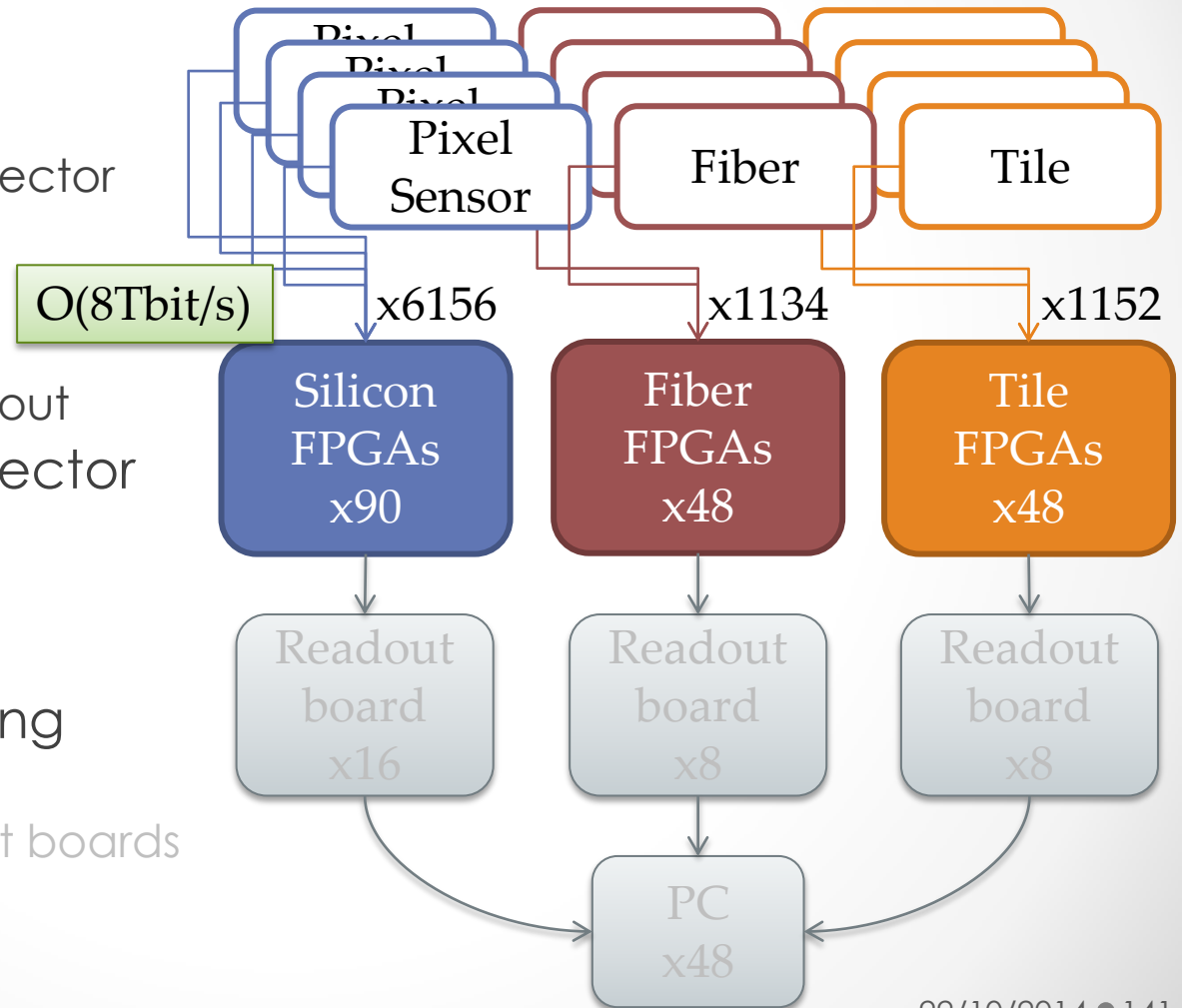
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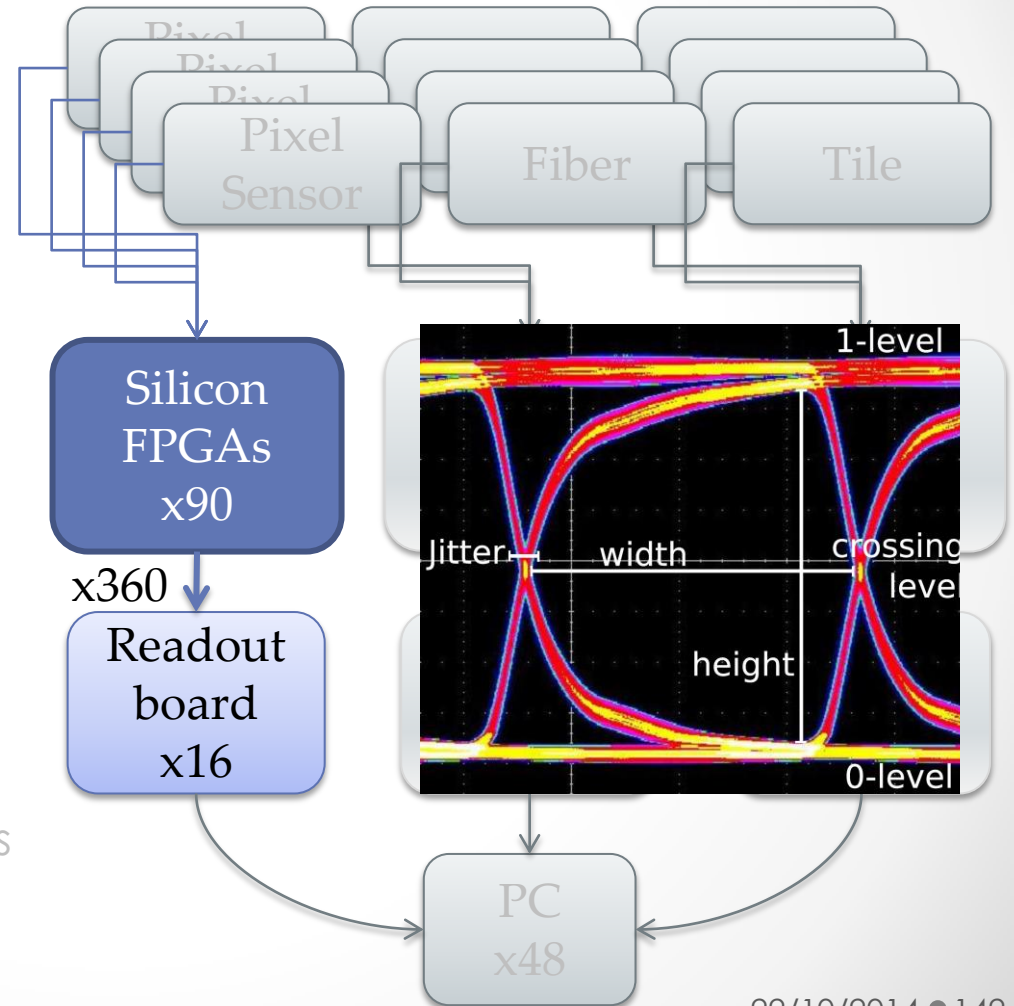
- Front end links
 - Pixel sensor to on-detector FPGA
 - 400 – 800 Mbit/s
 - LVDS
 - Timing detector readout
- Optical links from detector
 - Front end FPGAs
 - ... to readout boards
 - 5 Gbit/s
- Optical links in counting room
 - Off-detector read out boards
 - ...to PC Farm





Trigger-less DAQ

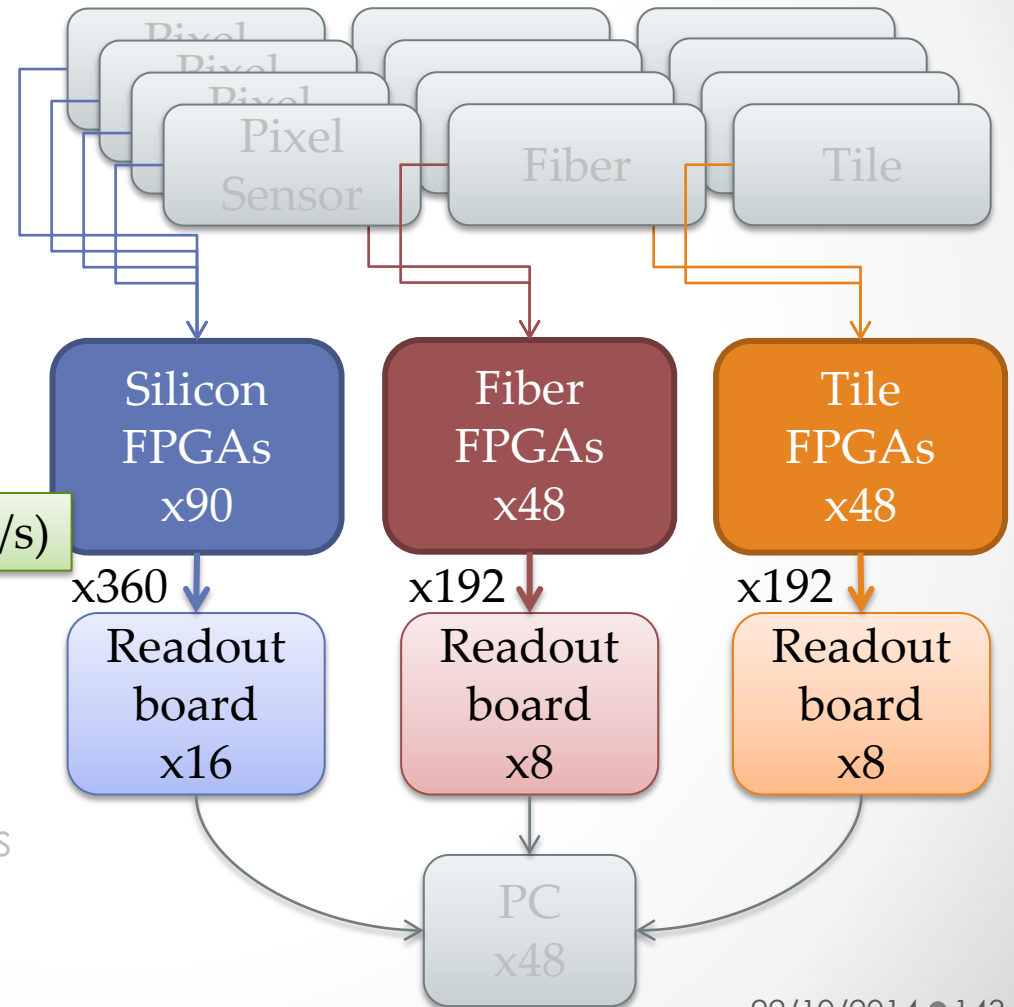
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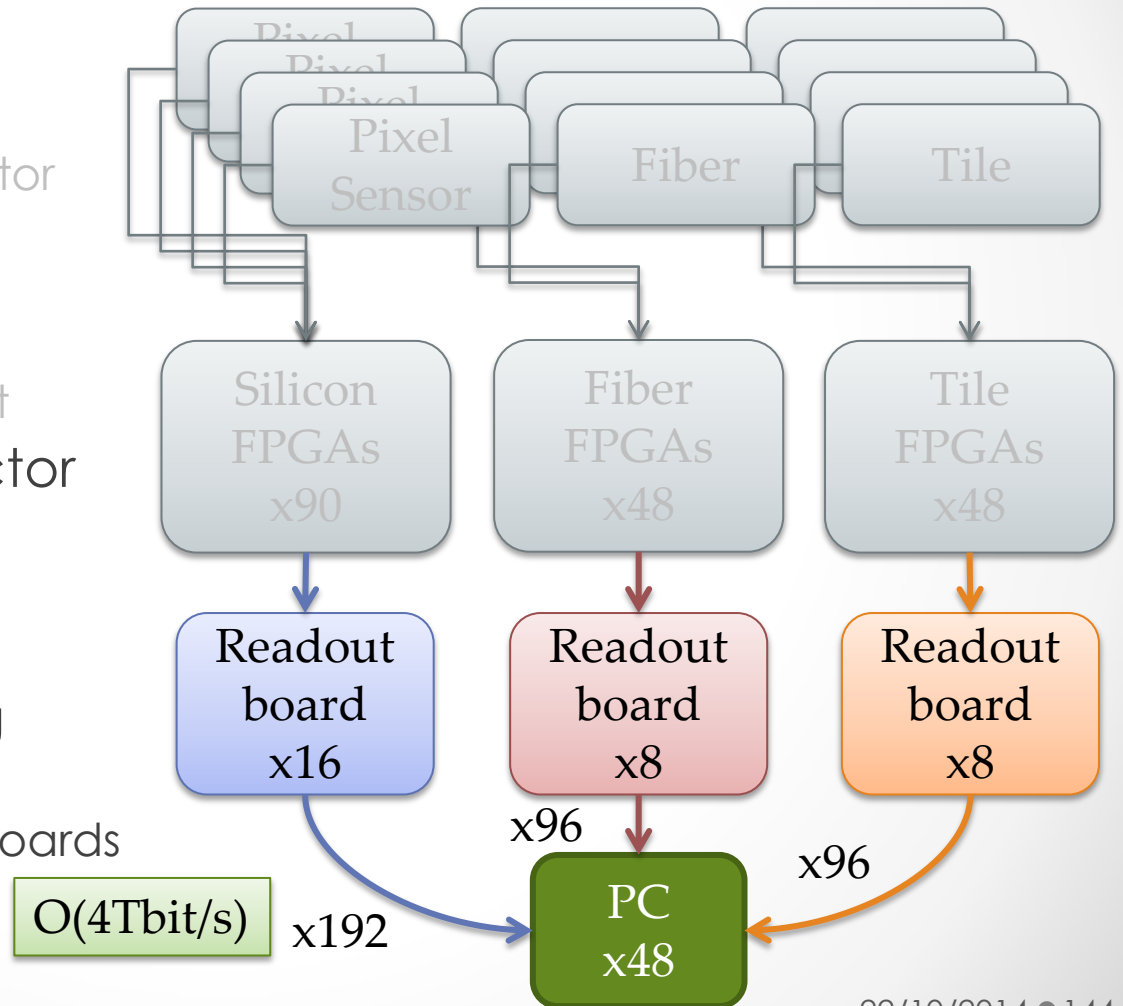
- Front end links
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 - 400 – 800 Mbit/s
 - LVDS
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- Optical links from detector
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 - ... to readout boards
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Trigger-less DAQ

- Front end links
 - Pixel sensor to on-detector FPGA
 - 400 – 800 Mbit/s
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GPU-PC

- PC with GPU
- 10 Gbit/s Fiber input
 - 8 inputs from sub-detectors
- Data filtering
 - Timing Filter on FPGA
 - Track filter on GPU
 - Data to tape < 100 MB/s



GPU computer

GPU-PC

- PC with GPU
- 10 Gbit/s Fiber input
 - 8 inputs from sub-detectors
- Data filtering
 - Timing Filter on FPGA
 - Track filter on GPU
 - Data to tape < 100 MB/s

Optical mezzanine connectors



FPGA PCIe board



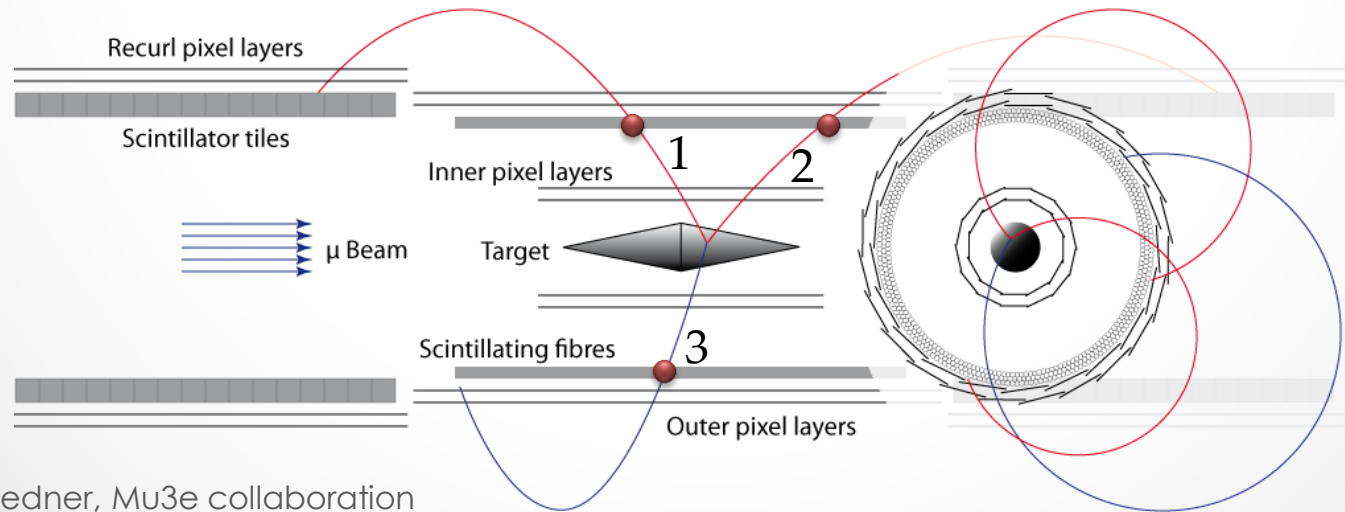
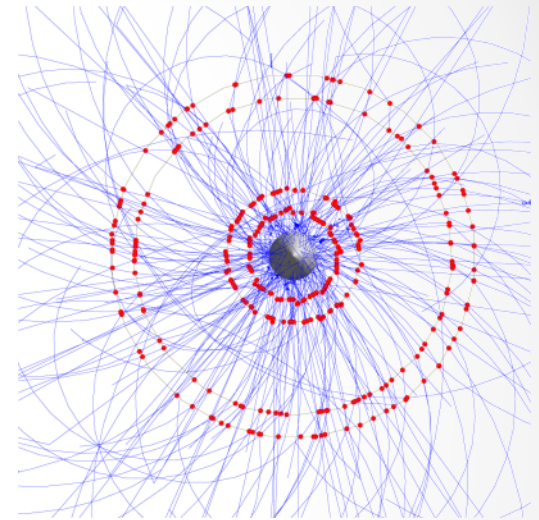
GPU computer



Under discussion

Timing Filter

- Entire event on PCIe FPGA
- Tile and Fiber data
 - Easy to match
 - Look for three tracks
- Reject data without three hits
 - ... inside time interval

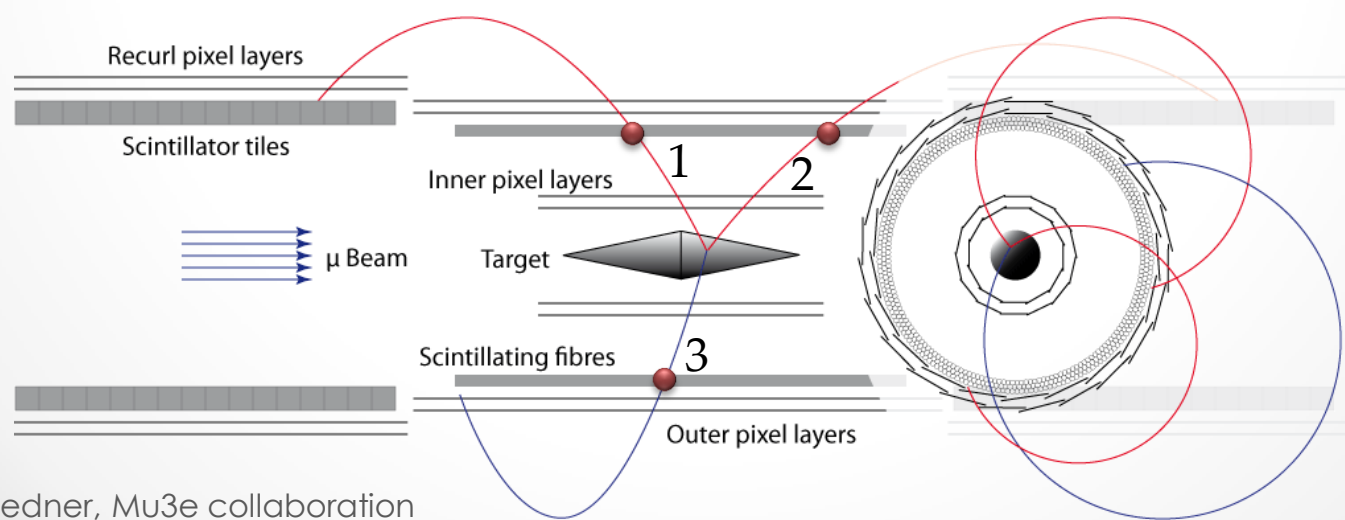
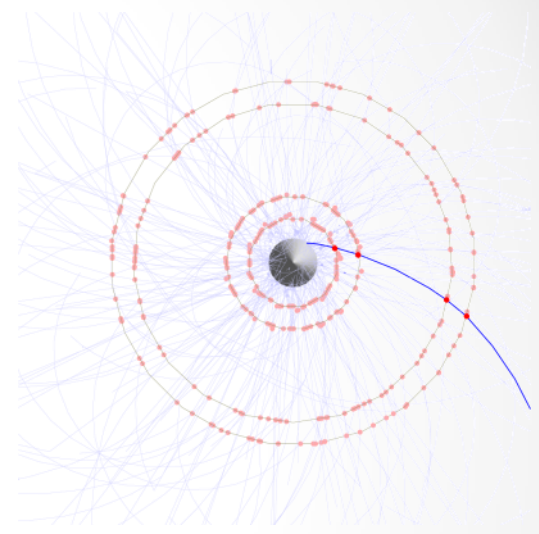




Under discussion

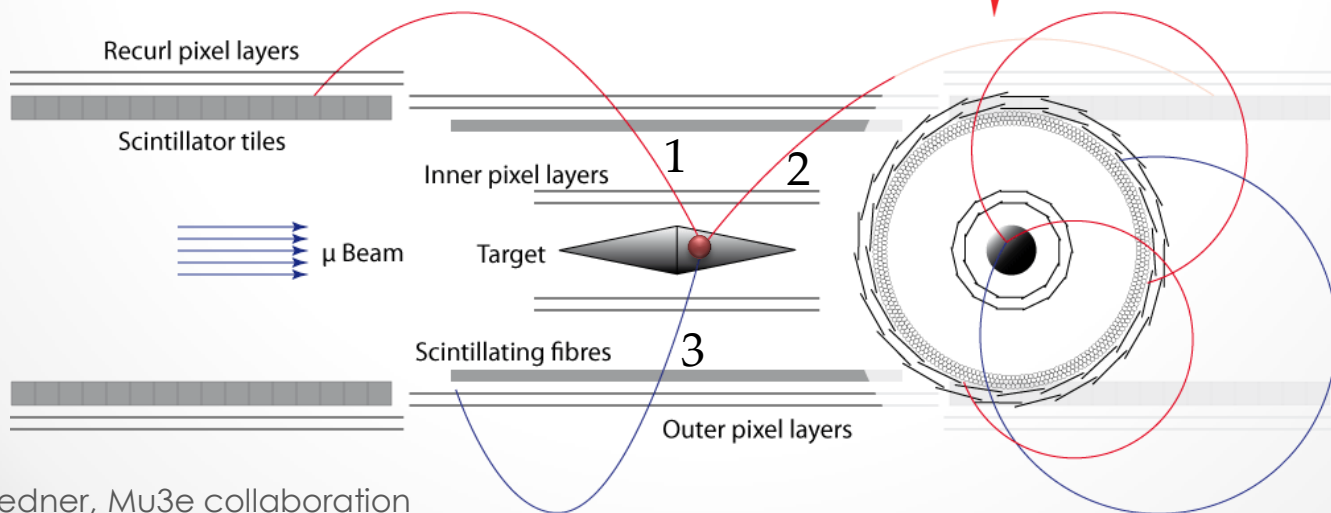
Timing Filter

- Entire event on PCIe FPGA
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- Reject data without three hits
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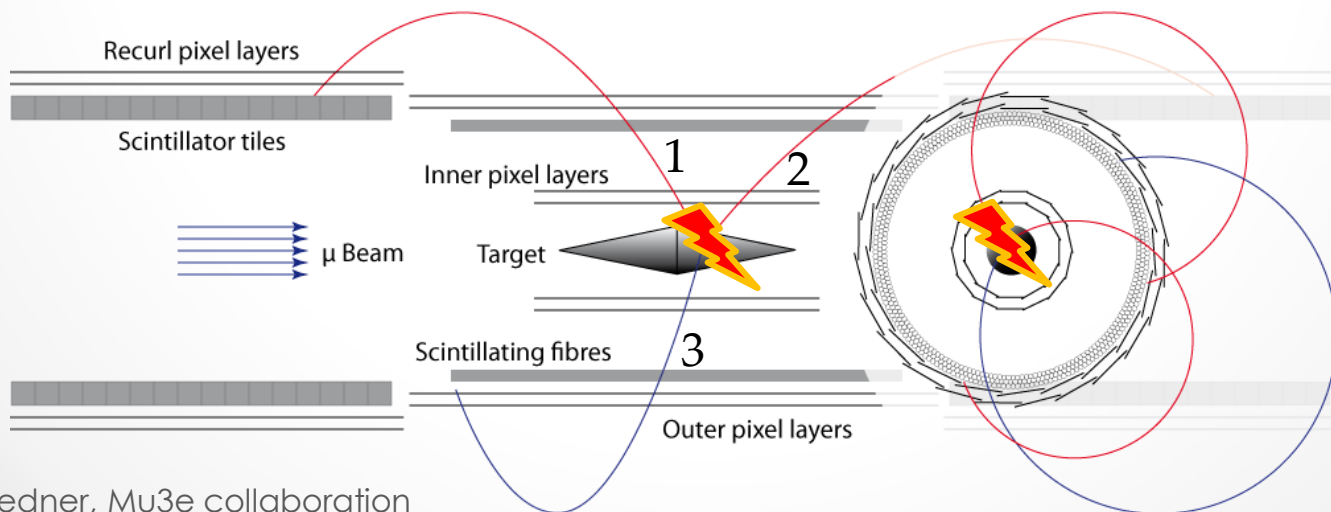
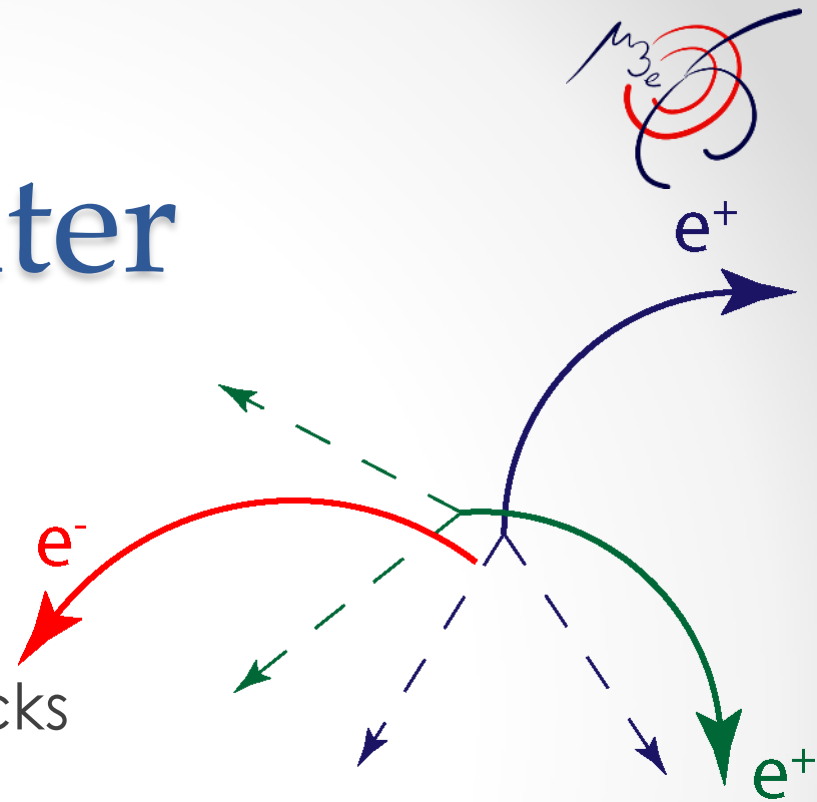
Vertex Filter

- Entire event on GPU
- Large target
 - Large spread of muons
 - Easy vertex separation
- Reject data without three tracks
 - ... inside area interval on target



Vertex Filter

- Entire event on GPU
- Large target
 - Large spread of muons
 - Easy vertex separation
- Reject data without three tracks
 - ... inside area interval on target





Schedule

- **2012 Letter of intent** to PSI, tracker prototype, research proposal
- **2013/14** Detector **R&D**
- **2015** Detector **construction**
- **2016** Installation and **commissioning** at PSI
- **2017** Data taking at up to a few **$10^8 \mu/s$**
- **2018+** Construction of **new beam-line** at PSI
- **2019++** Data taking at up to **$2 \cdot 10^9 \mu/s$**

